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SECTION 1

Electrical / CE interlocks

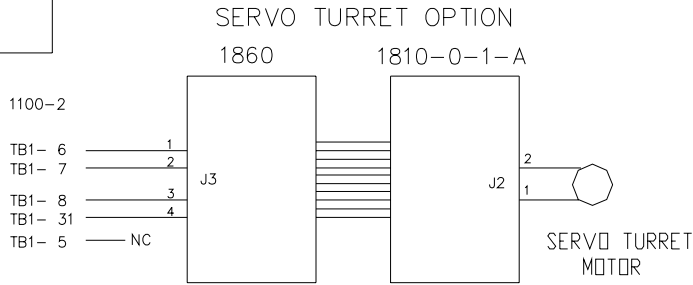
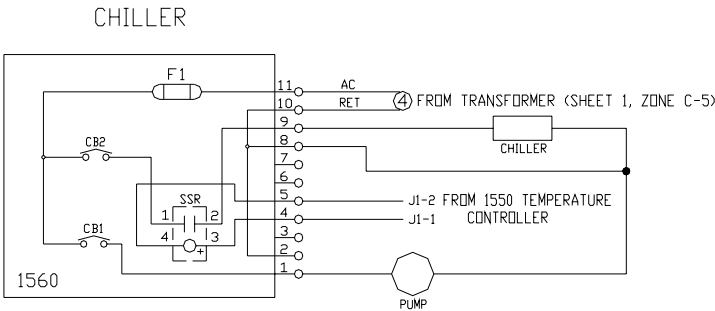
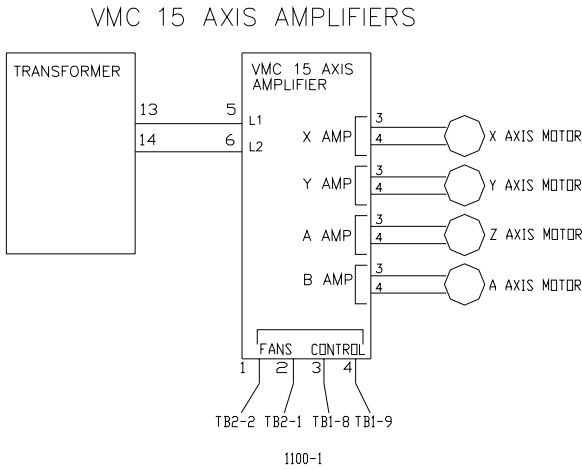
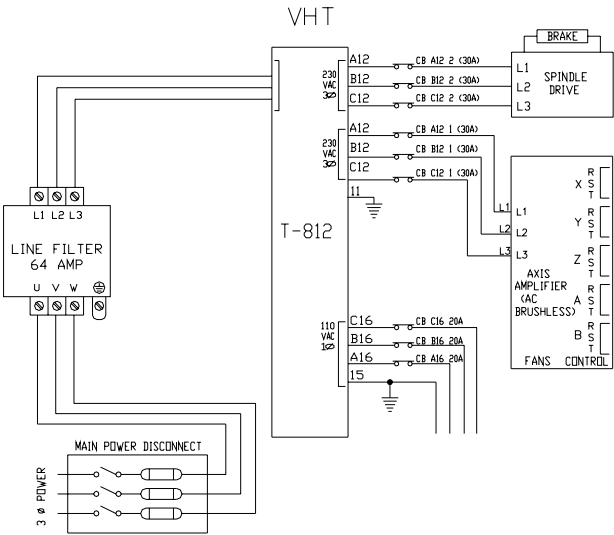
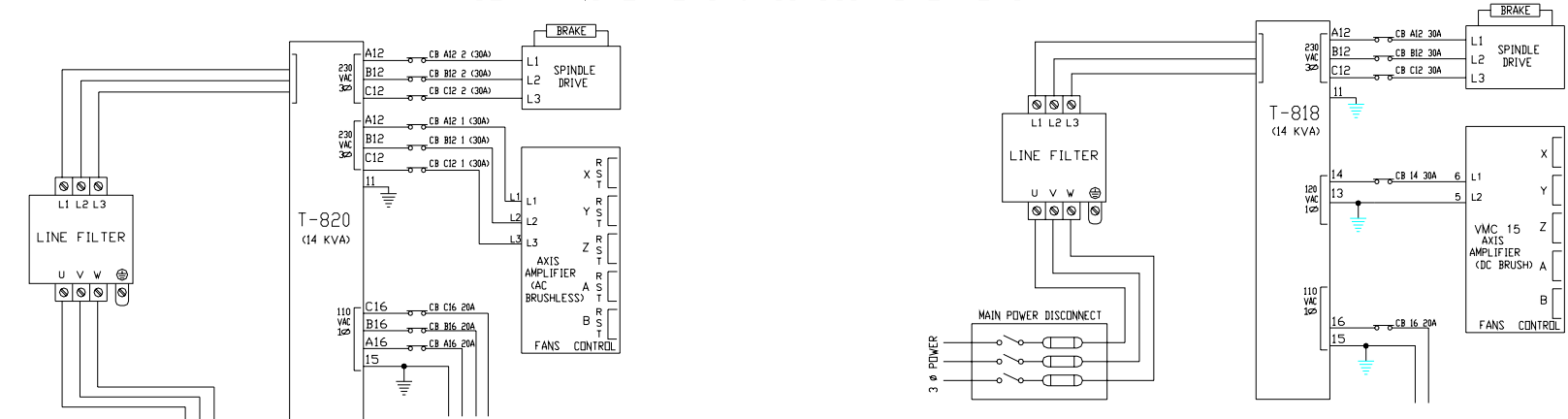
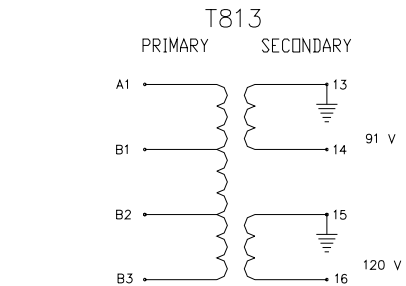
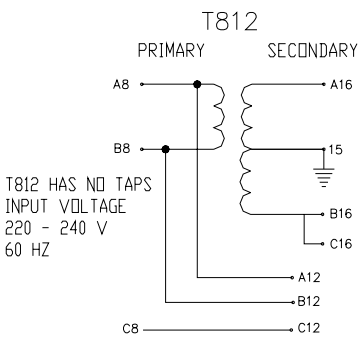
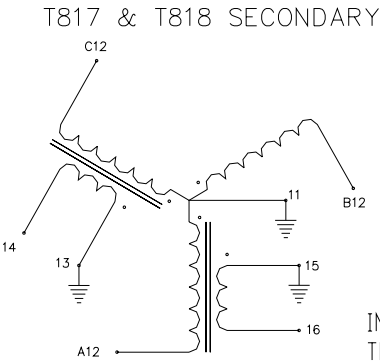
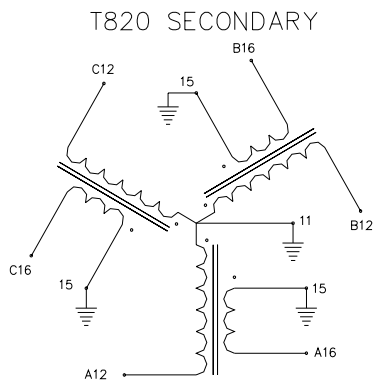
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Wrg_1002M_sht_2of6_vmc_electrical

CE TRANSFORMERS & CIRCUIT BREAKERS

TRANSFORMER DIAGRAMS:



NOTES

1 SENSOR TABLE

SENSOR	1040	1060		
[E]	[D]	[A]	[B]	[C] 5VDC
SLIDE EXTENDED	70	J12-1	J12-2	J12-3
SLIDE HOME	72	J12-4	J12-5	J12-6
TURRET MOTION	74	J12-7	J12-8	J12-9
DRAWBAR DOWN	50	J9-1	J9-2	J9-3
HIGH RANGE	54	J9-10	J9-11	J9-12
LOW RANGE	58	J11-4	J11-5	J11-6

2 TYPICAL OF EACH AXIS (FOR D.C. MOTORS ONLY)

	[A]	[B]	[C]
X AXIS	1010 <X>	1060 J1	X AXIS AMP
Y AXIS	1010 <Y>	1060 J2	Y AXIS AMP
Z AXIS	1010 <Z>	1060 J3	Z AXIS AMP
A AXIS	1010 <A>	1060 J5	A AXIS AMP
B AXIS	1010 	1060 J4	B AXIS AMP

BOARD DESCRIPTION

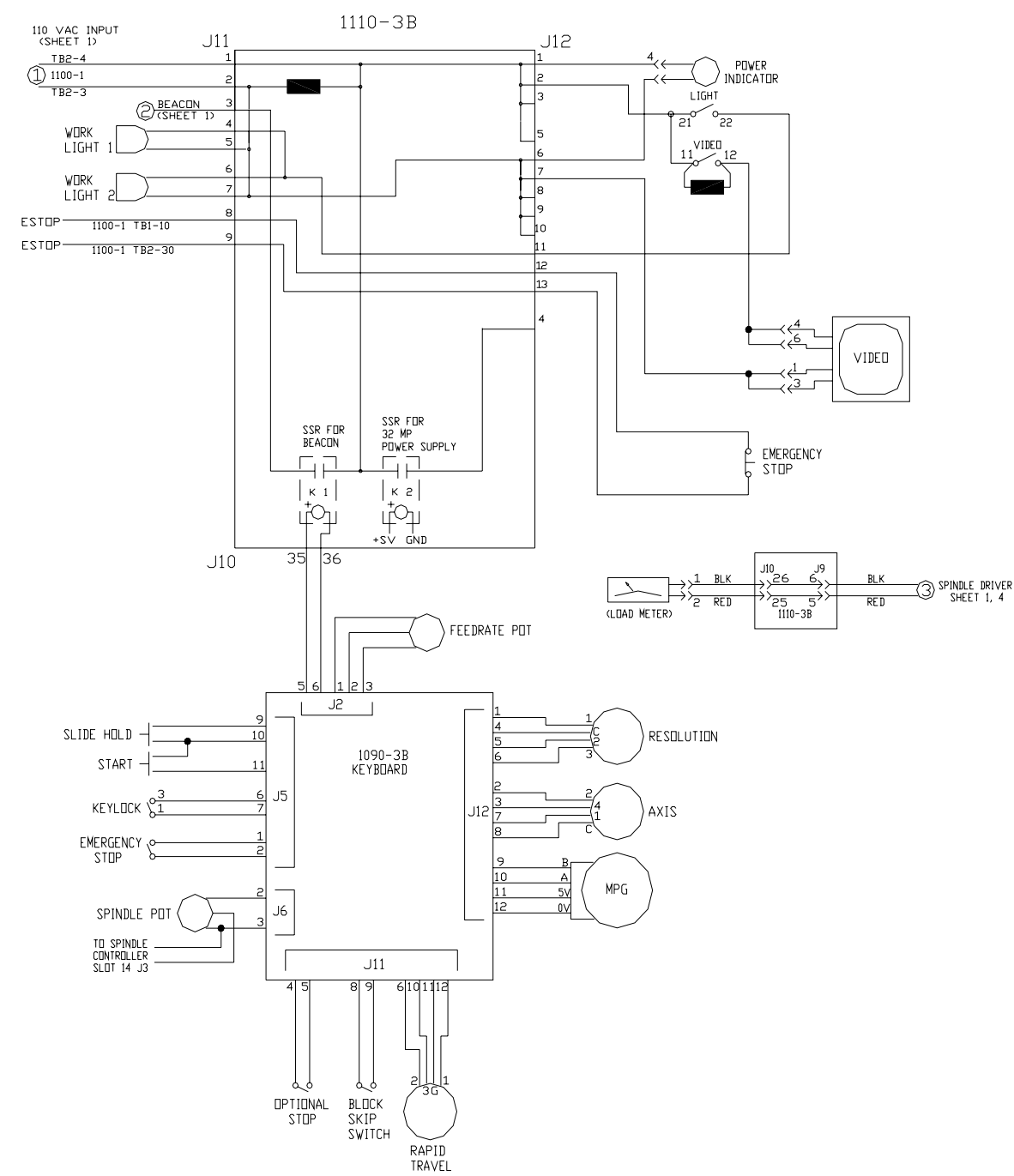
BOARD #	LOCATION	FUNCTION
1010 <X>	SLOT 9	X AXIS CONTROLLER
1010 <Y>	SLOT 10	Y AXIS CONTROLLER
1010 <Z>	SLOT 11	Z AXIS CONTROLLER
1010 <A>	SLOT 13	A AXIS CONTROLLER
1010 	SLOT 12	B AXIS CONTROLLER
1010 <C>	SLOT 14	SPINDLE CONTROLLER
1020	SLOT 15	CLOCKS
1030	SLOT 8	COMPUTER INTERFACE
1040	SLOT 17	MILL INTERFACE
1050	SLOT 16	M FUNCTION
1060	CONTROL CAB.	BACKPLANE
1090	PENDANT	KEYBOARD
1100-1	CONTROL CAB.	POWER DISTRIBUTION
1100-2	JUNCTION BOX	POWER DISTRIBUTION
1110	PENDANT	PENDANT POWER DISTRIBUTION
1220	CONTROL CAB.	POWER SUPPLY
1400	SLOT 5	CPU
1420	SLOT 7	VIDEO
1550	SLOT 3	TEMPATURE CONTROLLER
1560	CONTROL CAB.	CHILLER CONTROLLER
1610	SLOT 5	SOFTWARE MODULE

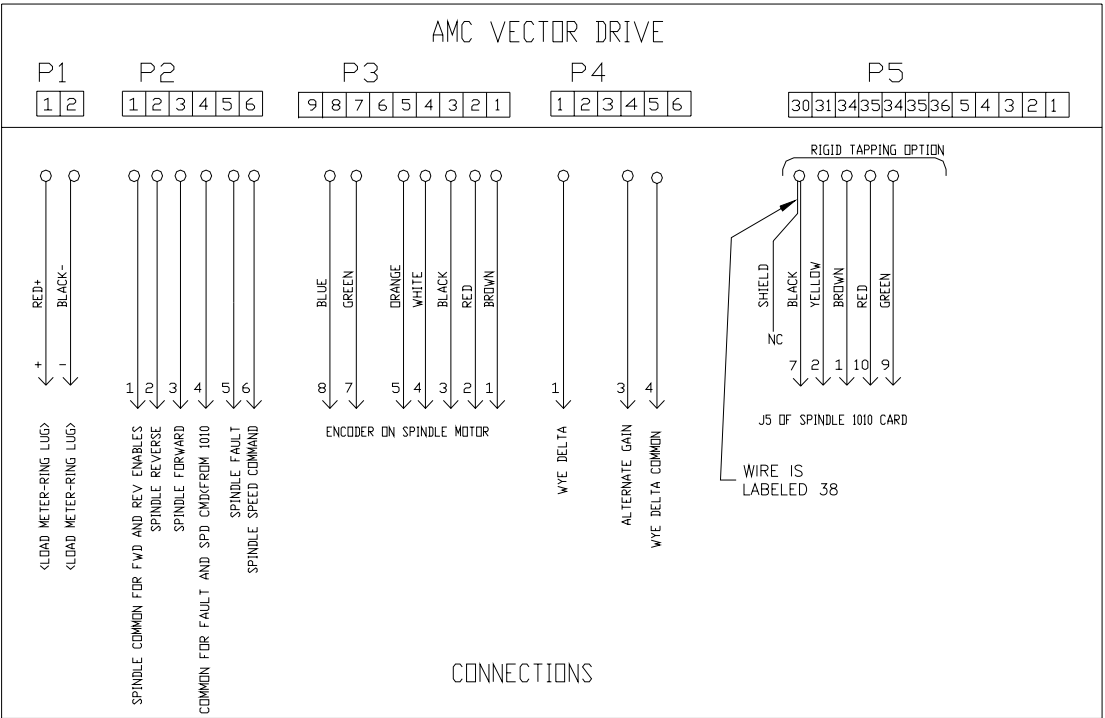
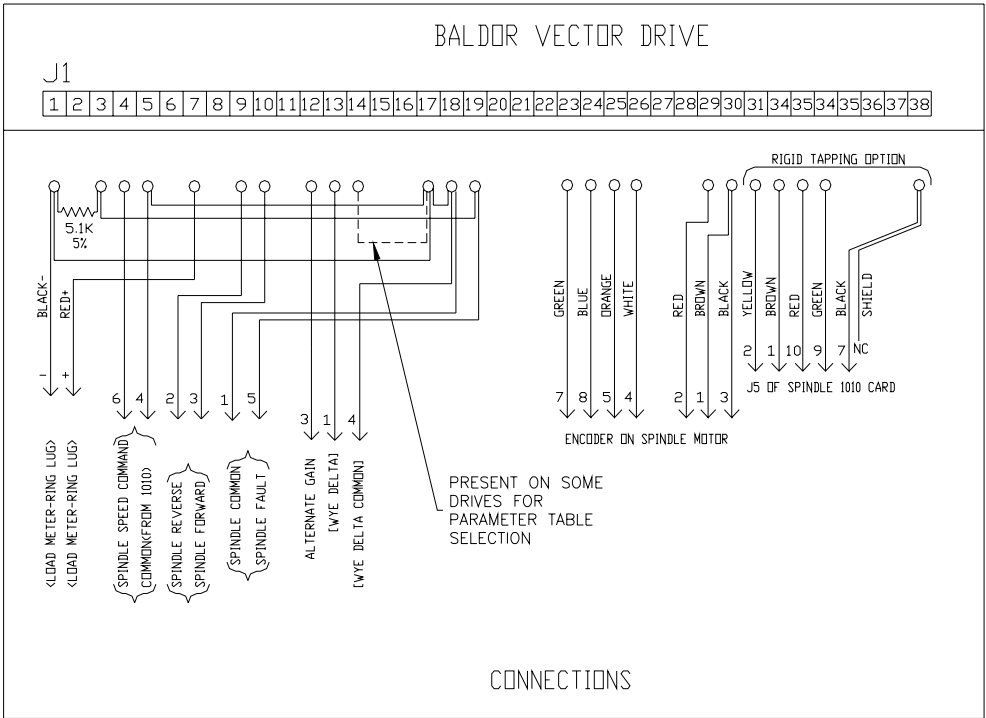
INPUT CONNECTIONS FOR MULTITAP TRANSFORMERS (EACH PHASE A, B & C)

INPUT VOLTAGE	JUMPER 3 PLS	AC INPUT
190	NONE	2
200	2-7	8
210	2-5	6
230	2-6	7
240	2-6	8
250	2-5	7
260	2-5	8
340	NONE	3
350	3-7	8
360	3-5	6
380	3-6	7
390	3-6	8
400	3-5	7
410	3-5	8
440	NONE	4
450	4-7	8
460	4-5	6
480	4-6	7
490	4-6	8
500	4-5	7
510	4-5	8

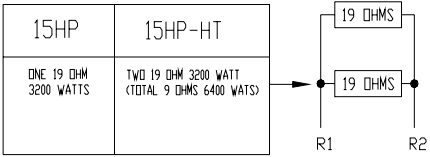
TRANSFORMER OUTPUTS

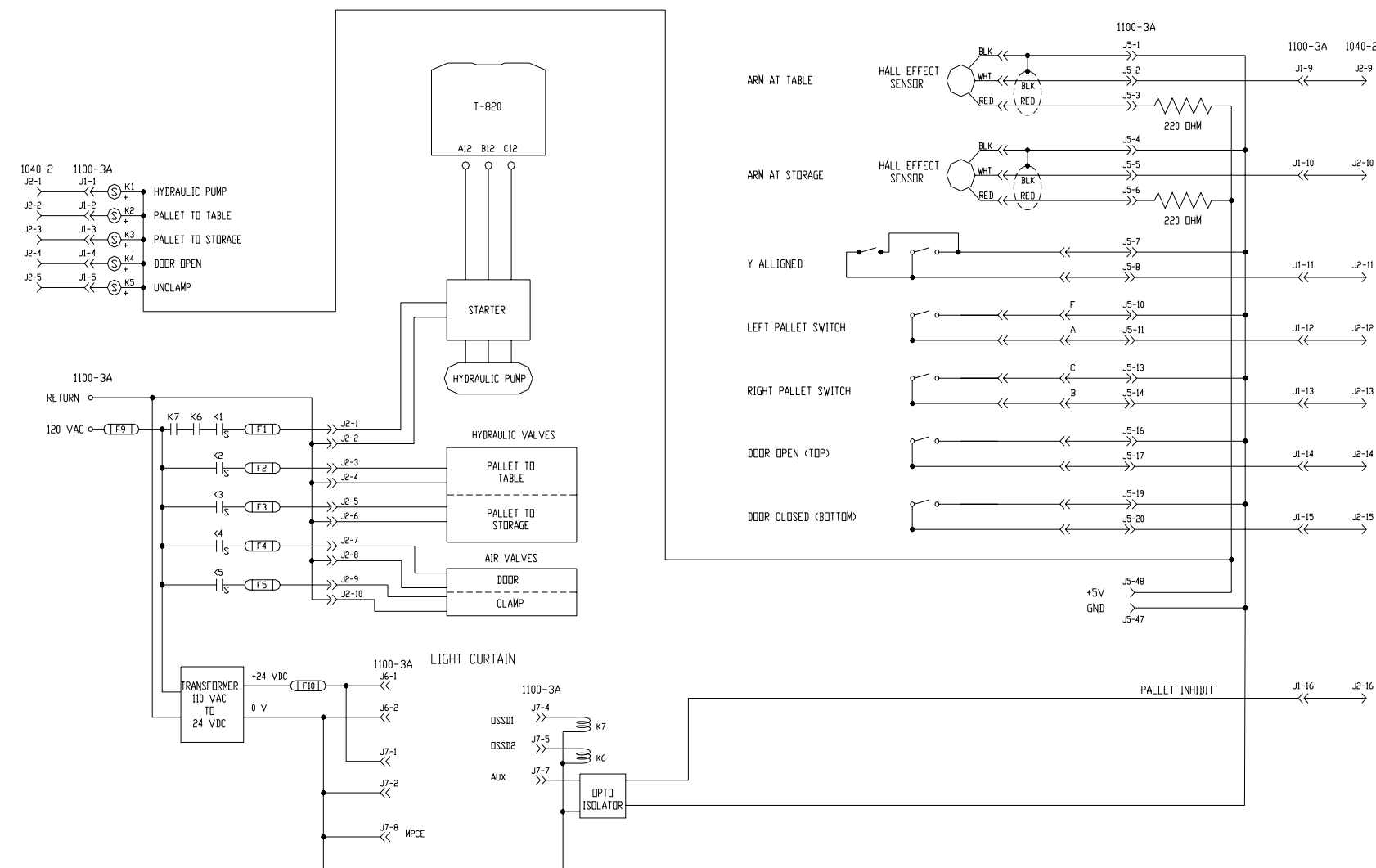
TRANSFORMER	TERMINAL	VOLTAGE
T817, T818, T820	11	GROUND FOR 240 V 3-PHASE
T817, T818, T820	A12, B12, C12	240 V 3-PHASE
T812, T820	A16, B16, C16	120 V SINGLE PHASE
T813, T817, T818	16	120 V SINGLE PHASE
ALL	15	RETURN FOR 16 <GROUNDED>
T813, T817, T818	14	120 V FOR DC AXIS AMPLIFIER CHASIS
T813, T817, T818	13	RETURN FOR 14, <GROUNDED>



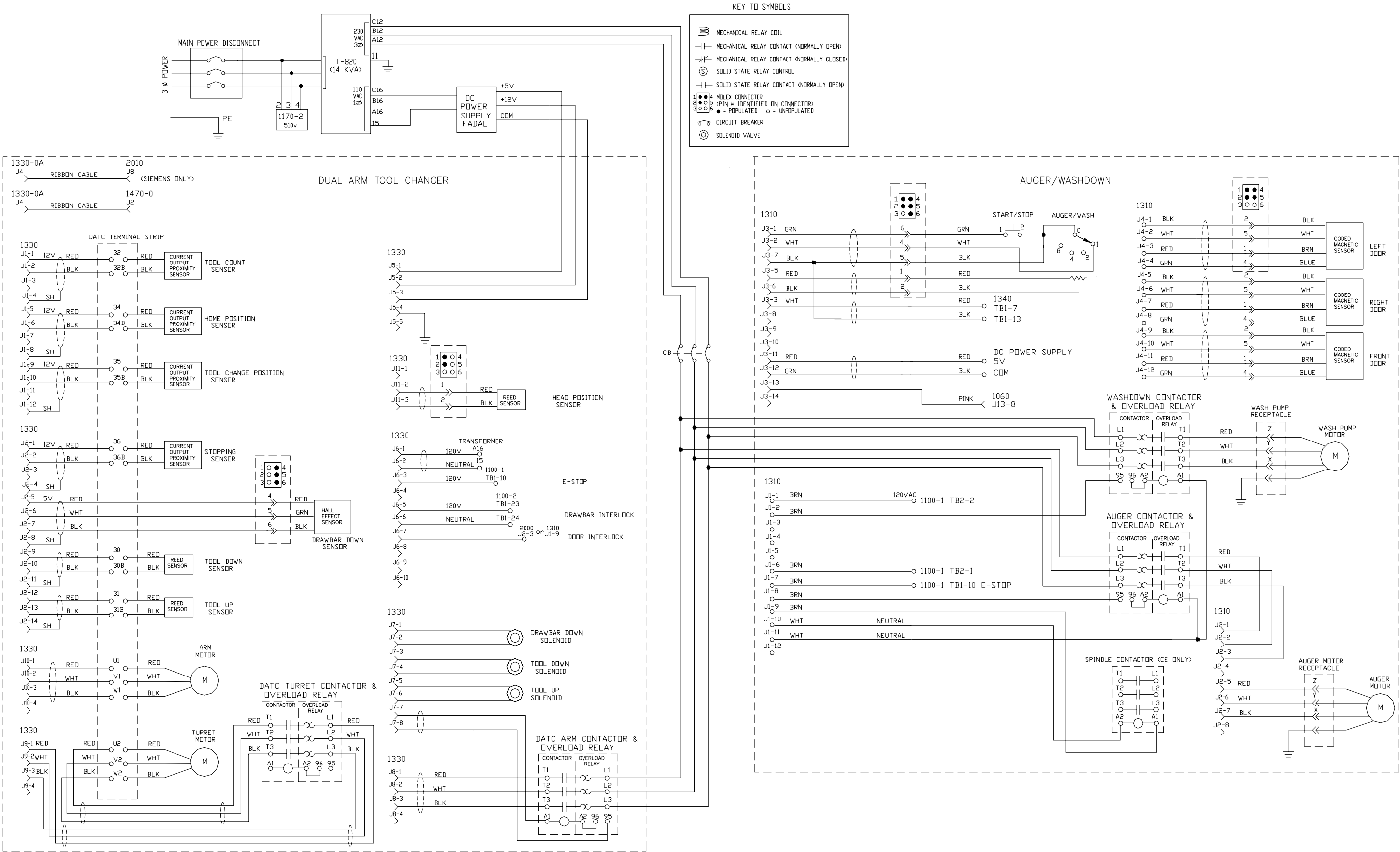


SPINDLE DRIVE BRAKE DESCRIPTION





Wrg_1002C_sht_6of6_vmc_electrical



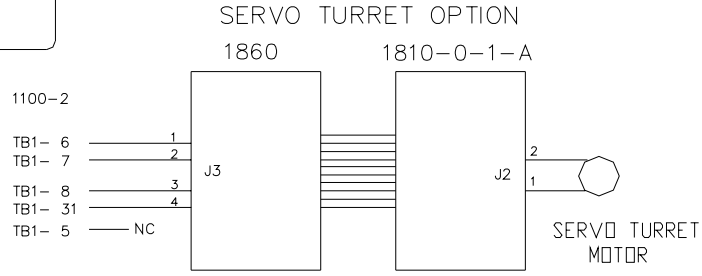
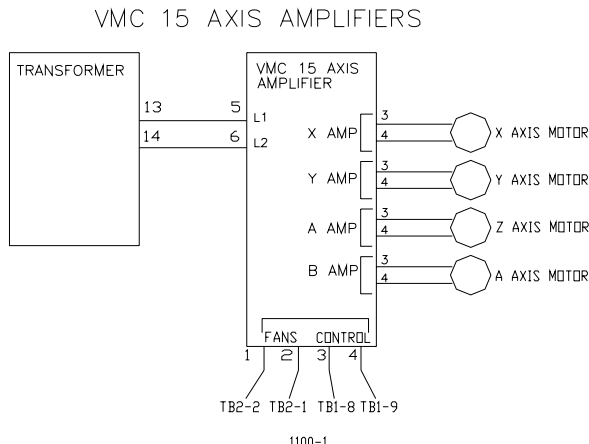
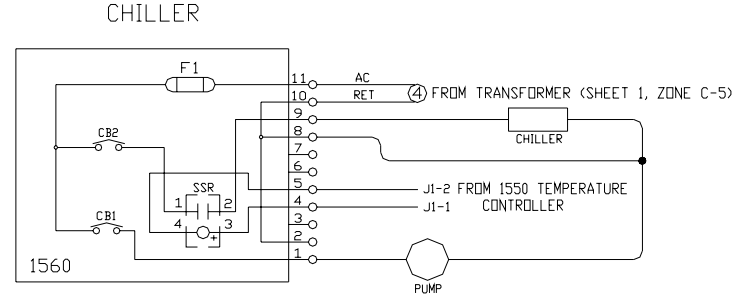
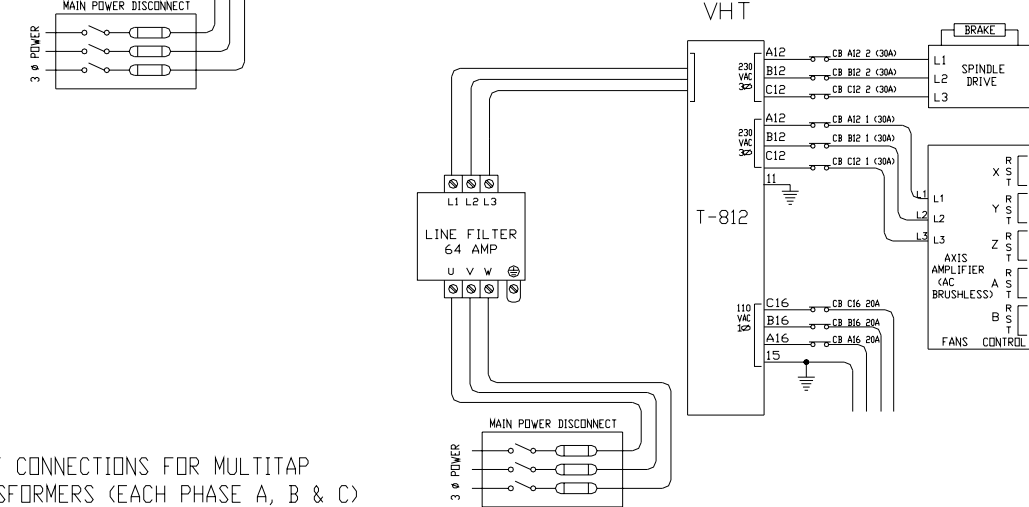
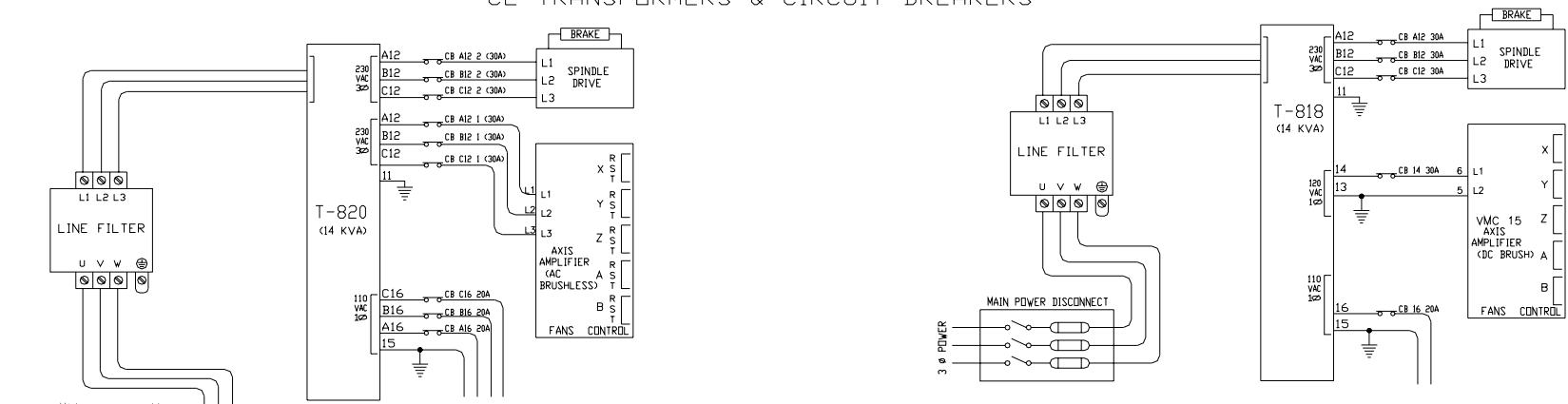
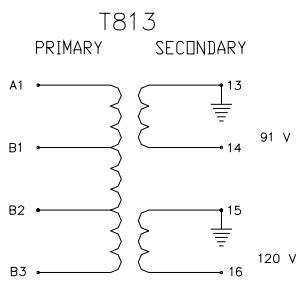
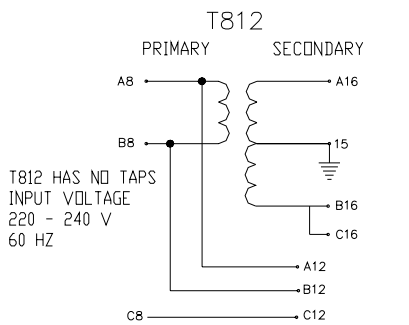
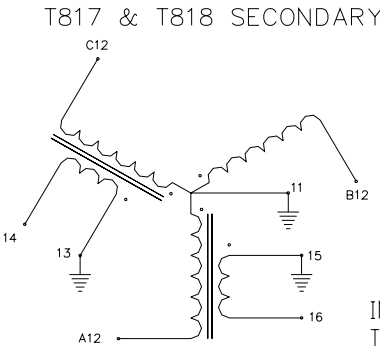
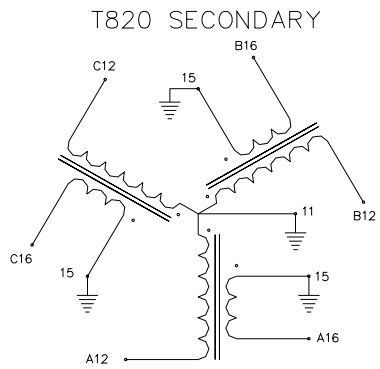
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WRG_1002T_sht_2of6_vmc_electrical_Note and Option

CE TRANSFORMERS & CIRCUIT BREAKERS

TRANSFORMER DIAGRAMS:



INPUT CONNECTIONS FOR MULTITAP TRANSFORMERS (EACH PHASE A, B & C)

INPUT VOLTAGE	JUMPER 3 PLS	AC INPUT
190	NONE	2
200	2-7	8
210	2-5	6
230	2-6	7
240	2-6	8
250	2-5	7
260	2-5	8
340	NONE	3
350	3-7	8
360	3-5	6
380	3-6	7
390	3-6	8
400	3-5	7
410	3-5	8
440	NONE	4
450	4-7	8
460	4-5	6
480	4-6	7
490	4-6	8
500	4-5	7
510	4-5	8

TRANSFORMER OUTPUTS

TRANSFORMER	TERMINAL	VOLTAGE
T817, T818, T820	11	GROUND FOR 240 V 3-PHASE
T817, T818, T820	A12, B12, C12	240 V 3-PHASE
T812, T820	A16, B16, C16	120 V SINGLE PHASE
T813, T817, T818	16	120 V SINGLE PHASE
ALL	15	RETURN FOR 16 (GROUNDED)
T813, T817, T818	14	120 V FOR DC AXIS AMPLIFIER CHASIS
T813, T817, T818	13	RETURN FOR 14, (GROUNDED)

NOTES

1 SENSOR TABLE

SENSOR	1040	1060		
[E]	[D]	[A]	[B]	[C] 5VDC
SLIDE EXTENDED	70	J12-1	J12-2	J12-3
SLIDE HOME	72	J12-4	J12-5	J12-6
TURRET MOTION	74	J12-7	J12-8	J12-9
DRAWBAR DOWN	50	J9-1	J9-2	J9-3
HIGH RANGE	54	J9-10	J9-11	J9-12
LOW RANGE	58	J11-4	J11-5	J11-6

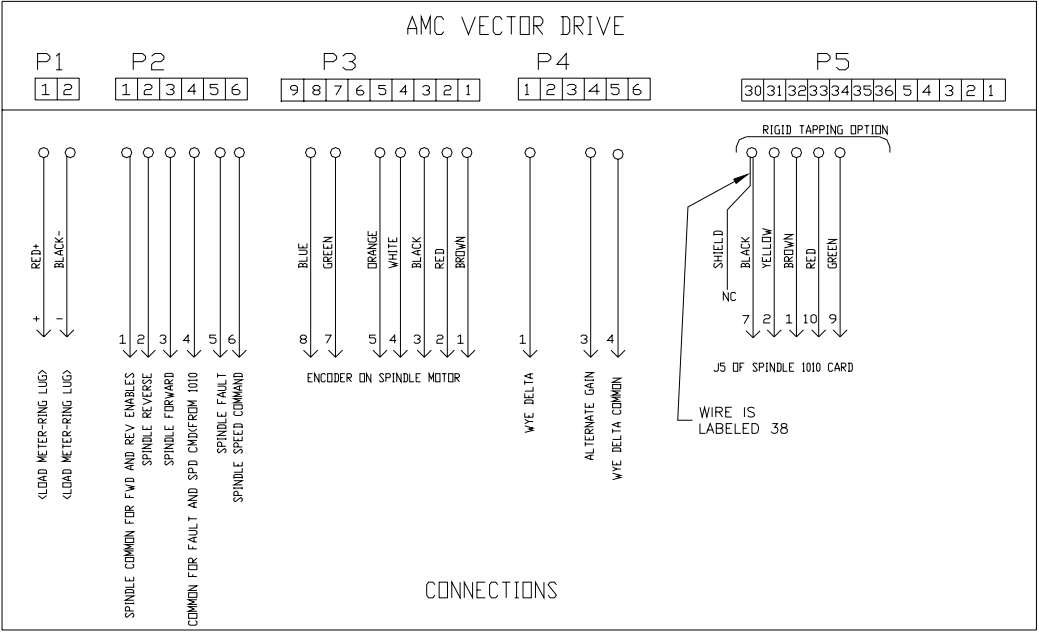
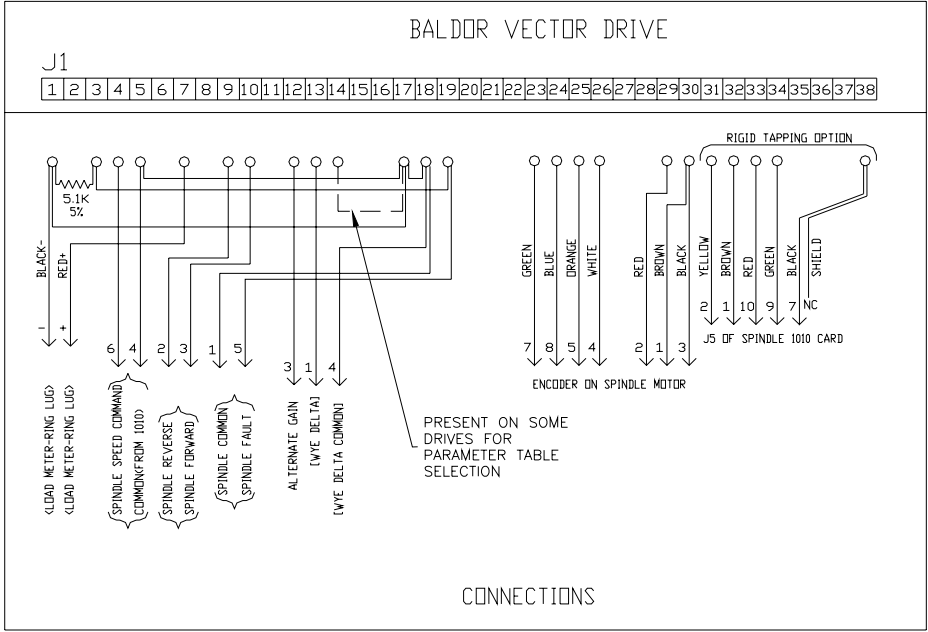
2 TYPICAL OF EACH AXIS (FOR D.C. MOTORS ONLY)

	[A]	[B]	[C]
X AXIS	1010 (X)	1060 J1	X AXIS AMP
Y AXIS	1010 (Y)	1060 J2	Y AXIS AMP
Z AXIS	1010 (Z)	1060 J3	Z AXIS AMP
A AXIS	1010 (A)	1060 J5	A AXIS AMP
B AXIS	1010 (B)	1060 J4	B AXIS AMP

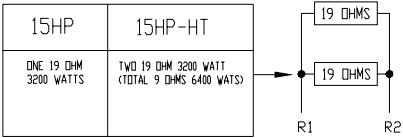
BOARD DESCRIPTION

BOARD #	LOCATION	FUNCTION
1010 (X)	SLOT 9	X AXIS CONTROLLER
1010 (Y)	SLOT 10	Y AXIS CONTROLLER
1010 (Z)	SLOT 11	Z AXIS CONTROLLER
1010 (A)	SLOT 13	A AXIS CONTROLLER
1010 (B)	SLOT 12	B AXIS CONTROLLER
1010 (C)	SLOT 14	SPINDLE CONTROLLER
1020	SLOT 15	CLOCKS
1030	SLOT 8	COMPUTER INTERFACE
1040	SLOT 17	MILL INTERFACE
1050	SLOT 16	M FUNCTION
1060	CONTROL CAB.	BACKPLANE
1090	PENDANT	KEYBOARD
1100-1	CONTROL CAB.	POWER DISTRIBUTION
1100-2	JUNCTION BOX	POWER DISTRIBUTION
1110	PENDANT	PENDANT POWER DISTRIBUTION
1220	CONTROL CAB.	POWER SUPPLY
1400	SLOT 5	CPU
1420	SLOT 7	VIDEO
1550	SLOT 3	TEMPATURE CONTROLLER
1560	CONTROL CAB.	CHILLER CONTROLLER
1610	SLOT 5	SOFTWARE MODULE

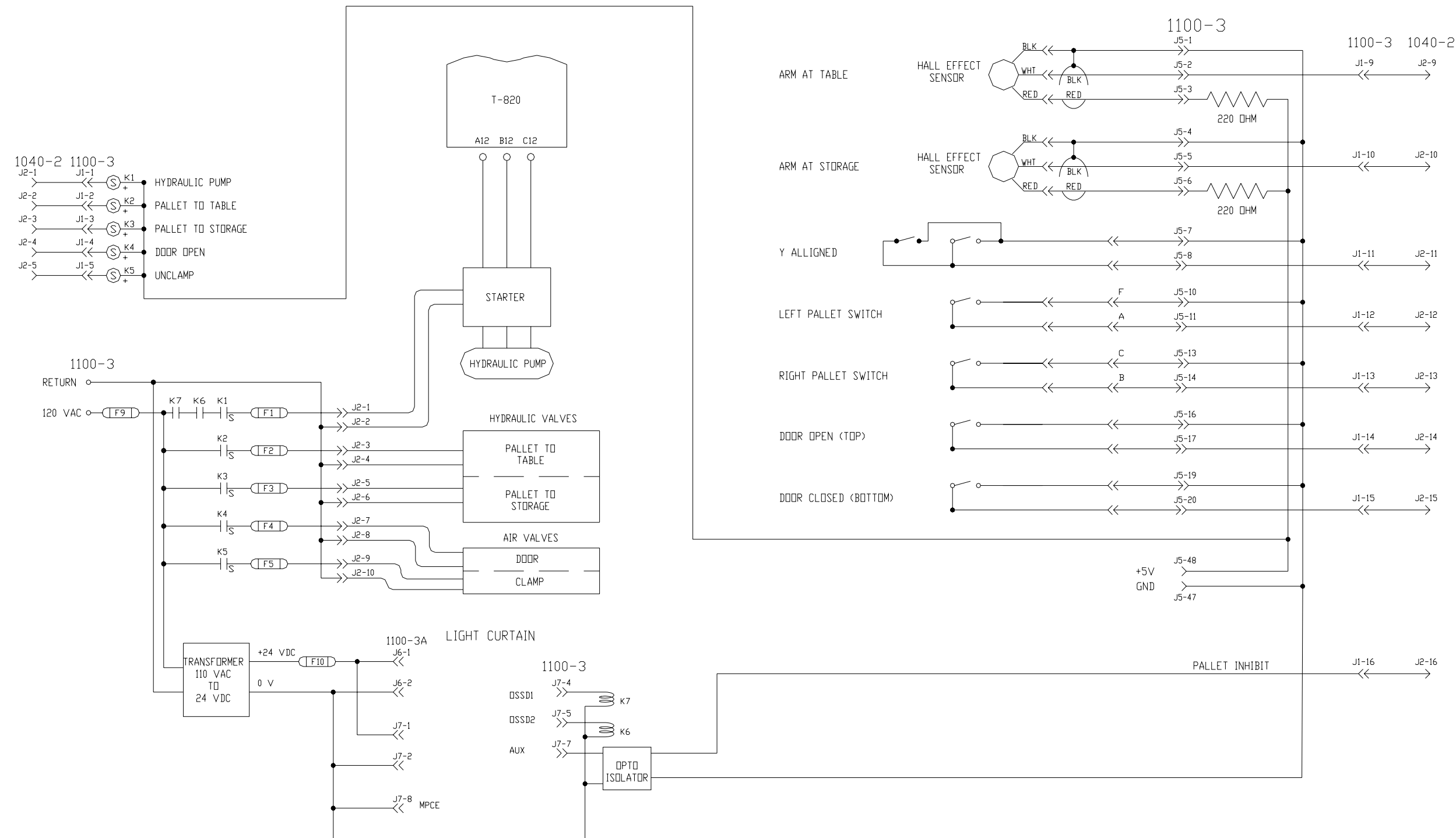
WRG_1002T_sht_4of6_vmc_electrical_Spindle Drive Connections



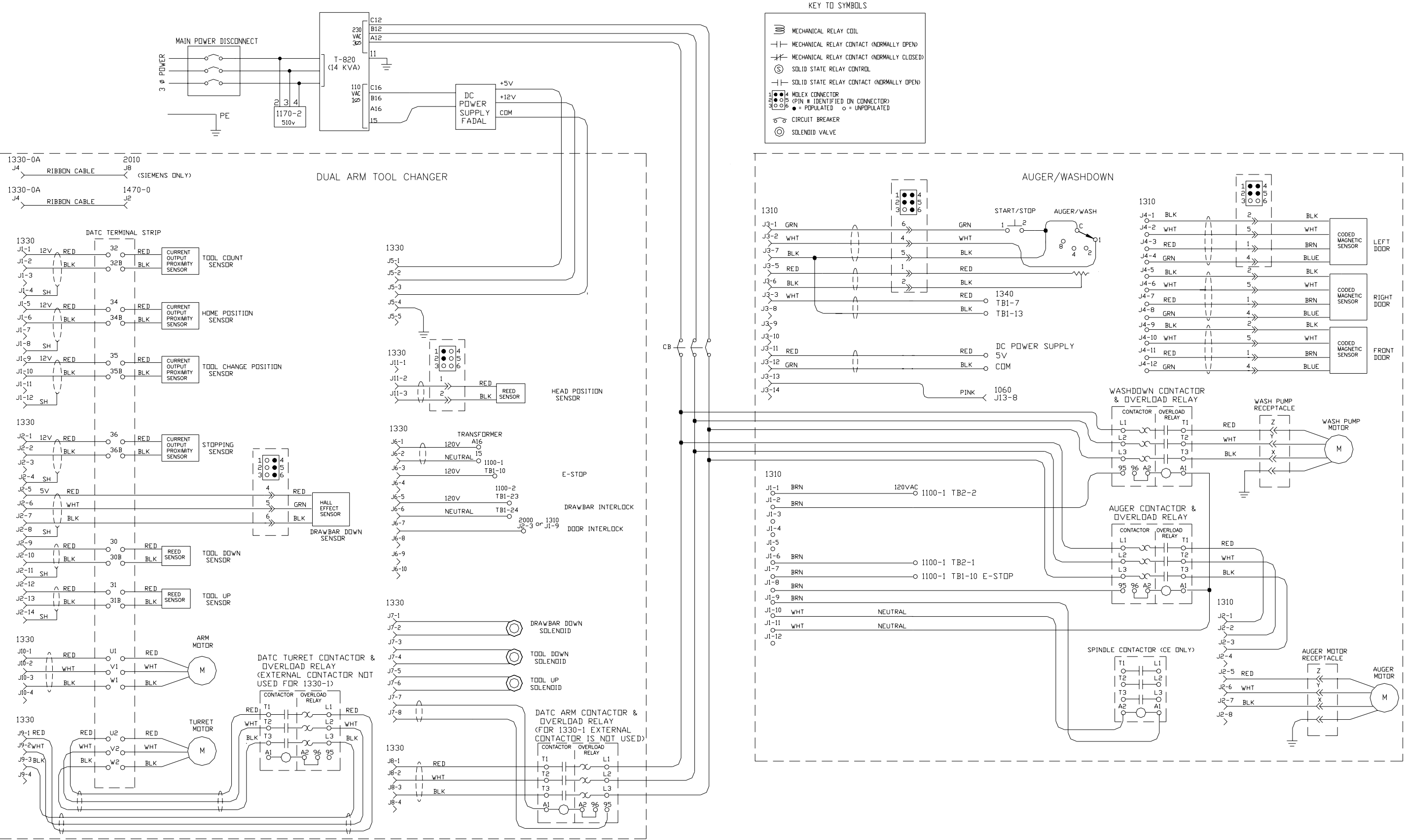
SPINDLE DRIVE BRAKE DESCRIPTION



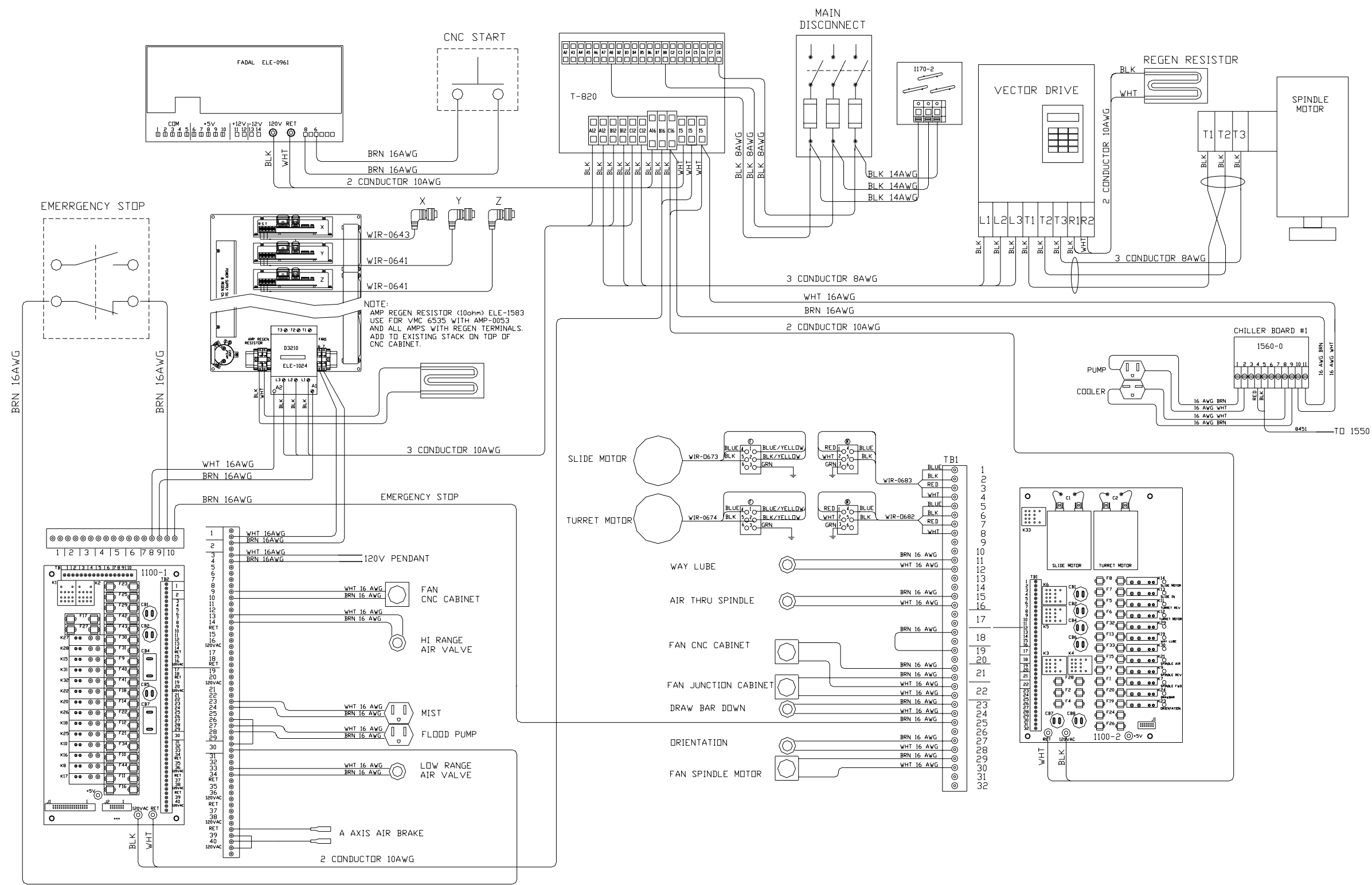
WRG_1002T_sht_5of6_vmc_electrical_Pallet Changer



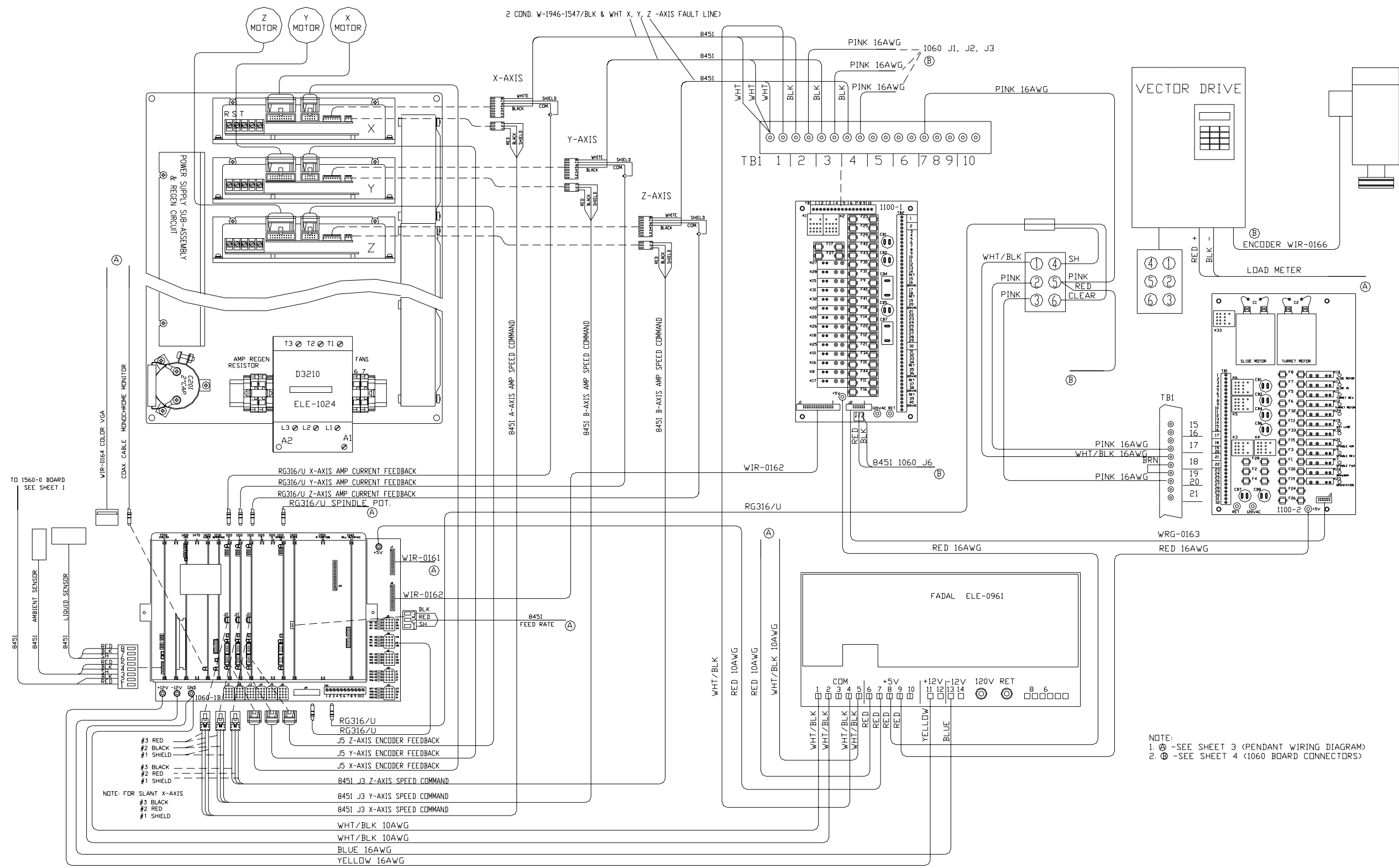
WRG_1002T_sht_6of6_vmc_electrical_Dual Arm and Auger



WRG_0030C_vmc_ac_brushless_power

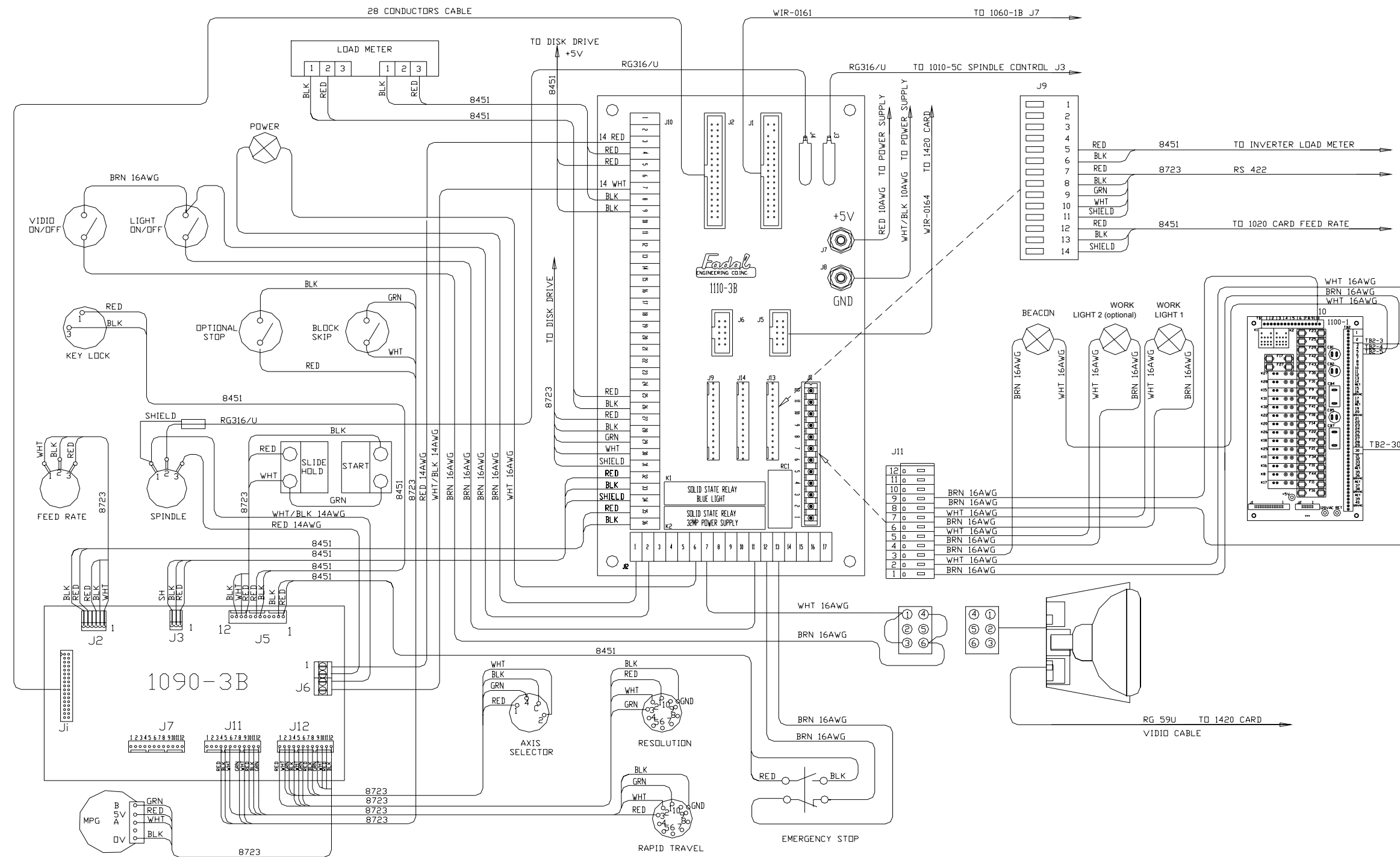


Wrg_0058B_vmc_ac_brushless_control

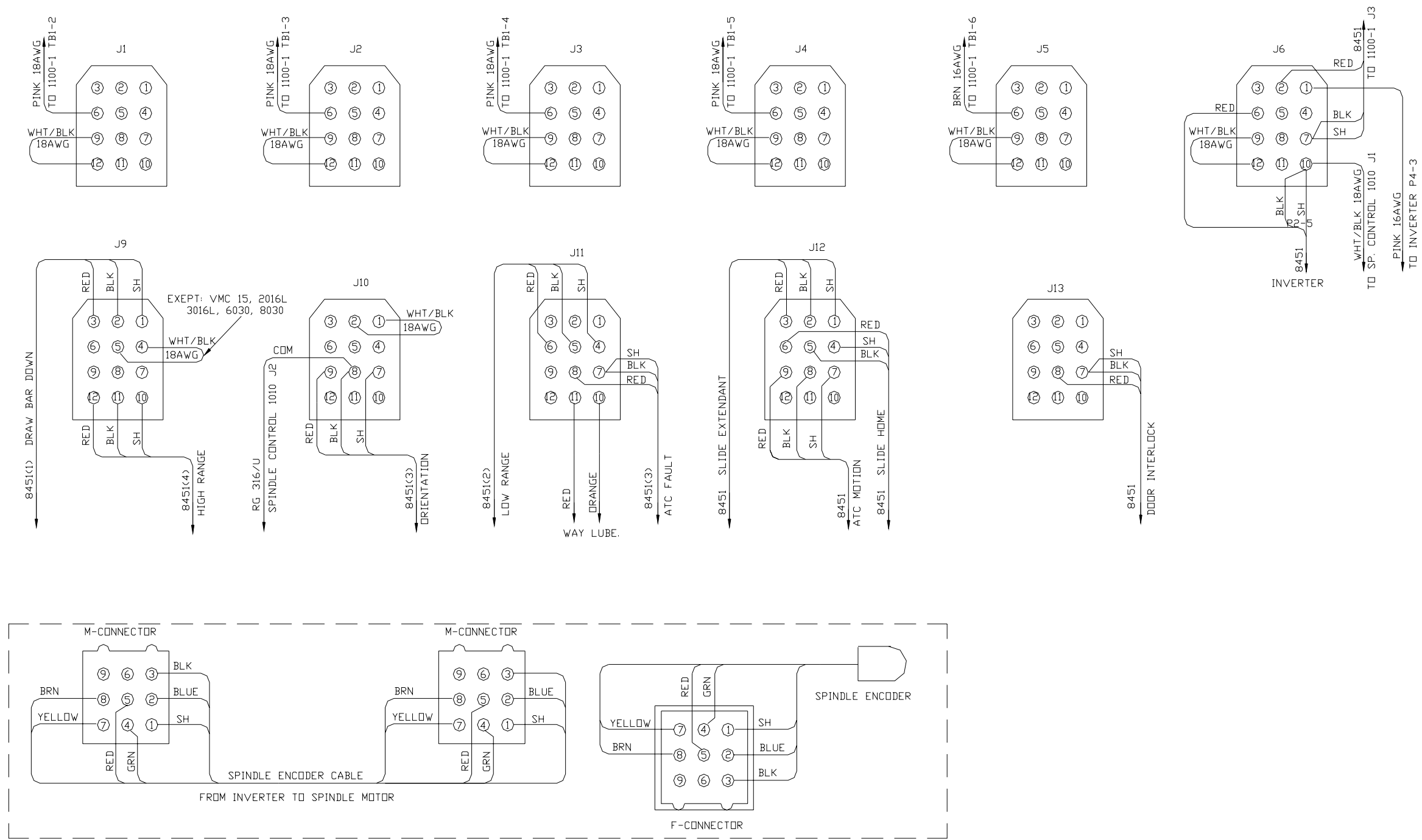


NOTE:
1. (A) -SEE SHEET 3 (PENDANT WIRING DIAGRAM)
2. (B) -SEE SHEET 4 (1060 BOARD CONNECTORS)

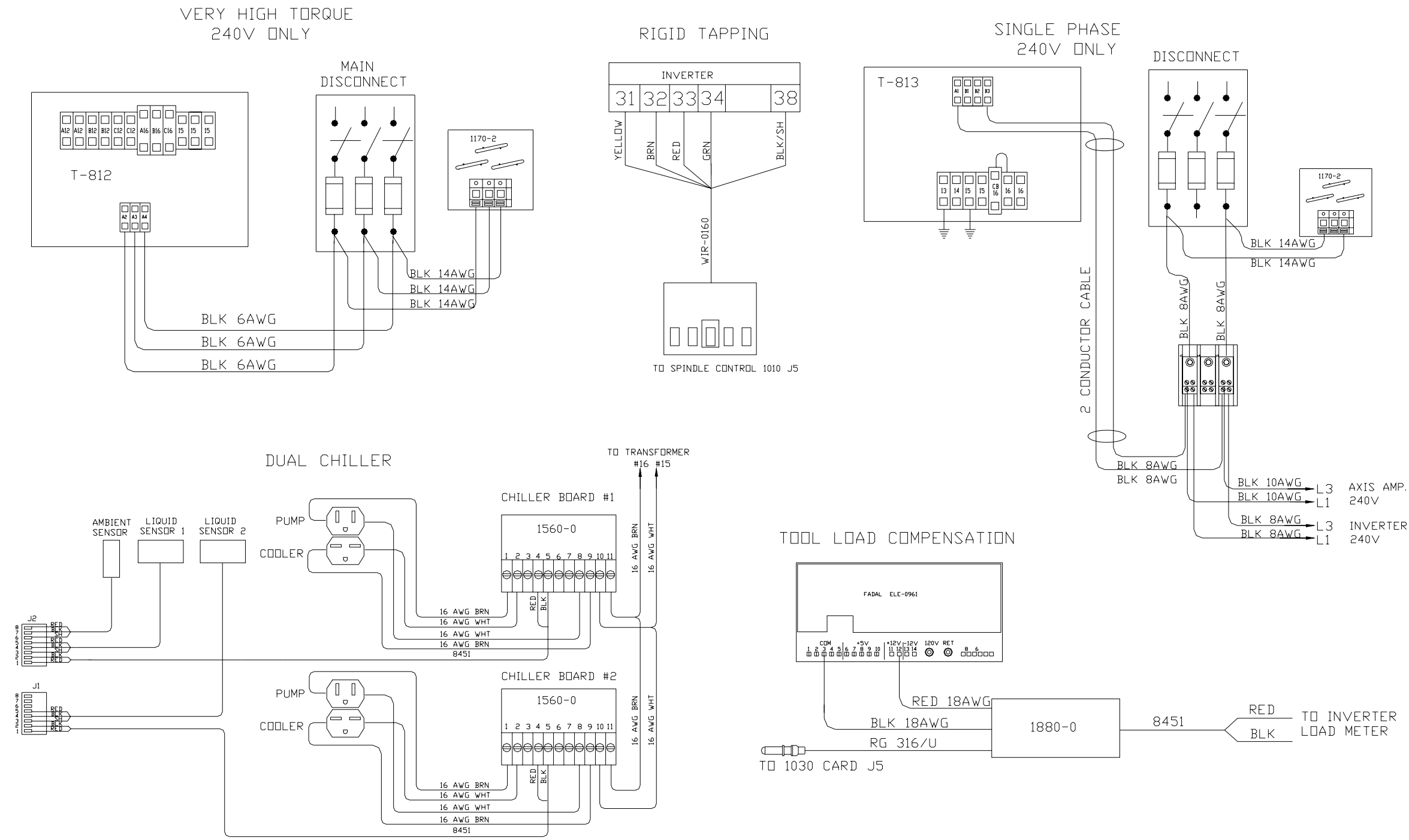
Wrg_0059B_vmc_ac_brushless_pendant



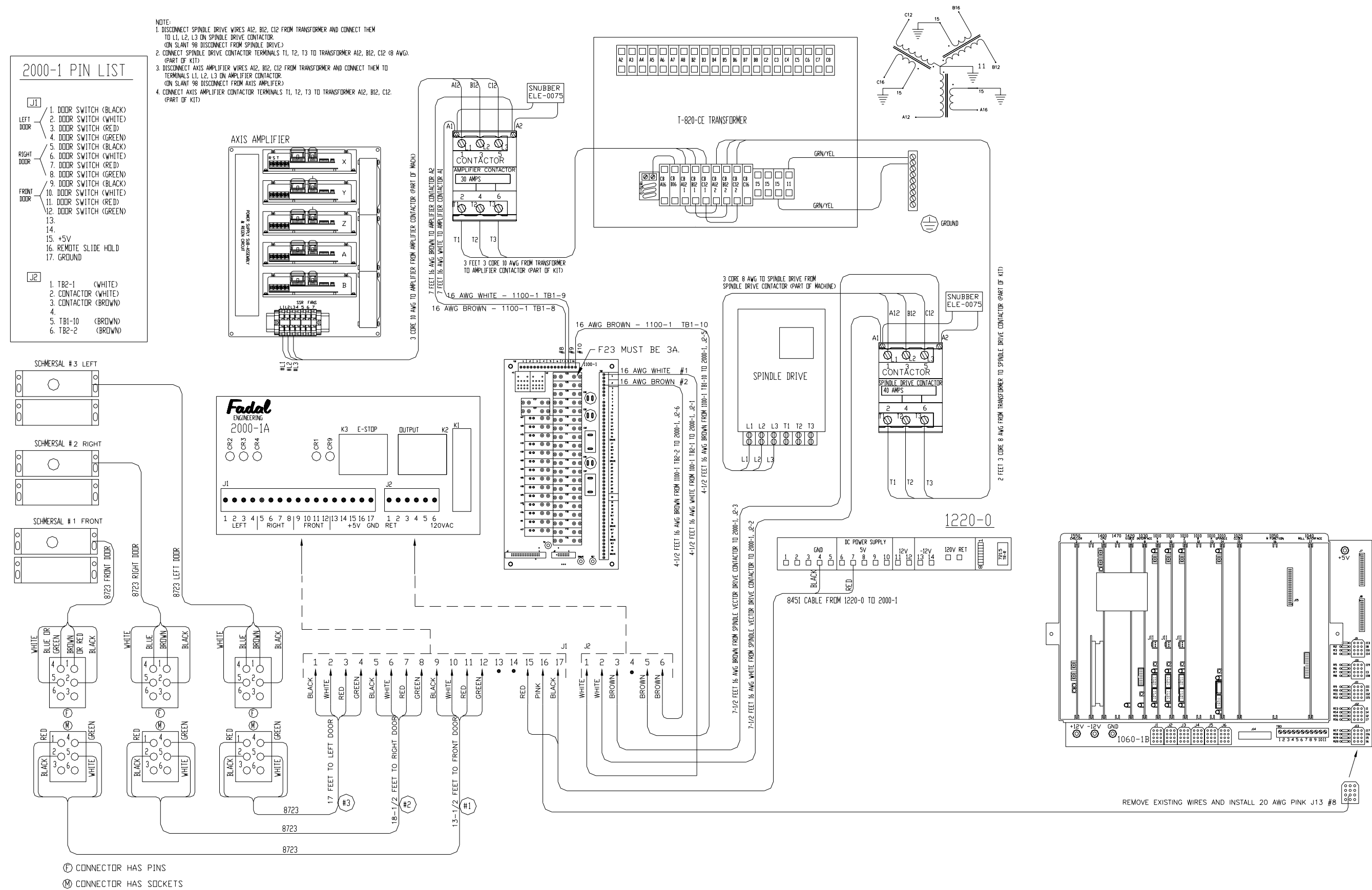
Wrg_0064B_vmc_ac_brushless_connectors



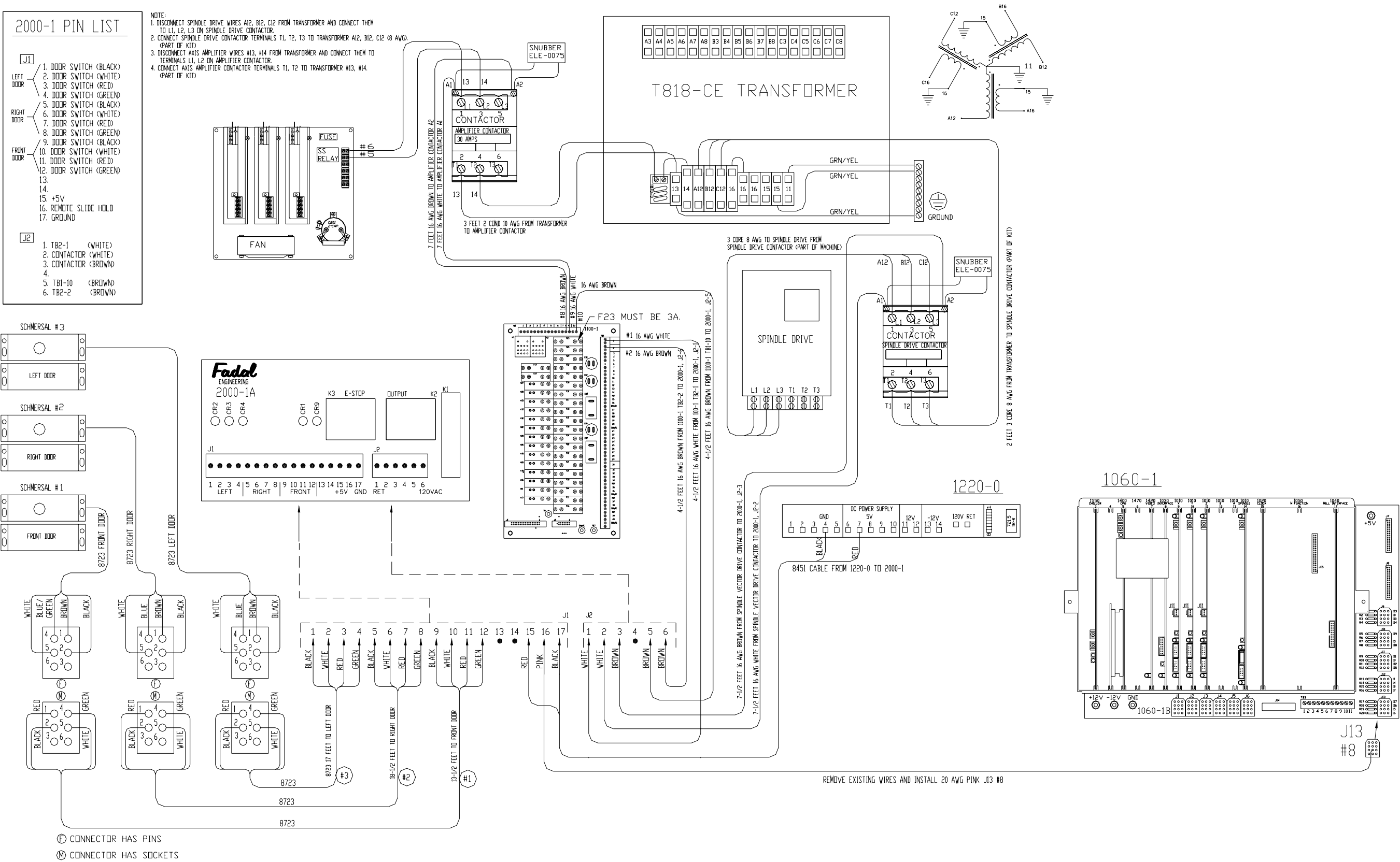
Wrg_0065B_vmc_ac_brushless_options



Wrg_0696C_ce_door_interlock_wiring_diagram_ac_brushless_sheet_1of3



Wrg_0696C_ce_door_interlock_wiring_diagram_dc_machine_sheet_2of3



Wrg_0696B_ce_door_interlock_wiring_diagram_4th_5th_axis_sheet_3of3

FOR CONNECTION TO BRUSHLESS SYSTEM:

INPUT 1 - BROWN 16 GA. WIRE TO 1100-1 TB2-2

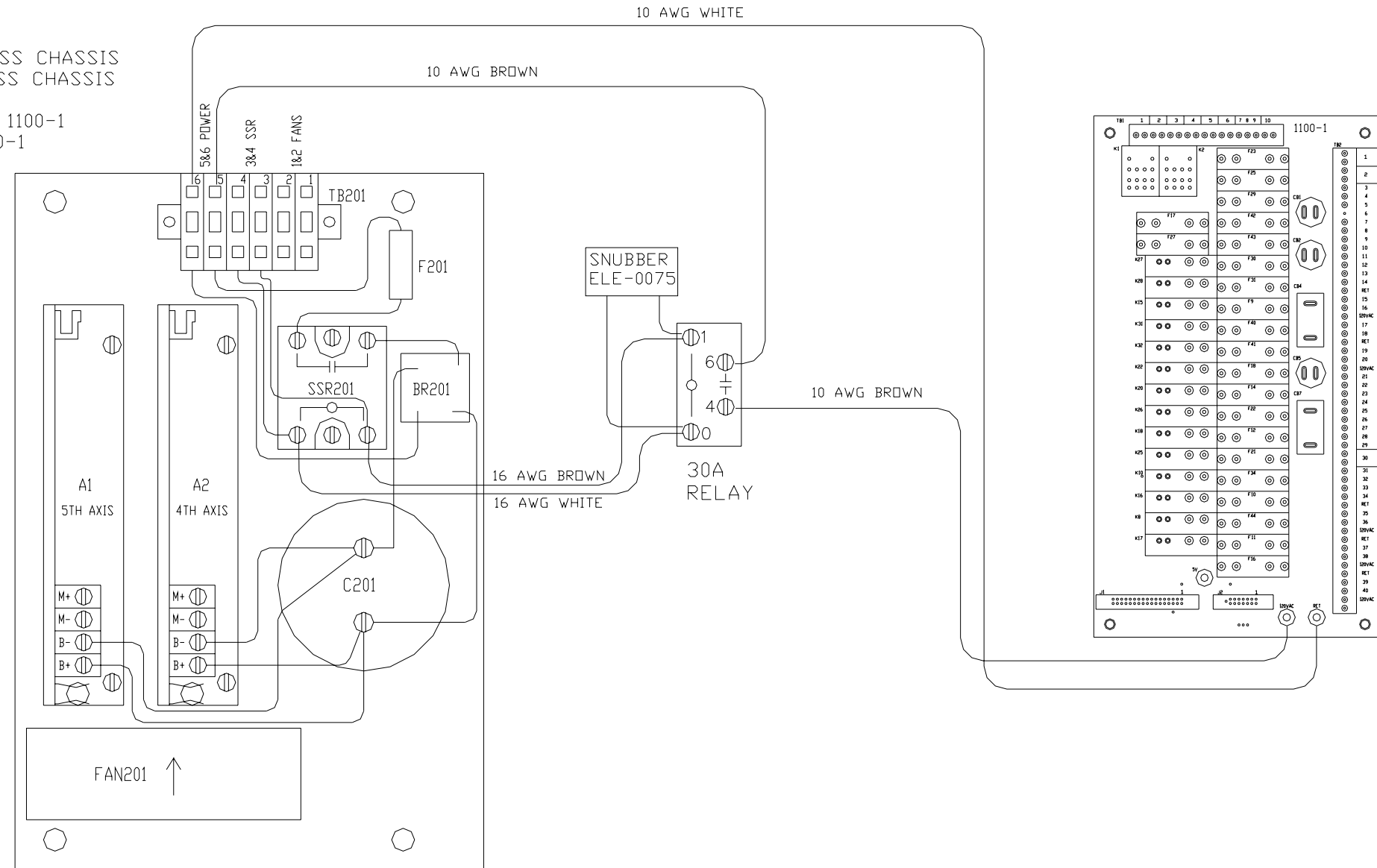
INPUT 2 - WHITE 16 GA. WIRE TO 1100-1 TB2-1

INPUT 3 - BROWN 16 GA. WIRE TO INPUT 5 ON BRUSHLESS CHASSIS

INPUT 4 - WHITE 16 GA. WIRE TO INPUT 4 ON BRUSHLESS CHASSIS

INPUT 5 - BROWN 10 GA. WIRE TO 120VAC TERMINAL ON 1100-1

INPUT 6 - WHITE 10 GA. WIRE TO RET TERMINAL ON 1100-1

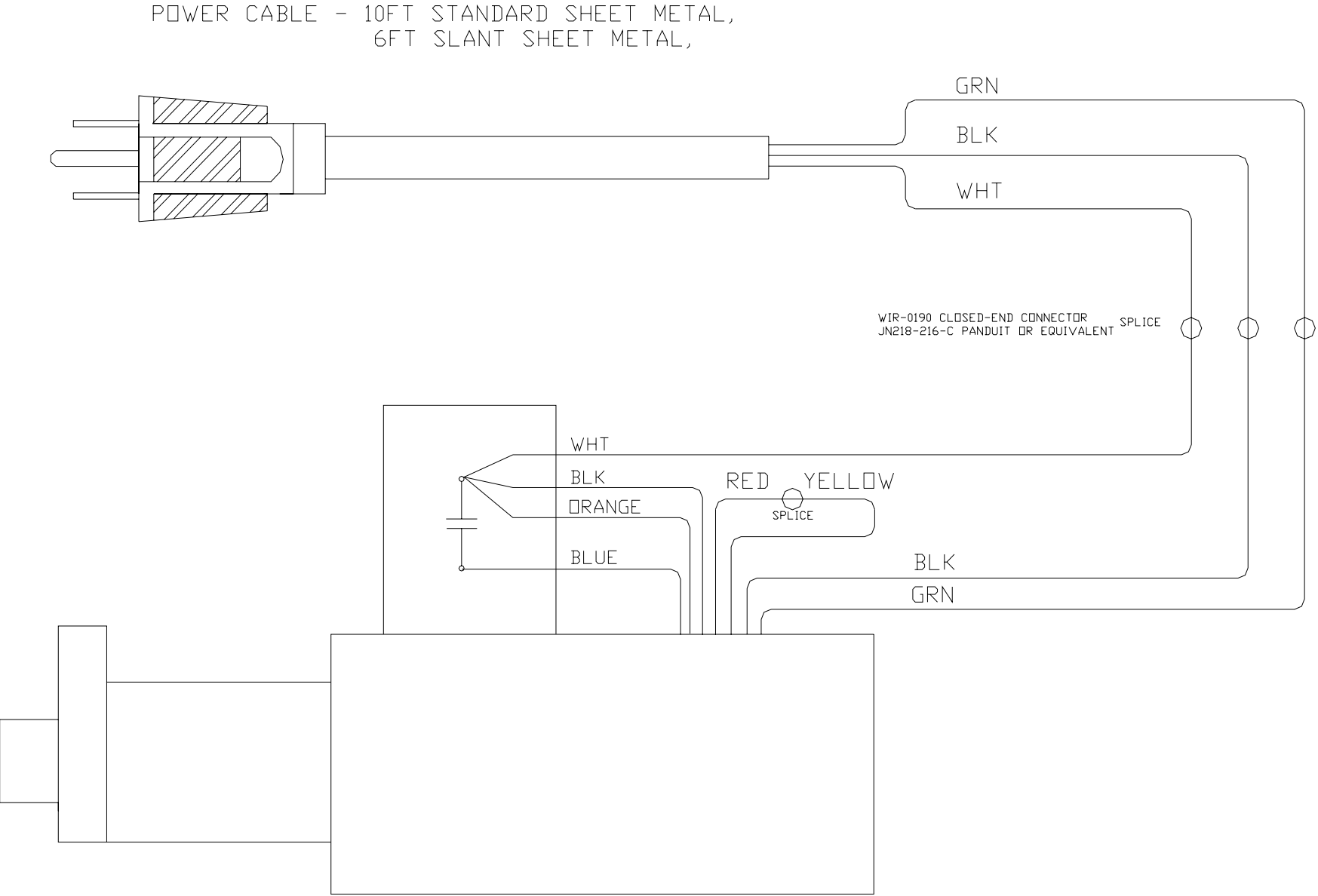


21



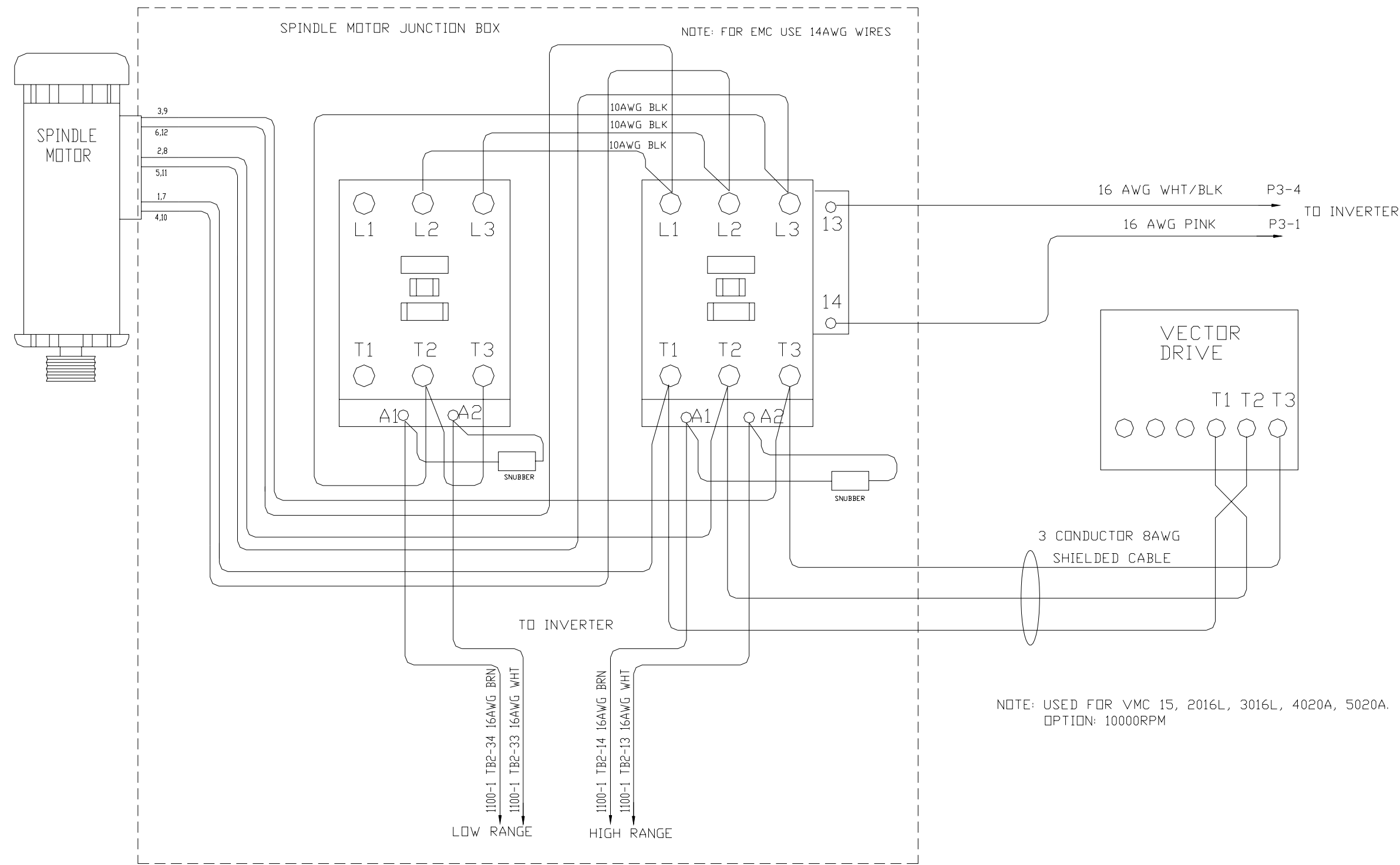
22



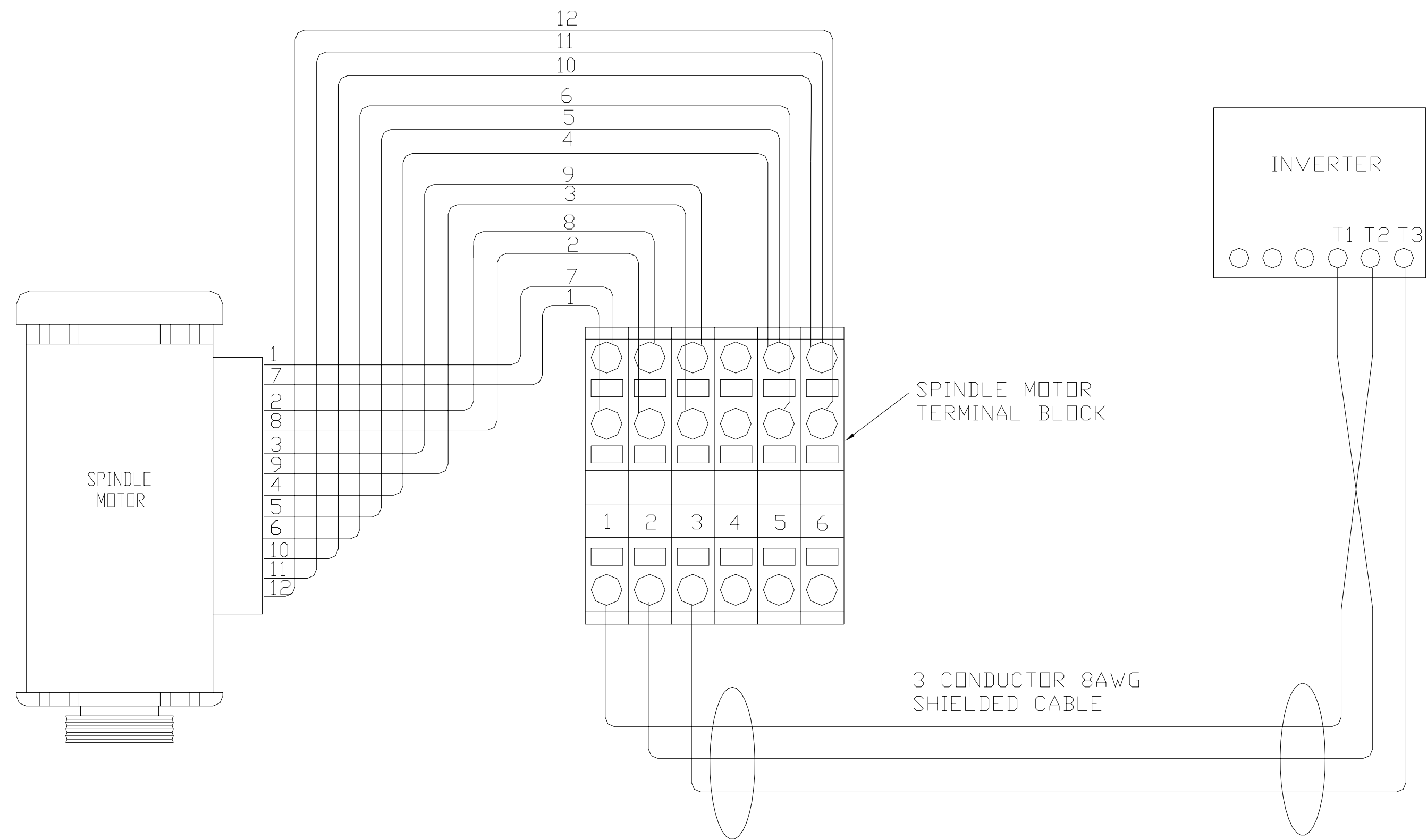


SECTION 2

Spindle

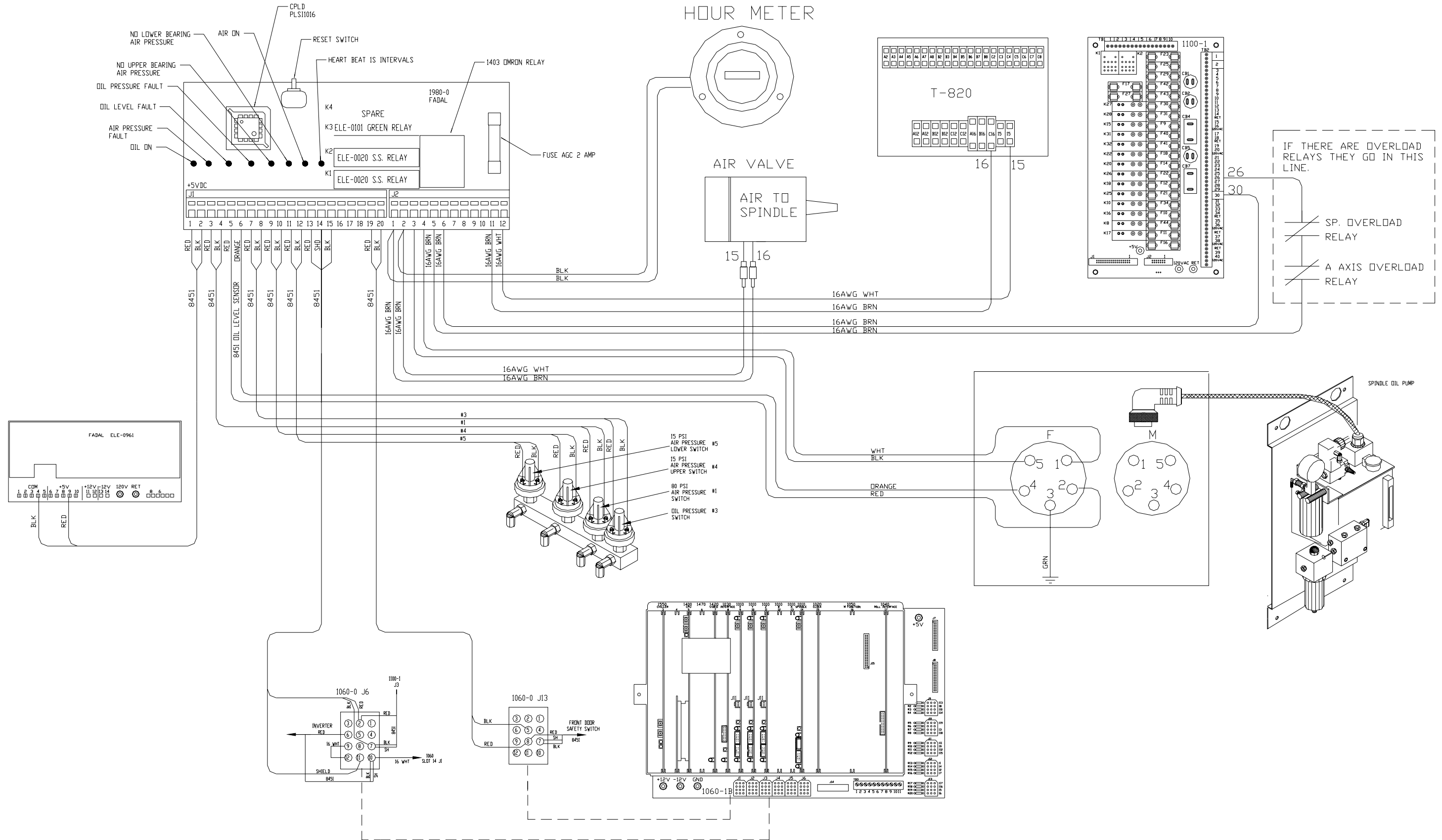


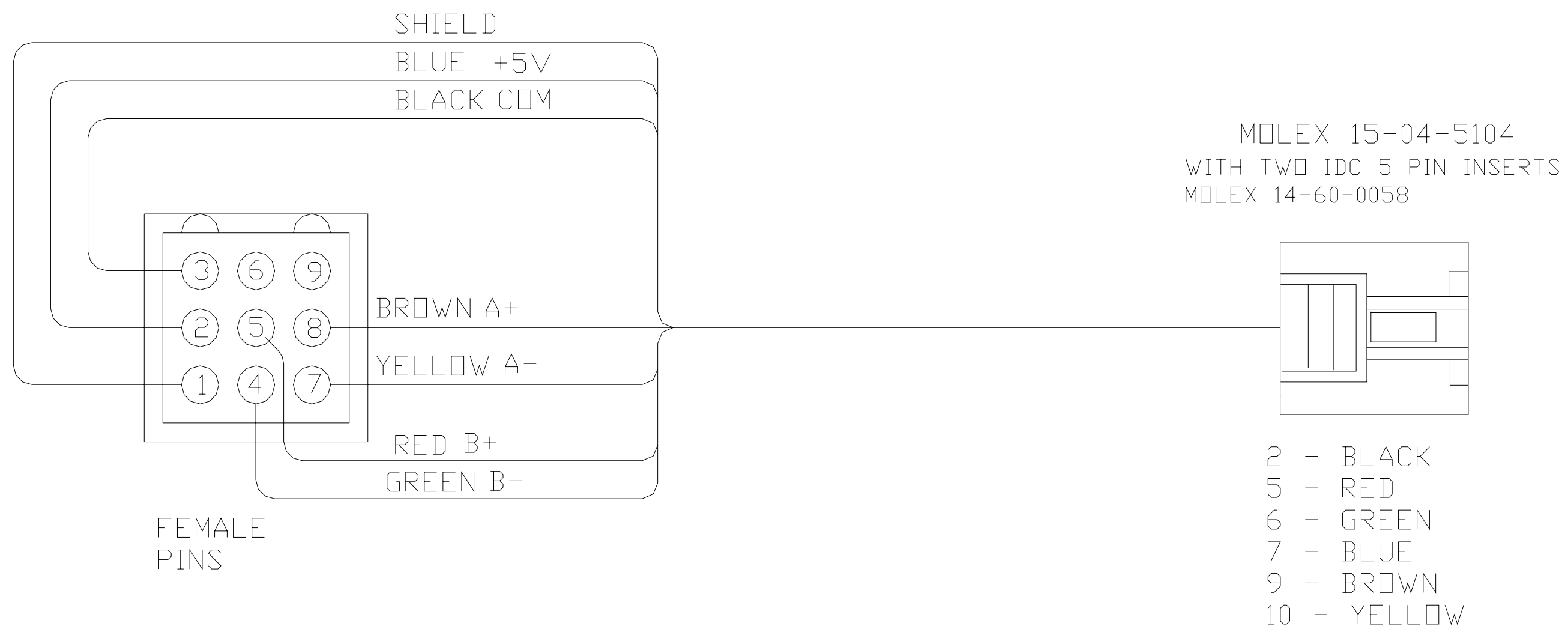
Wrg_0024A_spindle_motor_connection



FOR VMC 2216, 3016, 3020, 4020, 6030, 8030.

Wrg_0026B_1980_0_15k_air_oil

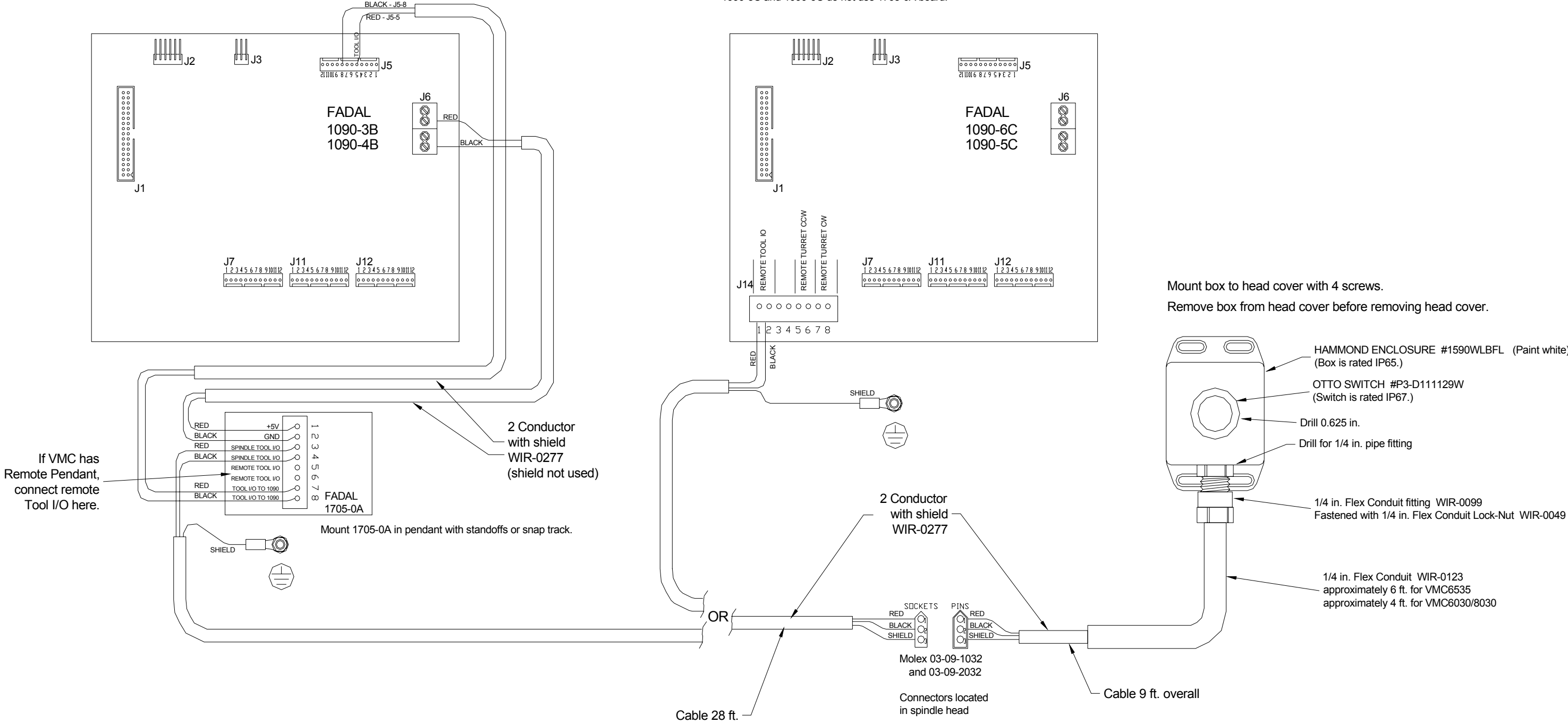




WRG_0046C_Tool_IO_switch_on_spindle

Connection of 1705-0A is the same for all keyboards.

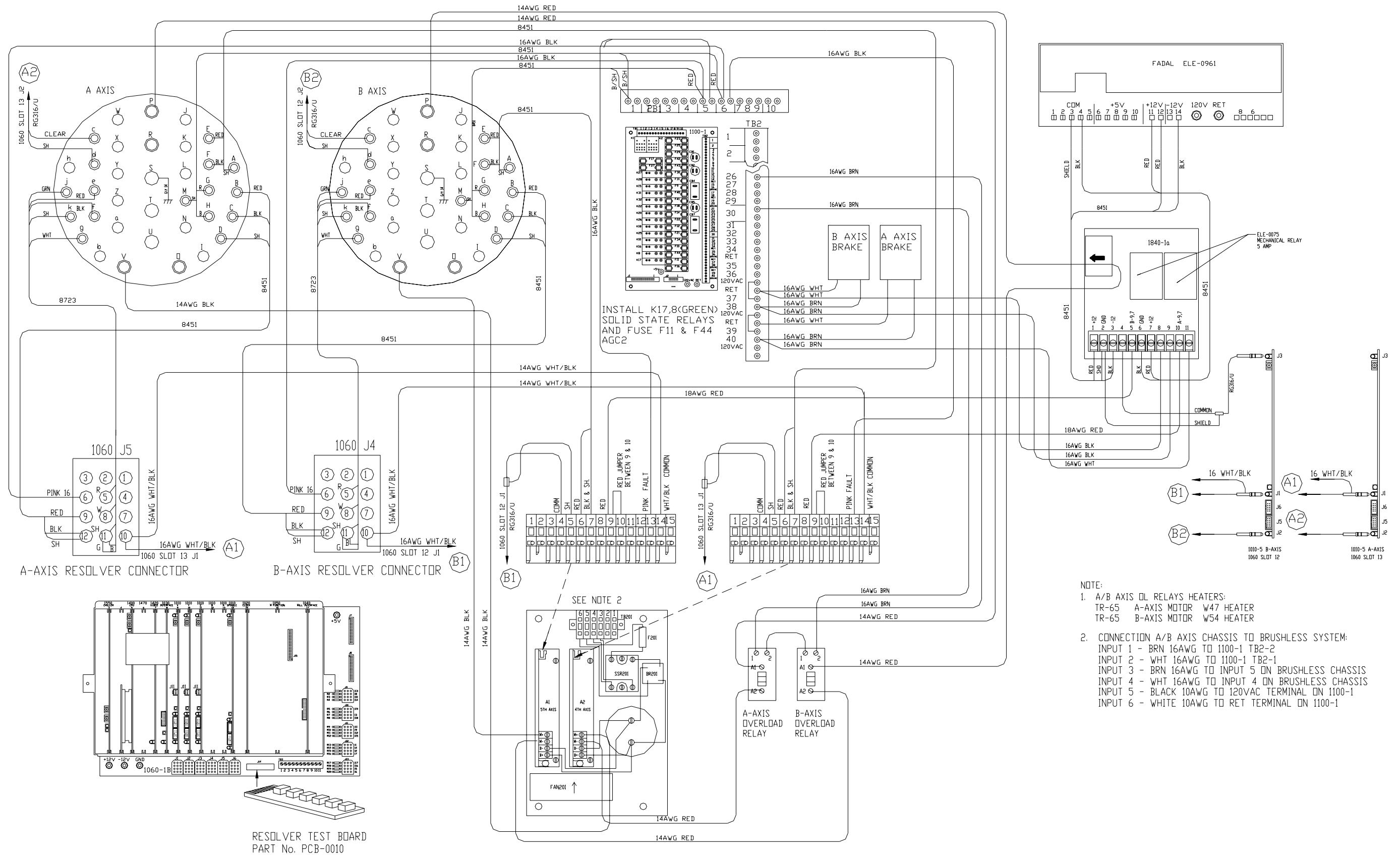
1090-5C and 1090-6C do not use 1705-0A board.

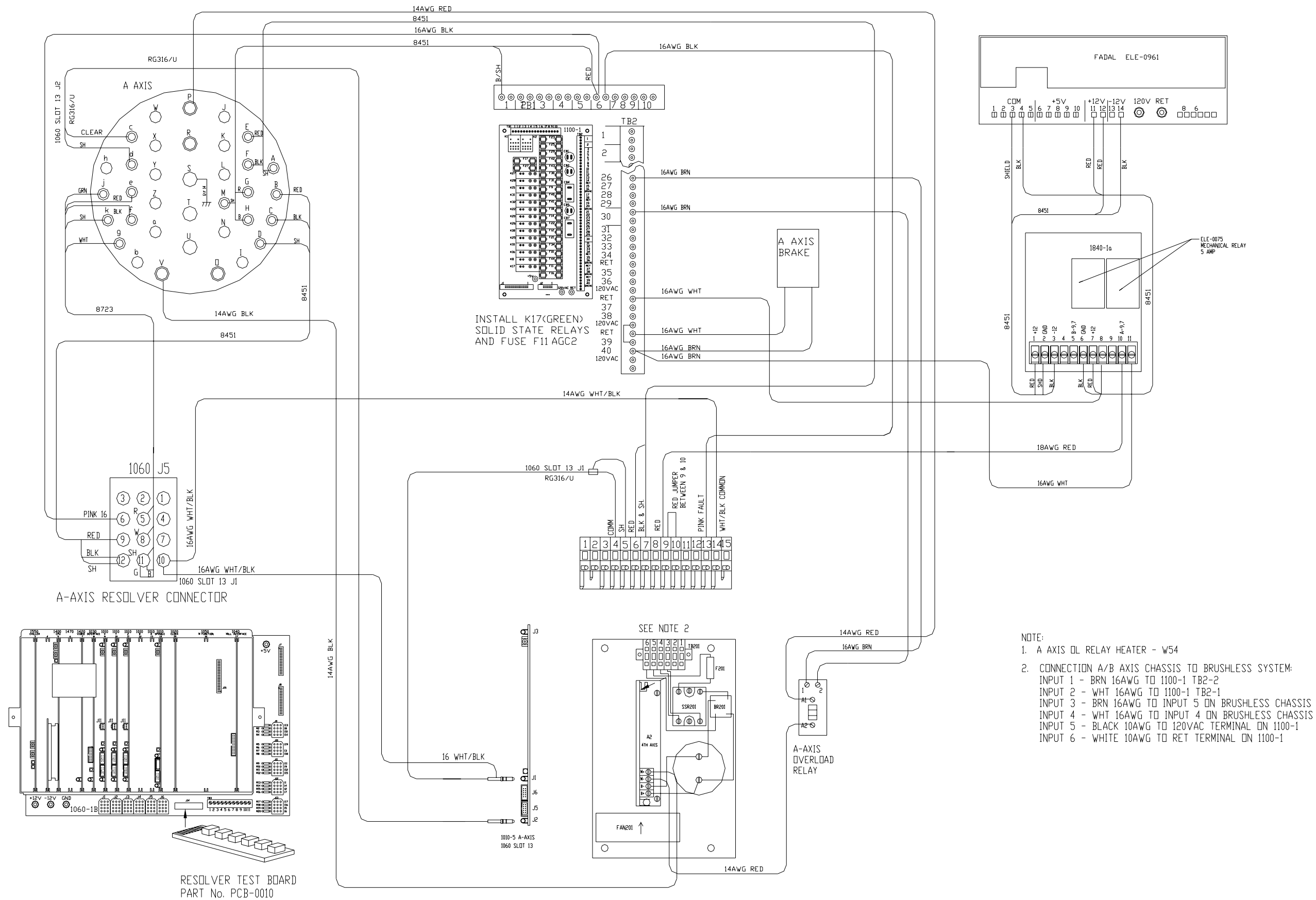


Installation procedure is given in FSP-W1042.

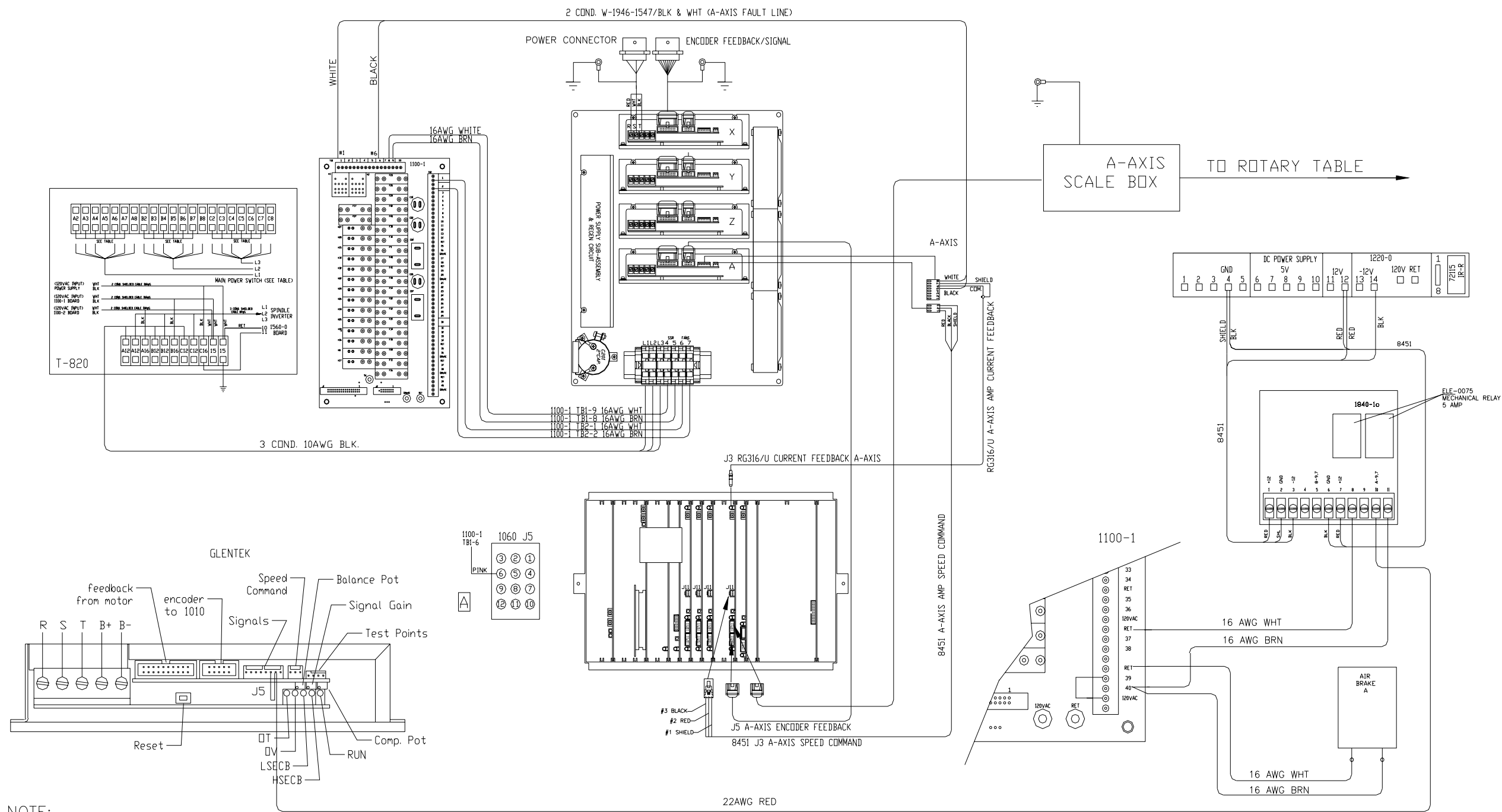
SECTION 3

4th & 5th Axis/Servo Options



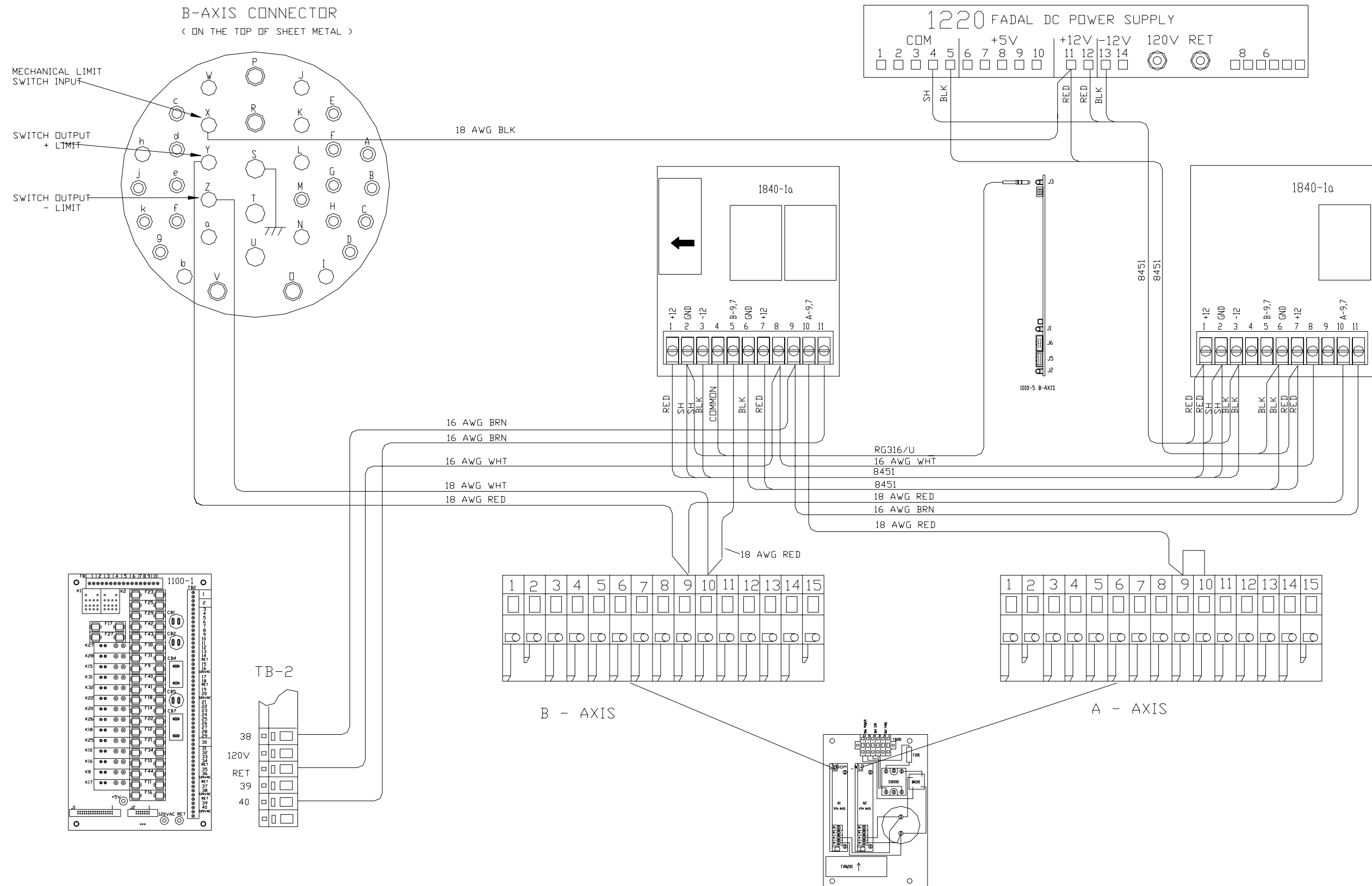


Wrg_0014C_ac_4th_axis_for_ac_brushless_std_slant98

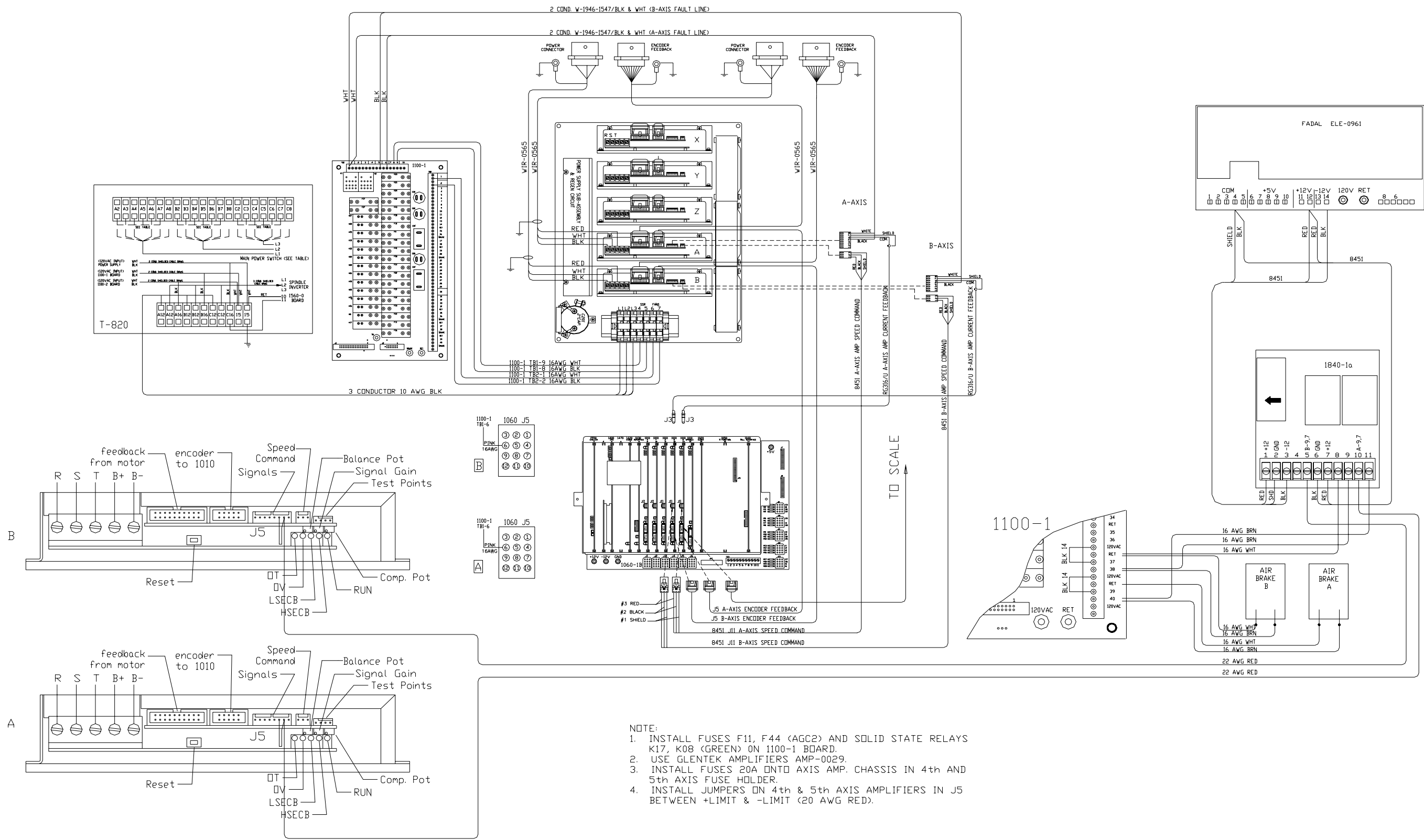


- NOTE:
1. INSTALL FUSE F11 (AGC 2) AND SOLID STATE RELAY K17 (GREEN) ON 1100-1 BOARD.
 2. USE GLENTEK AMPLIFIER AMP-0040 FOR V300 AND AMP-0029 FOR VH65.
 3. INSTALL JUMPER ON 4th AXIS AMPLIFIER IN J5 BETWEEN +LIMIT & -LIMIT (20 AWG RED).
 4. INSTALL FUSE 20A ONTO AXIS AMP. CHASSIS IN 4th AXIS FUSE HOLDER.
 5. FOR V300 ROTARY TABLE INSTALL SCALE BOX.

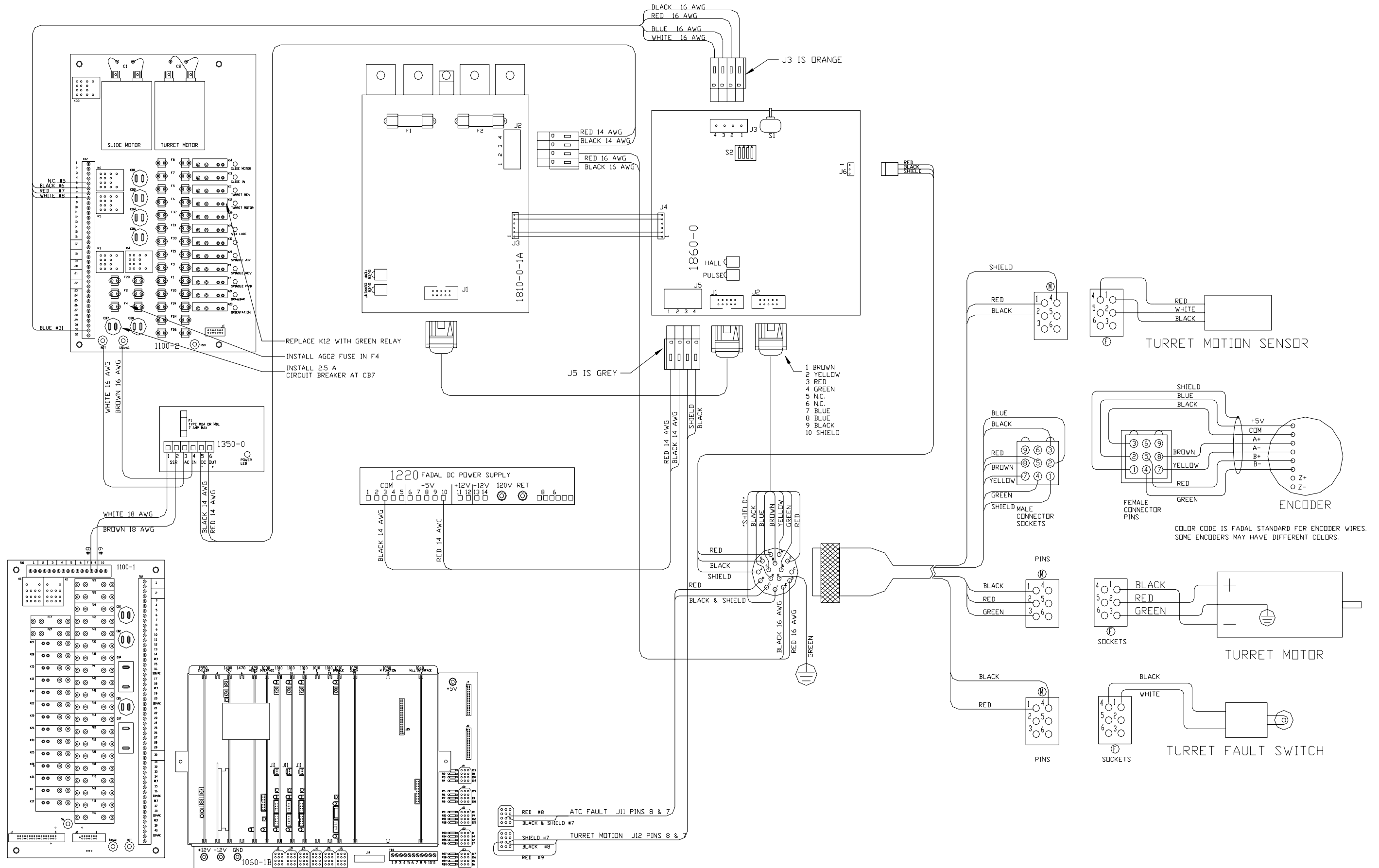
Wrg_0015_4th_5th_with_mechanical_limit_switch



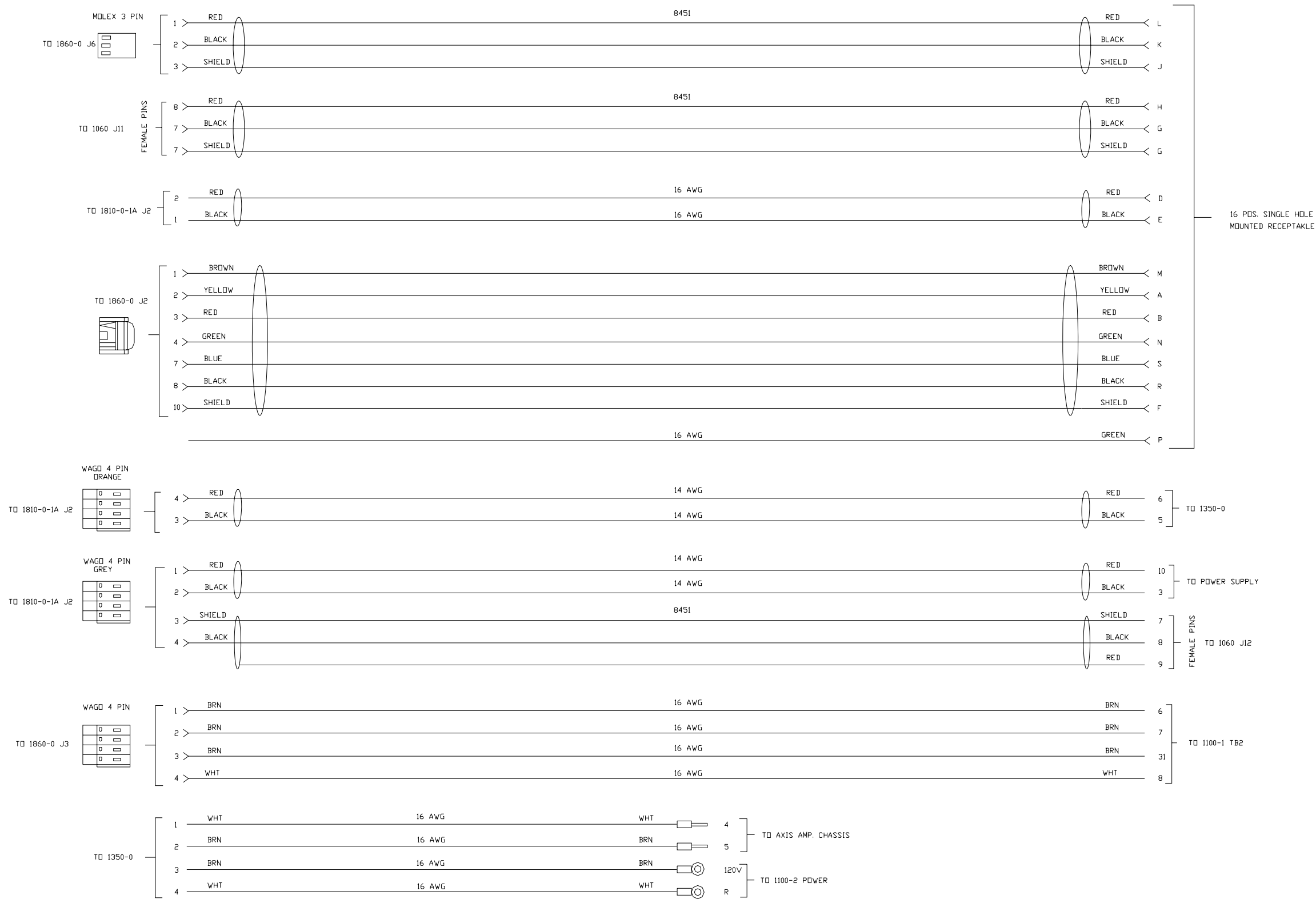
Wrg_0016B_ac_4th_5th_axis_for_ac_brushless_std_slant98



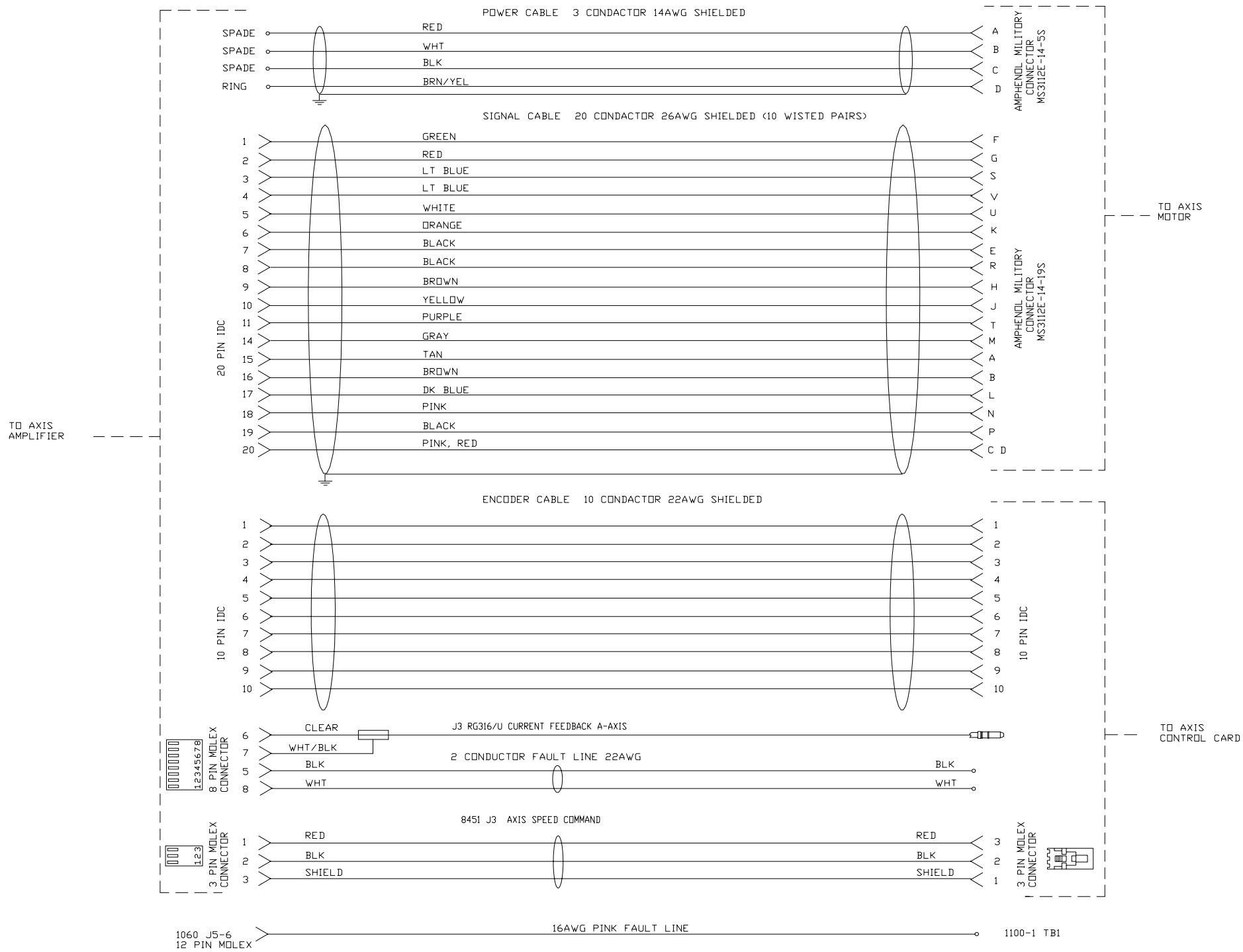
Wrg_0179A_servo_turret_wiring_diagram



WRG_0179A_sht2of2_servo_turret_harness



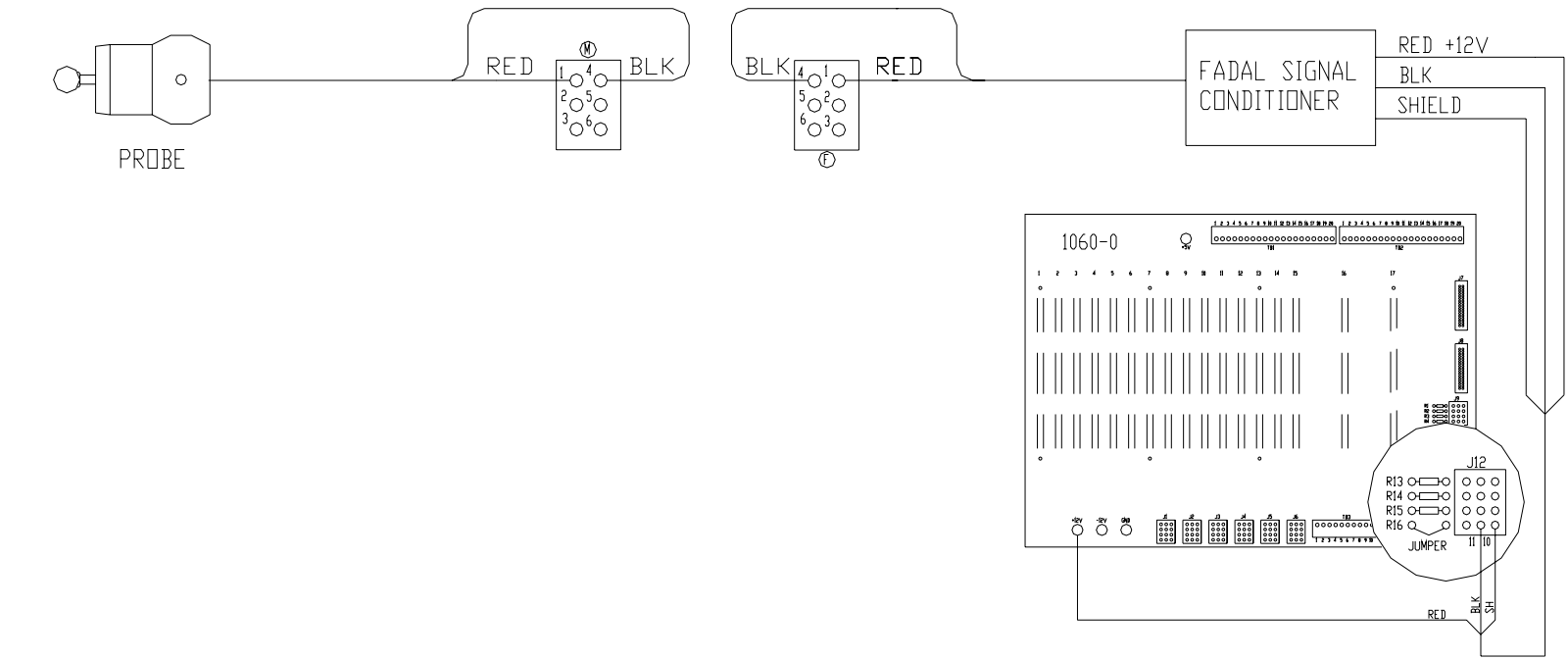
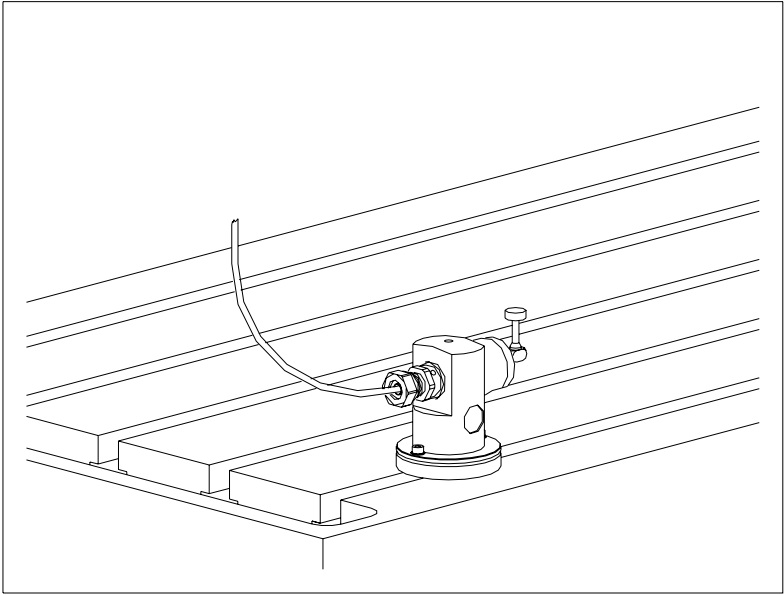
WRG_0671A_4th_axis_harness_for_ac_brushless



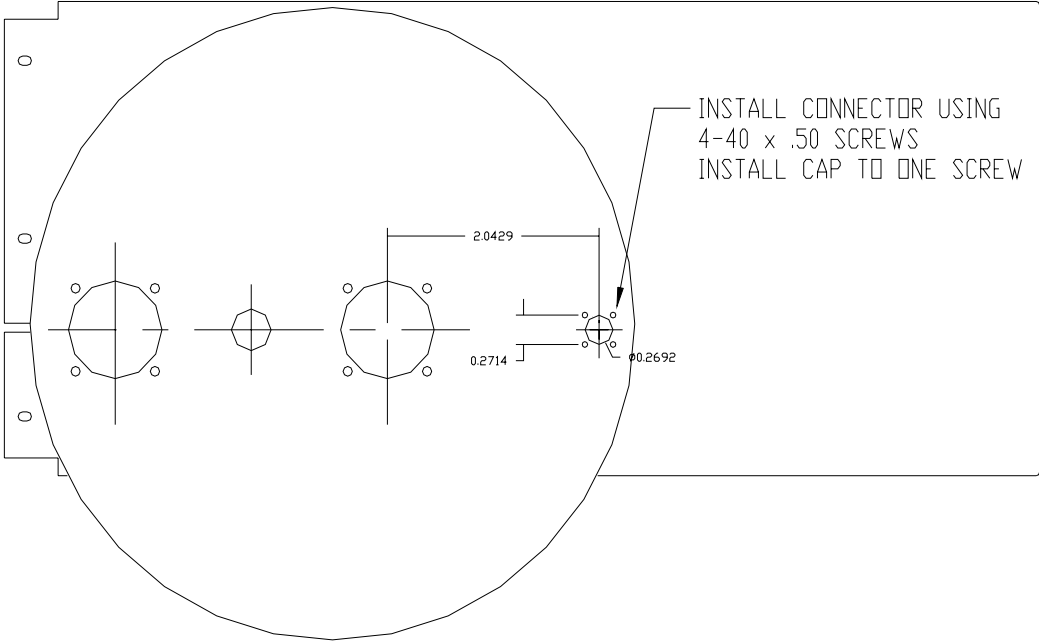
SECTION 4

Probes / Scales

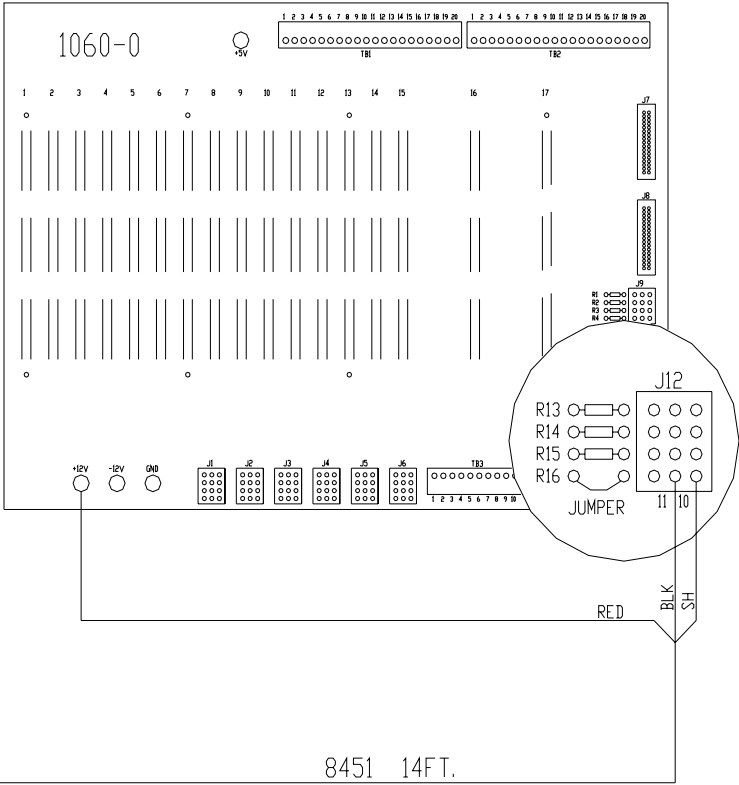
RENISHAW TS-27 INTERFACE



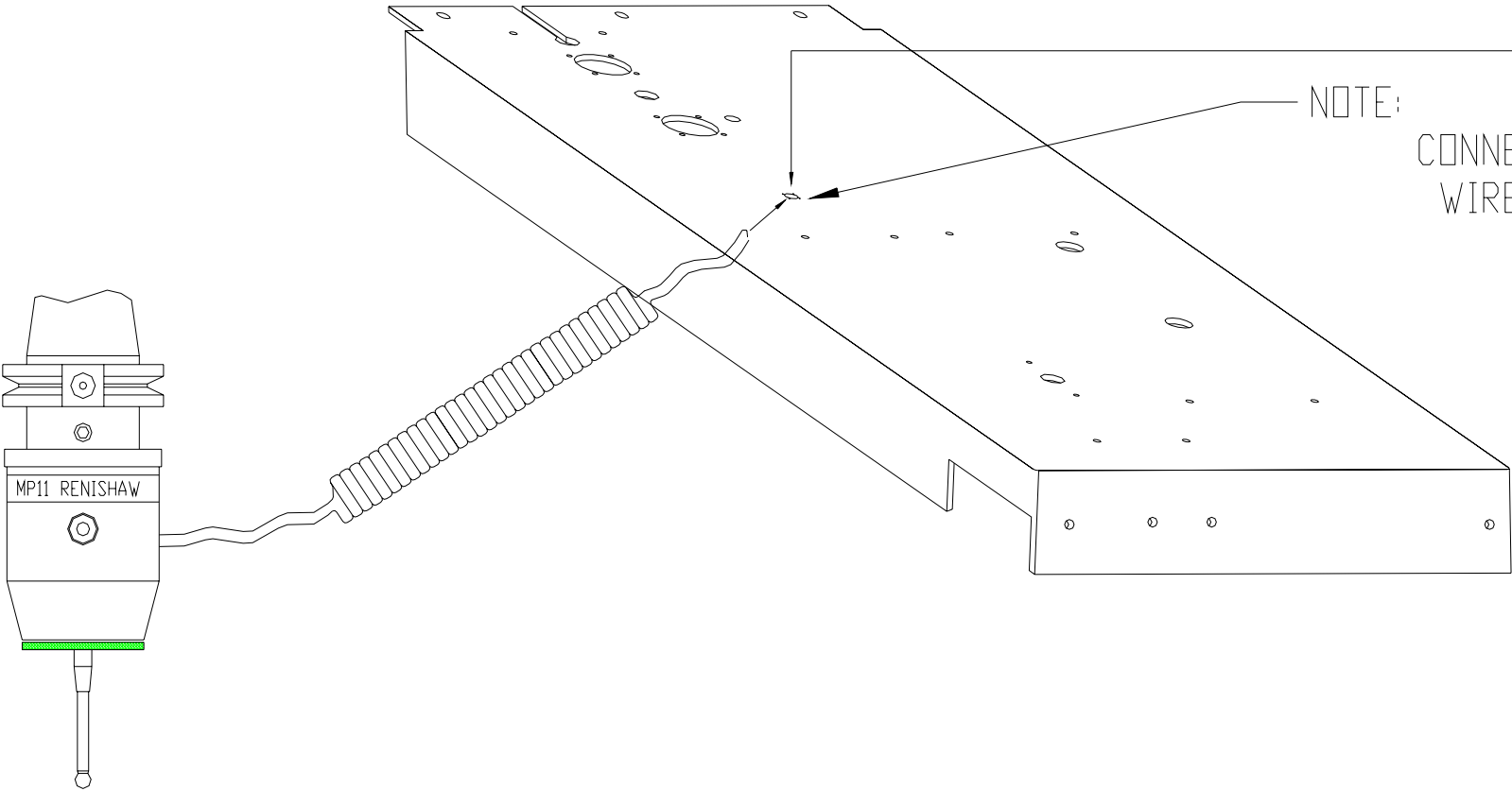
TOP RIGHT PANEL



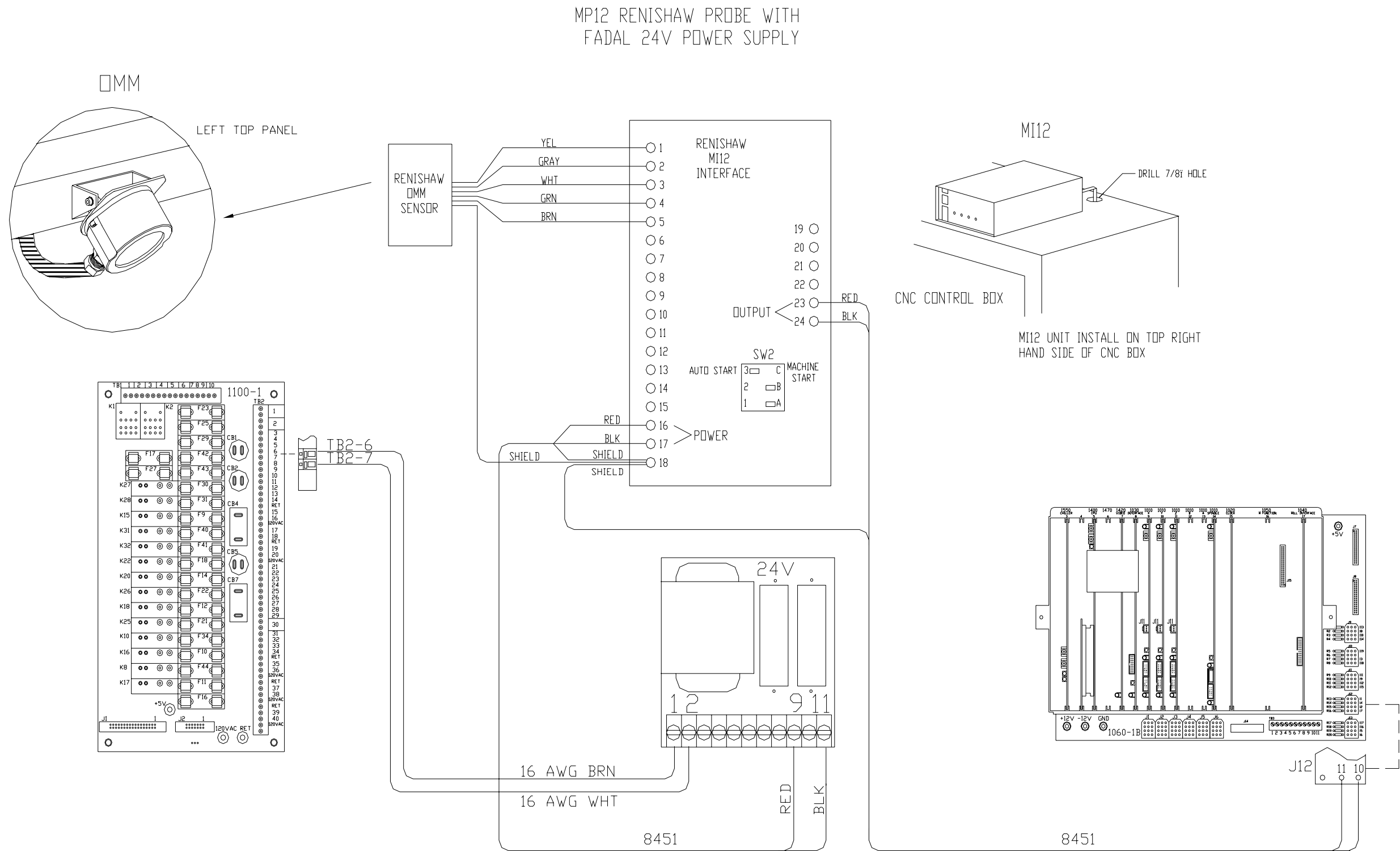
MP11 PROBE



NOTE:
CONNECTOR SUPPLIED WITH
WIRE HARNESS

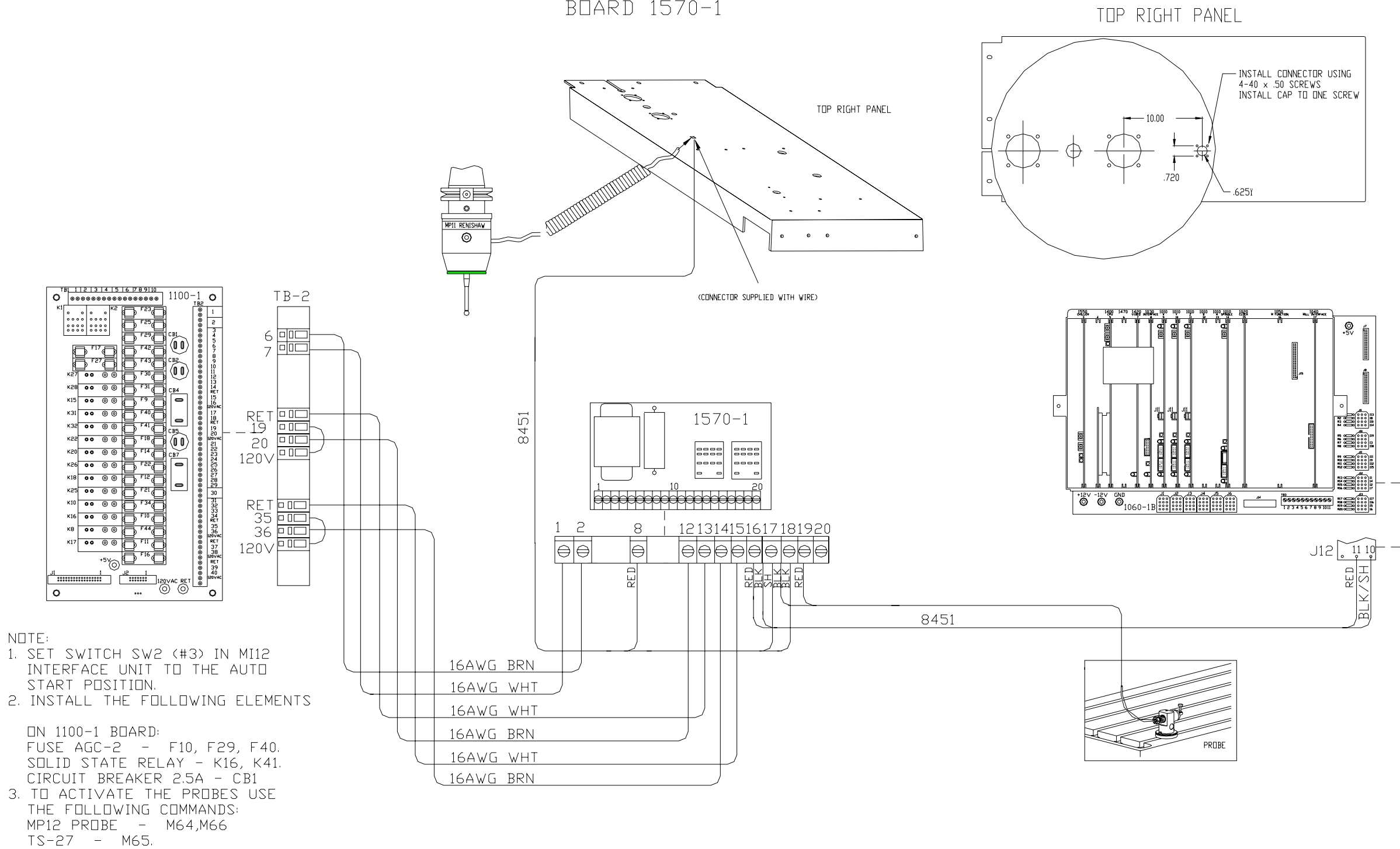


Wrg_0005_mp12_24v_power_supply

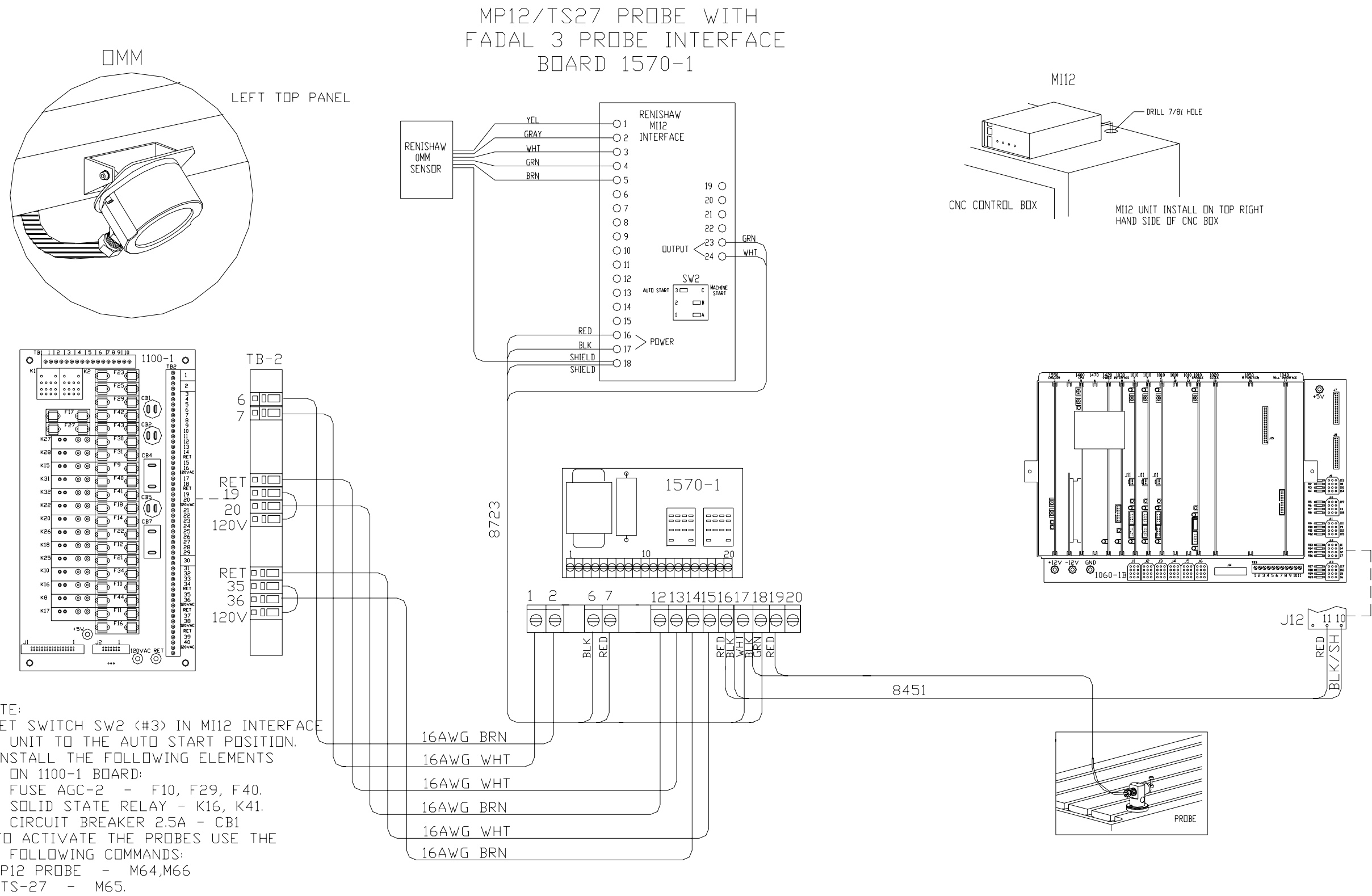


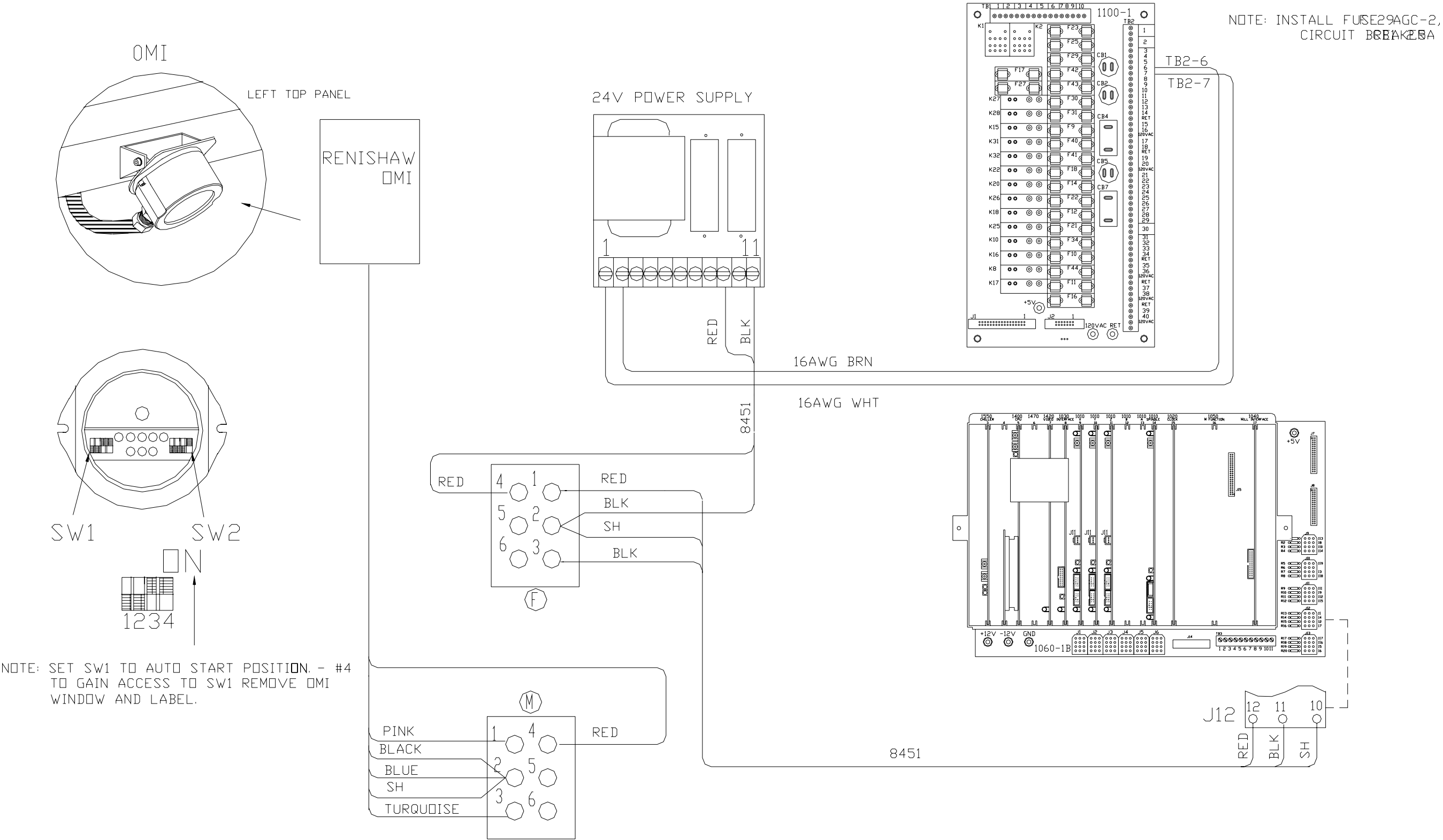
- NOTE:
1. INSTALL FUSE F29 AGC 2 AND CIRCUIT BREAKER CB1 2.5A ON 1100-1 BOARD.
 2. SET SWITCH SW2 (#3) IN MI12 INTERFACE UNIT TO THE AUTO START POSITION

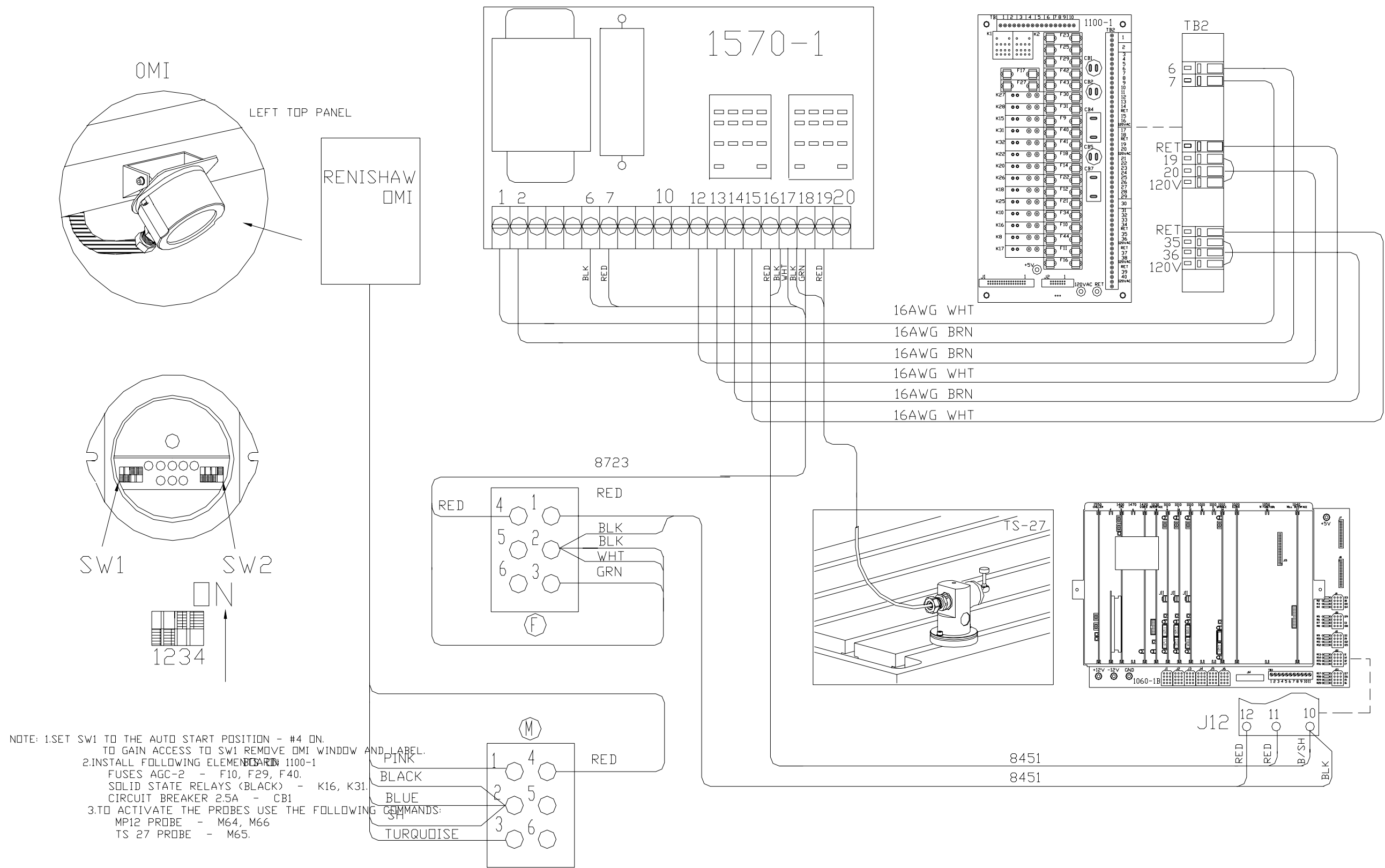
MP11/TS27 PROBE WITH
FADAL 3 PROBE INTERFACE
BOARD 1570-1

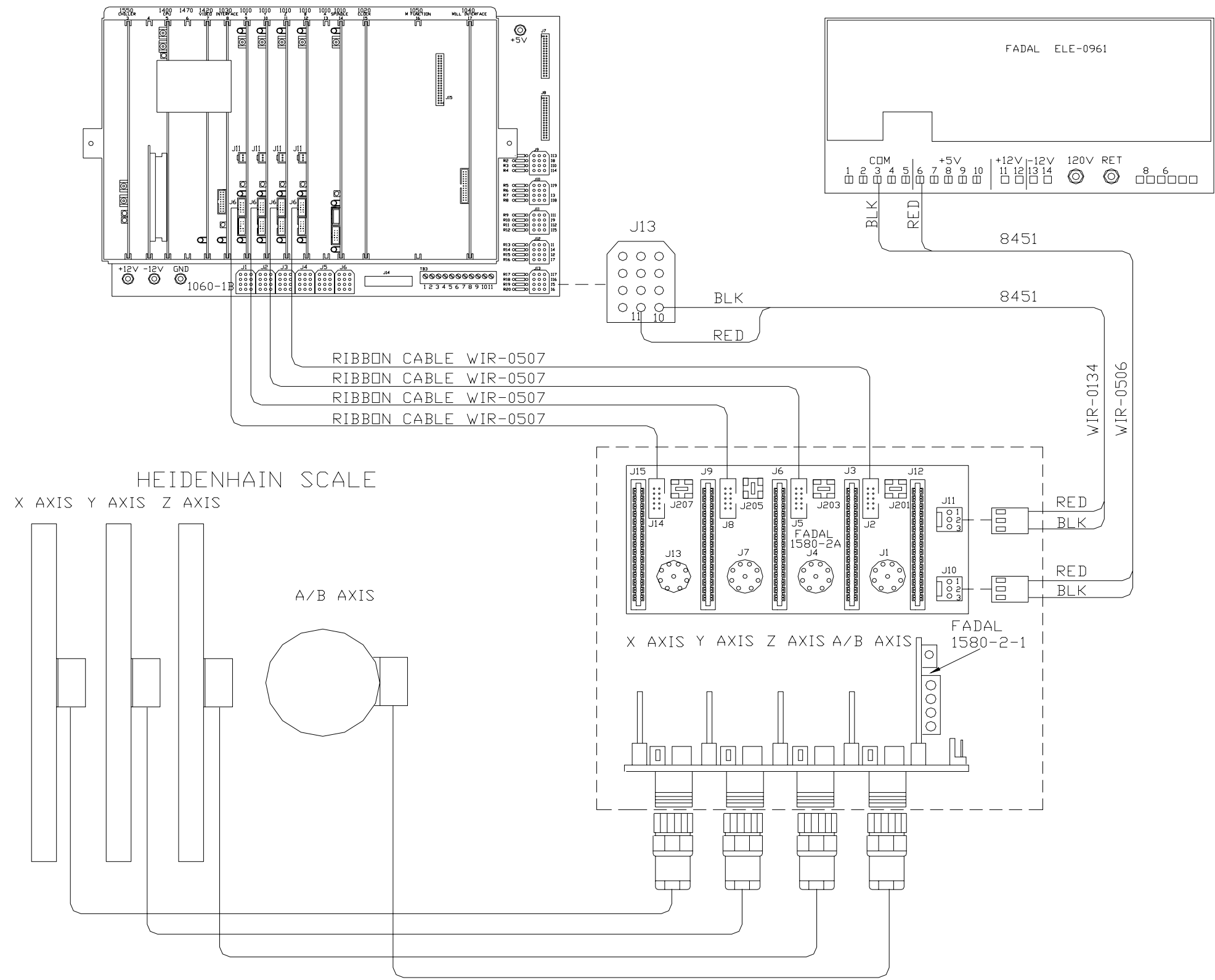


Wrg_0007B_mp12_ts27_with1570_1_board





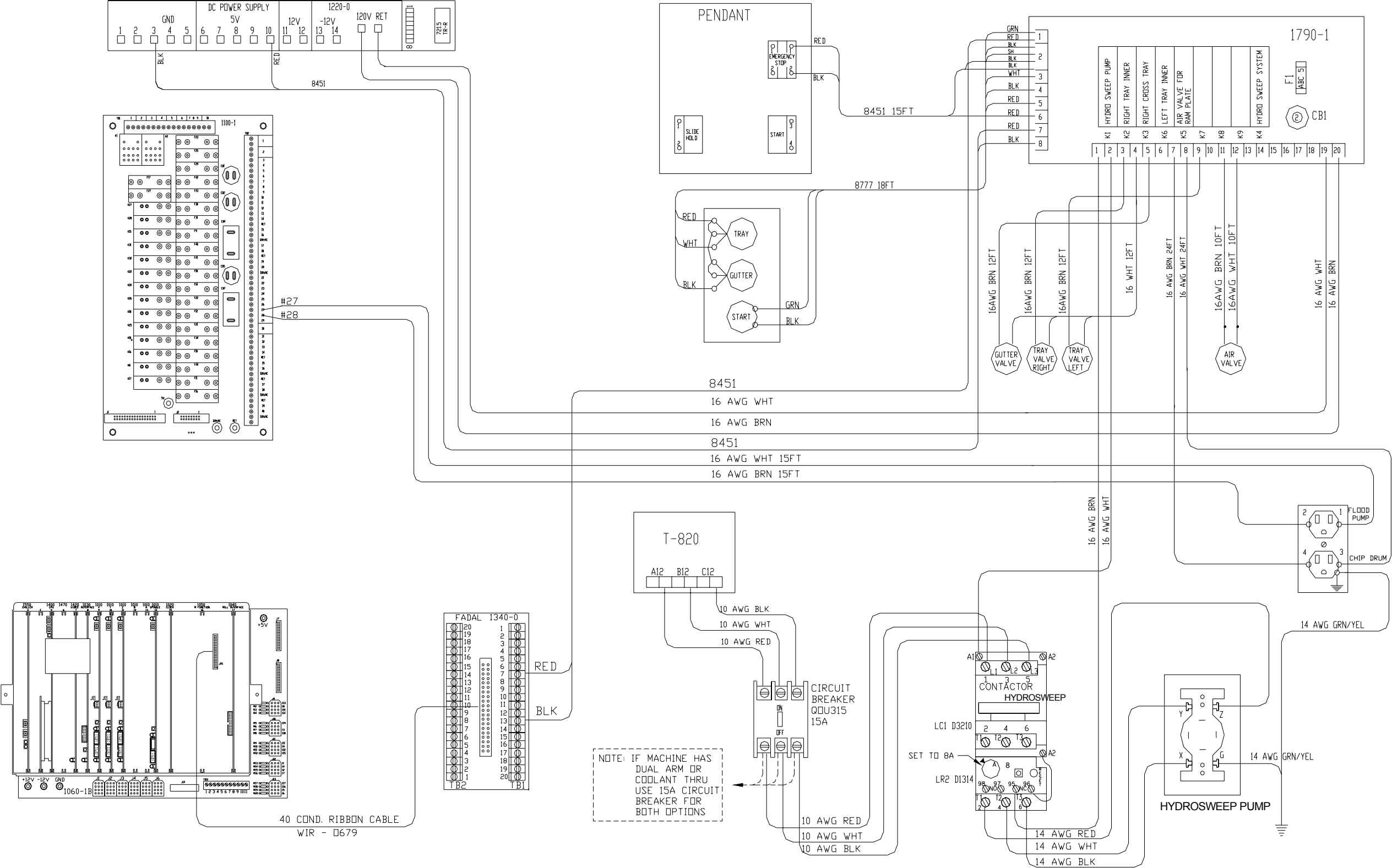




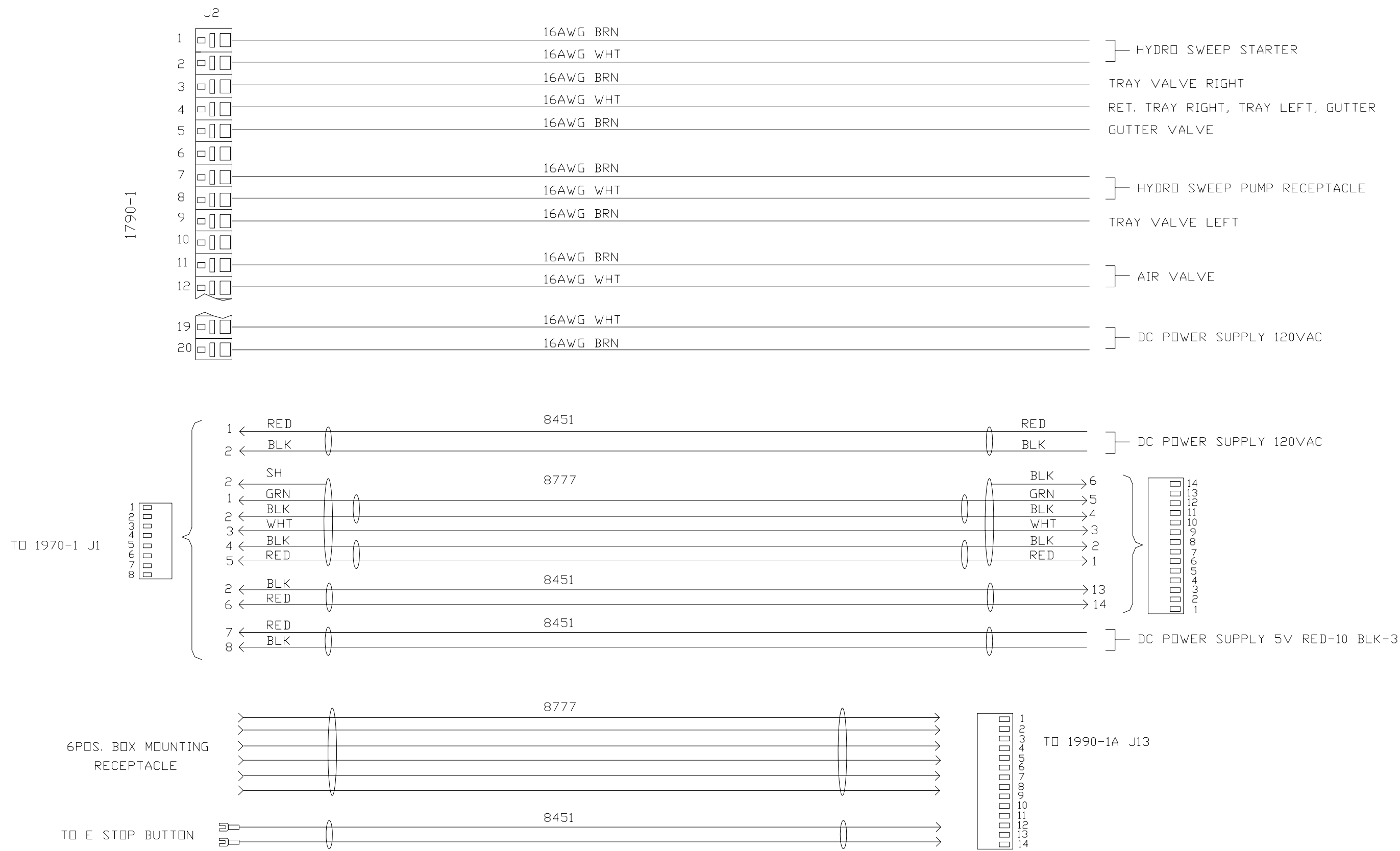
SECTION 5

Options

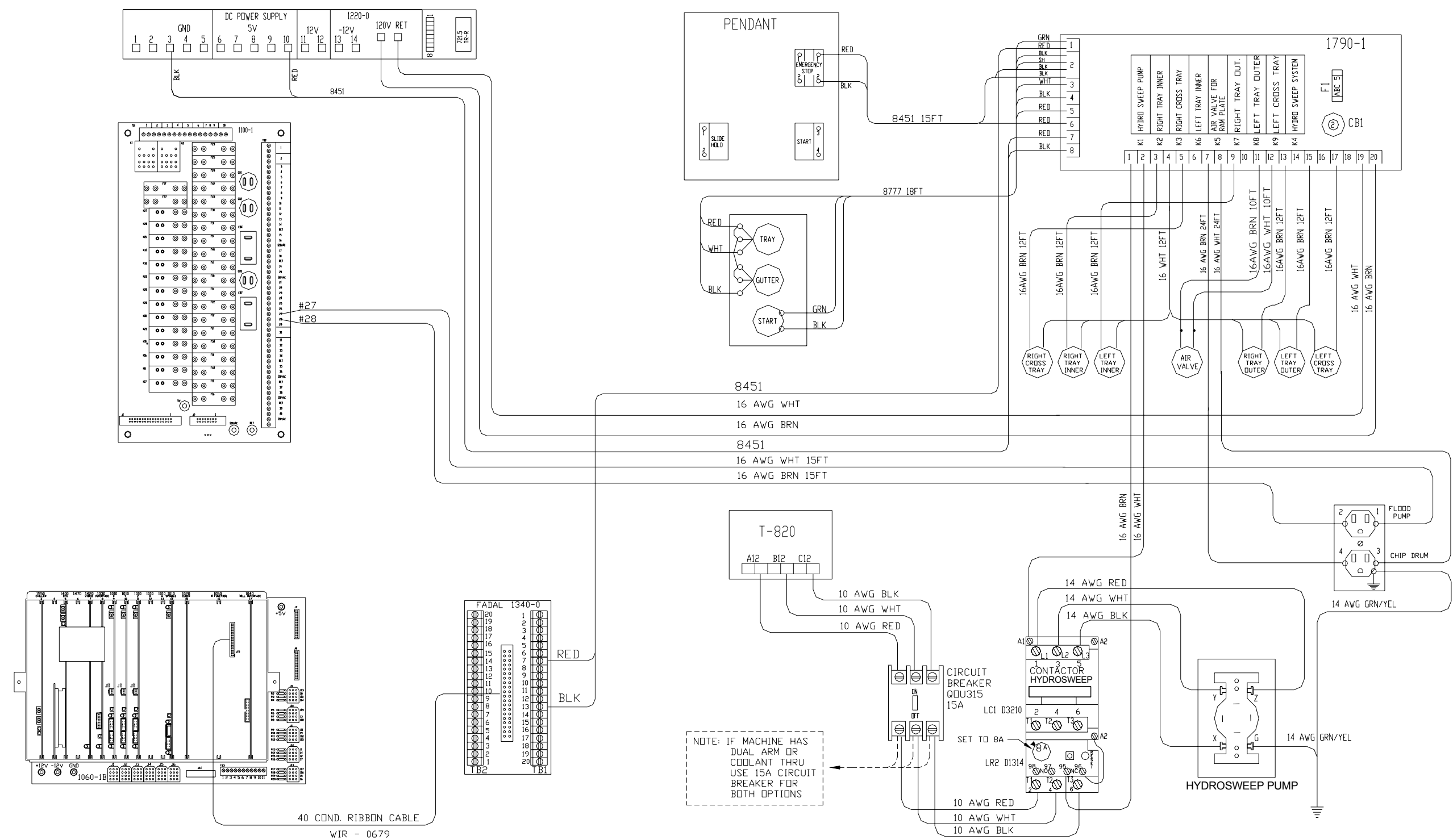
WRG_0011C_sht1of2_hydro_sweep_3valves



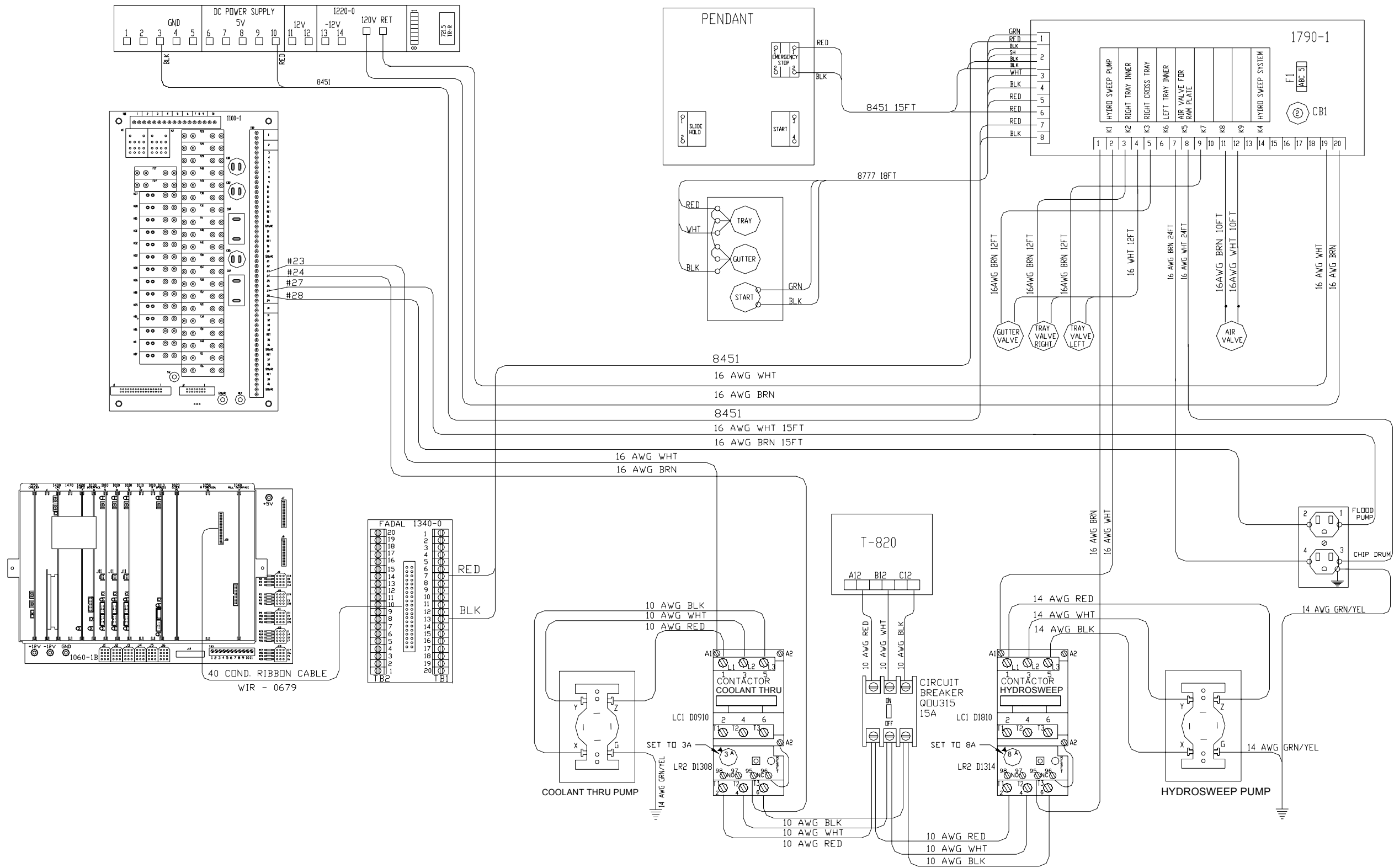
WRG_0011A_sht2of2_hydro_sweep_harness



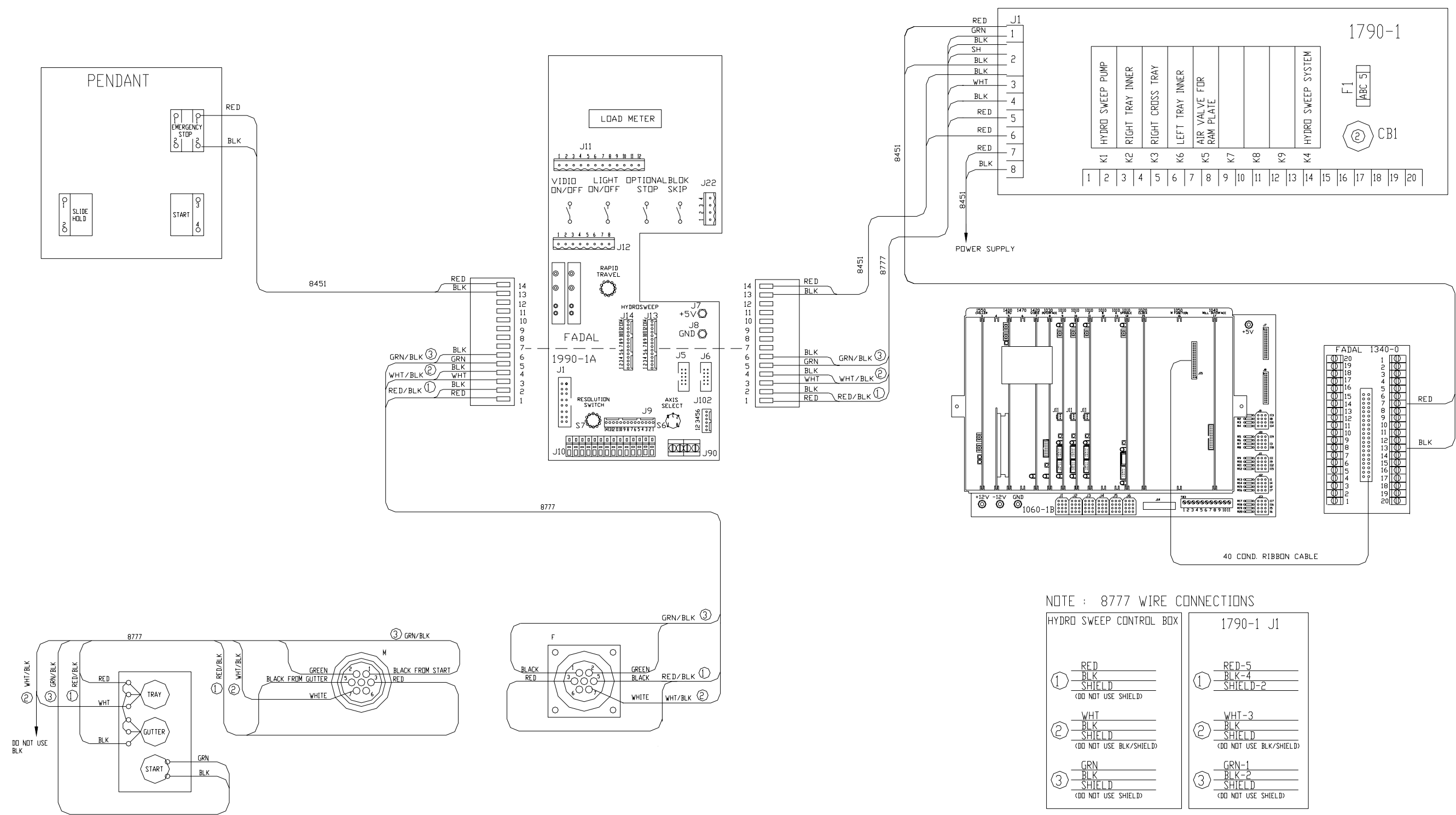
Wrg_0012C_hydro_sweep_6valves



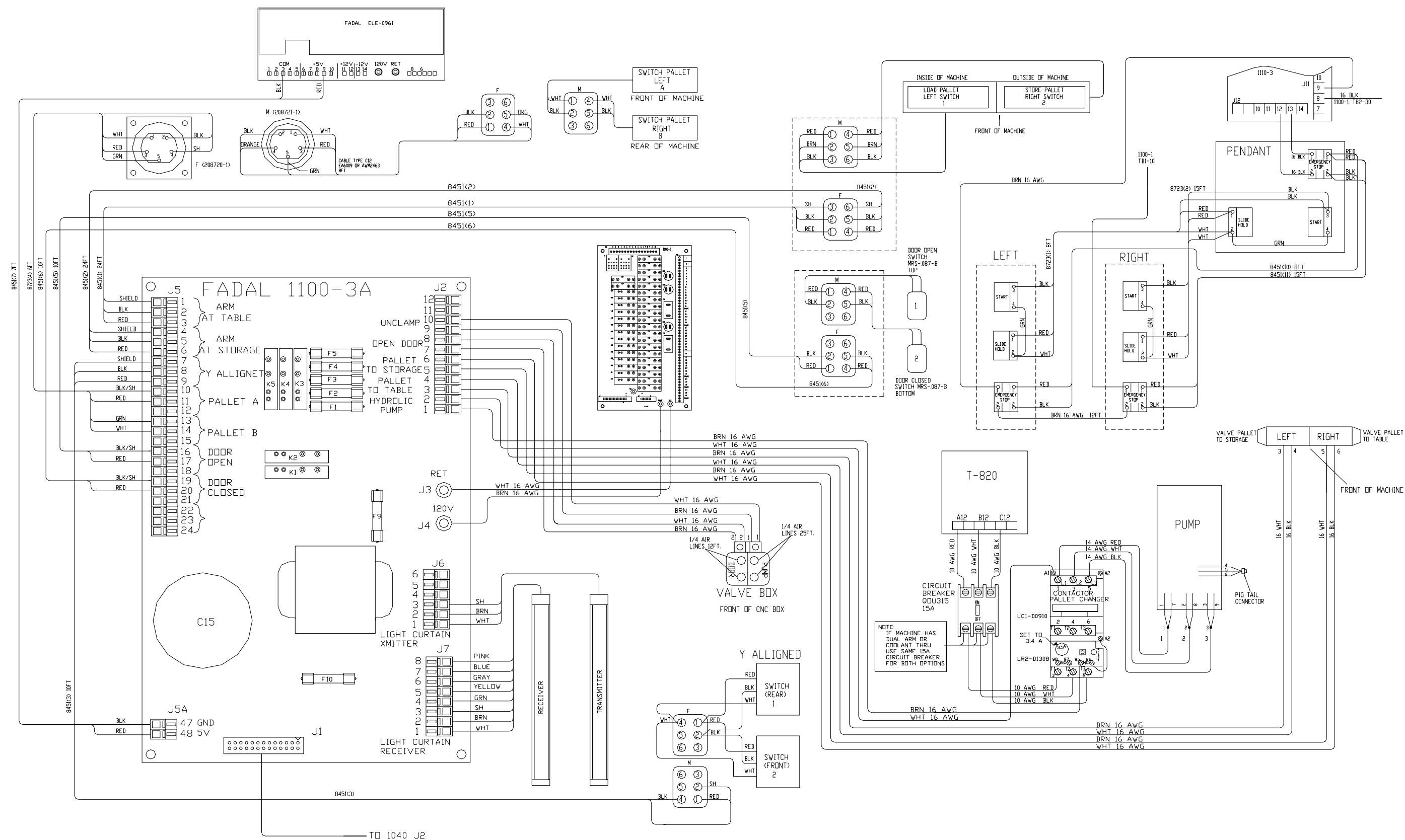
Wrg_0013B_hydro_sweep_coolant_thru



Wrg_0022A_hydro_sweep_1990_1a_board



Wrg_0017B_pallet_changer



58



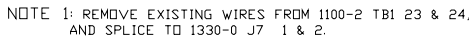
59

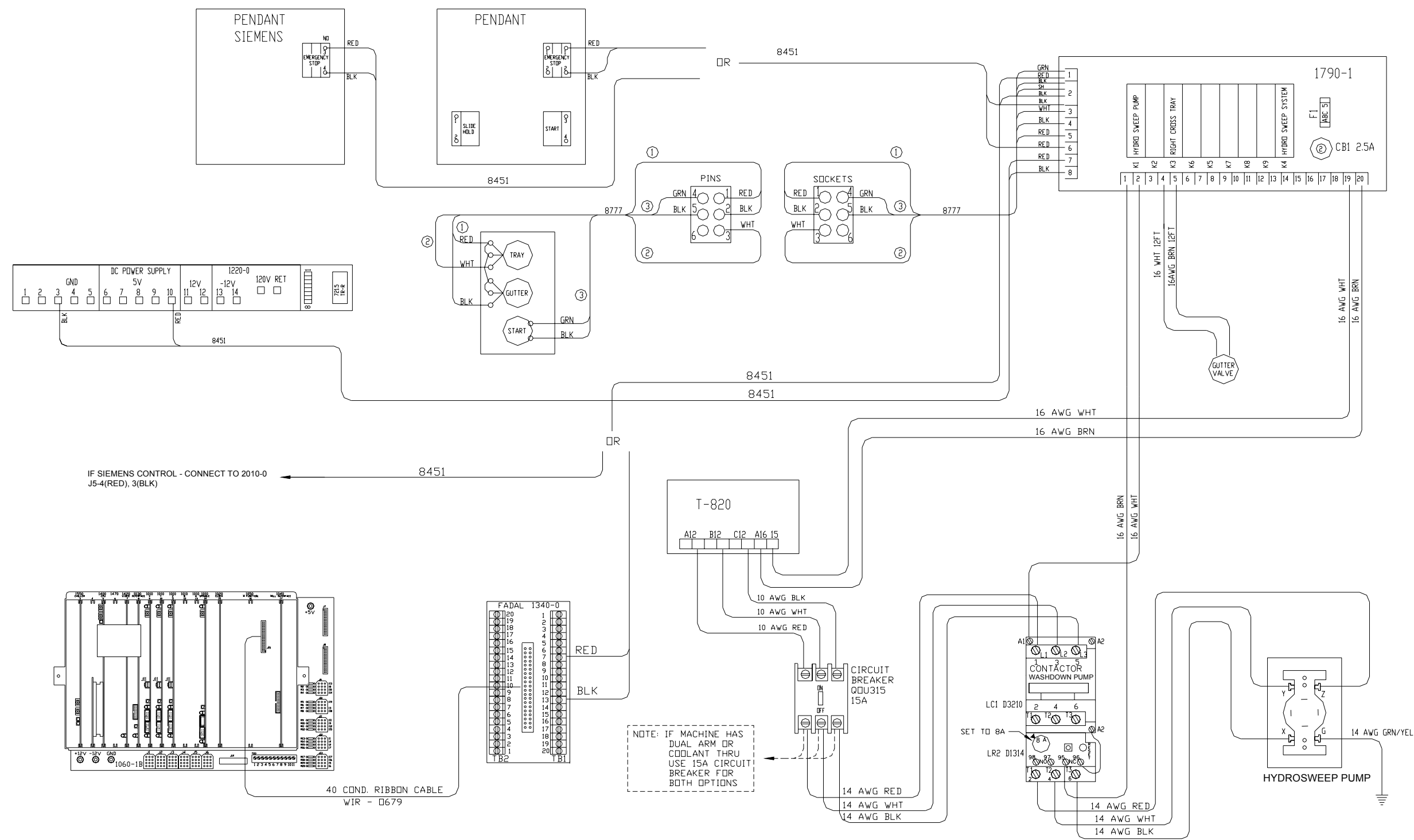


60



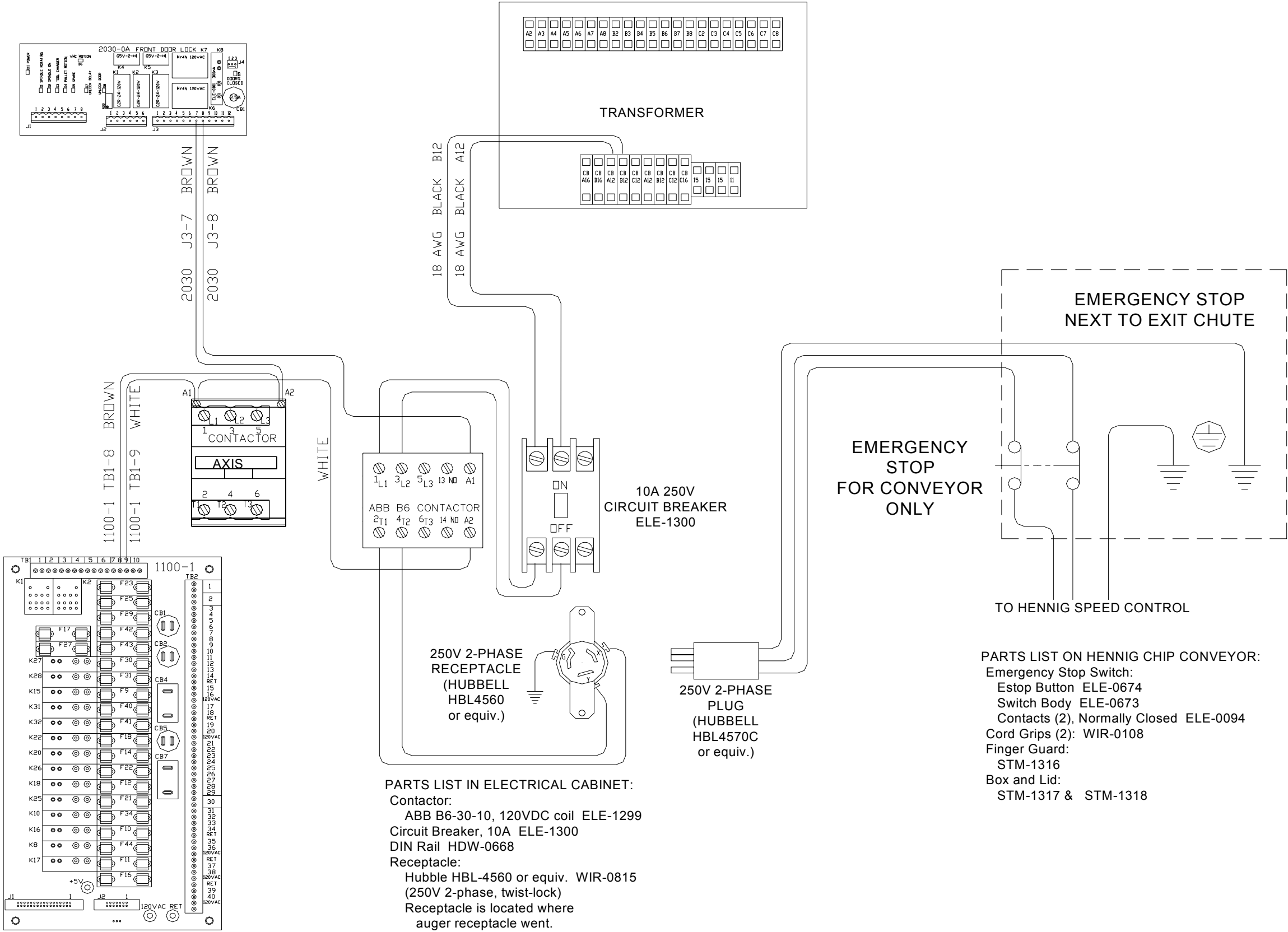
61



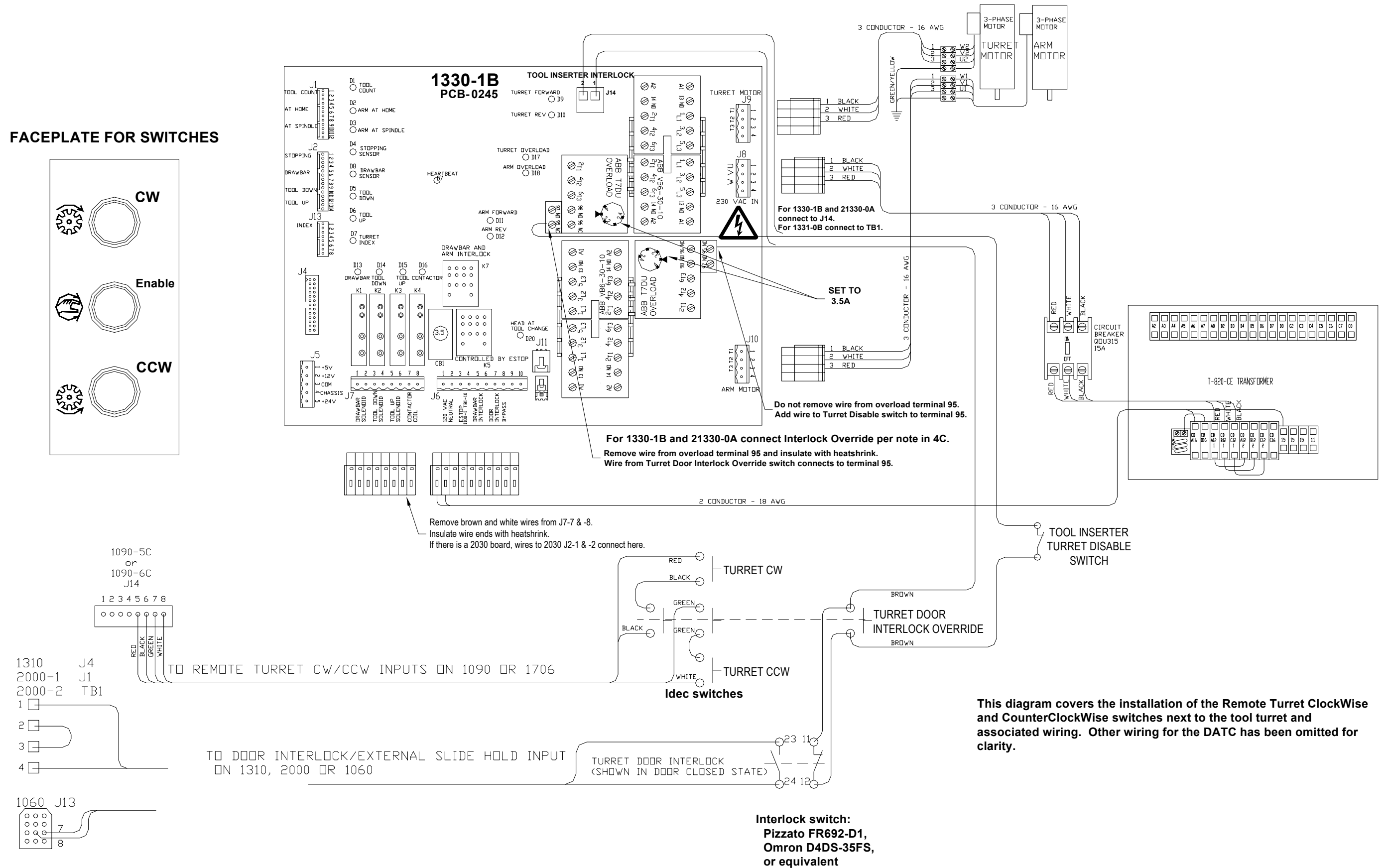


NOTE: INSTALL EPROM VERSION 5.4 ON 1790-1 BOARD.

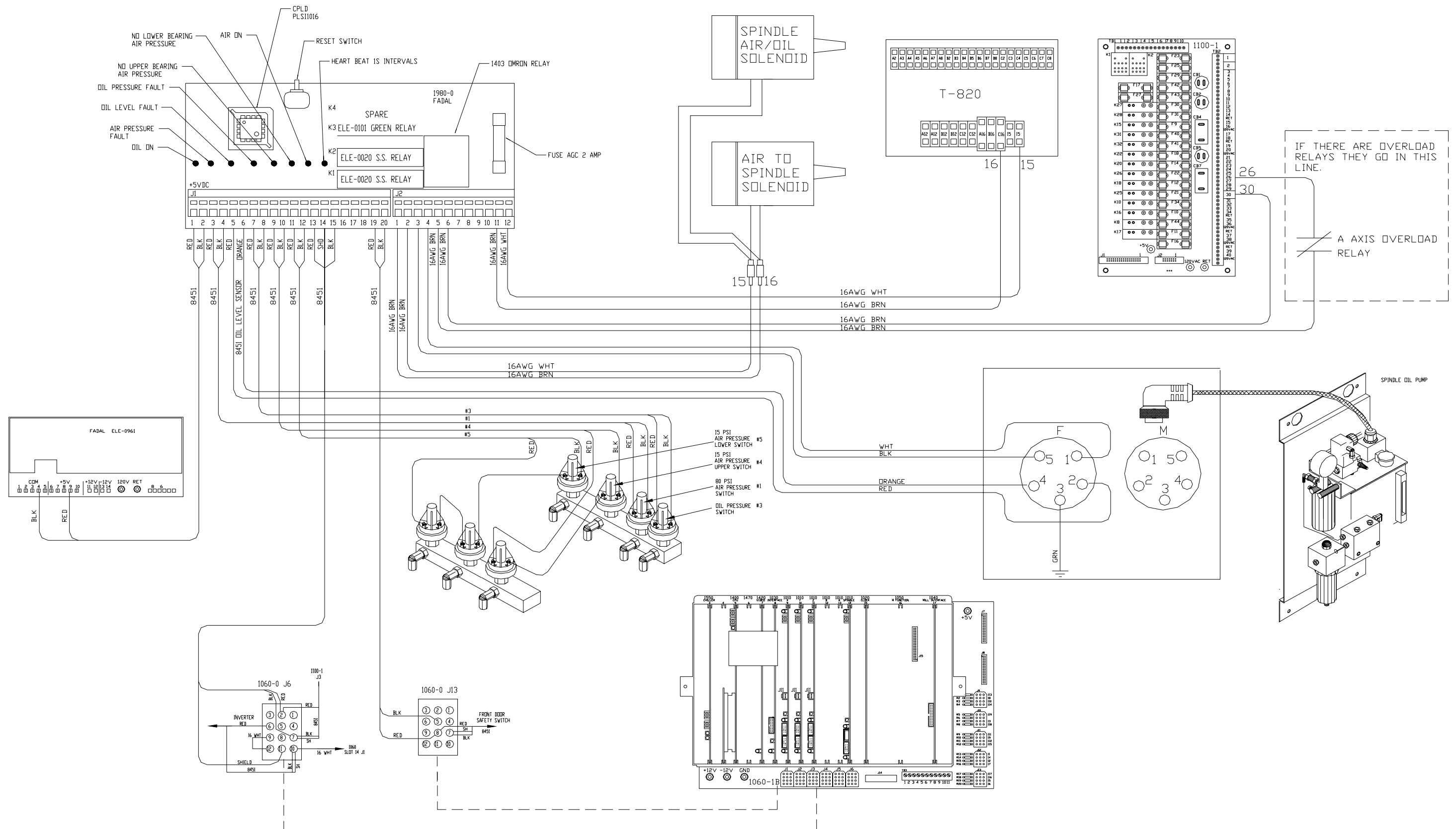
WRG_0045B_CE_wiring_Hennig_Chip_Conveyor



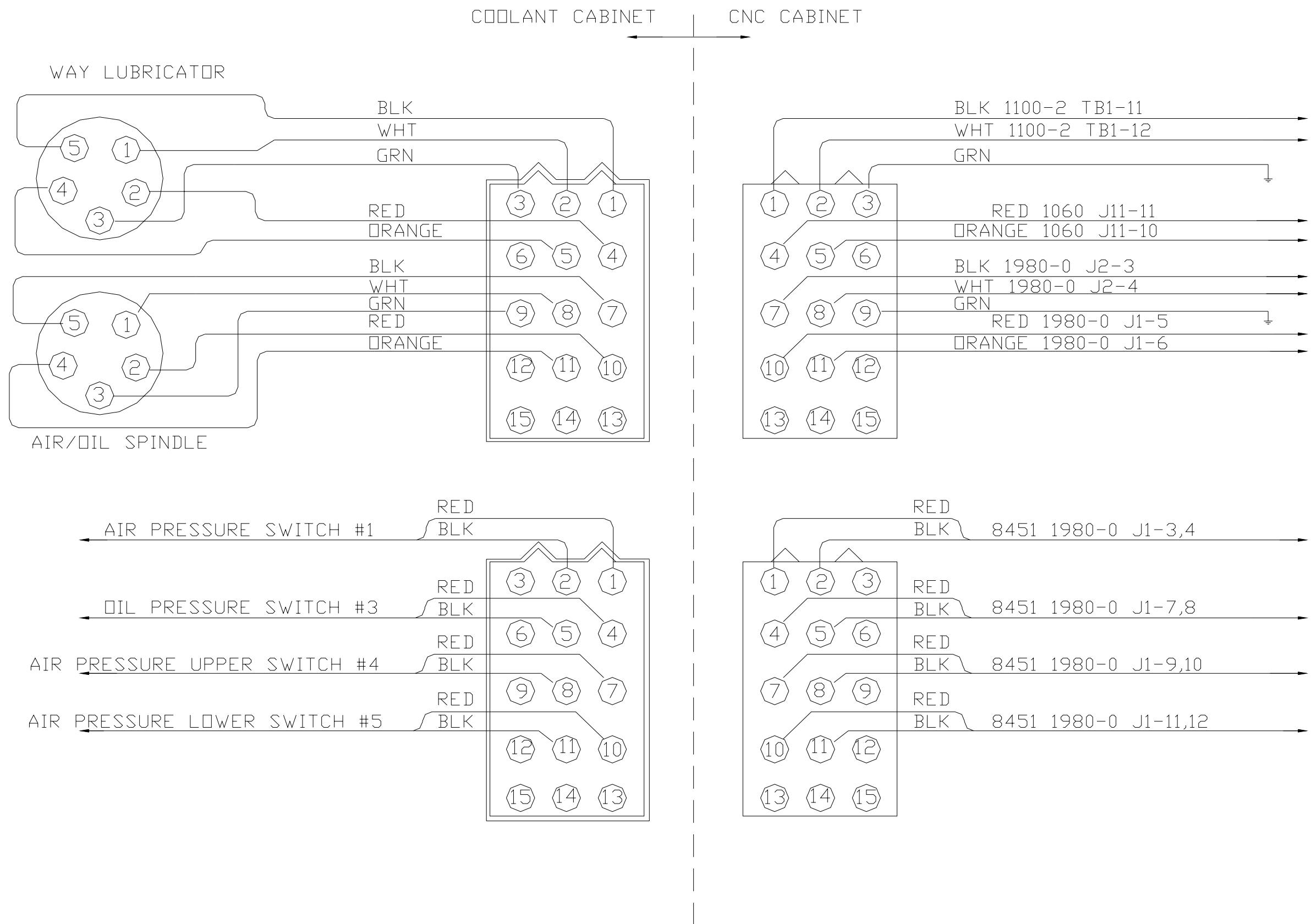
WRG_0047F_Remote_TurCW_TurCCW_for_50_Taper



Wrg_0050A_air_oil_system_50tap



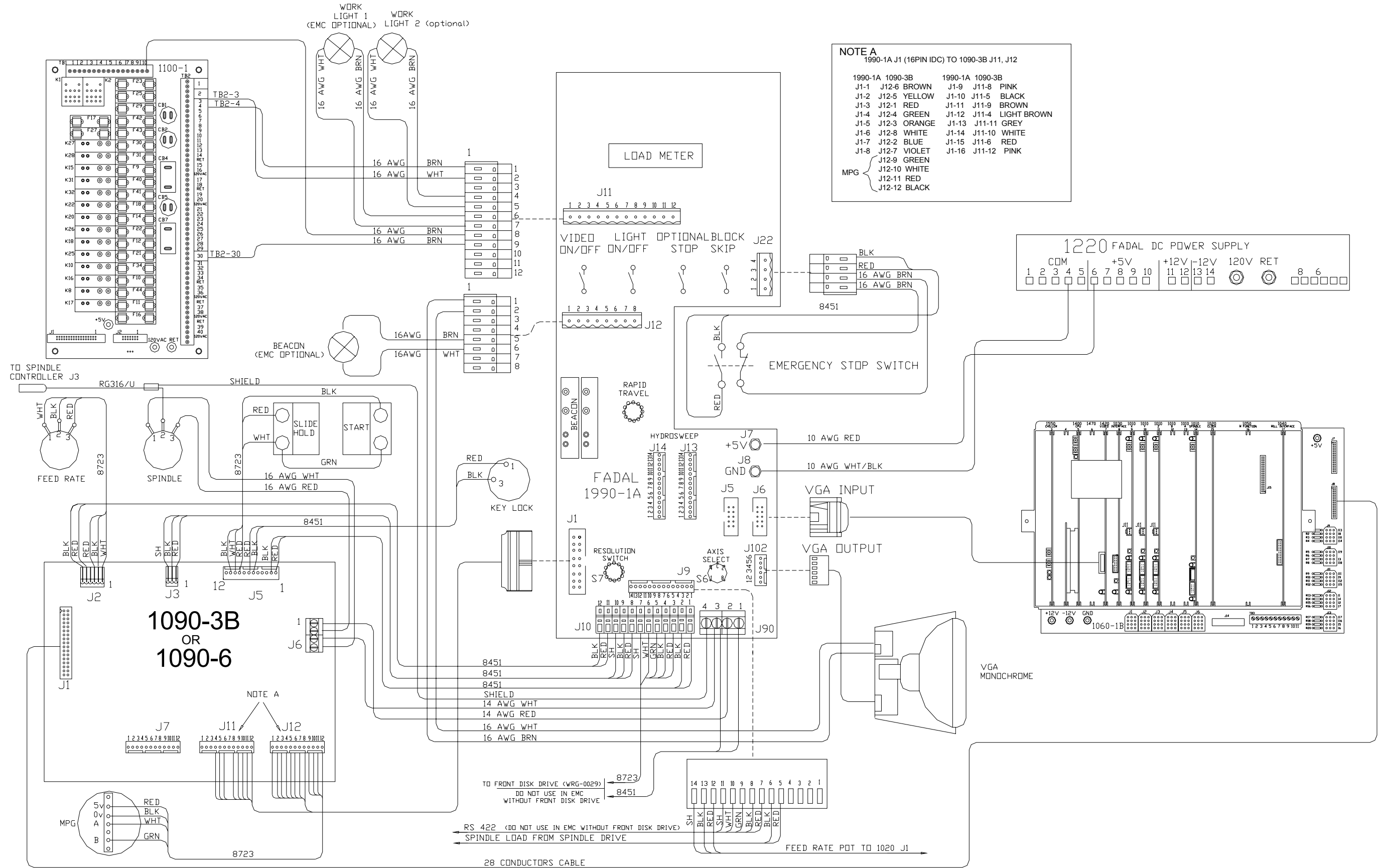
Wrg_0051A_15_pin_connector_50tap



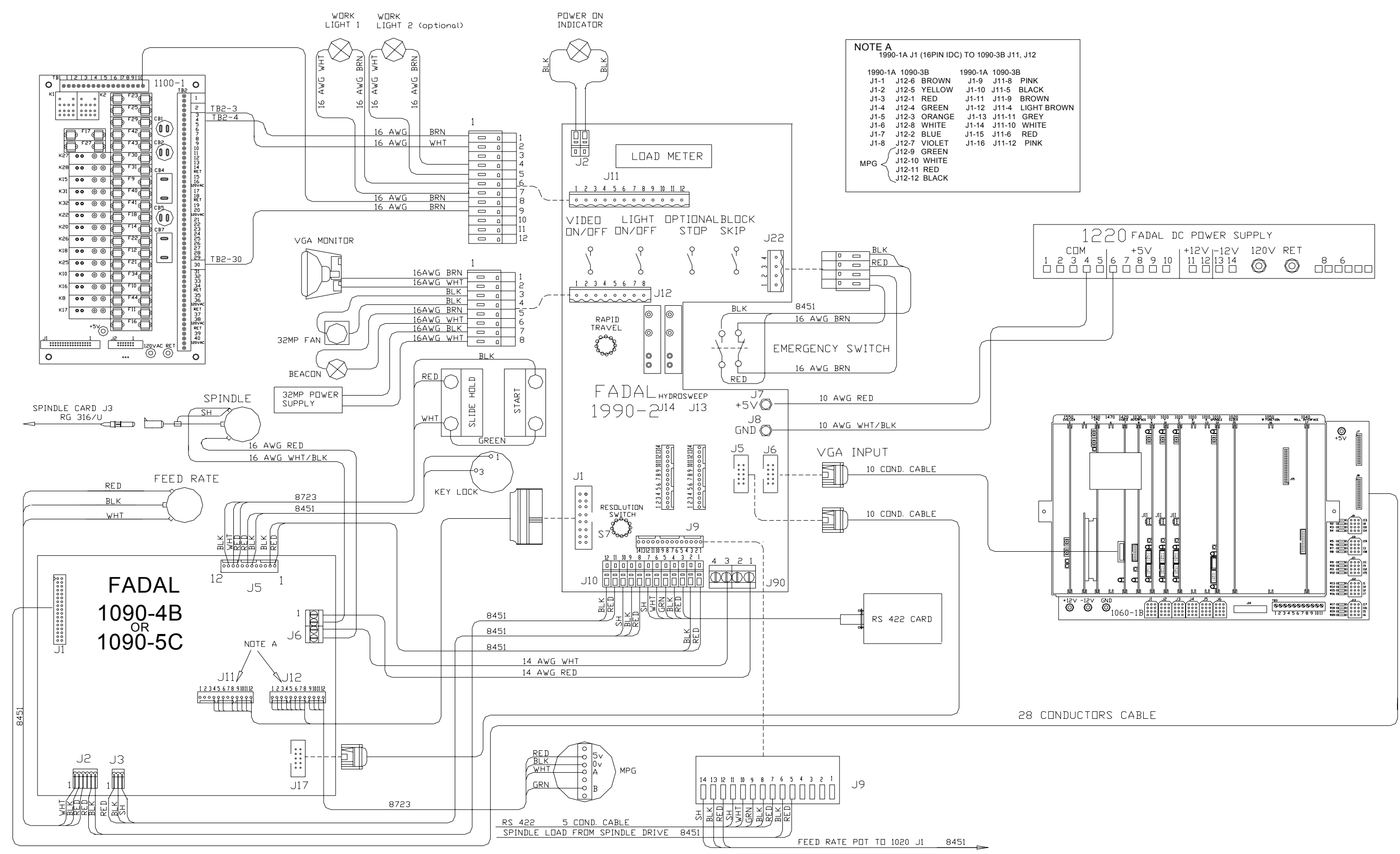
SECTION 6

Pendant

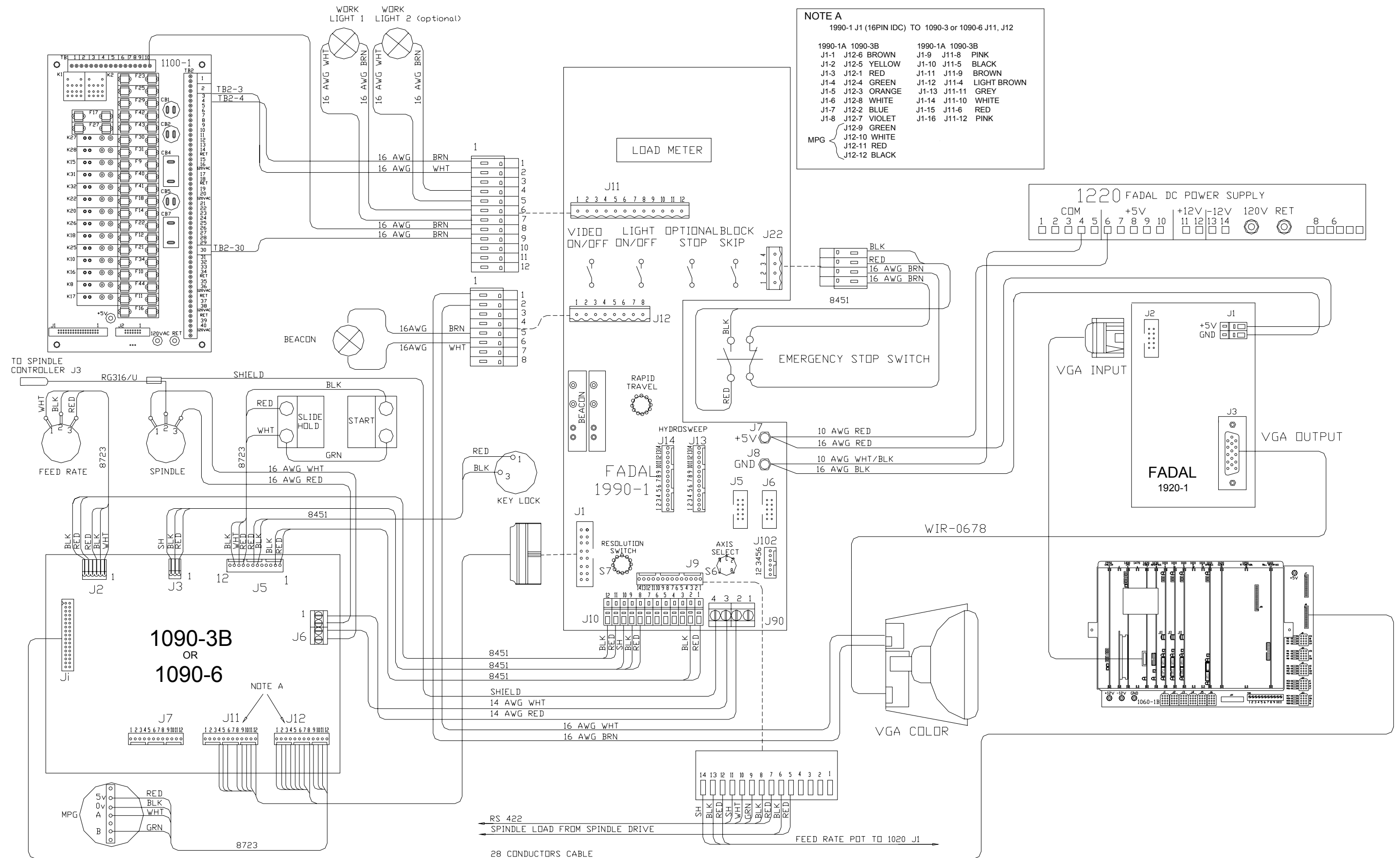
WRG_0020D_pendant_wiring_1990_1_board



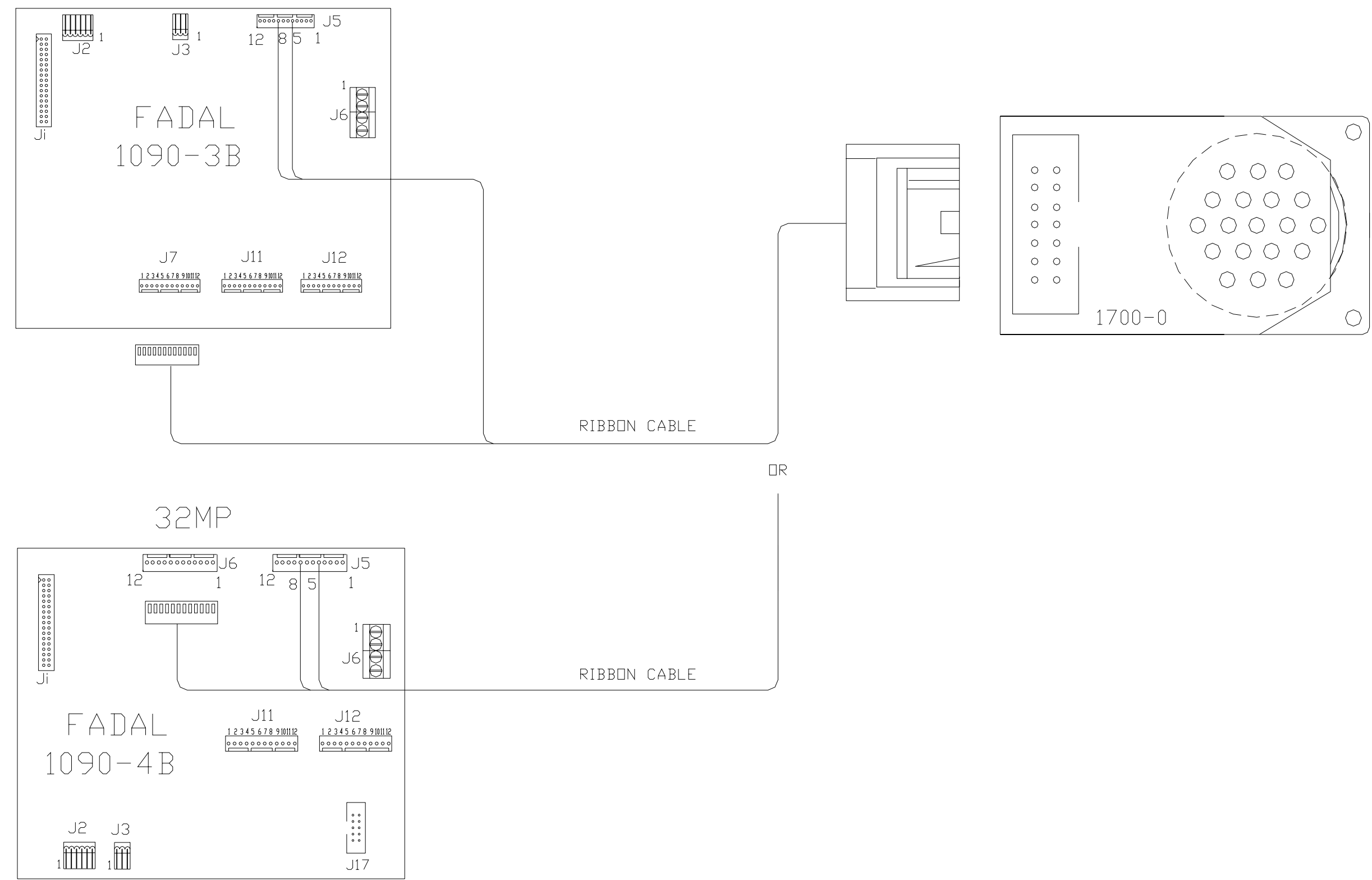
WRG_0021B_1990_2_board_32mp

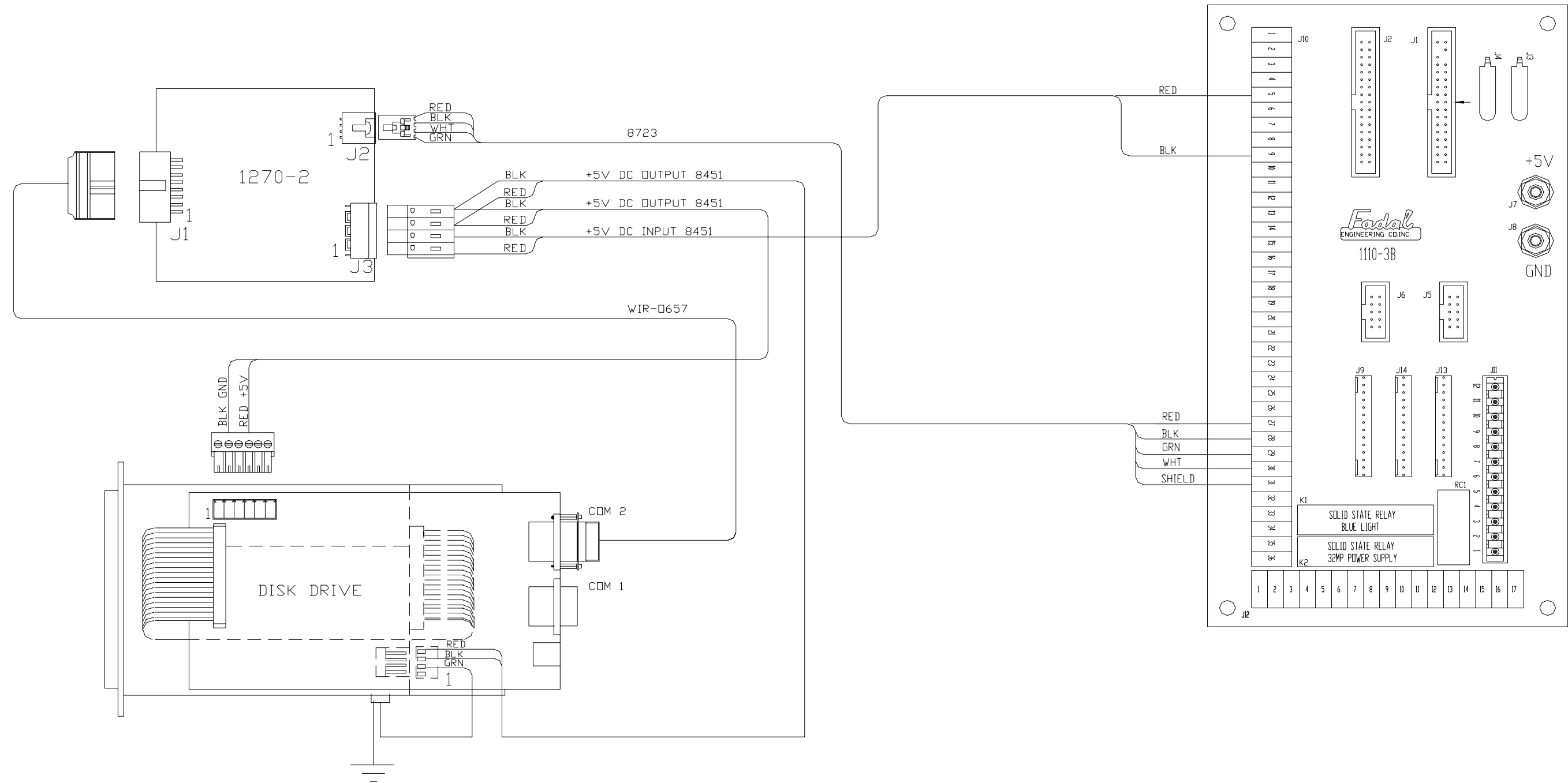


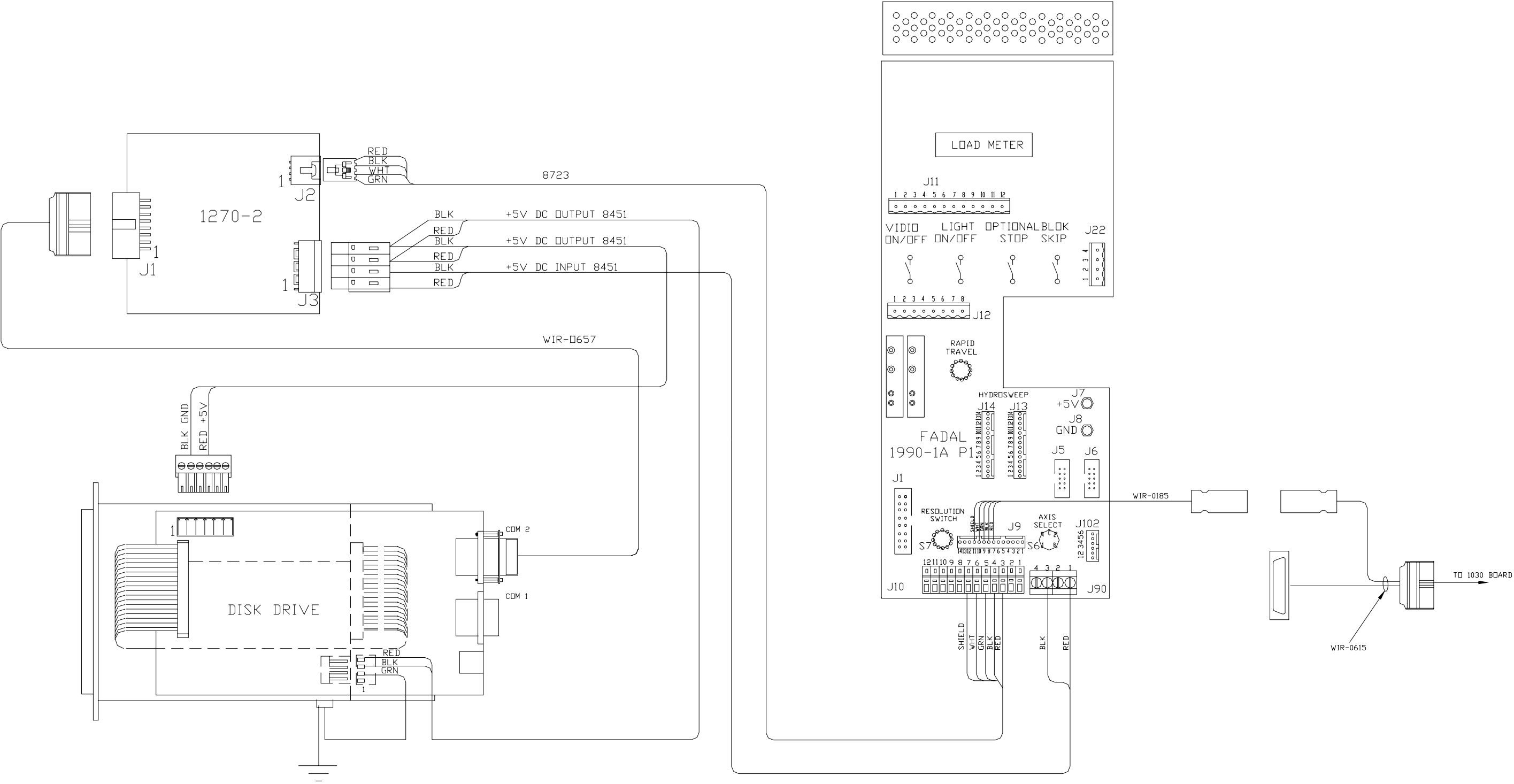
WRG_0025B_pendant_wiring_1990_1_board_color_vga

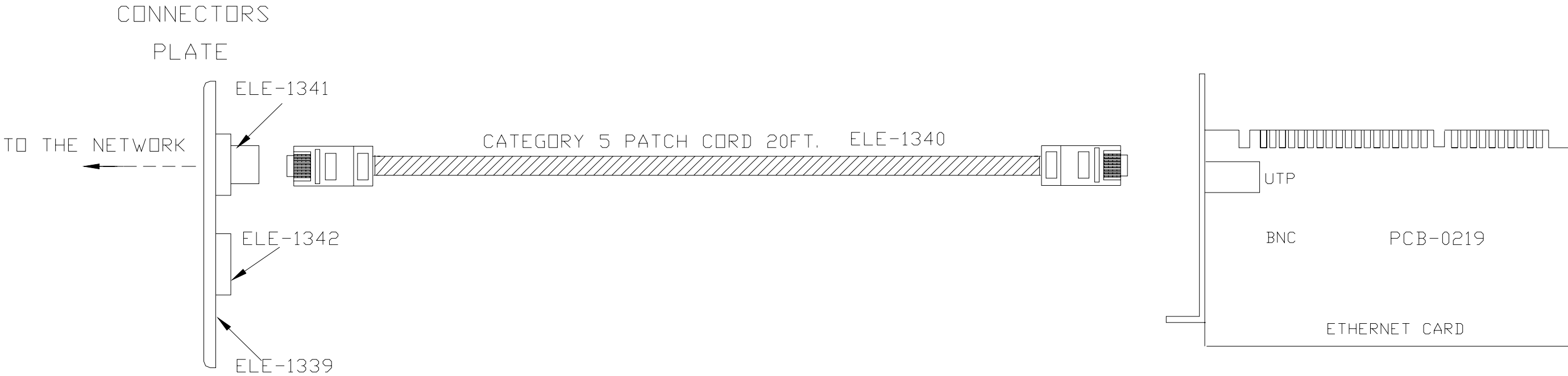


CNC 88/MULTI PROCESSOR

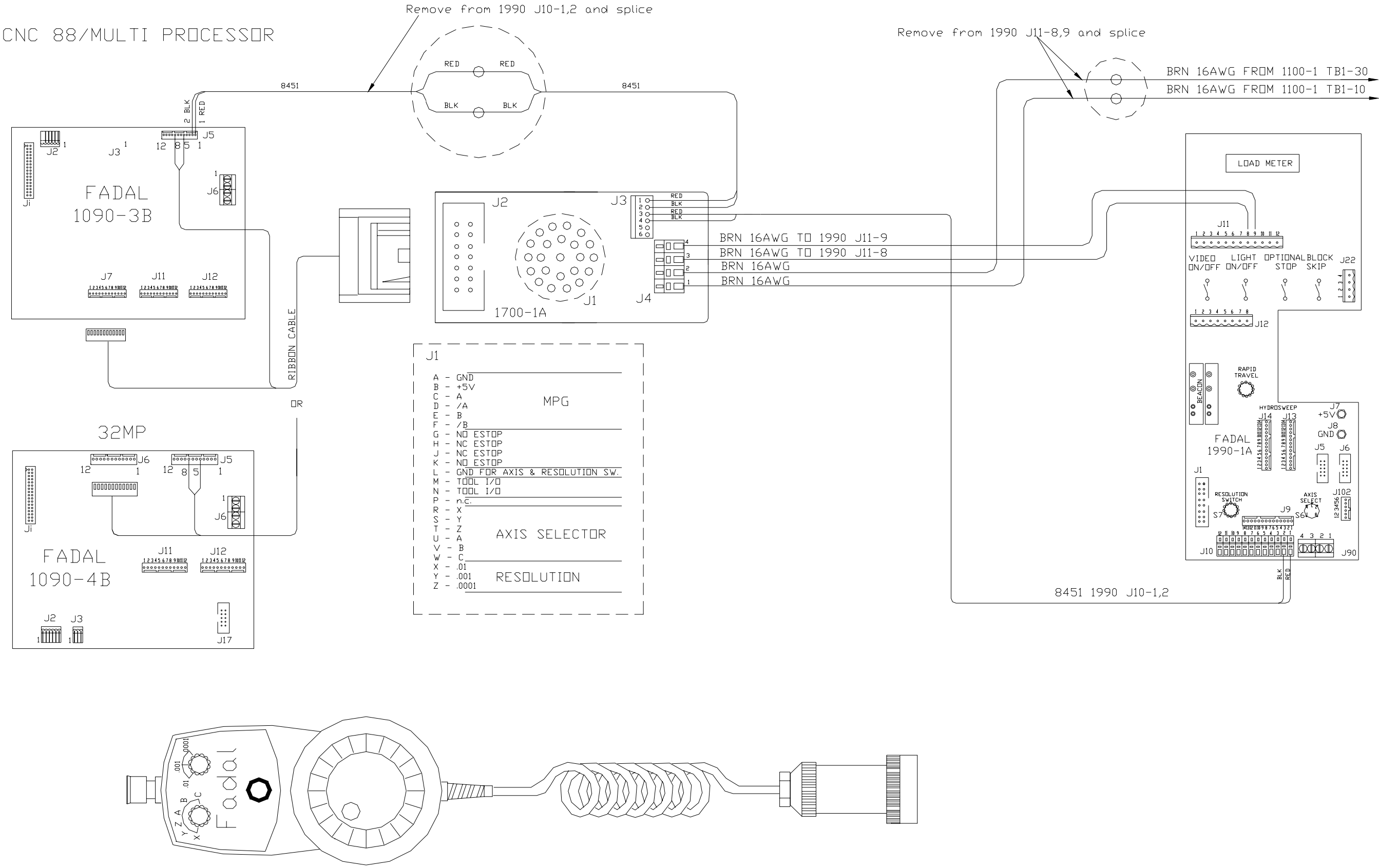




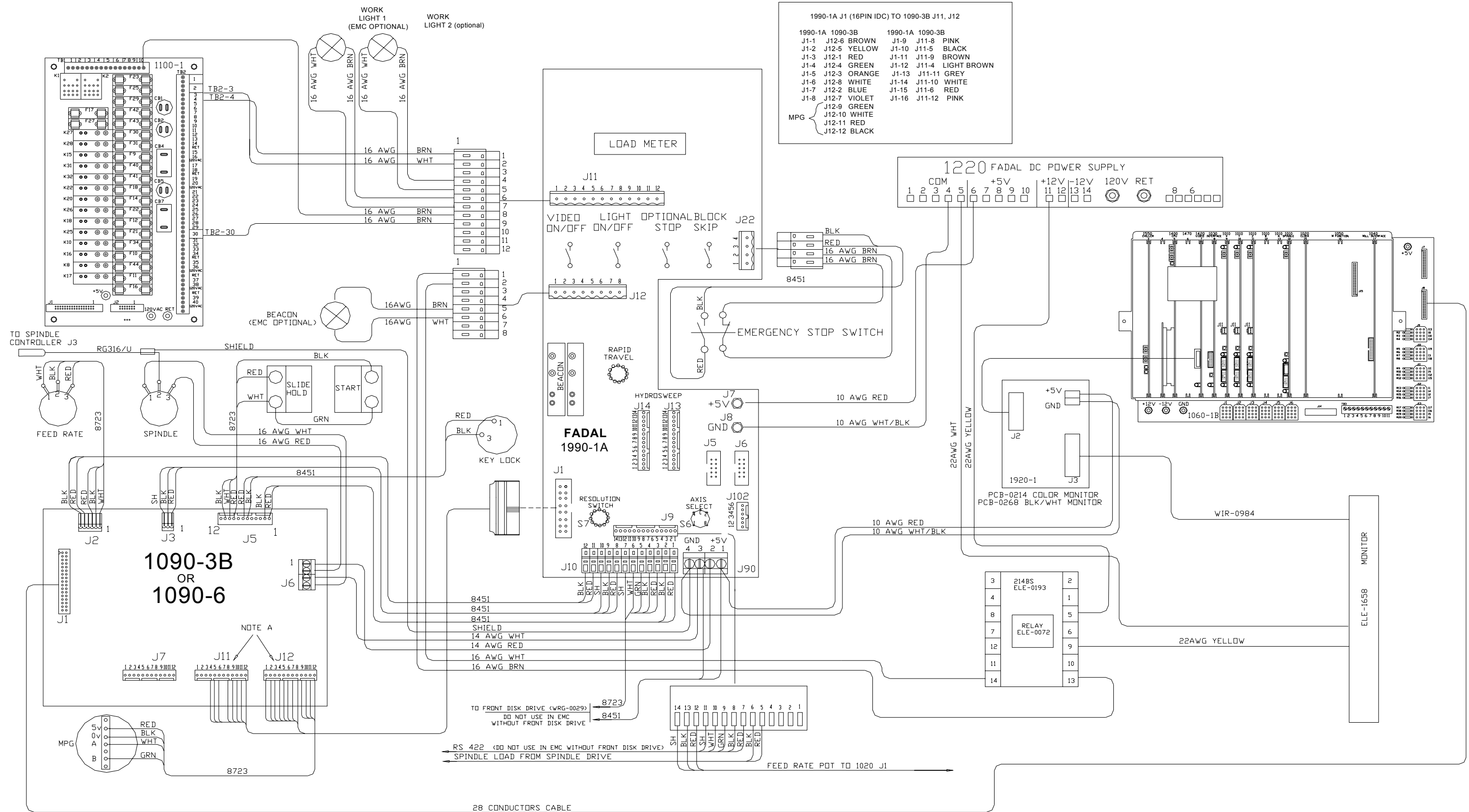




- NOTE:
- 1. Install the Ethernet card into the PC chassis frame in 32MP control.
 - 2. Install the conntactors plate on the right bottom side of CNC cabinet for standard sheet metal and on the left bottom side of CNC cabinet for SLANT 98.
 - 3. If the PC mother board is ETHERNET ready, connect the ETHERNET cables to the appropriate terminals on mother board.



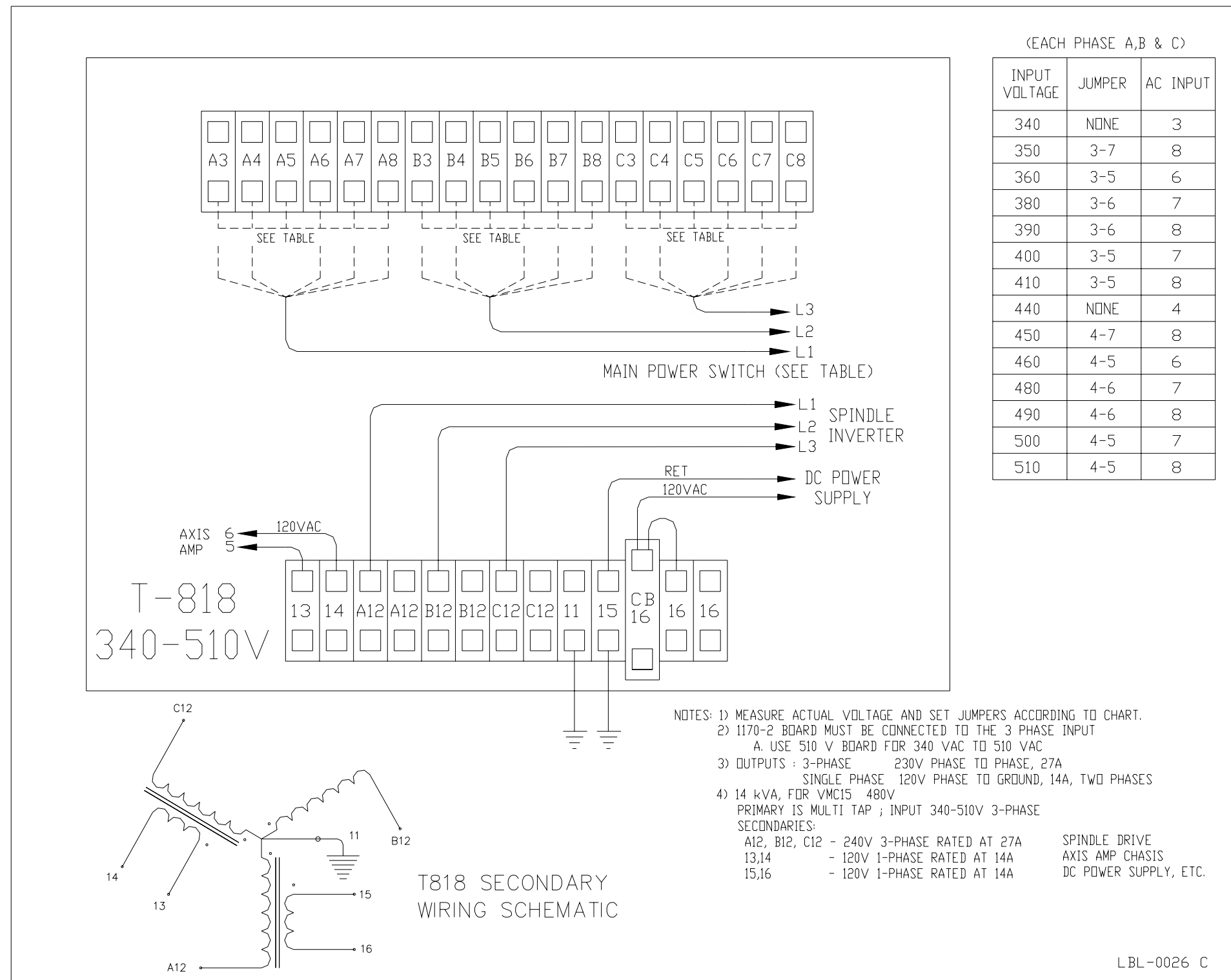
WRG_0057B_pendant_wiring_LCD_monitor

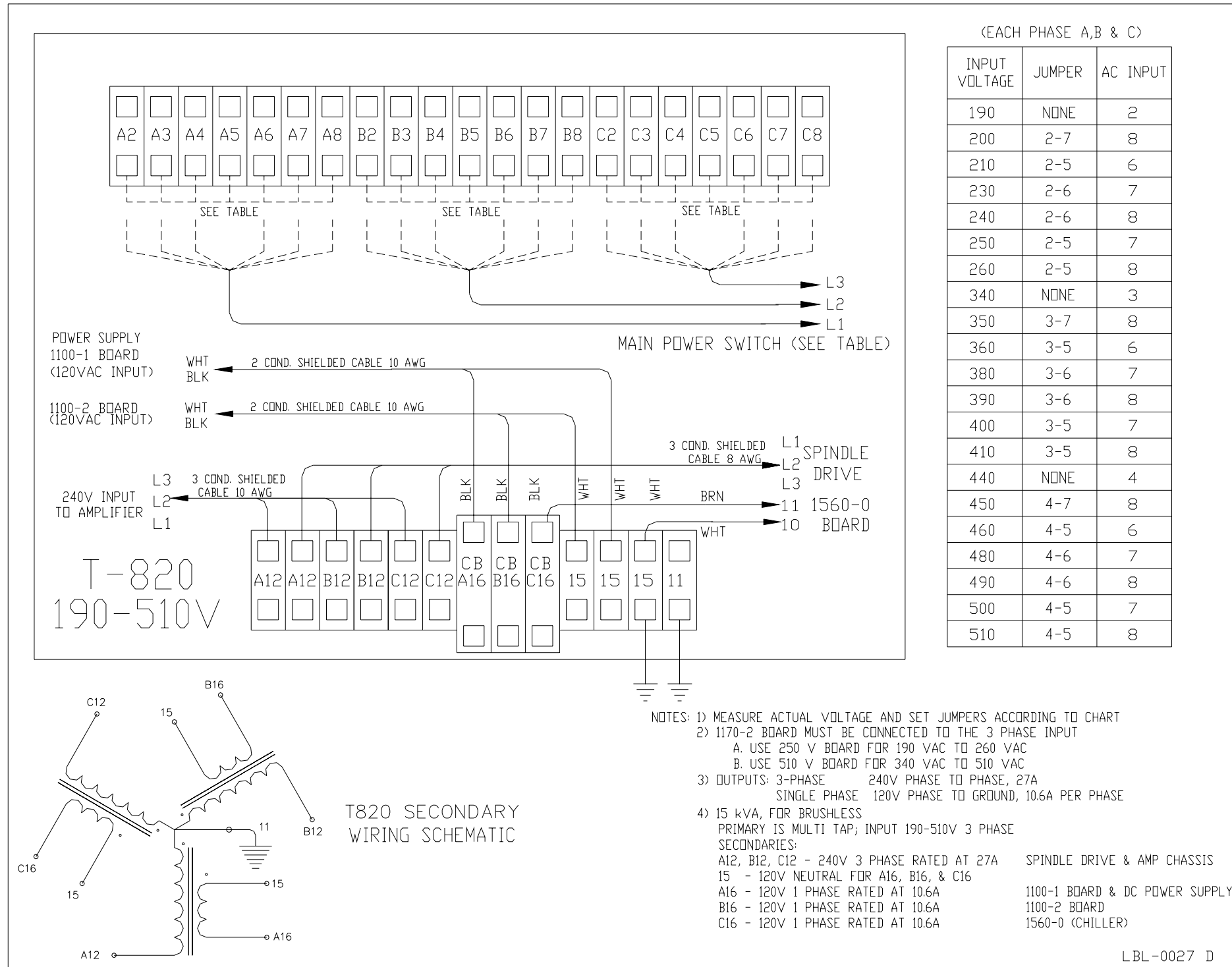


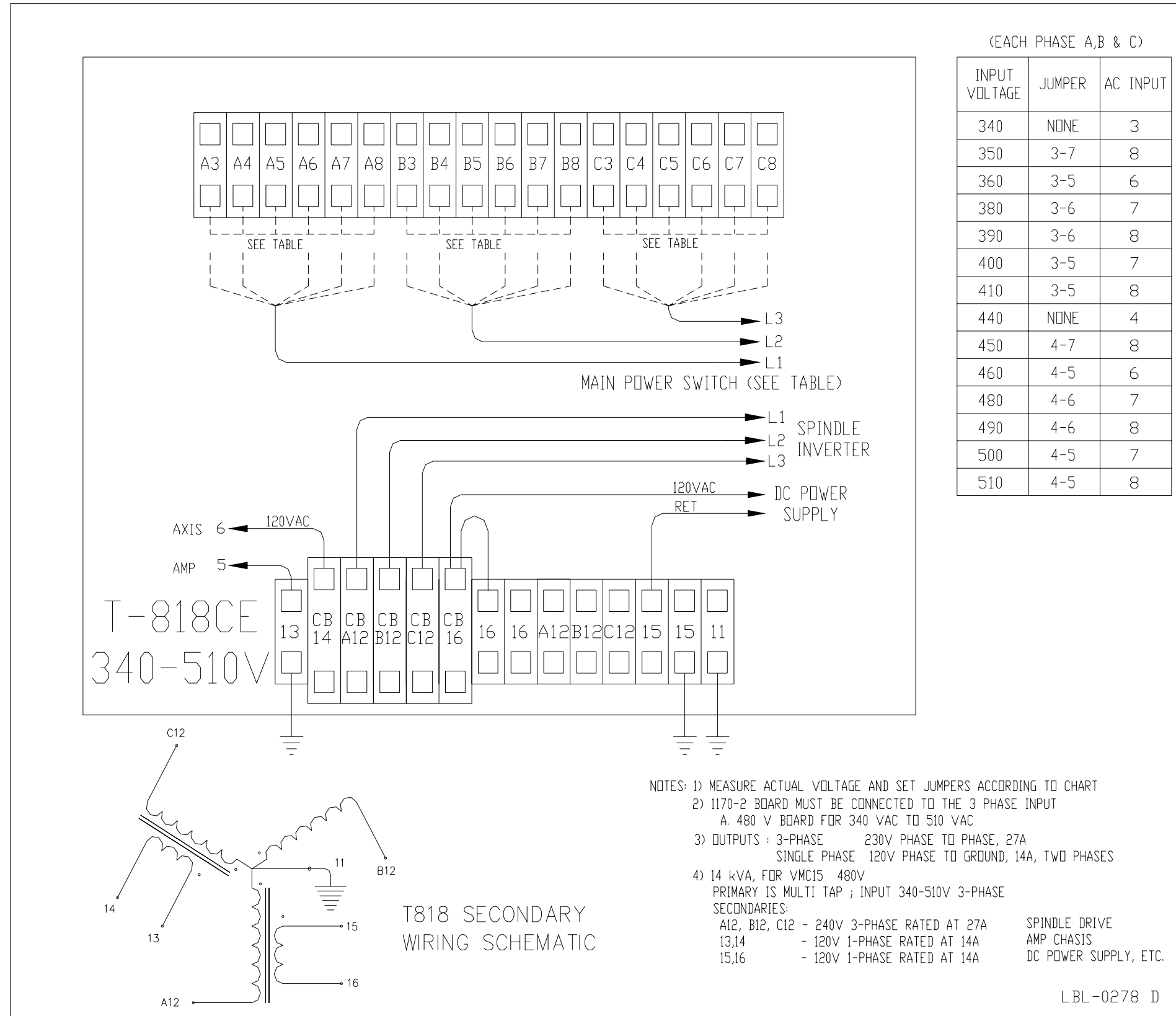
SECTION 7

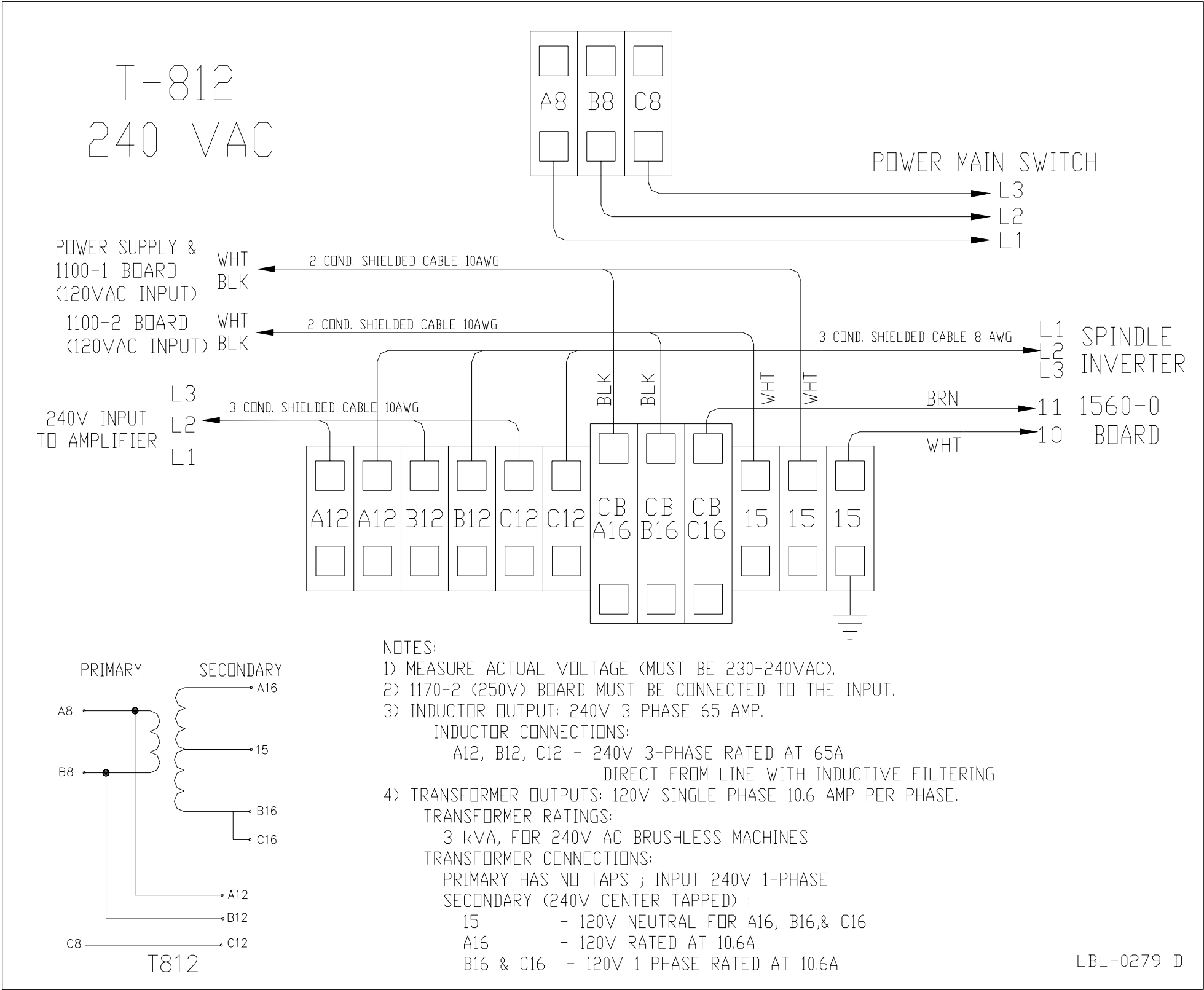
Transformers

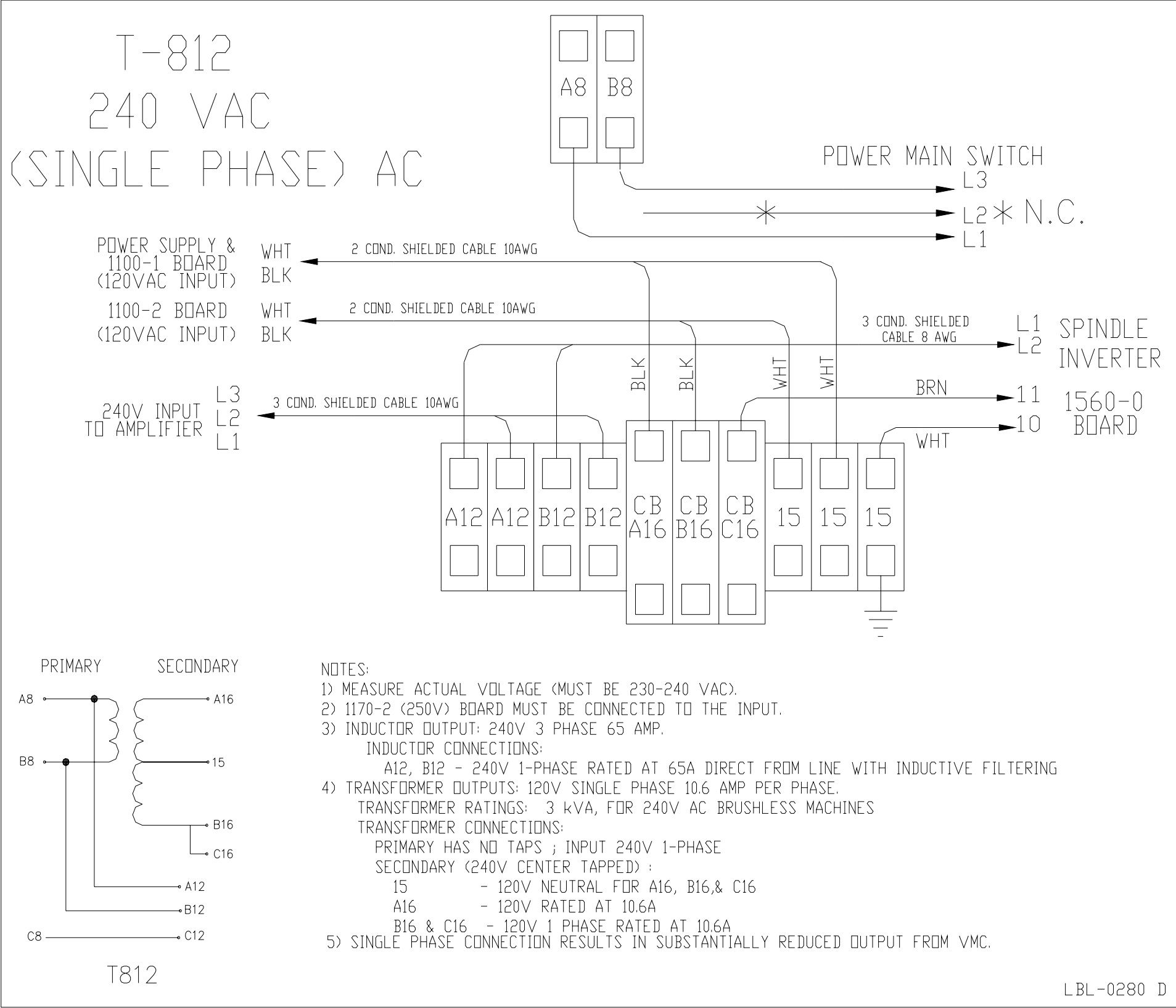
Lbl_0026C_label_t818_transformer_340-510V

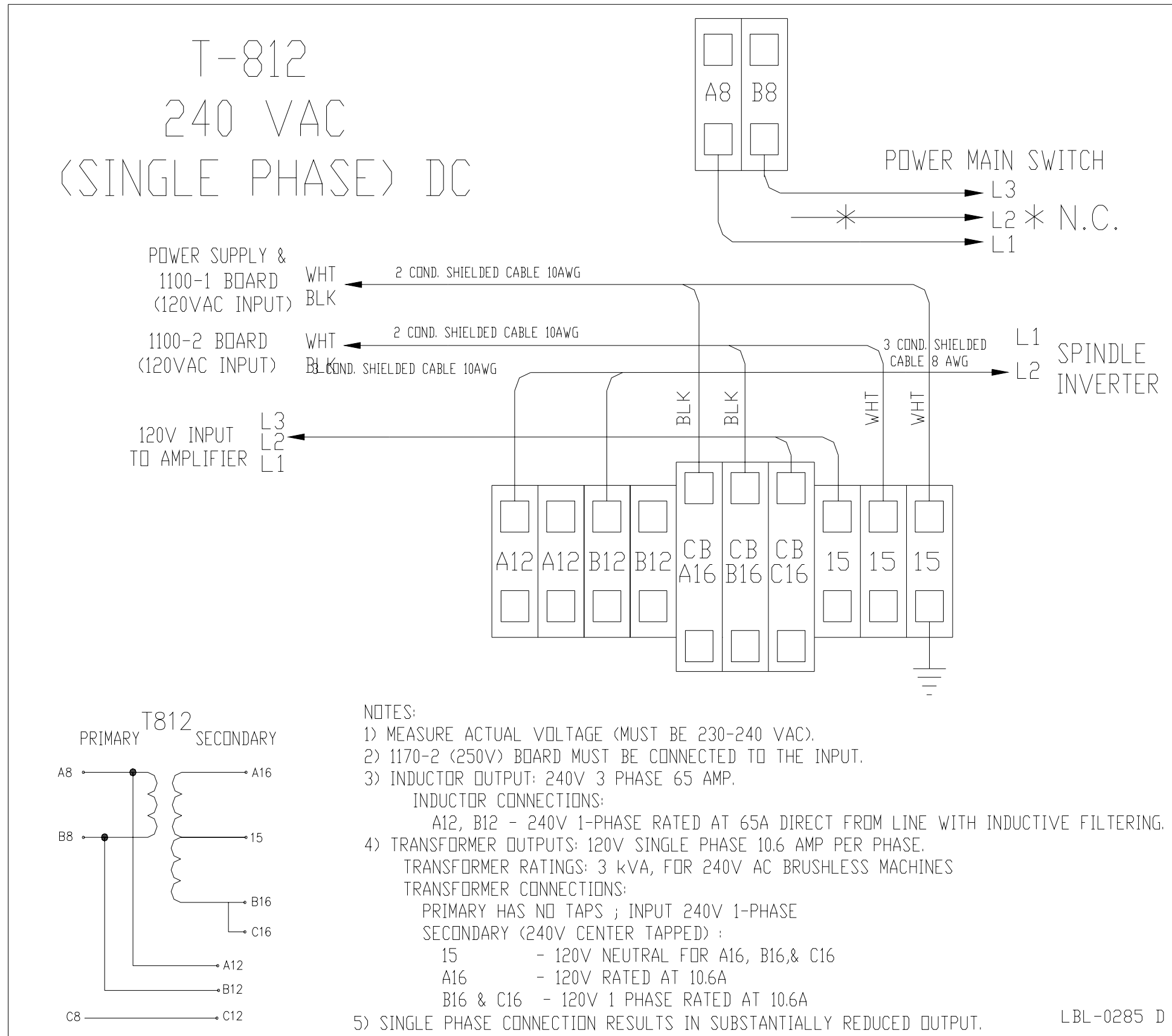




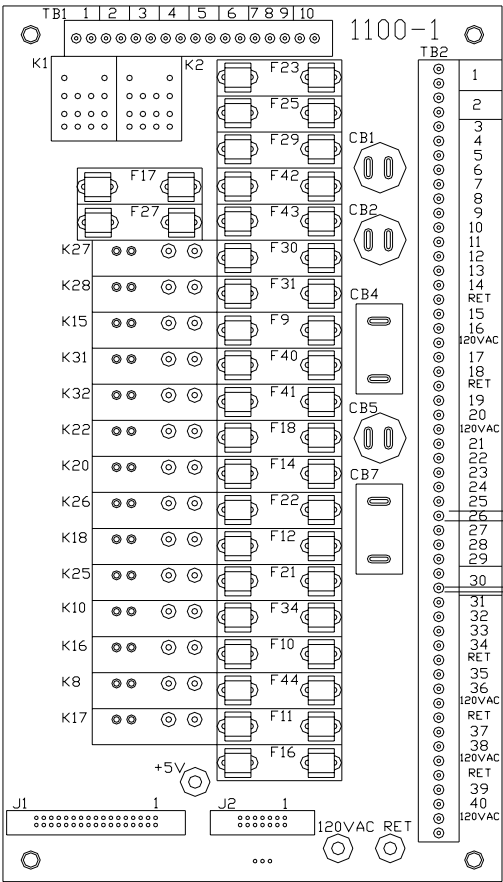








WRG_0042A_TransformerThermalSwitch

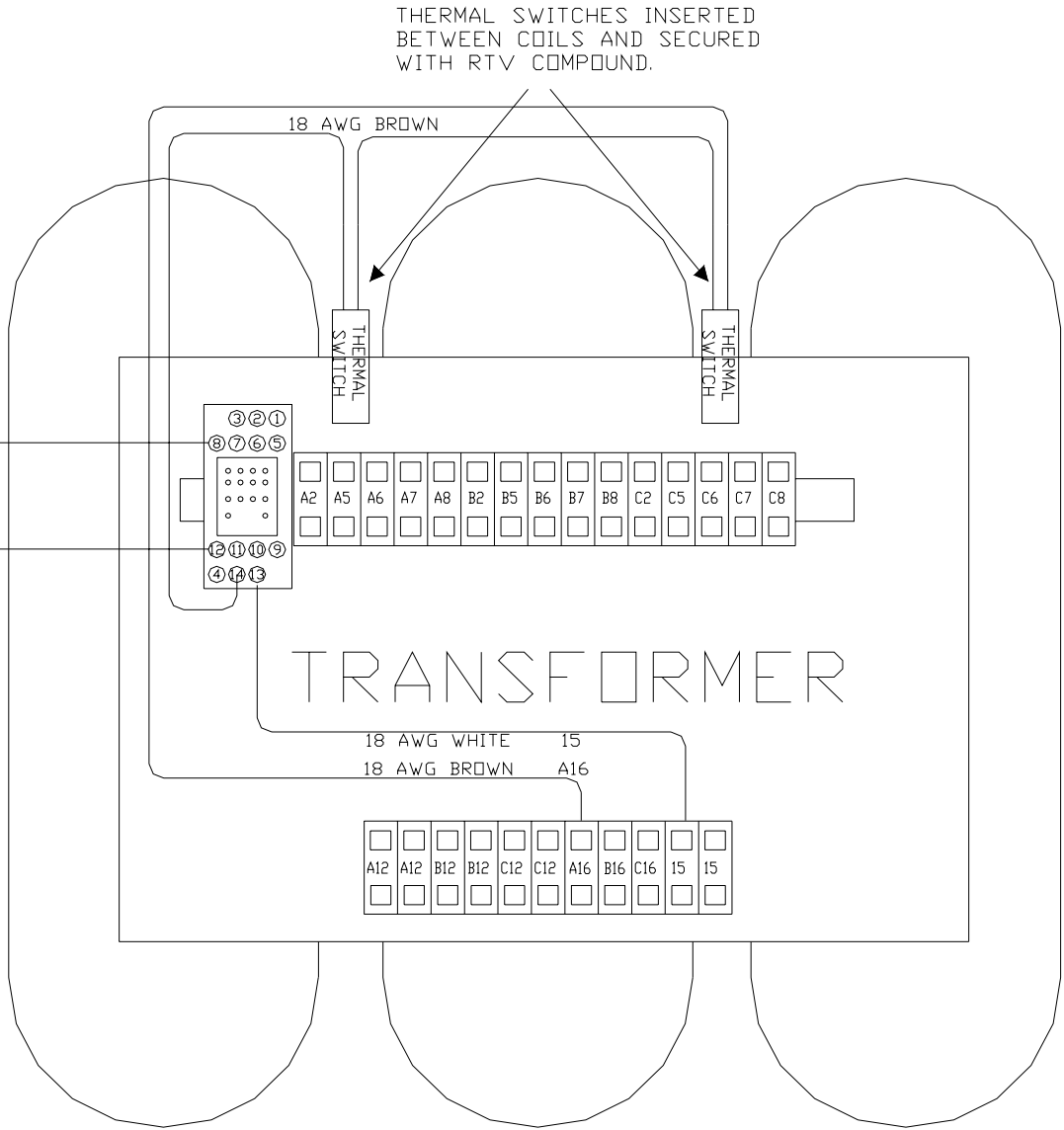
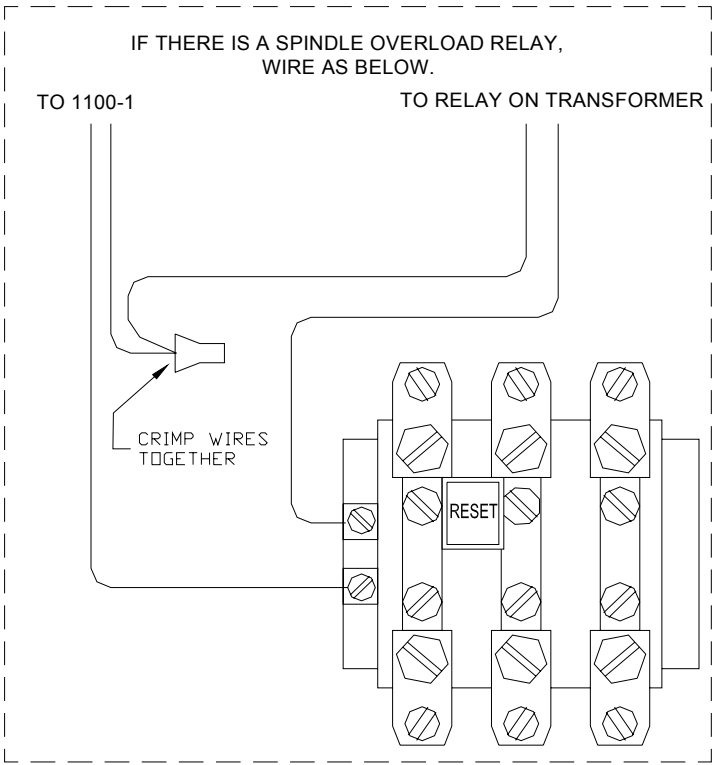


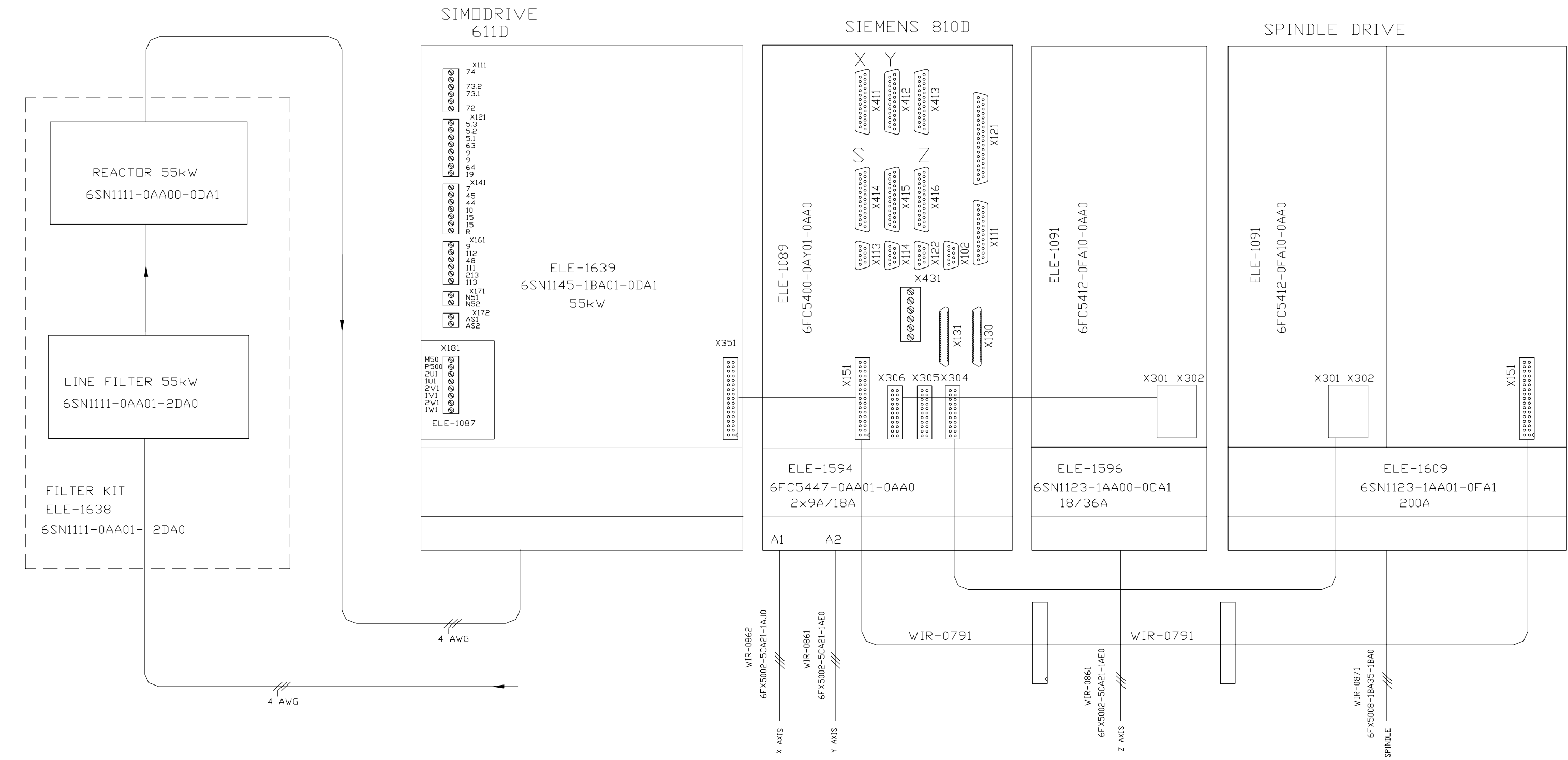
- MATERIAL LIST:
- Omron relay socket (#PYF14A-E) (ELE-1440)
 - Omron MY4N relay 110VAC coil (ELE-0072)
 - Selco thermal switches (2) (UP62-120C or UP72-120C) (ELE-1441)
 - (Switches may be for any temperature rating from 110C to 120C)
 - 16AWG brown wire (2 pieces 8.5 feet long)
 - 18AWG white wire (1 piece 12 inches long)
 - 18AWG brown wire (2 pieces, 15 and 10 inches)
 - Crimp connector (WIR-0190)
 - Loctite Blue RTV Silicone Adhesive

1. TURN OFF POWER.
2. ATTACH RELAY SOCKET TO UPPER DIN RAIL ON TRANSFORMER.
(ON T820, YOU MAY NEED TO SLIDE WAGO TERMINALS TO THE RIGHT.)
3. CONNECT BROWN WIRE MARKED "A16" TO THE LOAD SIDE OF THE A16 CIRCUIT BREAKER.
4. CONNECT WHITE WIRE MARKED "15" TO TERMINAL 15 ON THE TRANSFORMER.
5. FIND LOCATION WHERE THERMAL SWITCH WILL SLIP BETWEEN TRANSFORMER COILS
(SHOULD BE SNUG).
6. APPLY HIGH TEMPERATURE RTV SILICONE SEALANT TO THERMAL SWITCH AND
INSERT BETWEEN COILS OF TRANSFORMER. PUSH INTO POSITION WITH SMALL
SCREWDRIVER IF NEEDED.
7. APPLY ADDITIONAL HIGH TEMPERATURE RTV SILICONE SEALANT OVER SWITCH TO HOLD
SWITCH IN PLACE AND TO INSULATE IT FROM THE AIR ABOVE. BEAD ABOVE SWITCH SHOULD
BE AT LEAST 1/4" THICK.
7. IF VMC HAS A THERMAL OVERLOAD RELAY FOR THE SPINDLE MOTOR CONNECT THE TWO WIRES
MARKED "1100-1 TB2-26" AND "1100-1 TB2-30" AS SHOWN IN THE DOTTED BOX AND CONTINUE AT STEP 11.
8. ROUTE THE TWO WIRES MARKED "1100-1 TB2-26" AND "1100-1 TB2-30" TO THE 1100-1 BOARD.
9. REMOVE THE JUMPER WIRE FROM 1100-1 TB2 TERMINAL 26 TO 30.
10. CONNECT "TB2-26" WIRE TO TB2 TERMINAL 26 ON THE 1100-1 AND WIRE "TB2-30" TO
TERMINAL 30. (THIS IS WHERE YOU REMOVED THE JUMPER WIRE FROM.)
11. POWER ON MACHINE. RELAY SHOULD BE ON AND MACHINE SHOULD NOT BE IN EMERGENCY STOP.
WHEN THE TRANSFORMER EXCEEDS 130 DEGREES C, THE THERMAL SENSORS WILL OPEN, THE
RELAY WILL GO OFF, AND THE MACHINE WILL ENTER EMERGENCY STOP UNTIL THE TRANSFORMER
COOLS BELOW 90 DEGREES C.
12. TEST: REMOVE THE RELAY FROM THE SOCKET; VMC SHOULD GO INTO EMERGENCY STOP.
(SINCE THE TRANSFORMER WILL NOT NORMALLY REACH A TEMPERATURE TO TRIP THE THERMAL
SWITCHES, THIS IS THE ONLY WAY TO TEST THE WIRING.)

REMOVE JUMPER TB2 26 TO 30

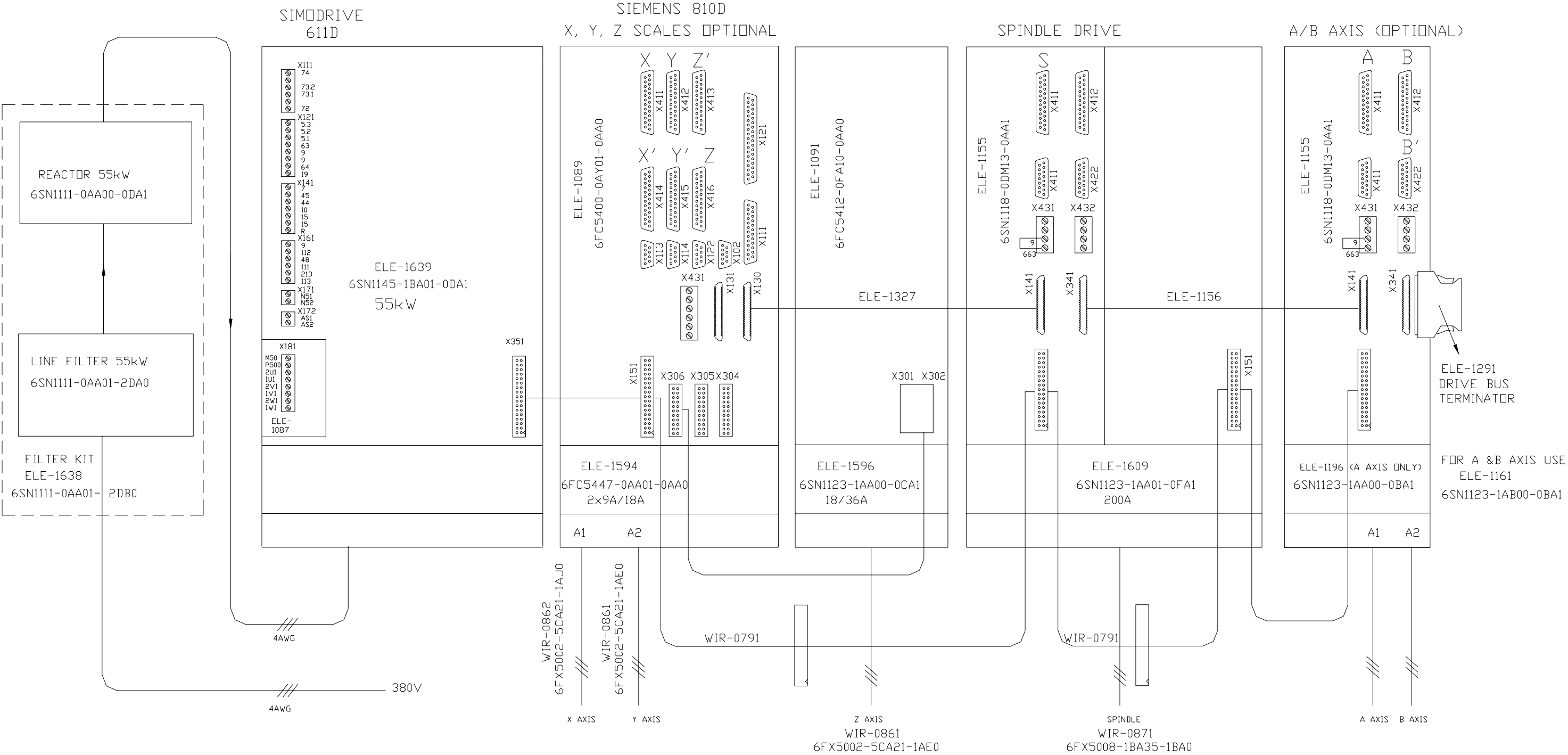
1100-1 TB2-26
1100-1 TB2-30



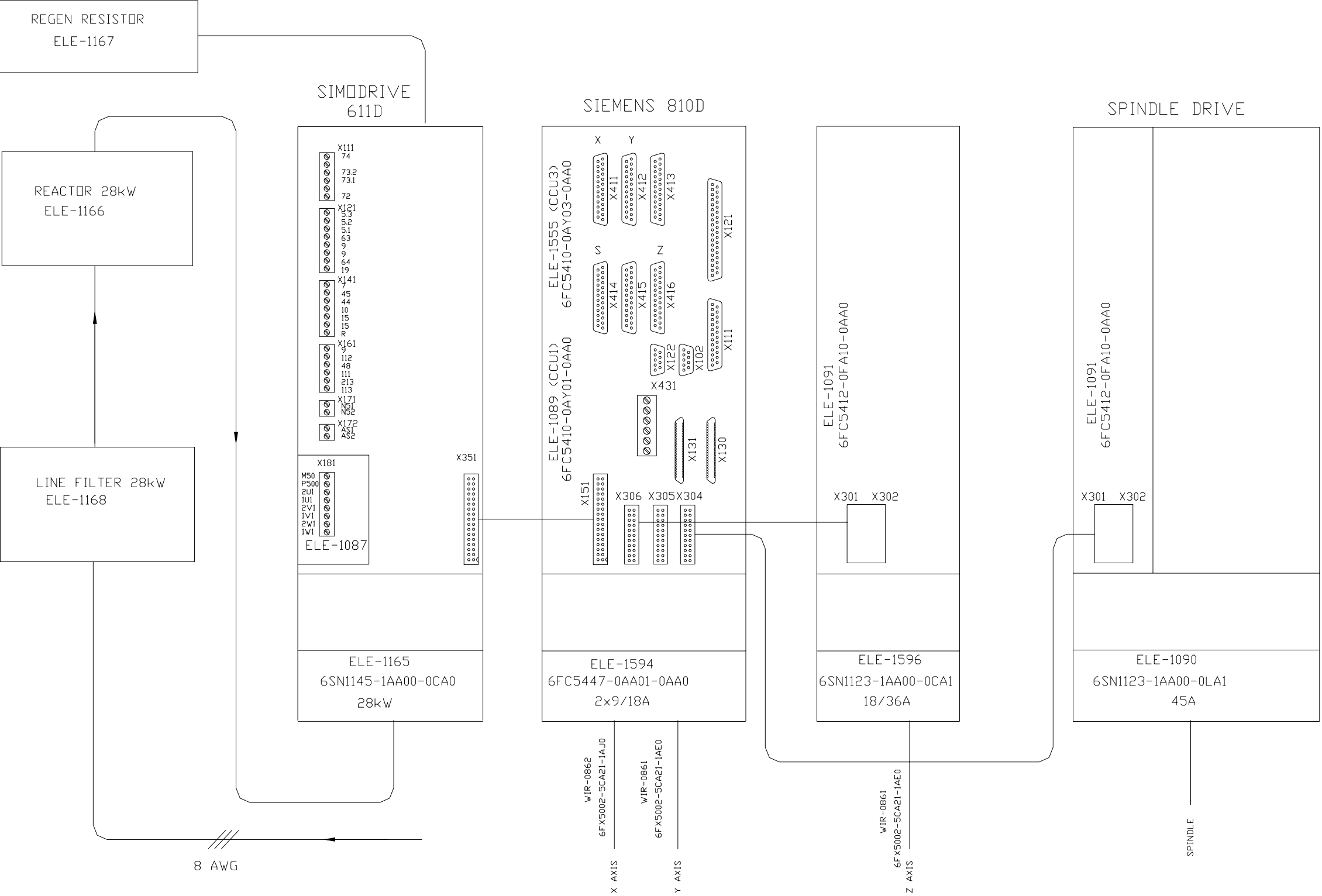


NOTE: - X, Y, Z AXES MOTOR - MTR-0224 1FT6086-8AC71-1AG0
- SPINDLE MOTOR - MTR-0225 1PH7167-2ND03-0DB0
- Y, Z AXES SIGNAL CABLE - WIR-0741 6FX5002-2CA31-1AE0
- X AXIS SIGNAL CABLE - WIR-0742 6FX5002-2CA31-1AJ0
- Y, Z AXES POWER CABLE - WIR-0861 6FX5002-5CA21-1AE0
- X AXIS POWER CABLE - WIR-0862 6FX5002-2CA21-1AJ0
- MAIN POWER DISCONNECT 100A ELE-1600

Wrg_0066A_6535_50tap_siemens810_rot_scale

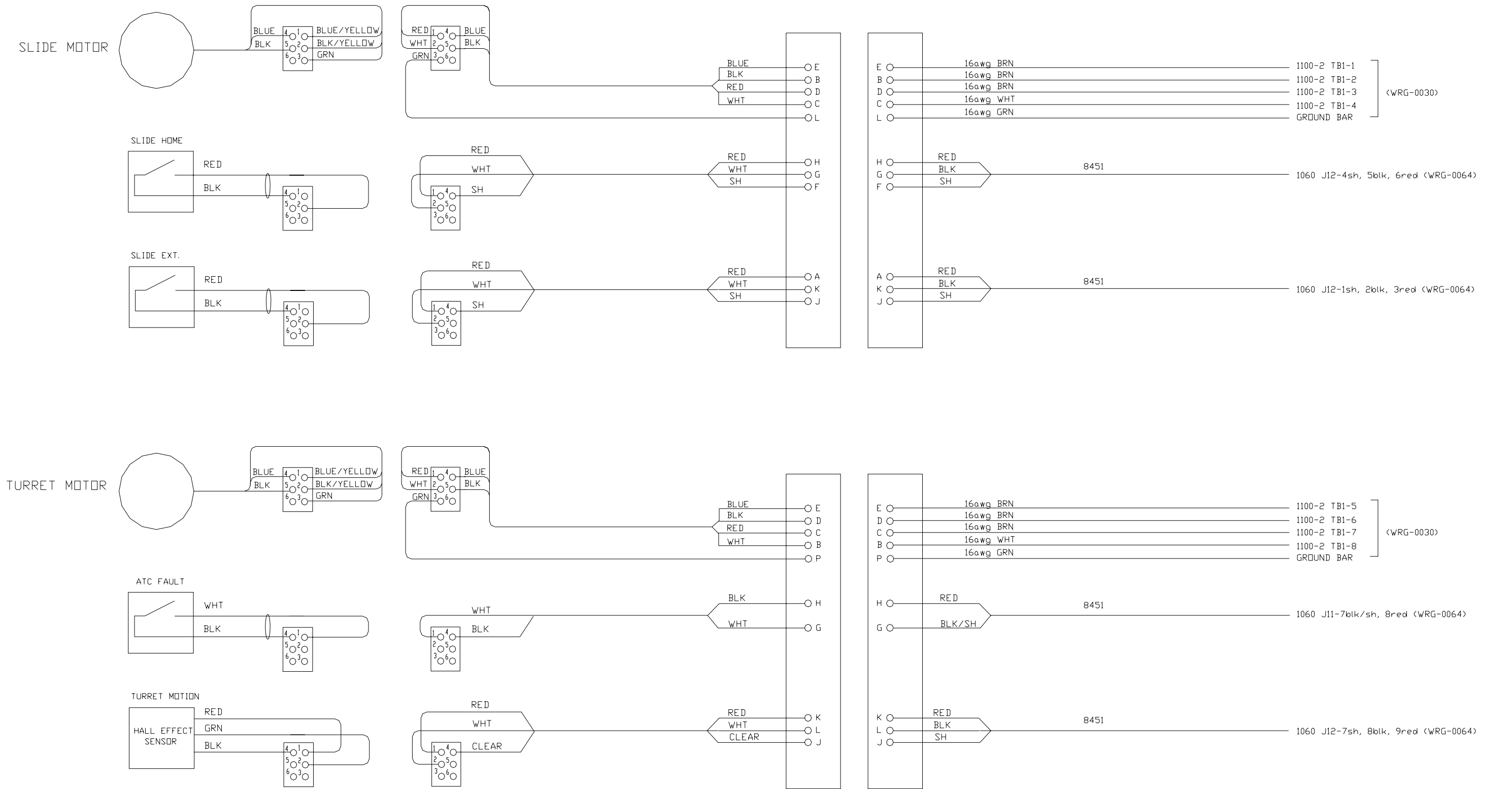


NOTE: - X, Y, Z AXES MOTOR - MTR-0224 1FT6086-8AC71-1AG0
- SPINDLE MOTOR - MTR-0225 1PH7167-2ND03-0DB0
- Y, Z AXES SIGNAL CABLE - WIR-0741 6FX5002-2CA31-1AE0
- X AXIS SIGNAL CABLE - WIR-0742 6FX5002-2CA31-1AJ0
- Y, Z AXES POWER CABLE - WIR-0861 6FX5002-5CA21-1AE0
- X AXIS POWER CABLE - WIR-0862 6FX5002-2CA21-1AJ0
- A AXIS (VH65) - ROT-0431
- A/B AXIS (TR65) - ROT-0436
- MAIN POWER DISCONNECT 100A - ELE-1600



NOTE: -X, Y, Z AXES MOTOR - MTR-0224 1FT6086-8AC71-1AG0
-Y, Z AXES SIGNAL CABLE - WIR-0741 6FX5002-2CA31-1AE0
-X AXIS SIGNAL CABLE - WIR-0742 6FX5002-2CA31-1AJ0
-Y, Z AXES POWER CABLE - WIR-0861 6FX5002-5CA21-1AE0
-X AXIS POWER CABLE - WIR-0862 6FX5002-2CA21-1AJ0
- FOR VHT USE ELE-1164 SPINDLE POWER SECTION

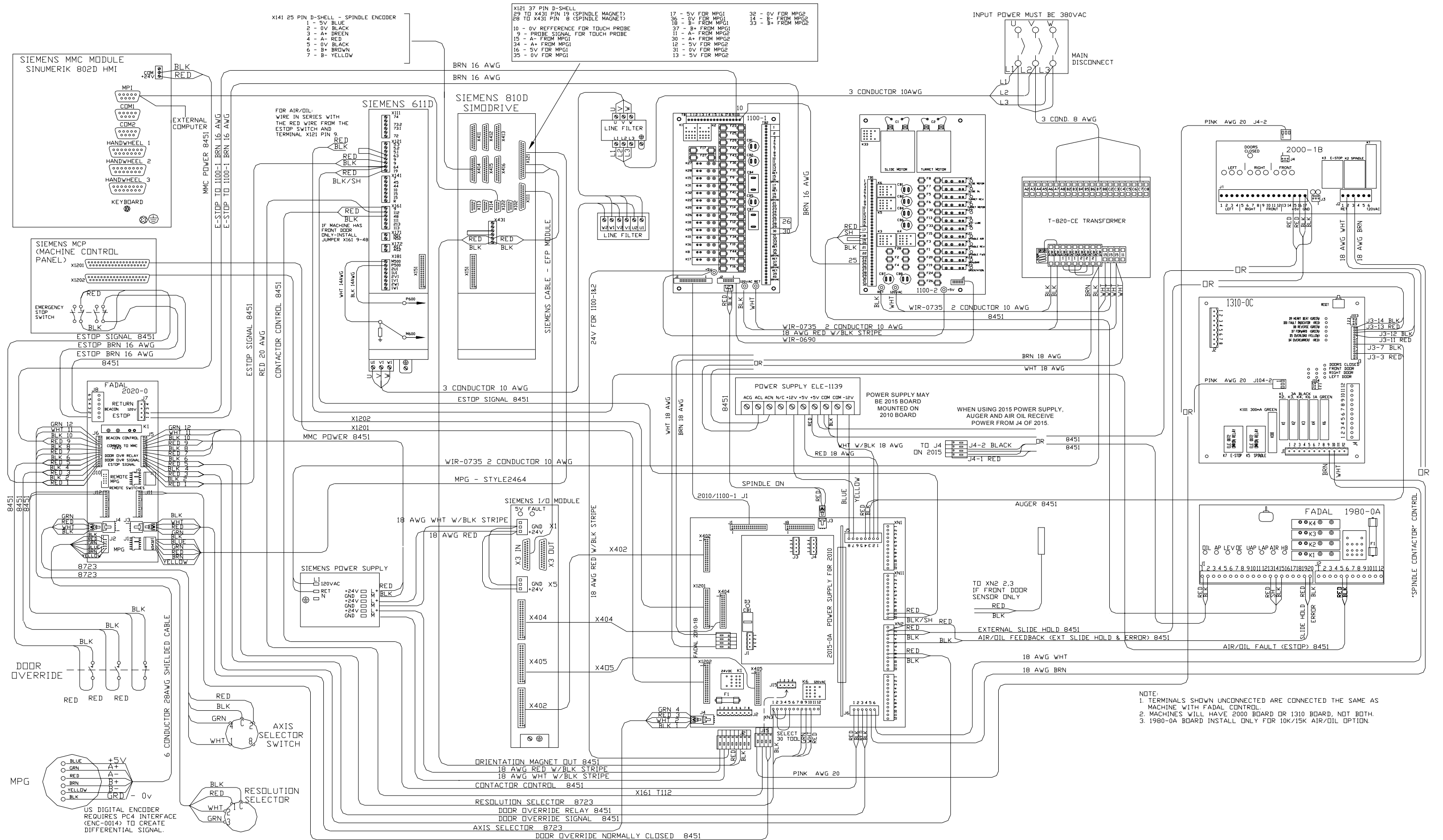
Wrg_0068A_atc_wiring



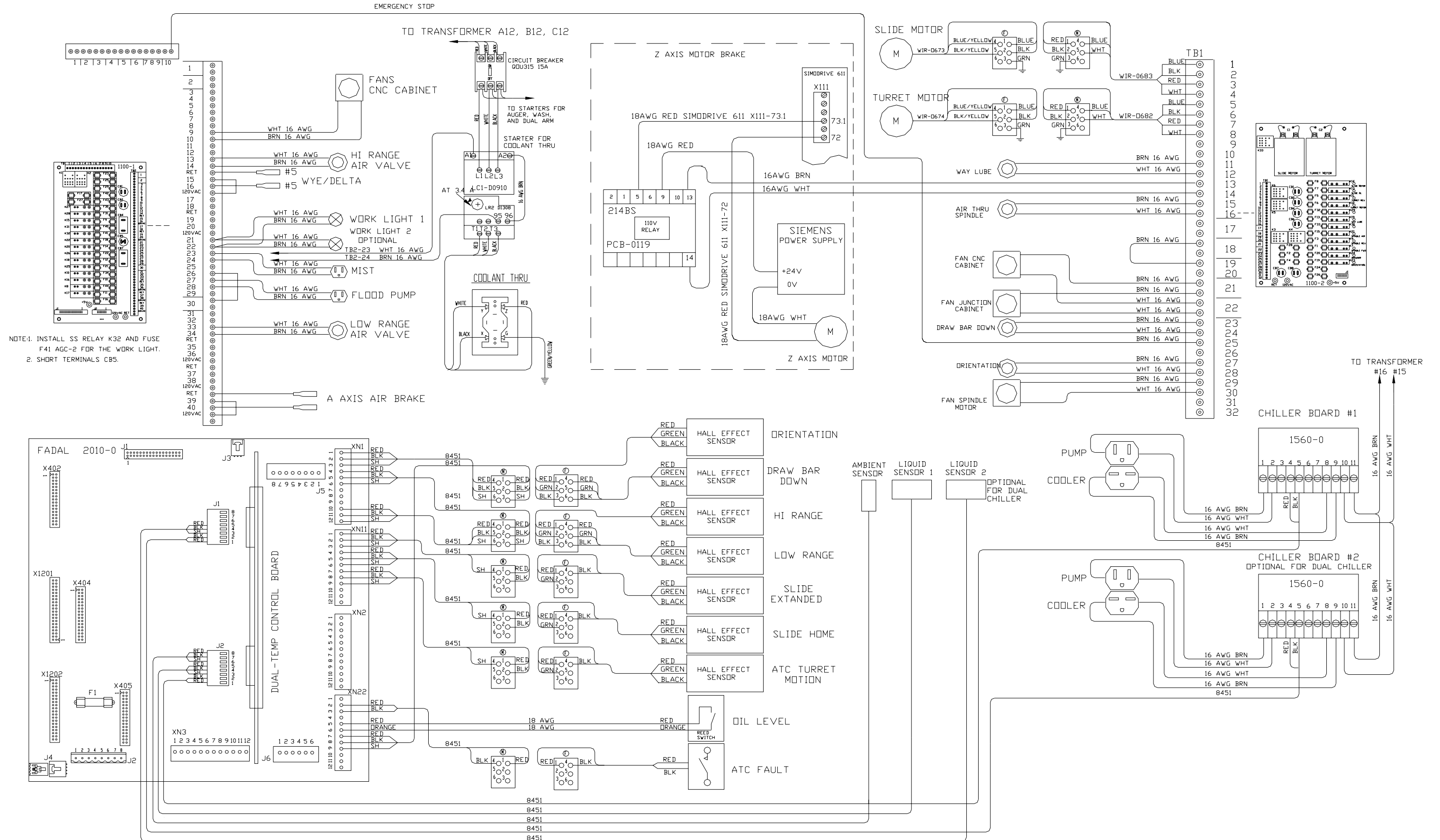
SECTION 8

Siemens

90

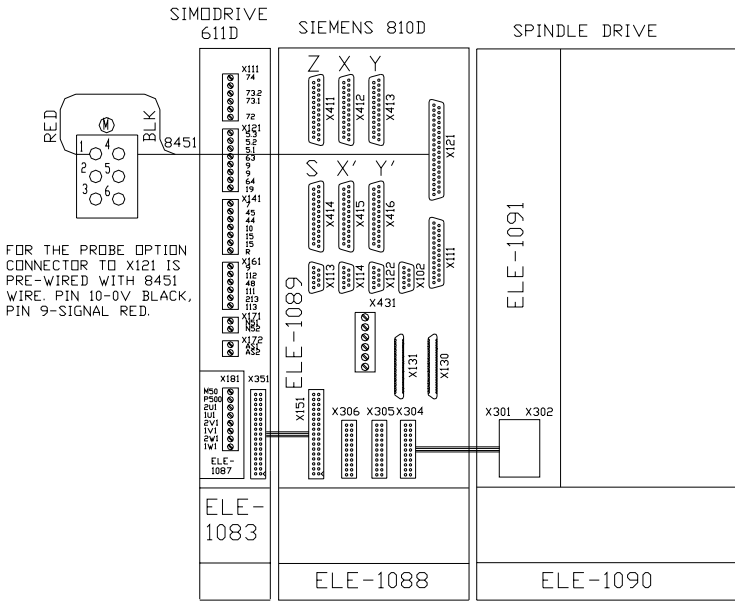


WRG_0002H_siemens_control_2of5

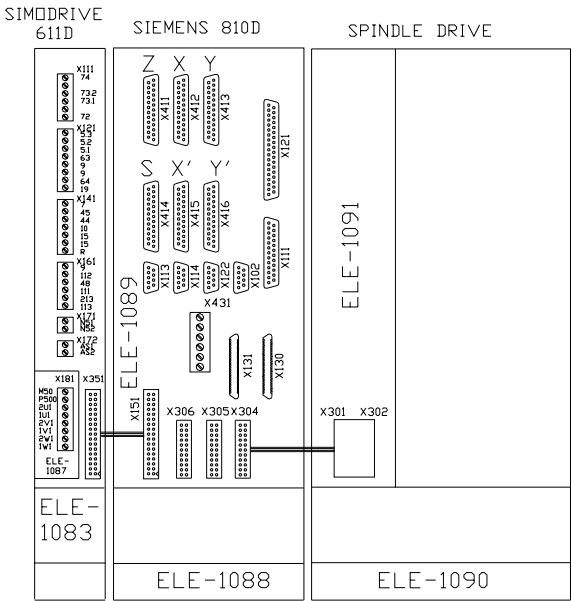


OPT-0186 VMC 3020
OPT-0233 VMC 4525

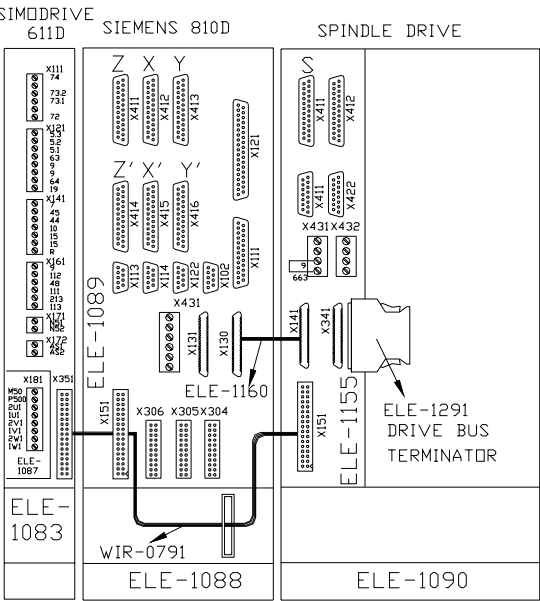
1 STANDARD (NO SCALE)



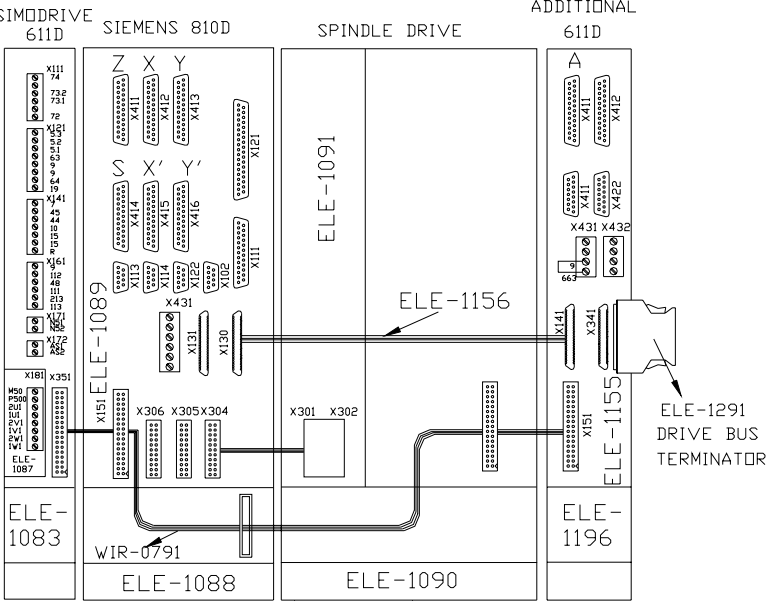
OPT-
2 X, Y, SCALES FOR SIEMENS



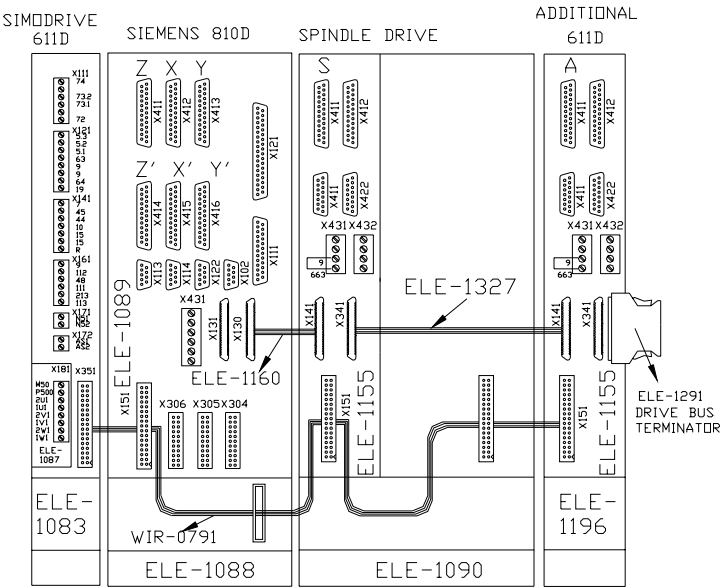
OPT-0197
3 X,Y,Z SCALES FOR SIEMENS



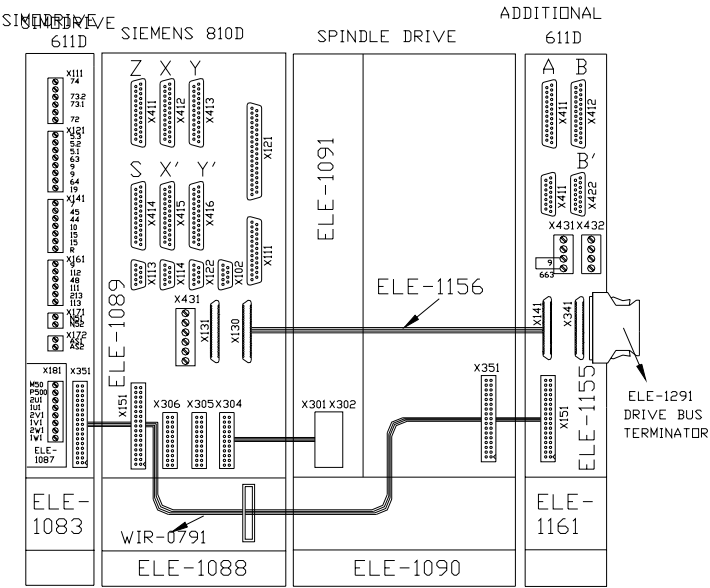
OPT-0199
4 A AXIS FOR SIEMENS



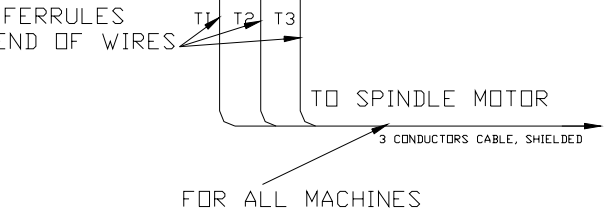
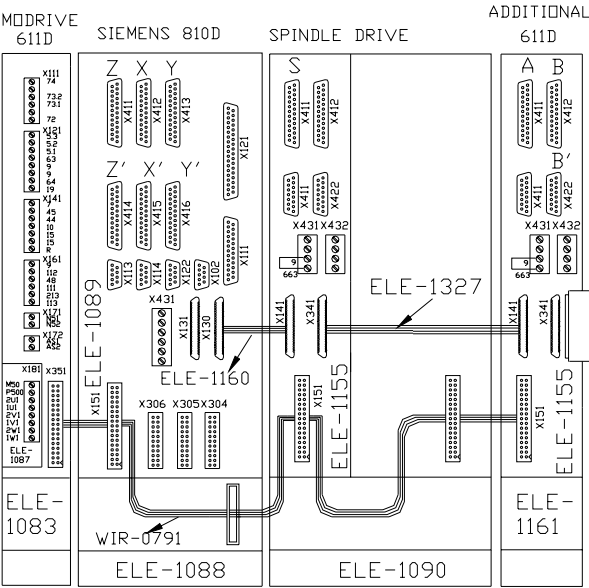
OPT-0197 & OPT-0199
5 A AXIS & X, Y, Z SCALE FOR SIEMENS



OPT-0200
6 A&B AXIS FOR SIEMENS

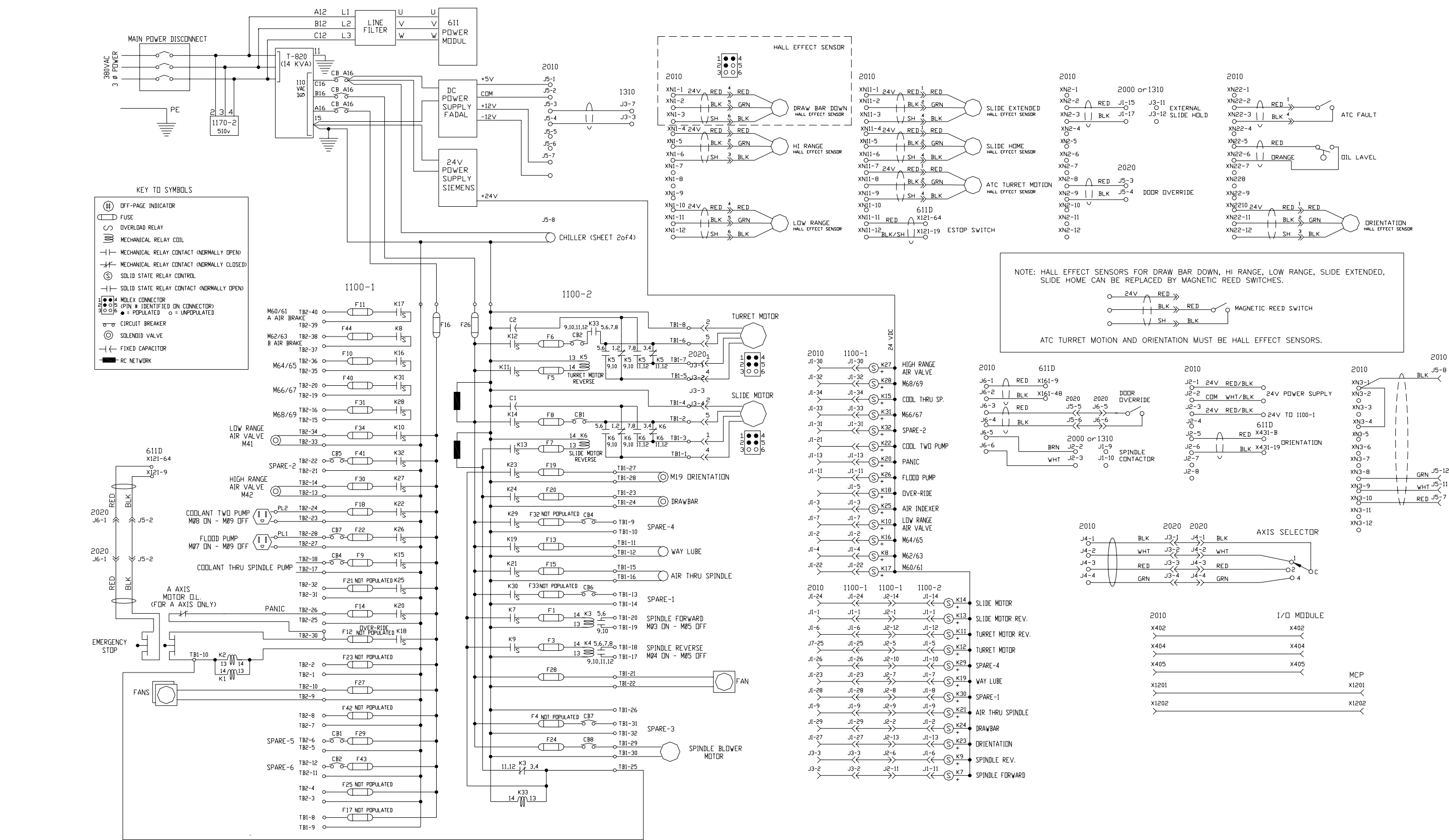


OPT-0197 & OPT-0200
7 A/B AXIS & X, Y, Z SCALE FOR SIEMENS

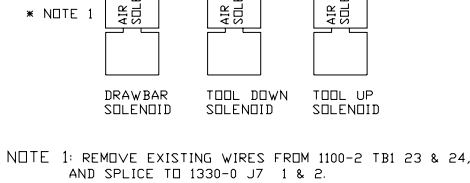


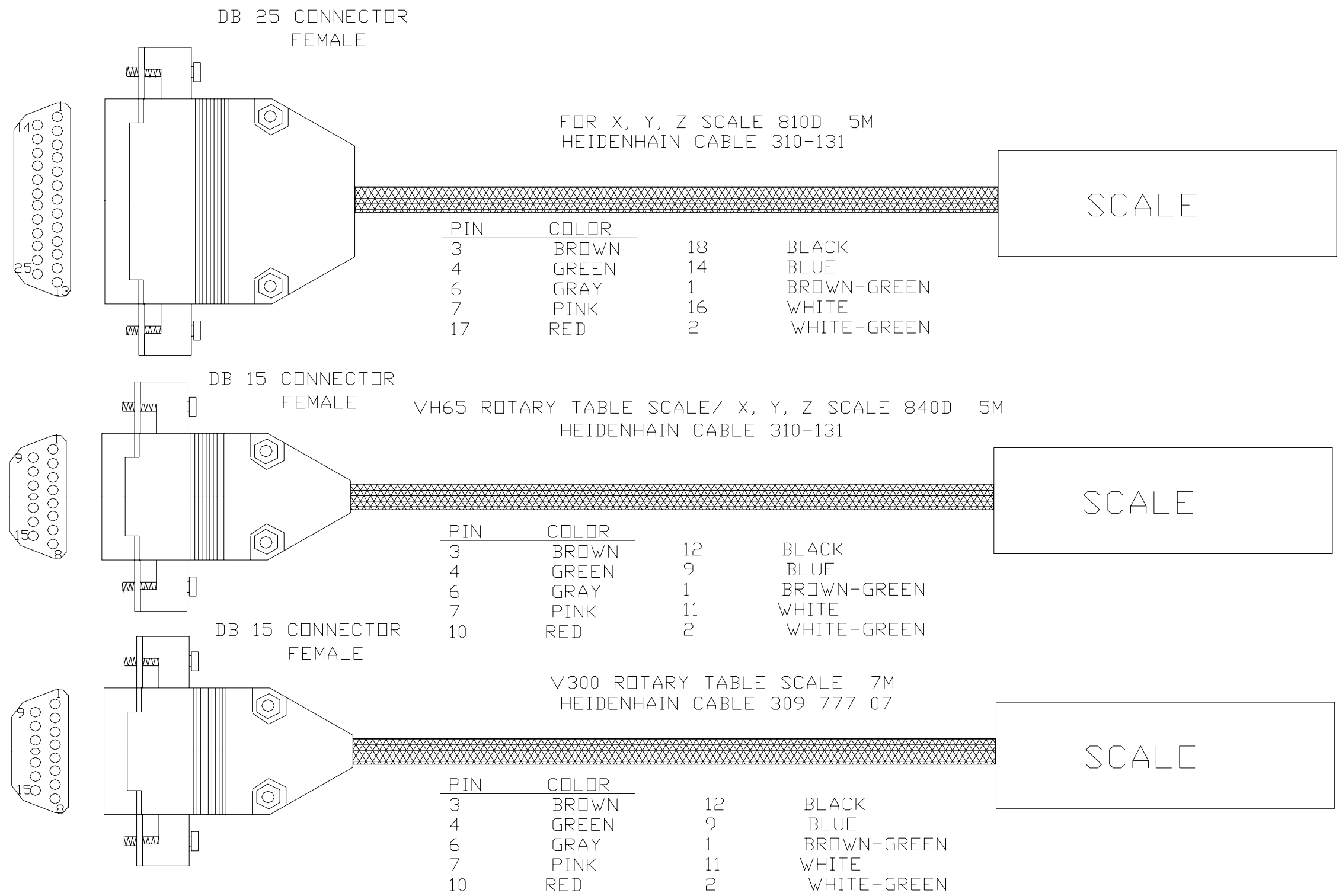
- NOTE:
1. FOR HT - USE I/R MODULE SIMODRIVE 611D (16KW)
ELE-1083, SPINDLE DRIVE 45 AMP ELE-1090
 2. FOR VHT - USE U/E MODULE SIMODRIVE 611D (28KW)
ELE-1165, SPINDLE DRIVE 60 AMP ELE-1164
 3. V300 ROTARY TABLE - USE ELE-1242 CONTROL MODULE.

WRG_0002H_siemens_control_4of5_electrical

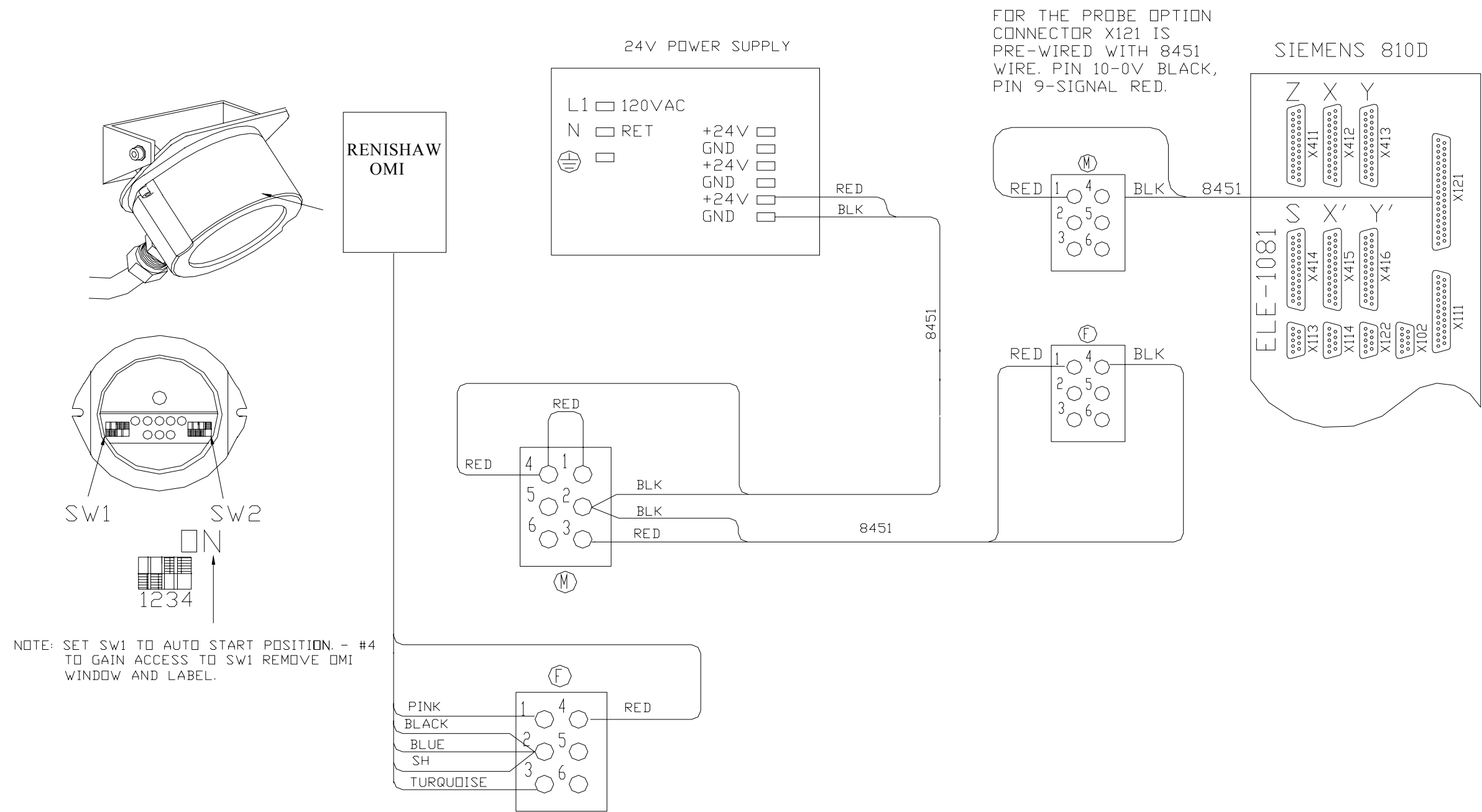


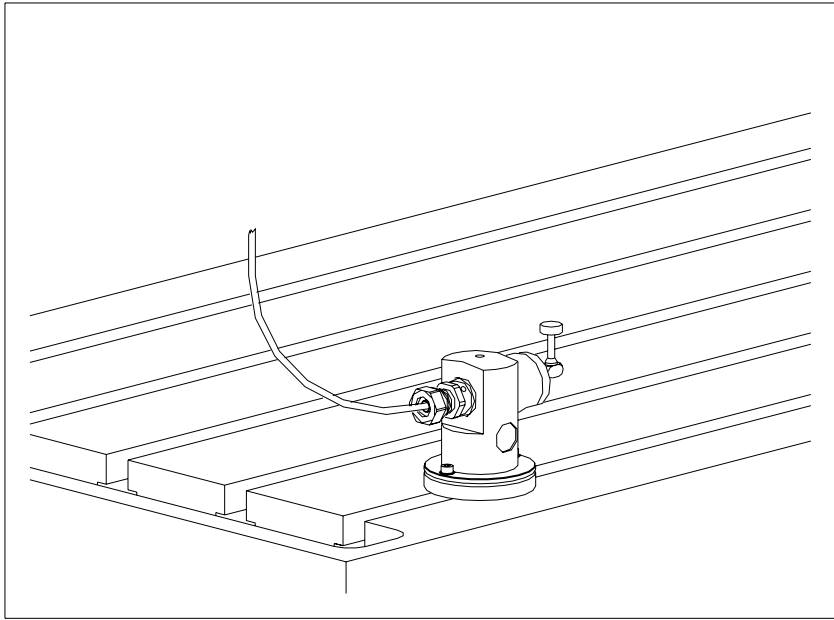
94



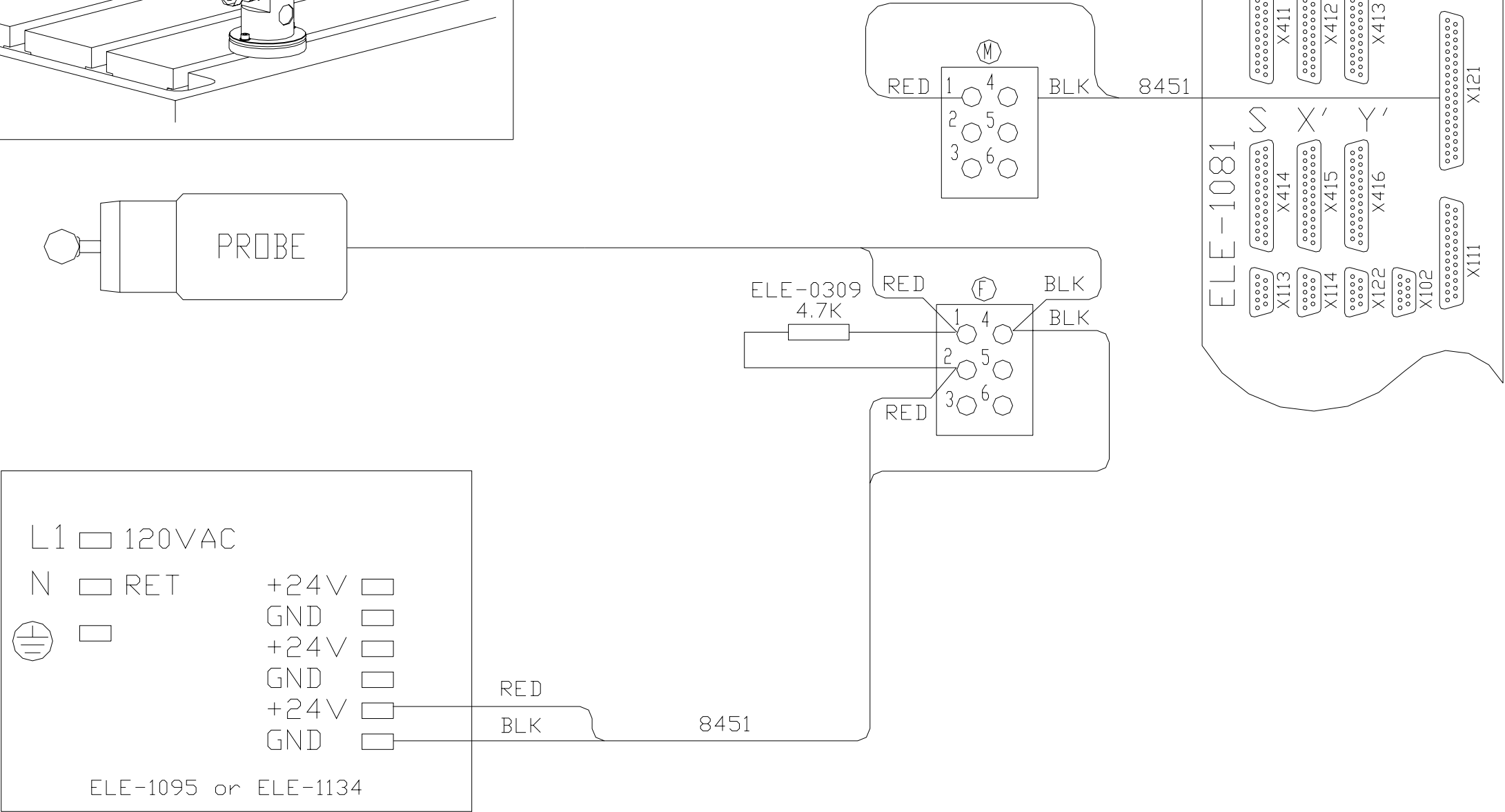


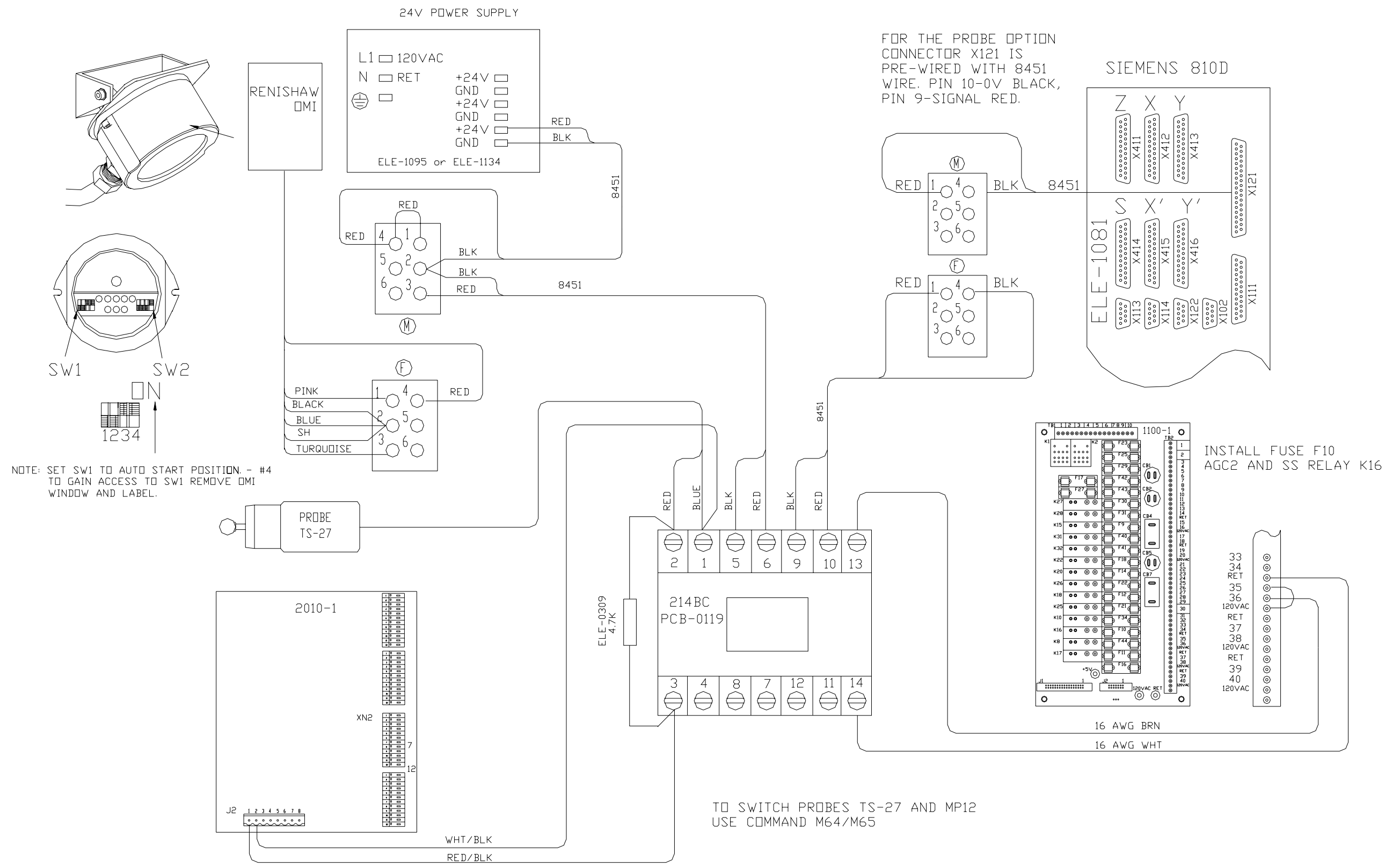
NOTE: OUTER SHIELD CONNECTED
TO CONNECTOR HOUSING
FOR ALL CABLES

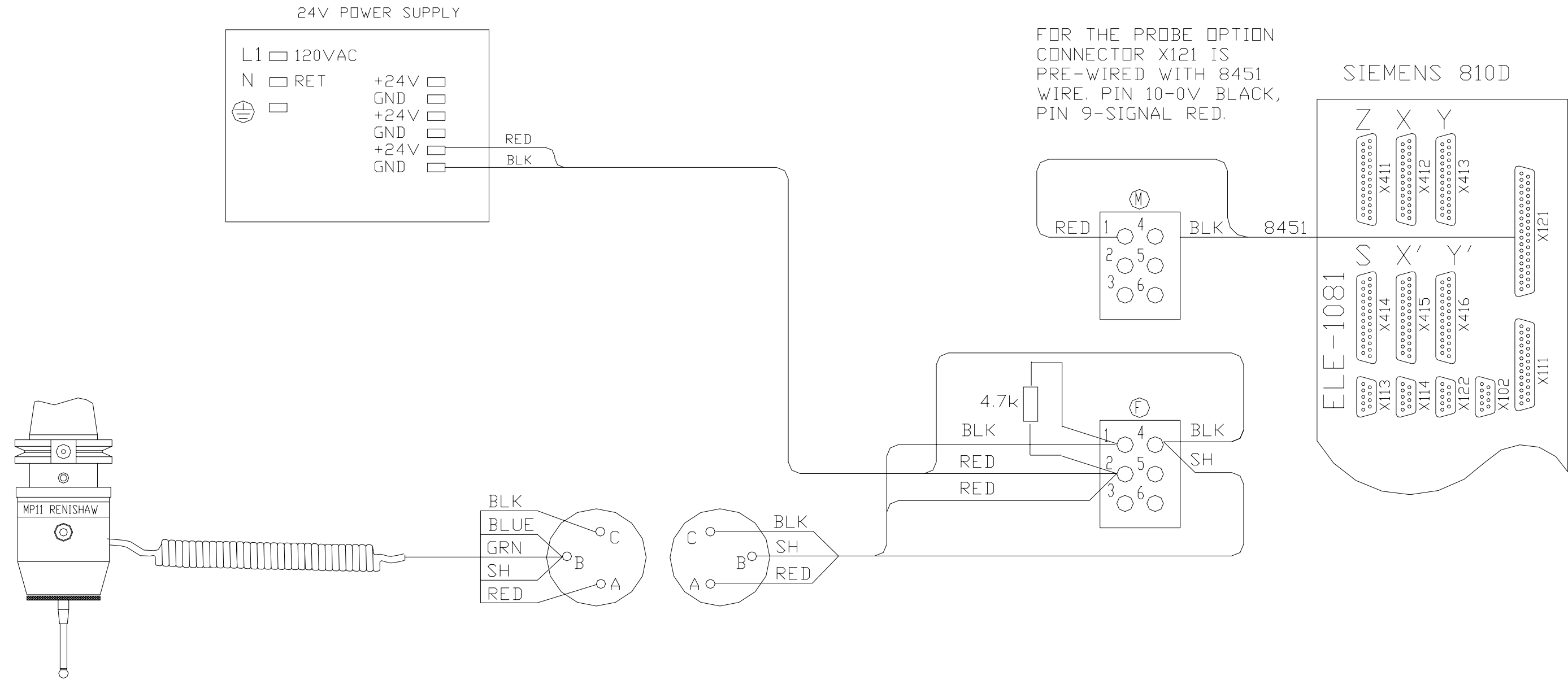


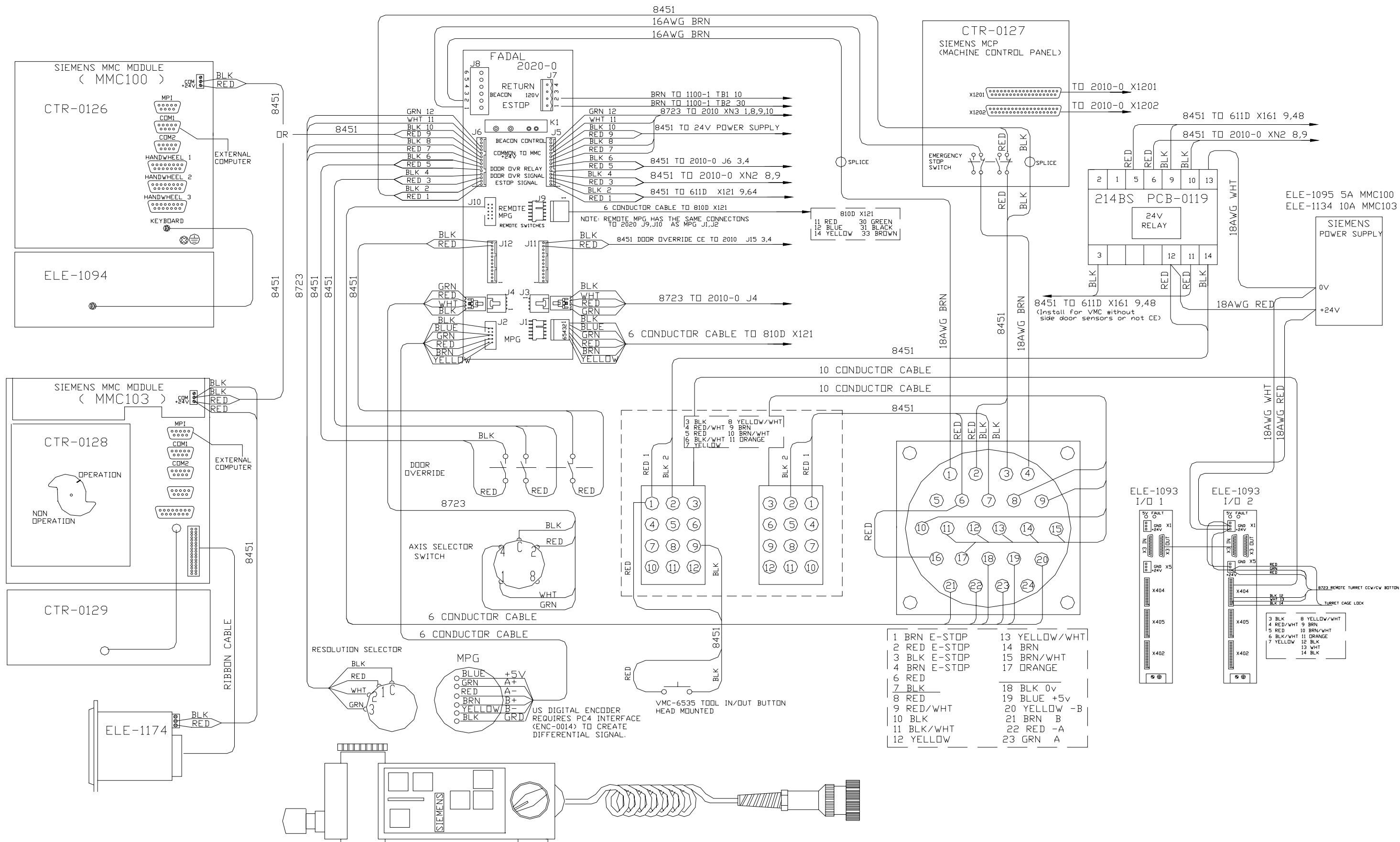


FOR THE PROBE OPTION
CONNECTOR X121 IS
PRE-WIRED WITH 8451
WIRE. PIN 10-0V BLACK,
PIN 9-SIGNAL RED.

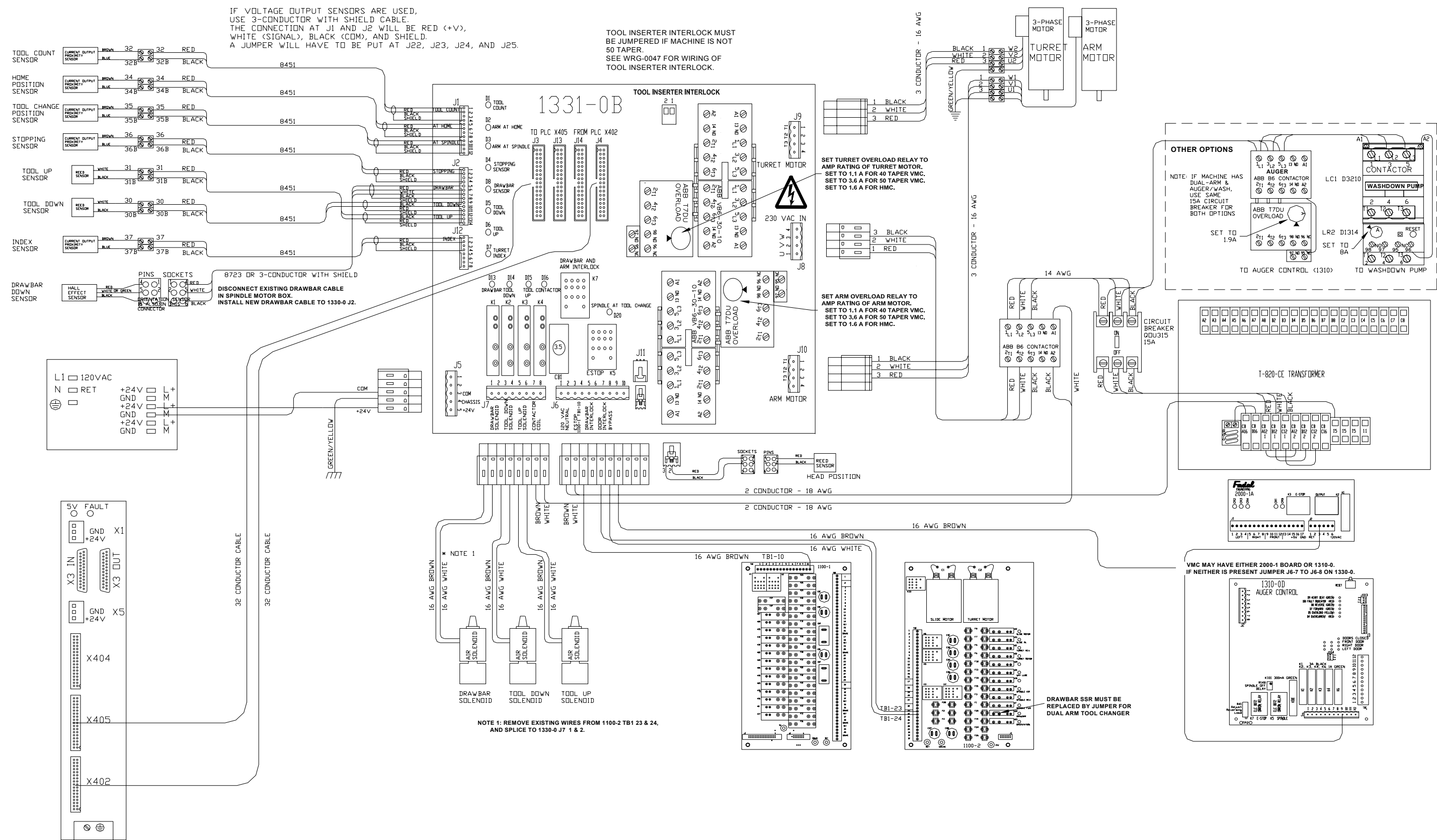


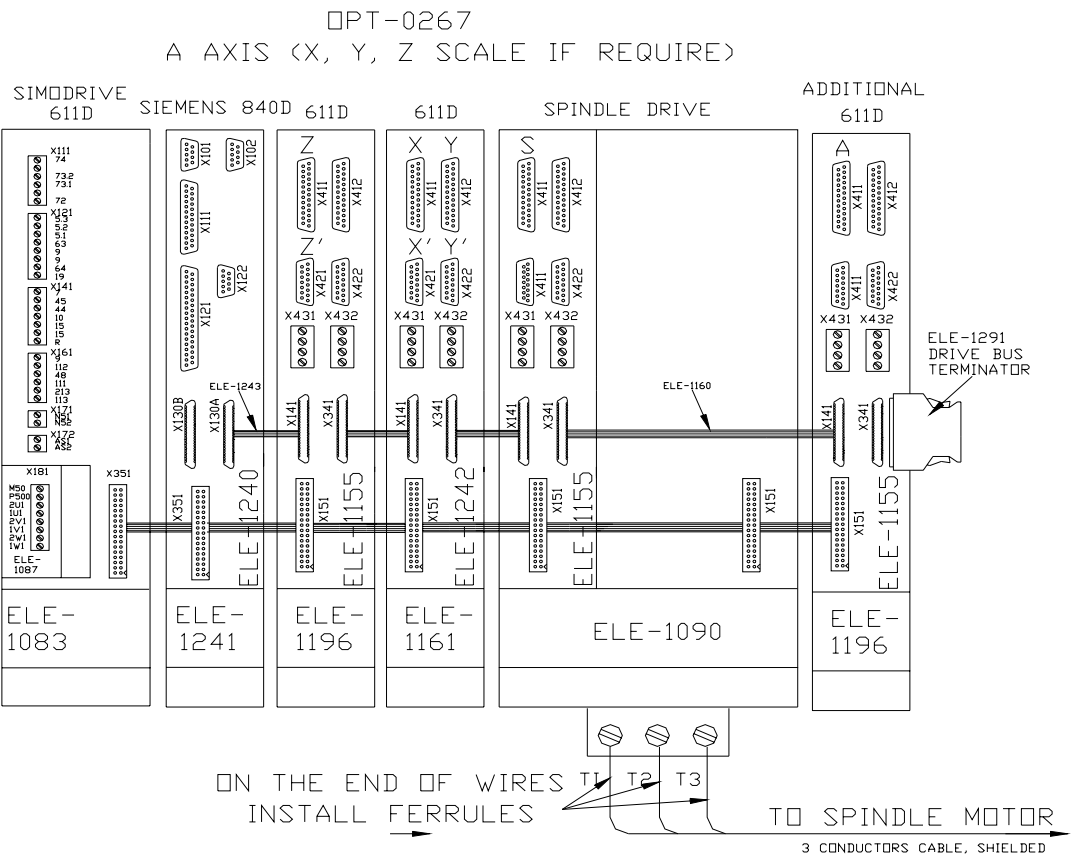
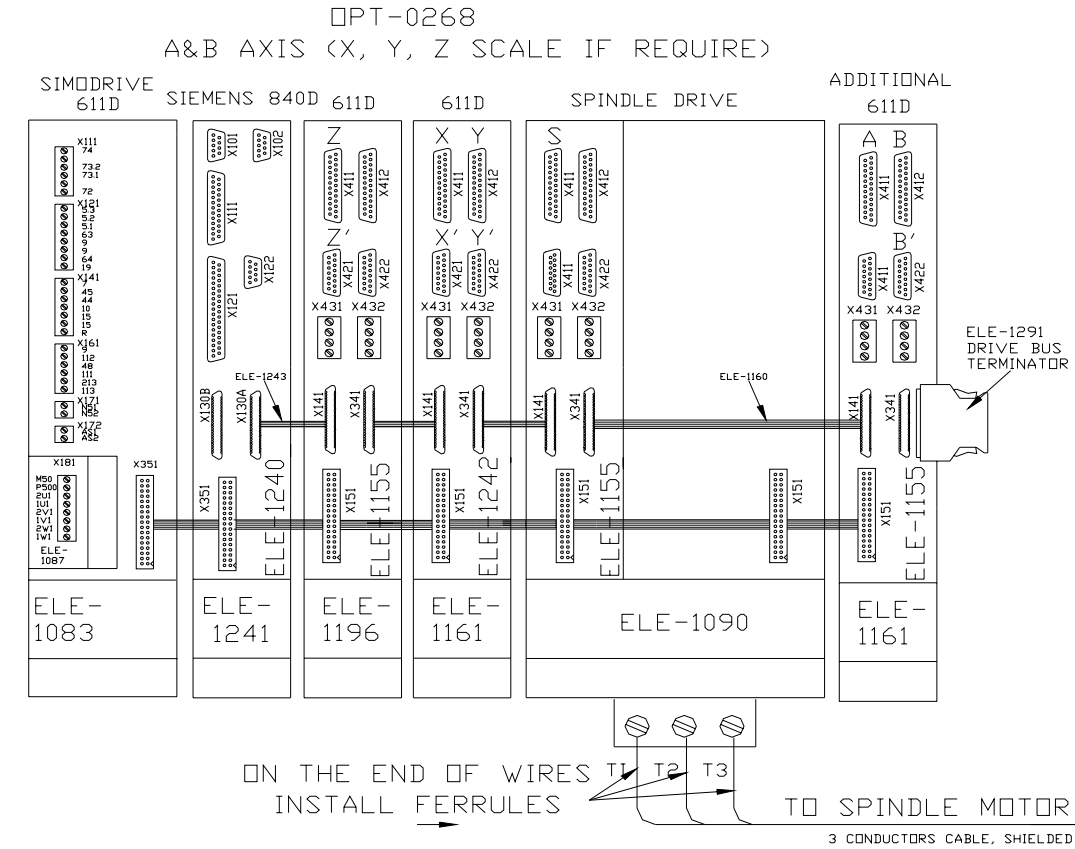
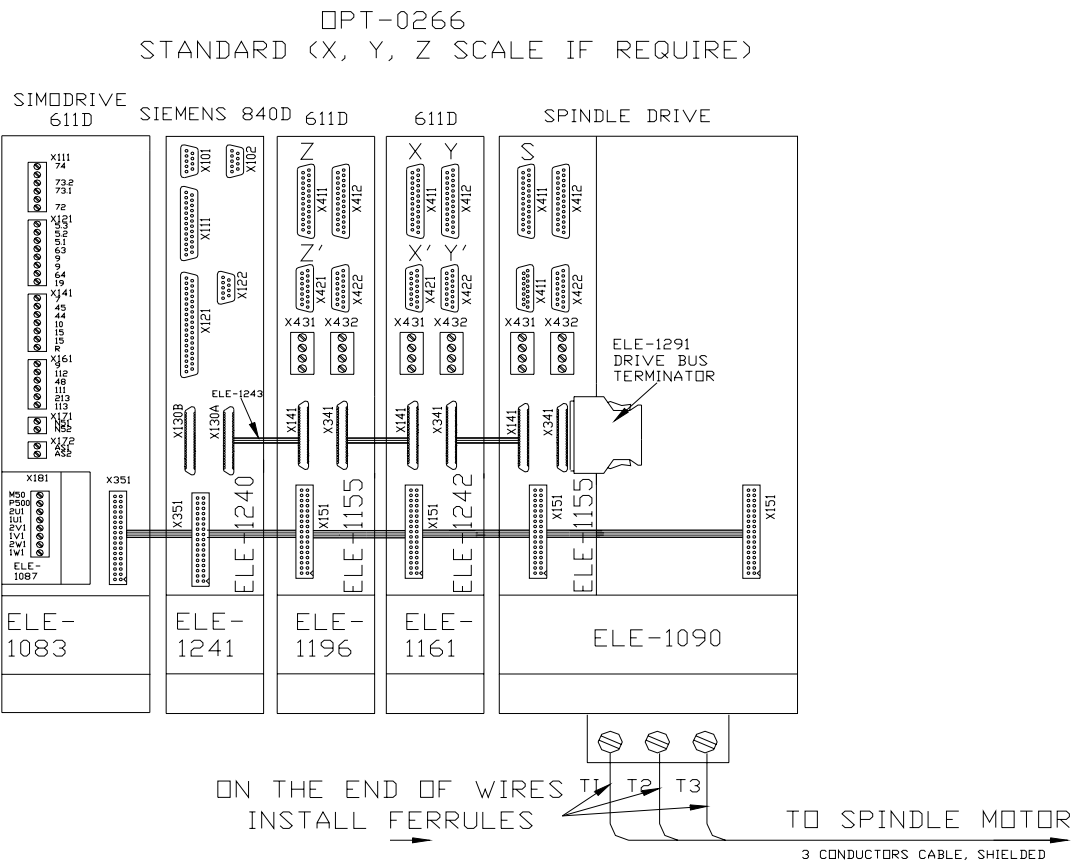




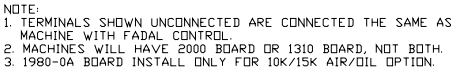


WRG_0060A_Dual_Arm_Tool_Changer_Siemens



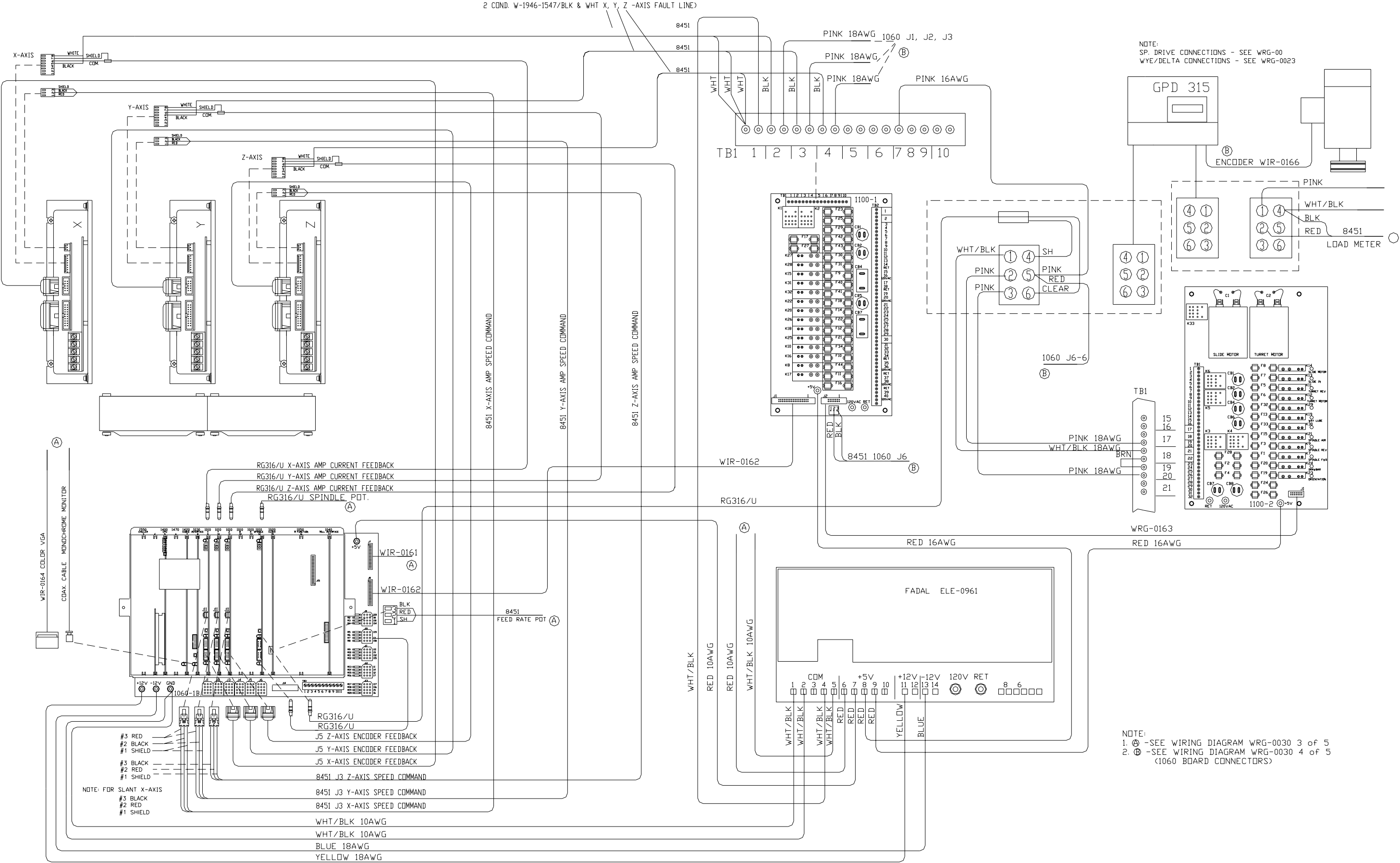


- NOTE: 1. X-X AXIS FEEDBACK
Y-Y AXIS FEEDBACK
Z-Z AXIS FEEDBACK
S-SPINDLE FEEDBACK
X'-X AXIS SCALE
Y'-Y AXIS SCALE
Z'-Z AXIS SCALE
A-A AXIS FEEDBACK
B-B AXIS FEEDBACK
B'-B' AXIS SCALE
2. FOR V300 ROTARY TABLE USE ELE-1242 CONTROL MODULE

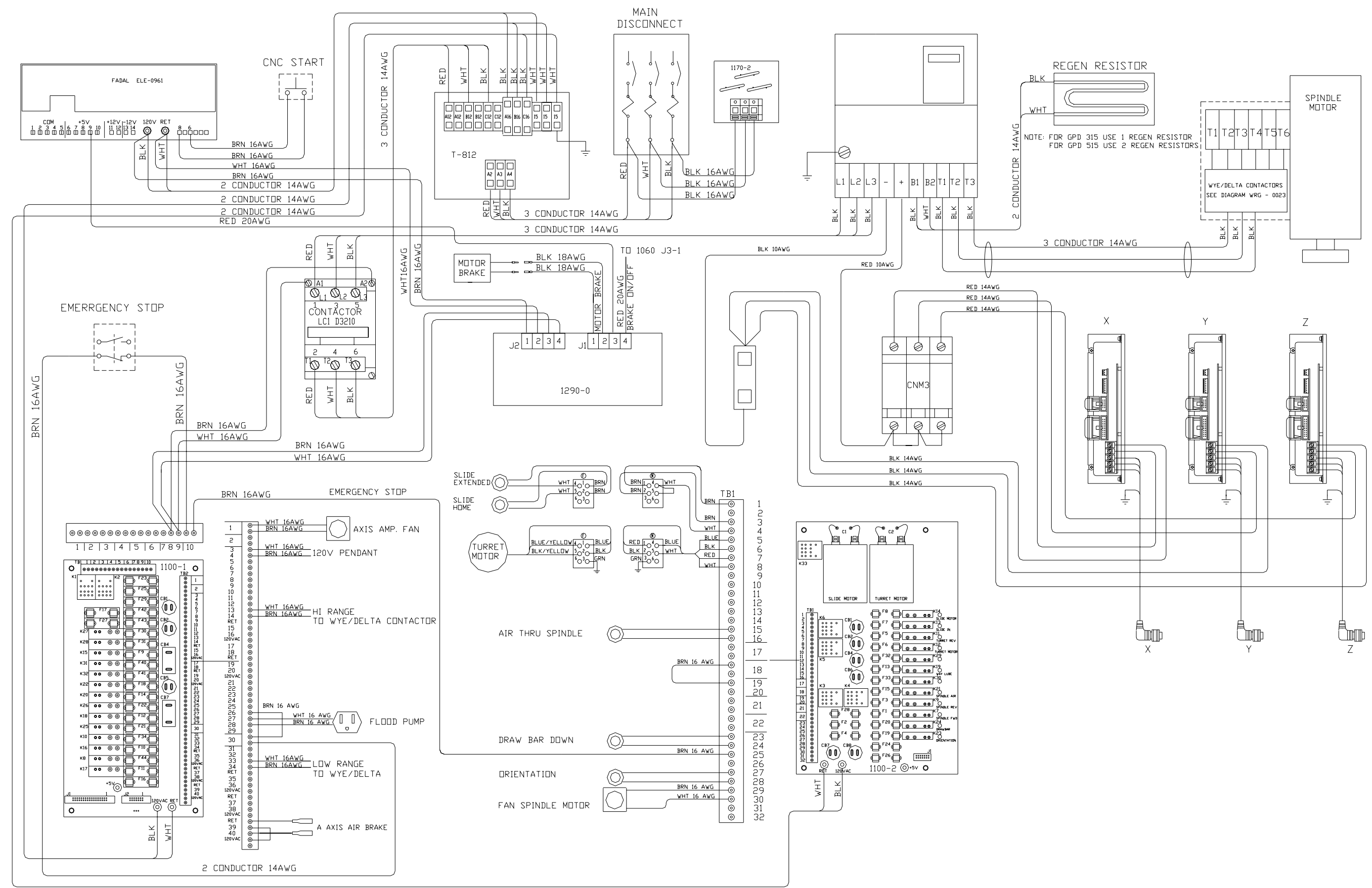


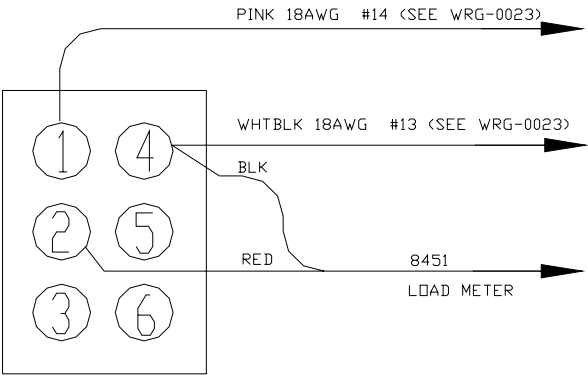
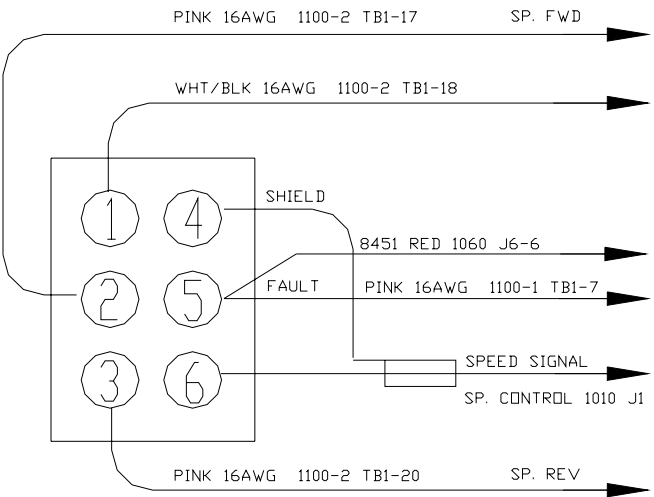
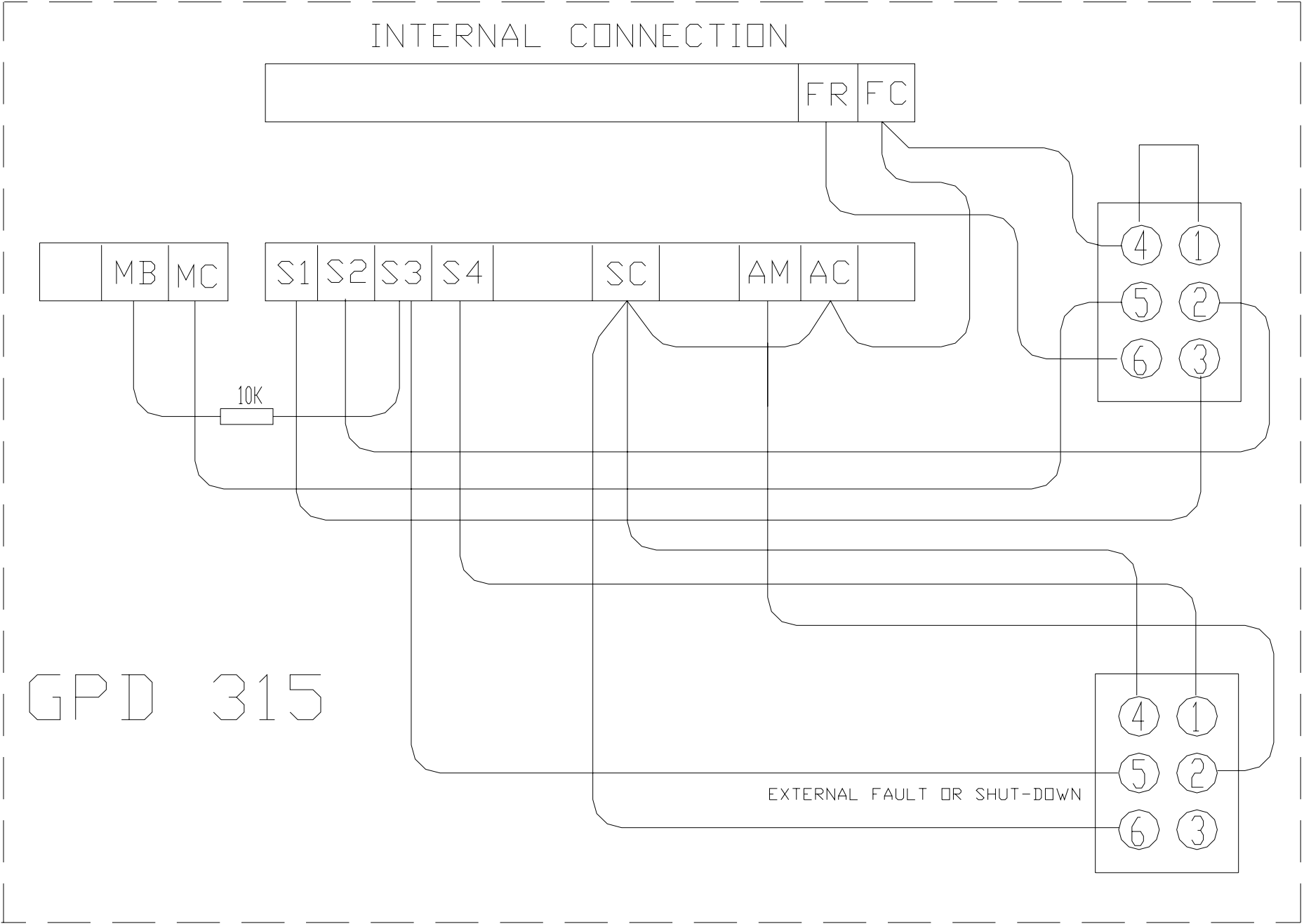
SECTION 9

EMC

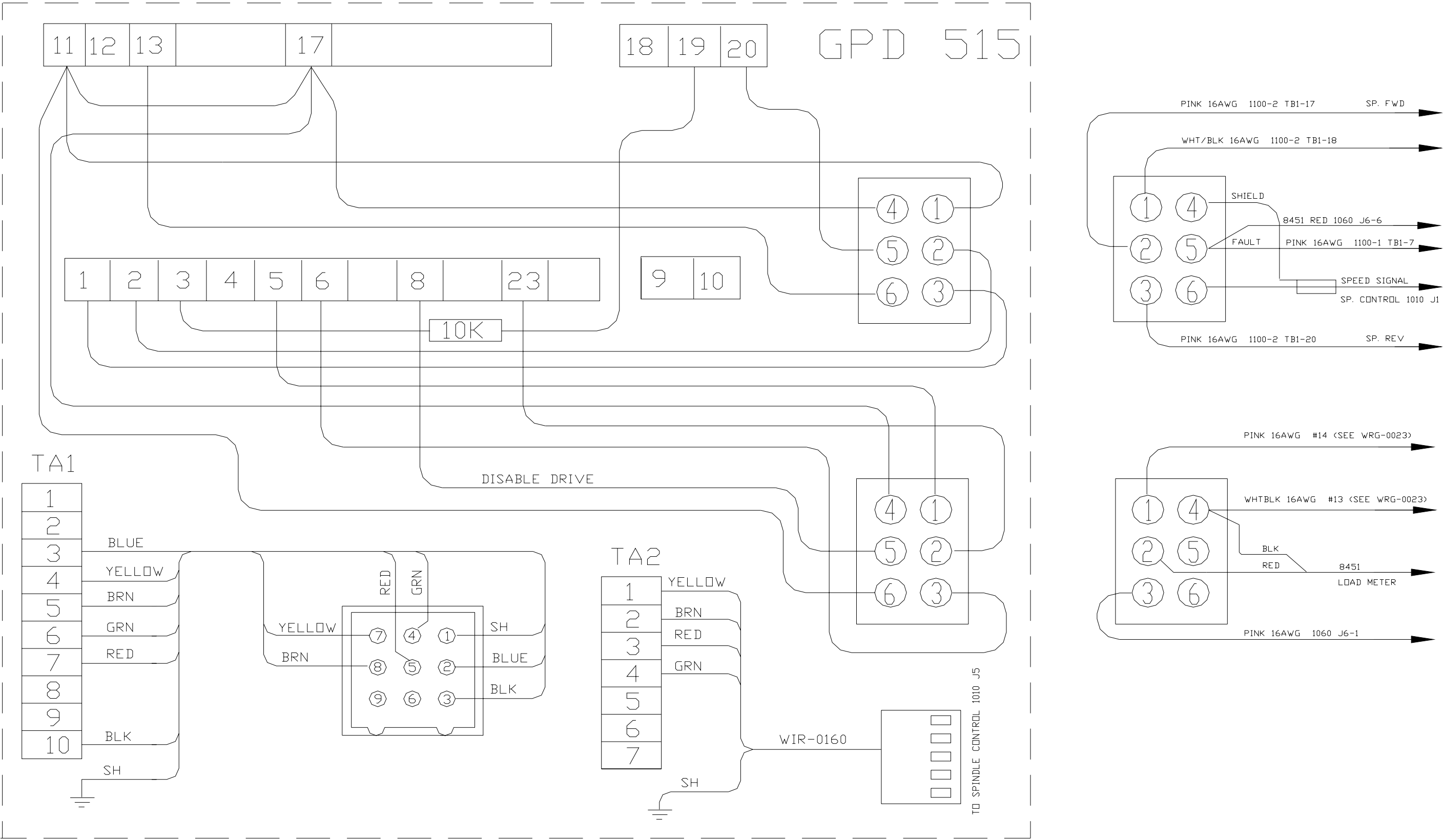


NOTE:
1. ② -SEE WIRING DIAGRAM WRG-0030 3 of 5
2. ② -SEE WIRING DIAGRAM WRG-0030 4 of 5
(1060 BOARD CONNECTORS)

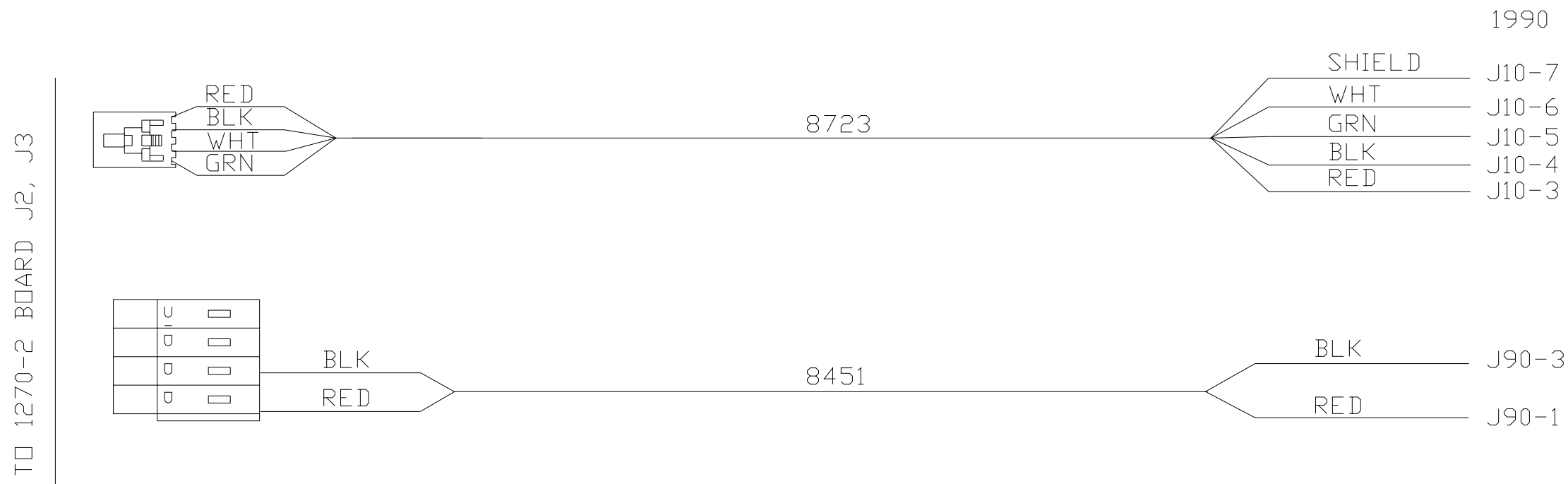




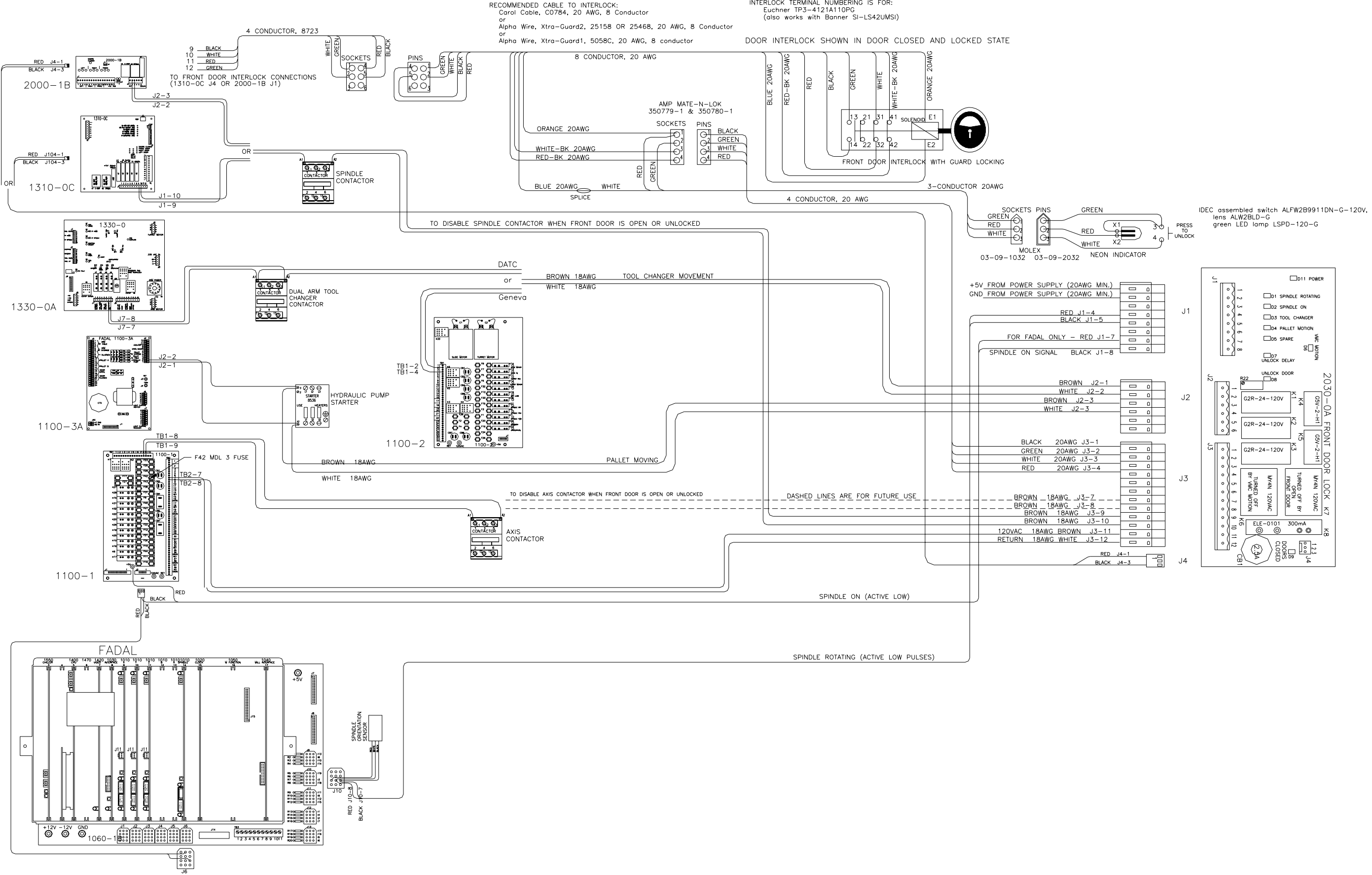
INTERNAL CONNECTION



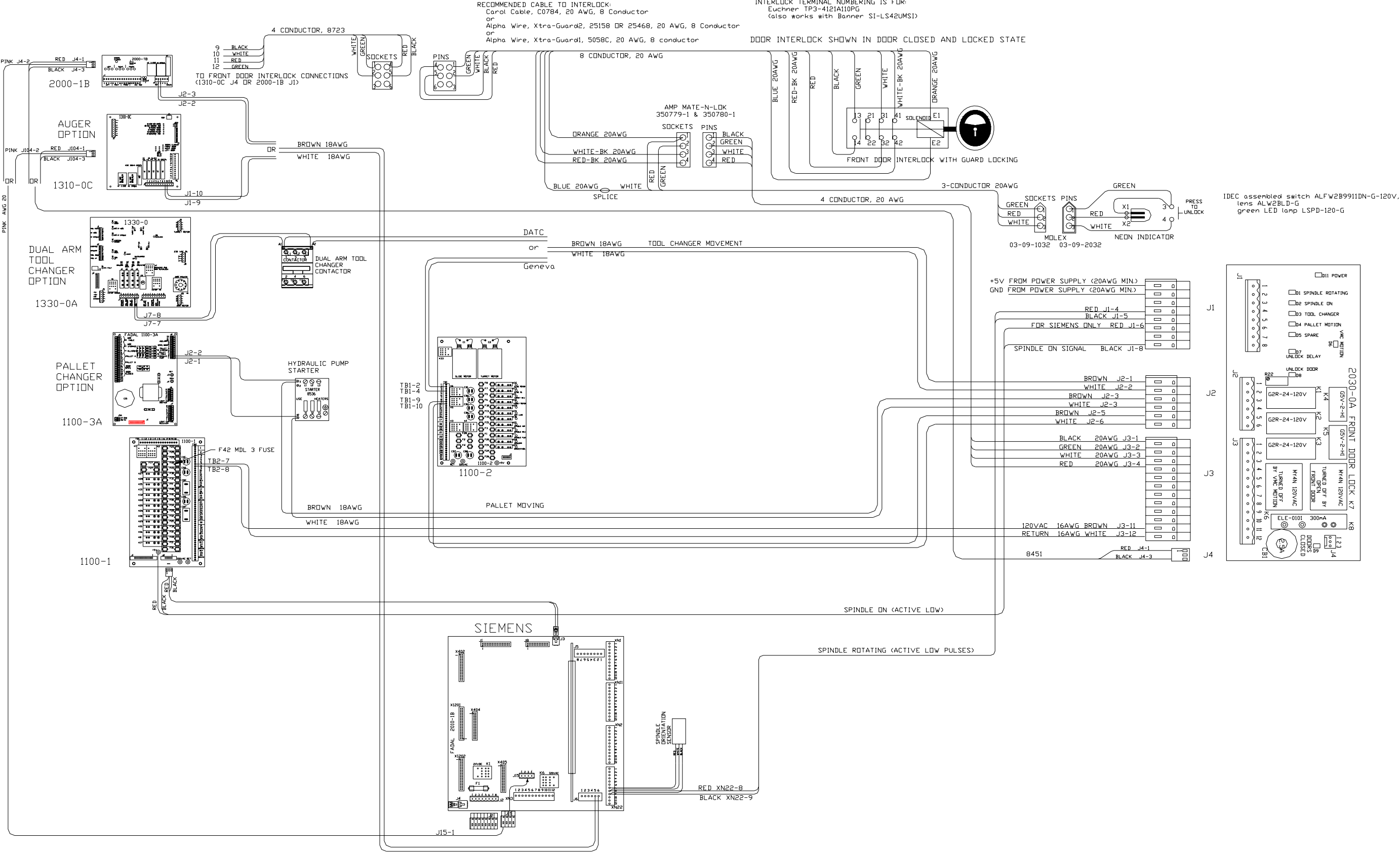
Wrg_0053A_emc_disk_drive_harness



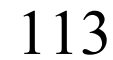
WRG_0041F_ce_door_lock_2030-0A_wiring_diagram_1of3

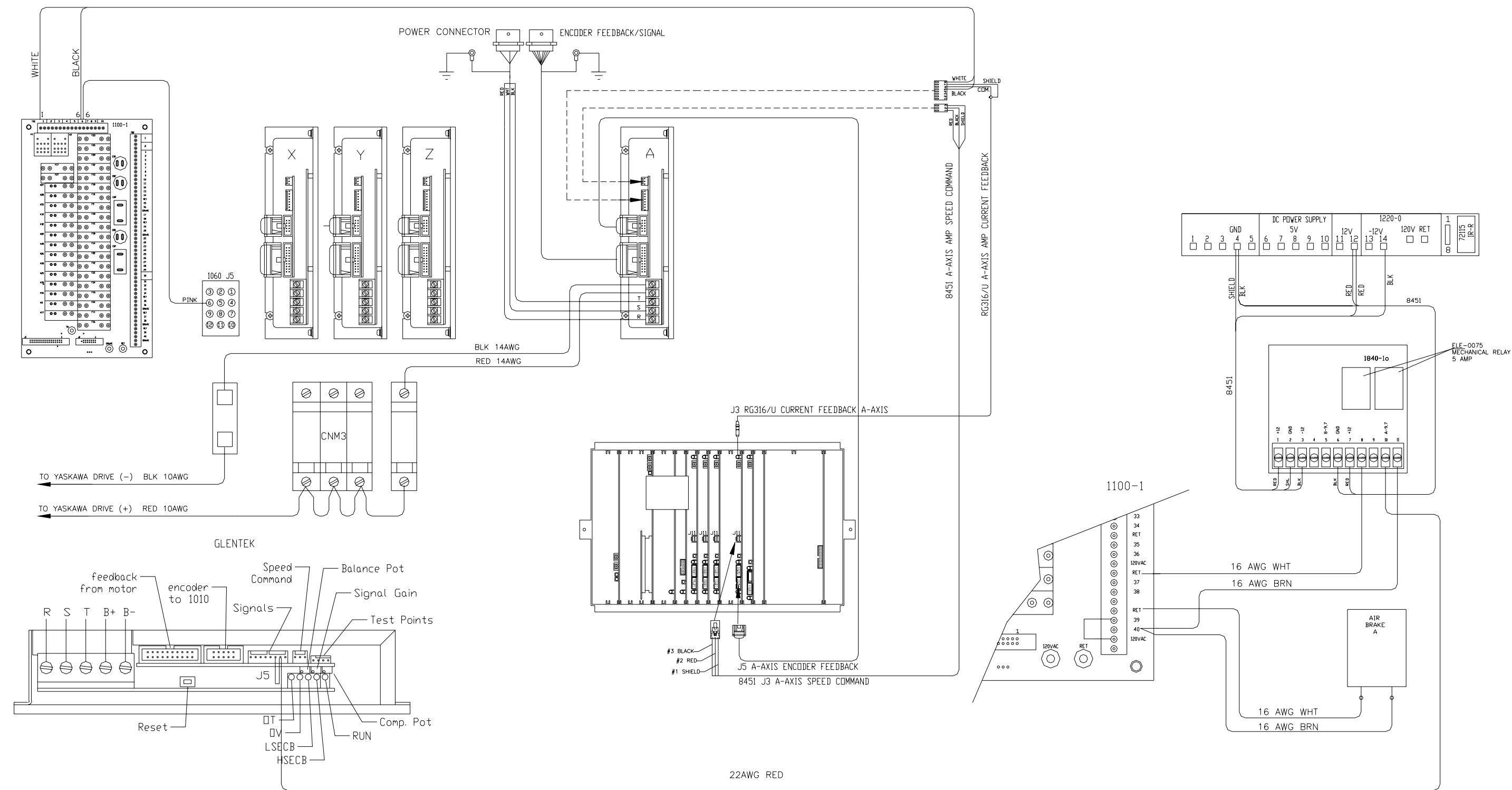


WRG_0041F_ce_door_lock_2030-0A_wiring_diagram_2of3



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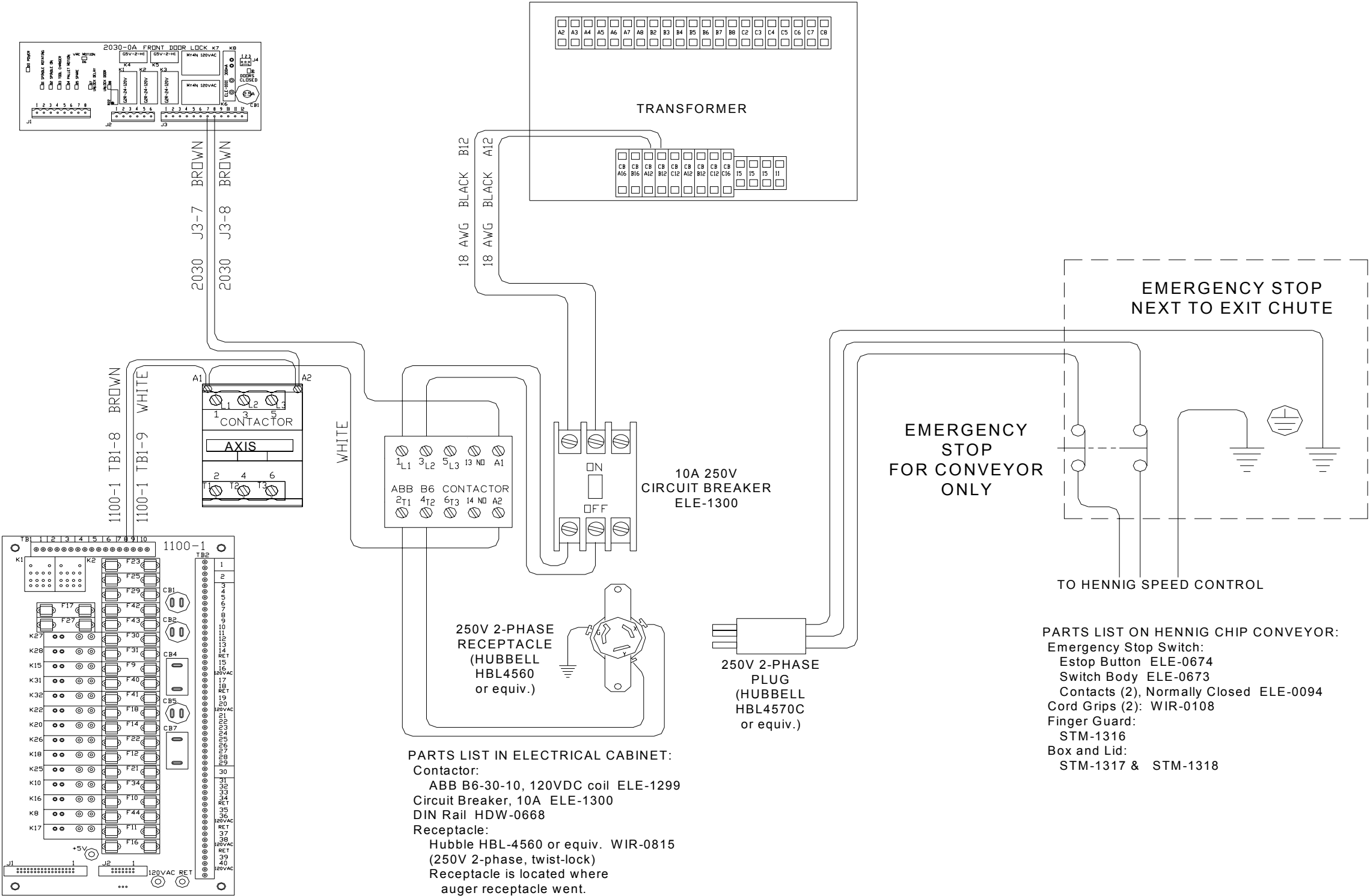
NOTE:

1. INSTALL FUSE F11 (AGC 2) AND SOLID STATE RELAY K17 (GREEN) ON 1100-1 BOARD.
2. USE AMPLIFIER AMP-0029 FOR VH65.
3. INSTALL JUMPER ON 4th AXIS AMPLIFIER IN J5 BETWEEN +LIMIT & -LIMIT (22 AWG RED).

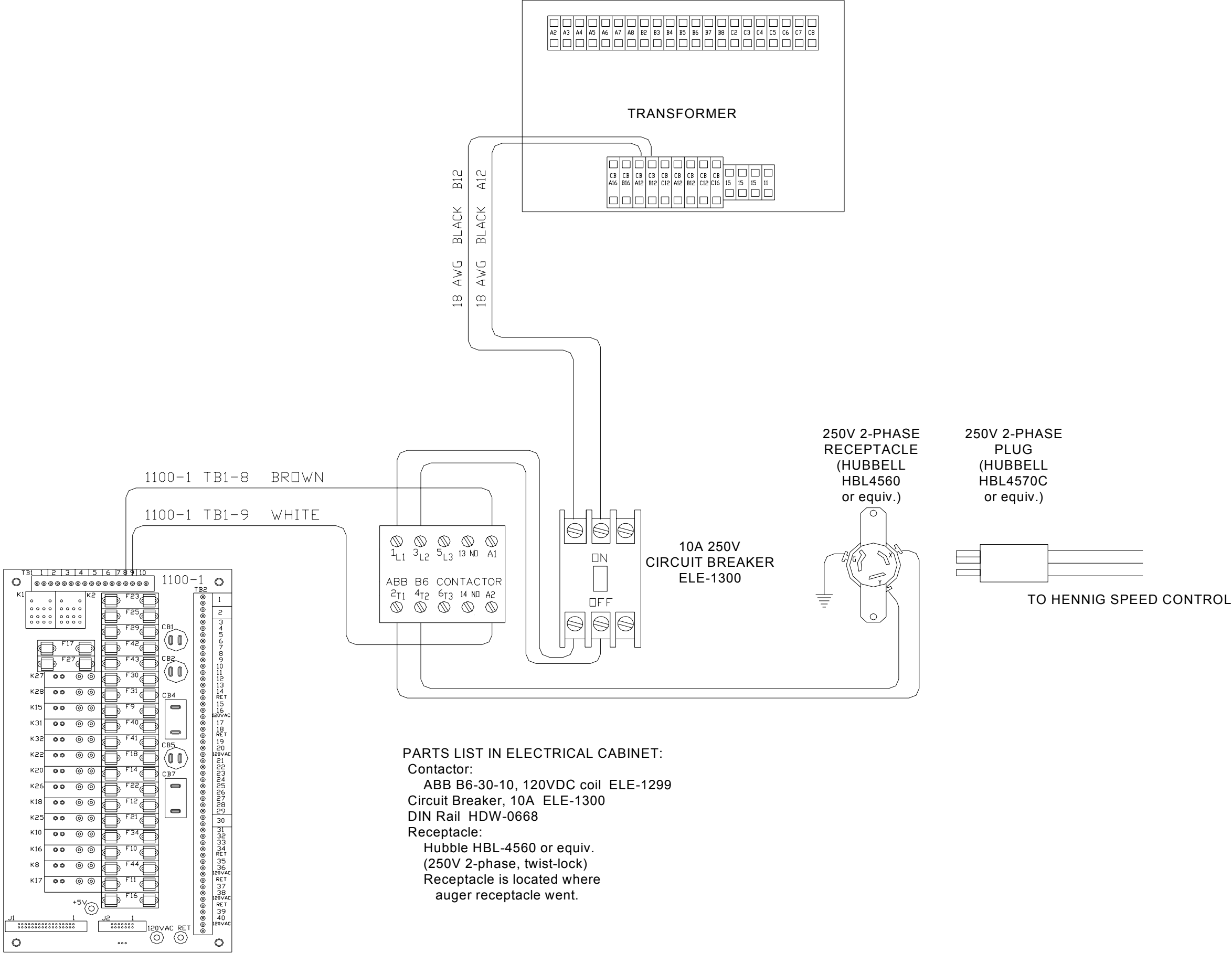
SECTION 10

Chip Conveyor

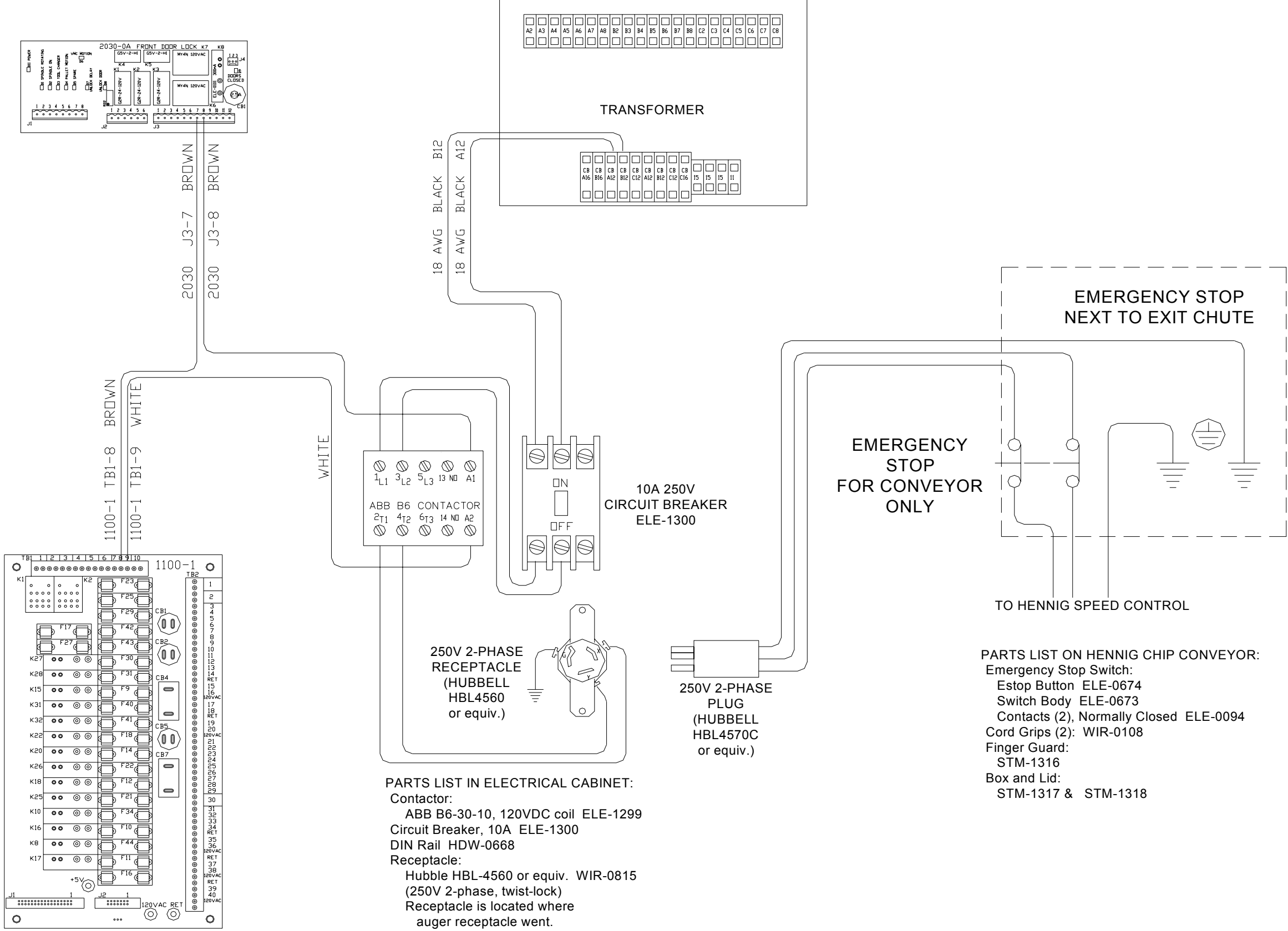
WRG_0045B_CE_wiring_Hennig_Chip_Conveyor



WRG_0062A_US wiring_Hennig_Chip_Conveyor



WRG_0063A_CE_wiring_Siemens_Hennig_Chip_Conveyor



WRG_0083A_sht1of2_104D_US wiring_Hennig_Chip_Conveyor

PARTS LIST IN ELECTRICAL CABINET:

Contactor:

ABB B6-30-10, 120VDC coil ELE-1299

Circuit Breaker, 15A QOU315, ELE-1338

DIN Rail HDW-0668

Relay and Socket:

Omron MY4N, 120 VAC, ELE-0072

Omron PYF14A-E, ELE-1440

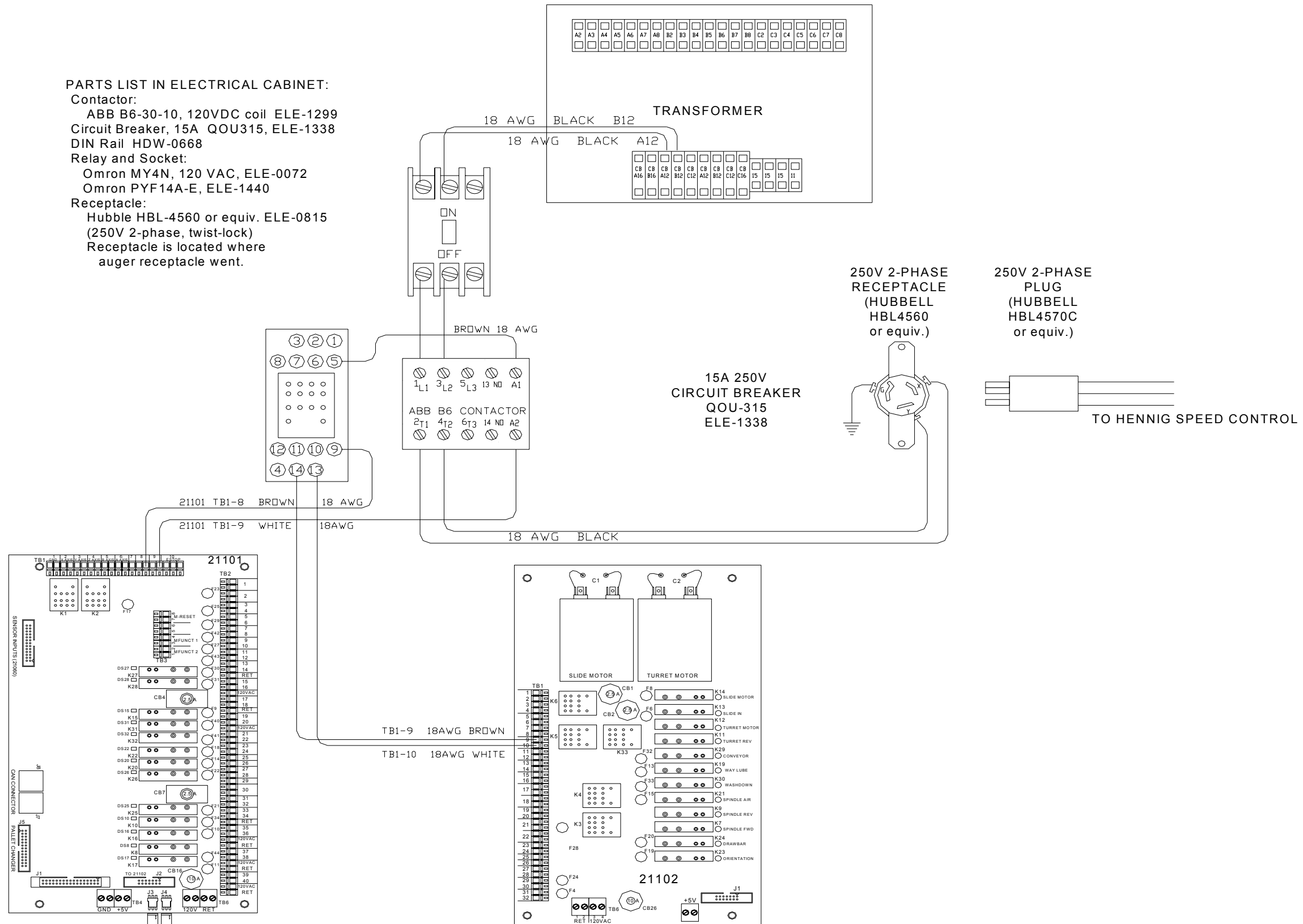
Receptacle:

Hubble HBL-4560 or equiv. ELE-0815

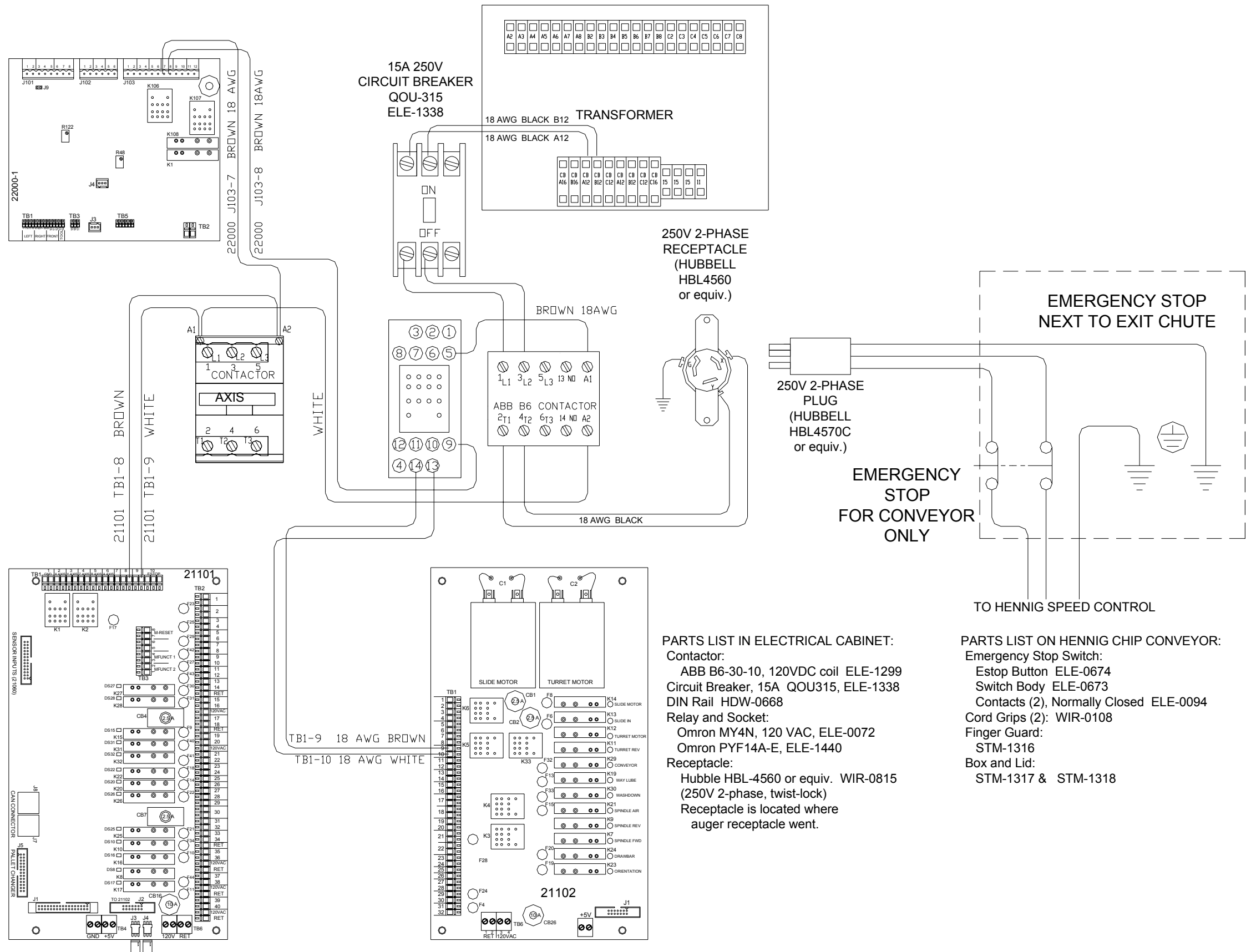
(250V 2-phase, twist-lock)

Receptacle is located where

auger receptacle went.



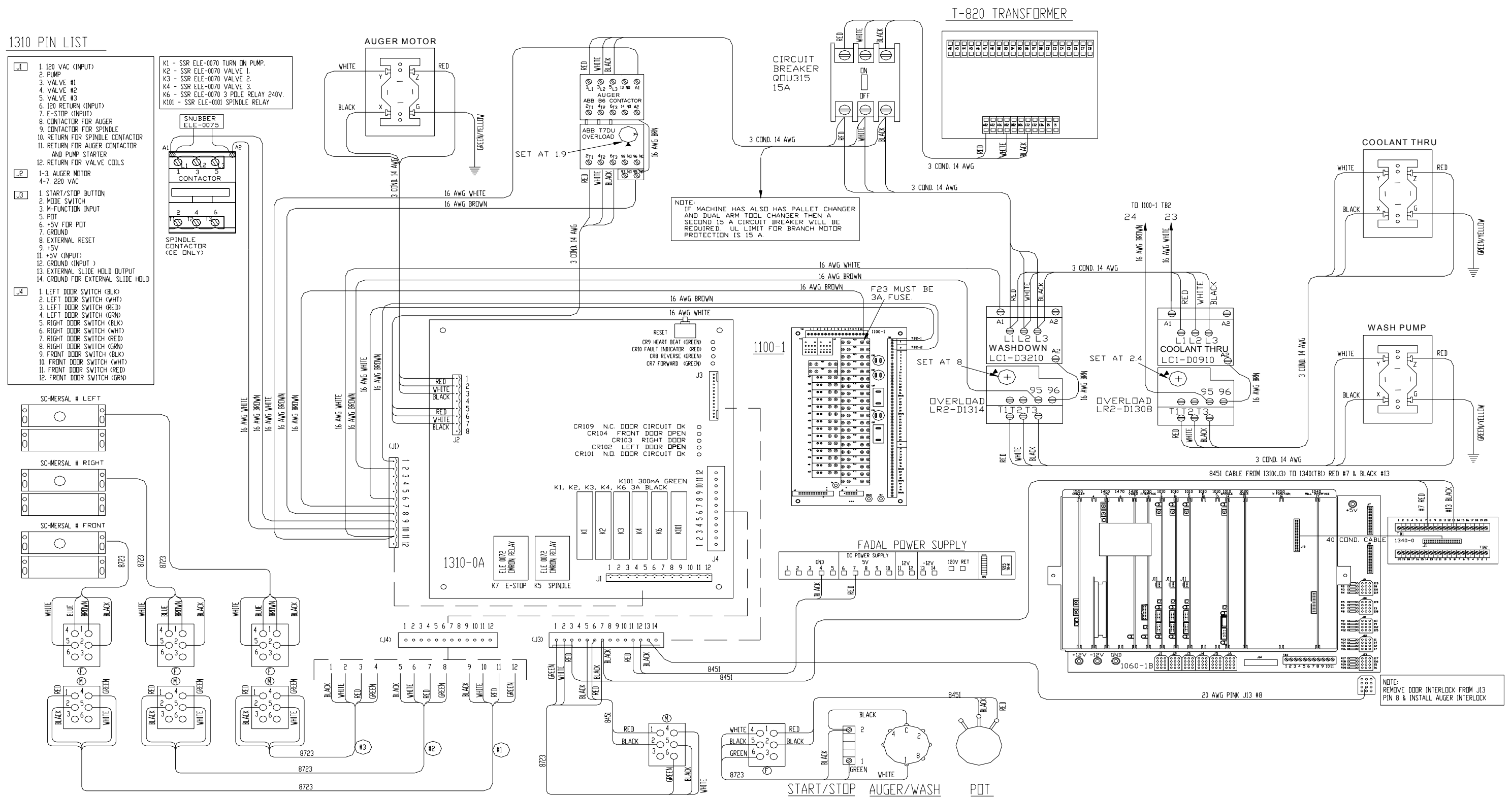
WRG_0083A_sht2of2_CE_wiring_Hennig_Chip_Conveyor 104D

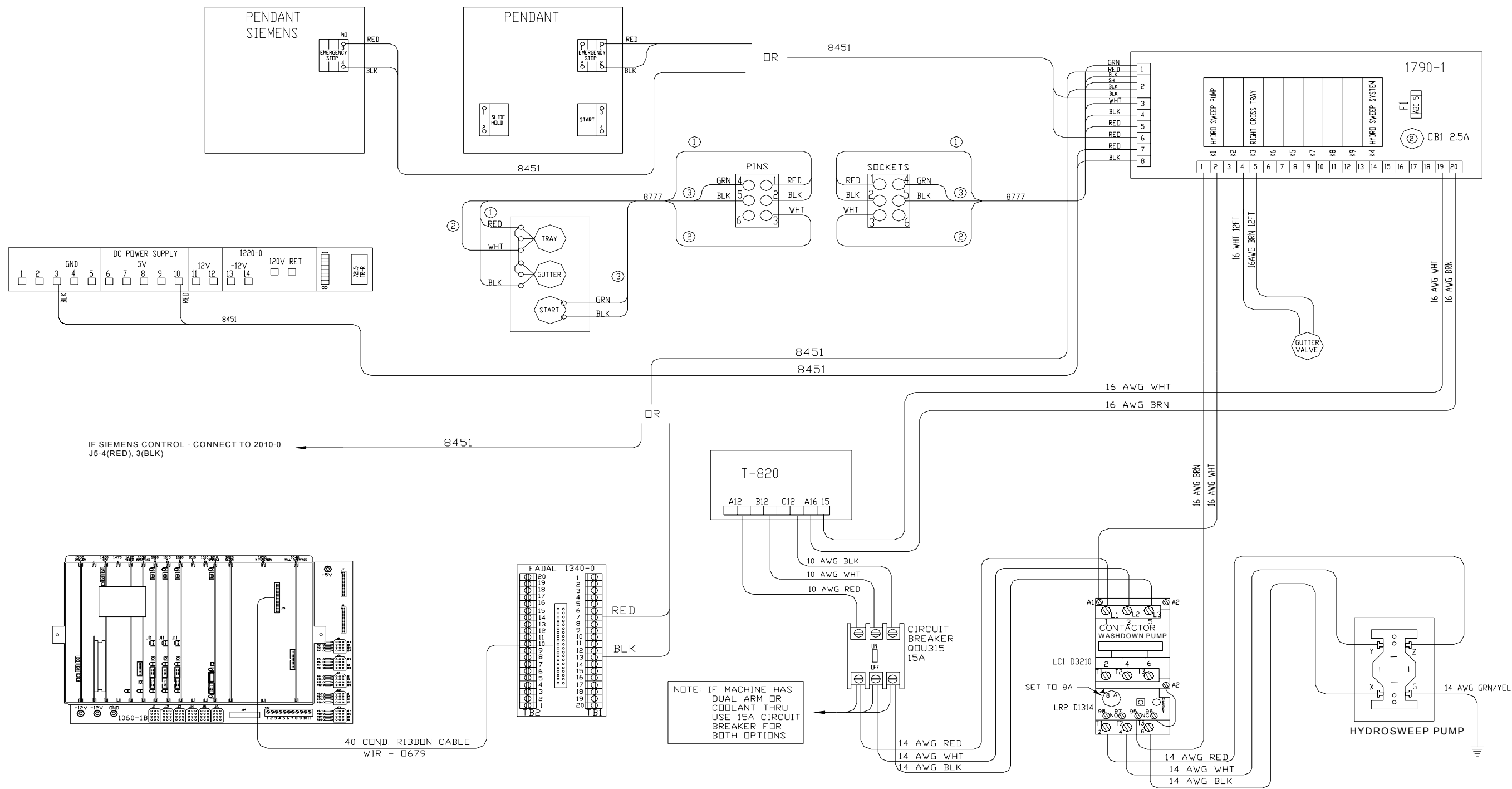


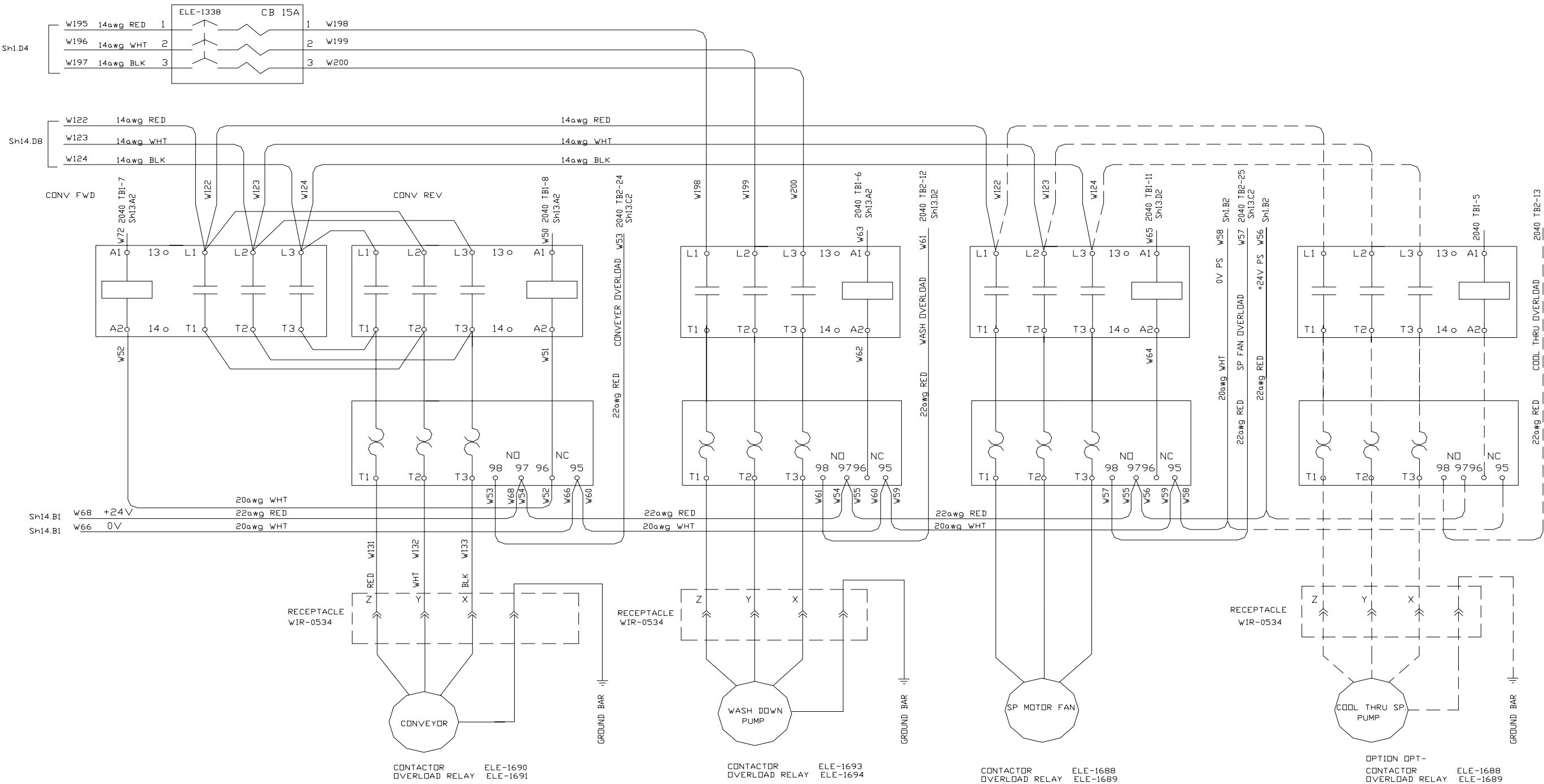
SECTION 11

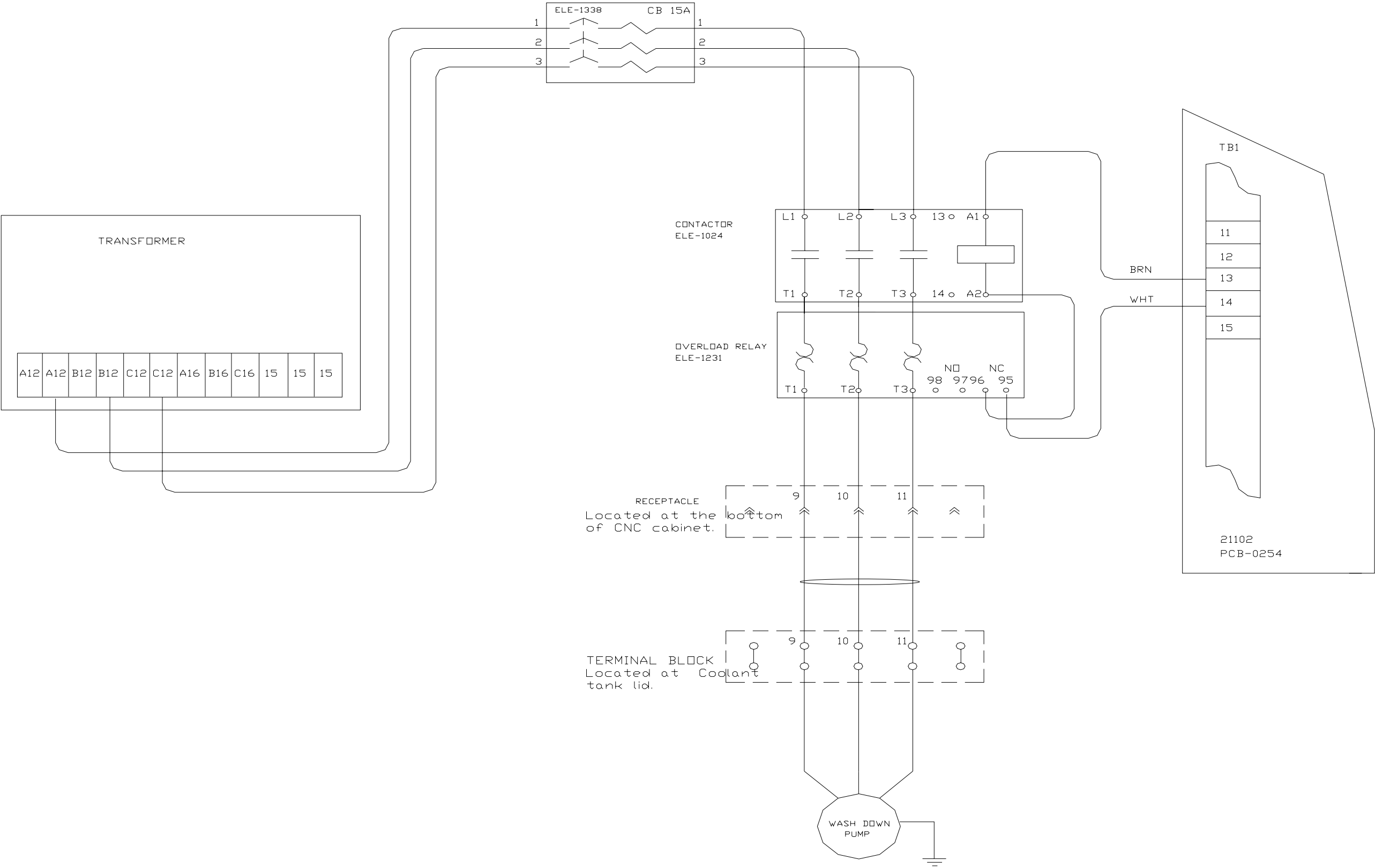
Washdown

WRG_0037F_auger_washdown_coolantthru









WRG_0693J_auger_washdown_wiring_diagram

1310 PIN LIST

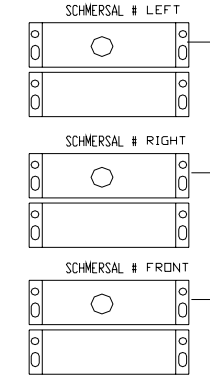
- J1

 - 1. 120 VAC (INPUT)
 - 2. PUMP
 - 3. VALVE #1
 - 4. VALVE #2
 - 5. VALVE #3
 - 6. 120 RETURN (INPUT)
 - 7. E-STOP (INPUT)
 - 8. CONTACTOR FOR AUGER
 - 9. CONTACTOR FOR SPINDLE
 - 10. RETURN FOR SPINDLE CONTACTOR
 - 11. RETURN FOR AUGER CONTACTOR AND PUMP STARTER
 - 12. RETURN FOR VALVE COILS
- J2

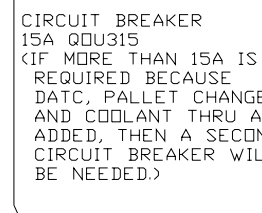
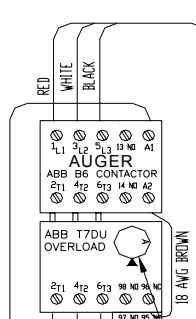
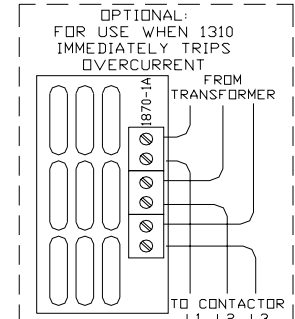
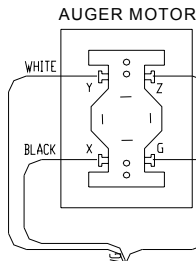
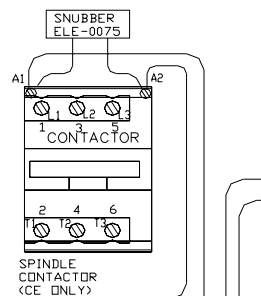
 - 1-3. AUGER MOTOR
 - 4-7. 220 VAC
- J3

 - 1. START/STOP BUTTON
 - 2. MODE SWITCH
 - 3. M-FUNCTION INPUT
 - 5. POT
 - 6. +5V FOR POT
 - 7. GROUND
 - 8. EXTERNAL RESET
 - 9. +5V
 - 11. +5V (INPUT)
 - 12. GROUND (INPUT)
 - 13. EXTERNAL SLIDE HOLD OUTPUT
 - 14. GROUND FOR EXTERNAL SLIDE HOLD
- J4

 - 1. LEFT DOOR SWITCH (BLK)
 - 2. LEFT DOOR SWITCH (WHT)
 - 3. LEFT DOOR SWITCH (RED)
 - 4. LEFT DOOR SWITCH (GRN)
 - 5. RIGHT DOOR SWITCH (BLK)
 - 6. RIGHT DOOR SWITCH (WHT)
 - 7. RIGHT DOOR SWITCH (RED)
 - 8. RIGHT DOOR SWITCH (GRN)
 - 9. FRONT DOOR SWITCH (BLK)
 - 10. FRONT DOOR SWITCH (WHT)
 - 11. FRONT DOOR SWITCH (RED)
 - 12. FRONT DOOR SWITCH (GRN)



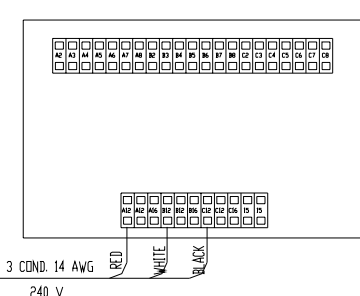
- K1 - SSR ELE-0070 TURN ON PUMP.
- K2 - SSR ELE-0070 VALVE 1.
- K3 - SSR ELE-0070 VALVE 2.
- K4 - SSR ELE-0070 VALVE 3.
- K6 - SSR ELE-0070 3 POLE RELAY 240V.
- K101 - SSR ELE-0101 SPINDLE RELAY



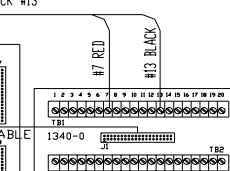
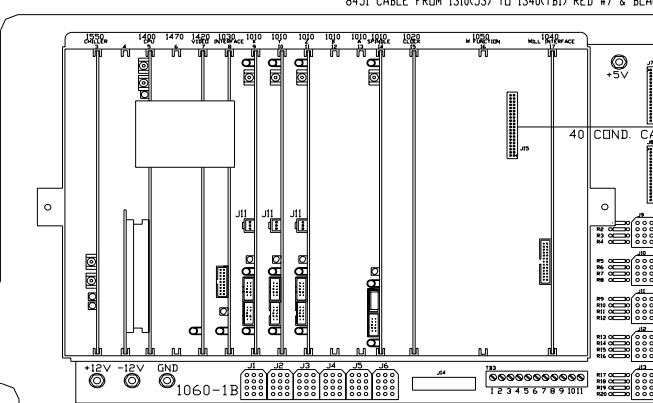
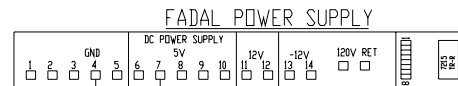
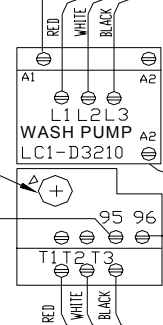
CIRCUIT BREAKER 15A QDU315 (IF MORE THAN 15A IS REQUIRED BECAUSE DATC, PALLET CHANGER, AND COOLANT THRU ARE ADDED, THEN A SECOND CIRCUIT BREAKER WILL BE NEEDED.)

NOTE: IF MACHINE HAS COOLANT THRU SEE WRG-0037. IF MACHINE HAS COOLANT THRU, DATC, AND PALLET CHANGER, A SECOND 15 A CIRCUIT BREAKER WILL BE NEEDED.

T-820 TRANSFORMER



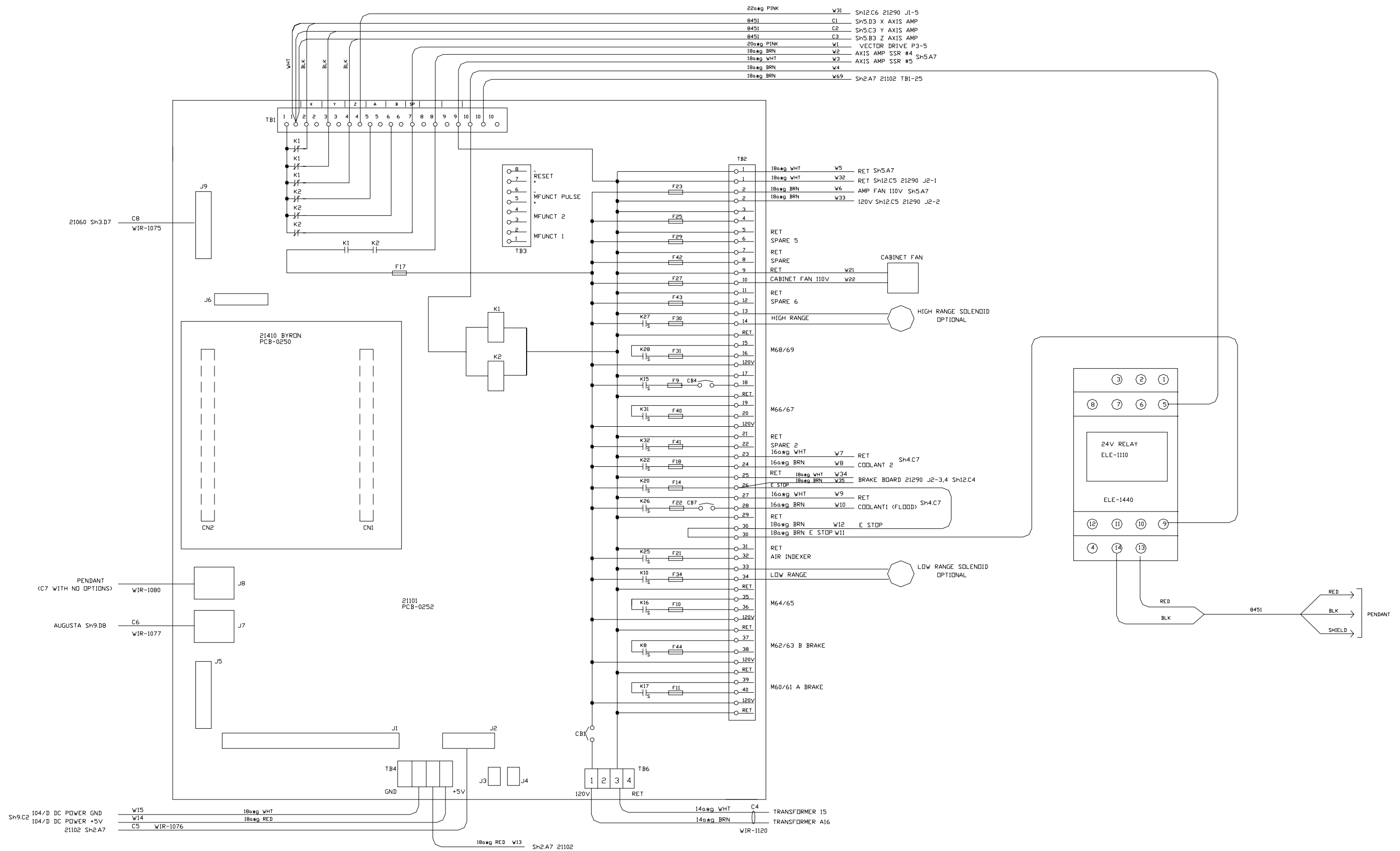
WASH PUMP

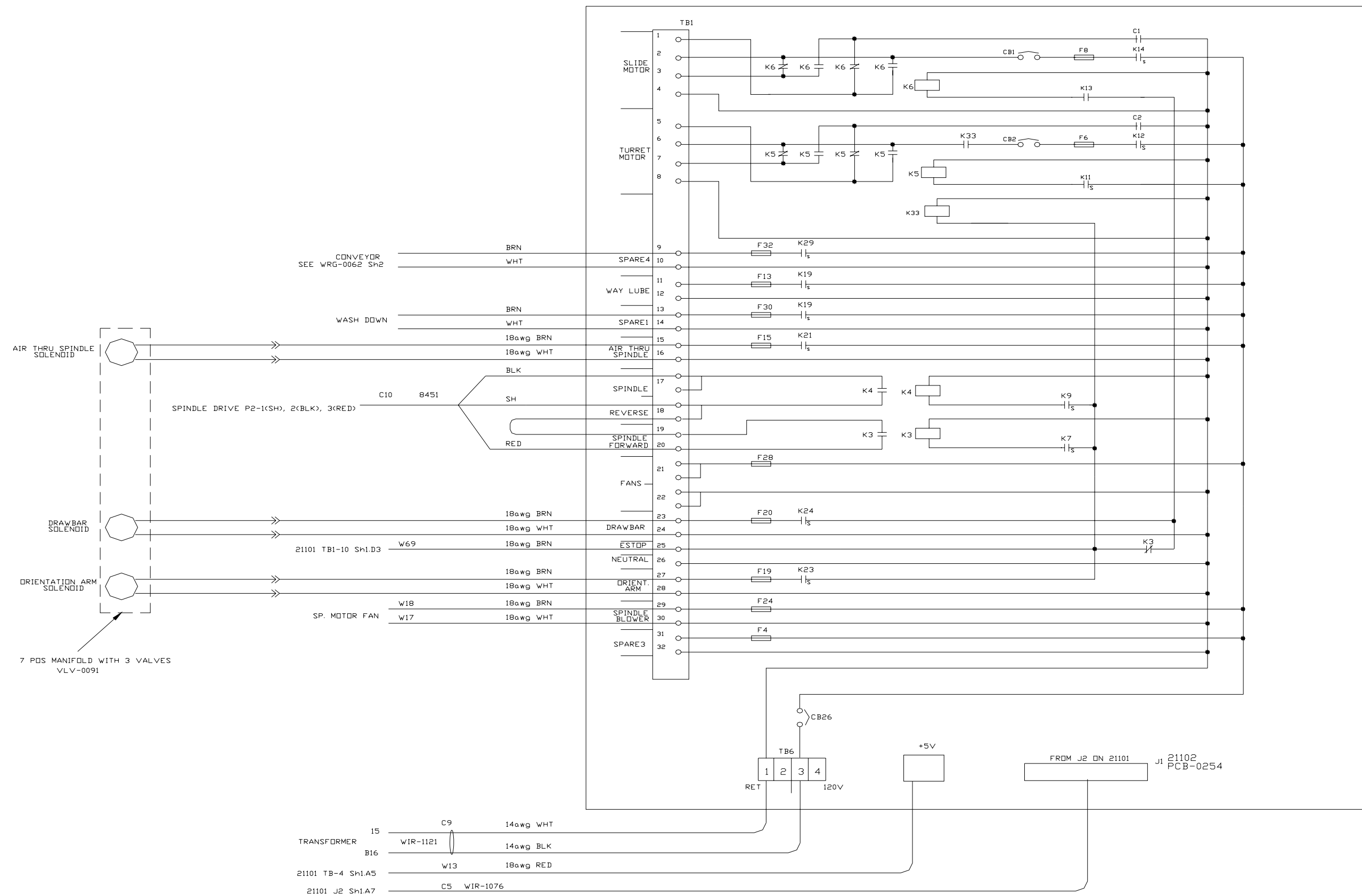


NOTE: REMOVE DOOR INTERLOCK FROM J13 PIN 8 & INSTALL AUGER INTERLOCK

SECTION 12

104D

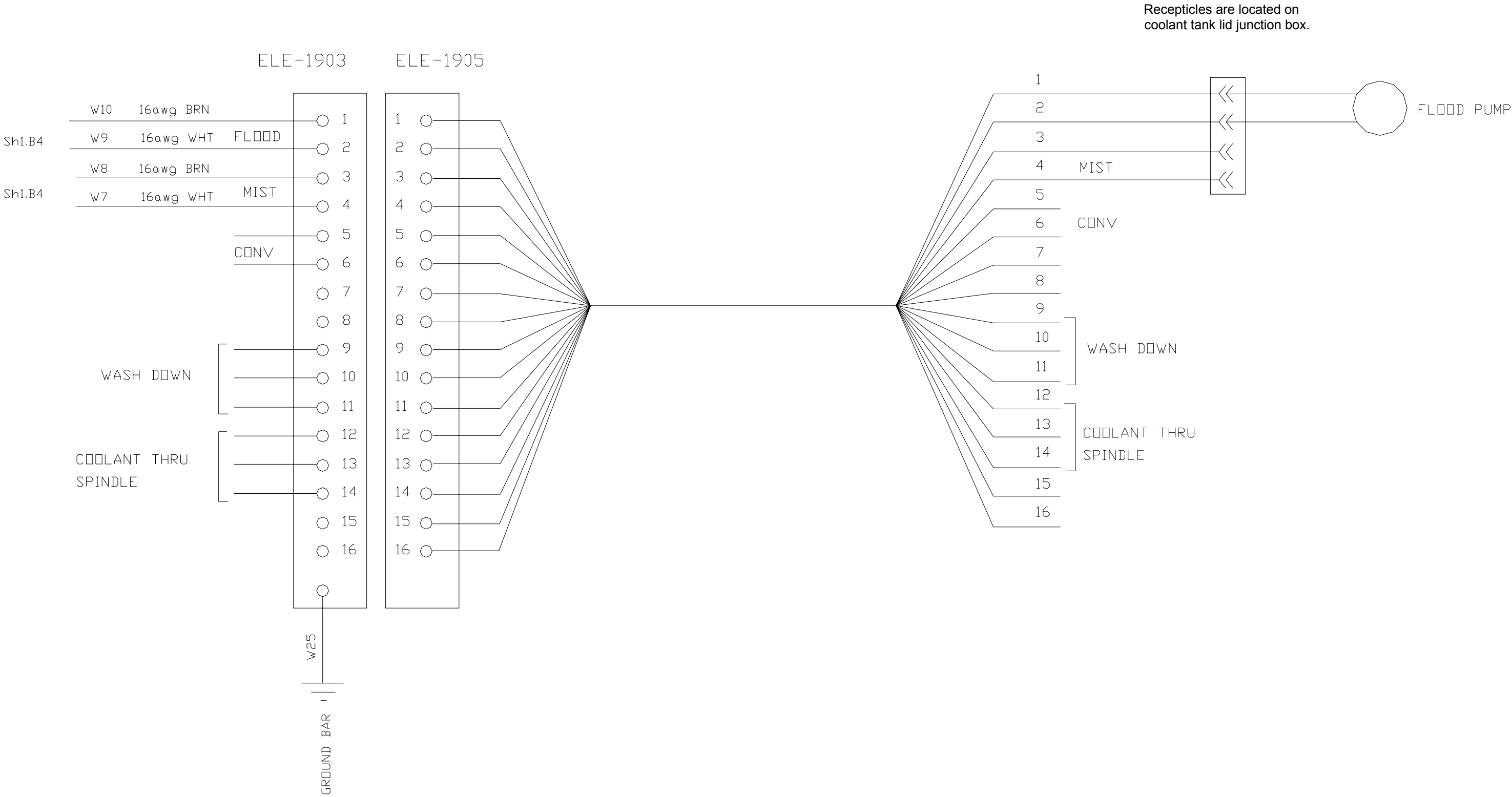


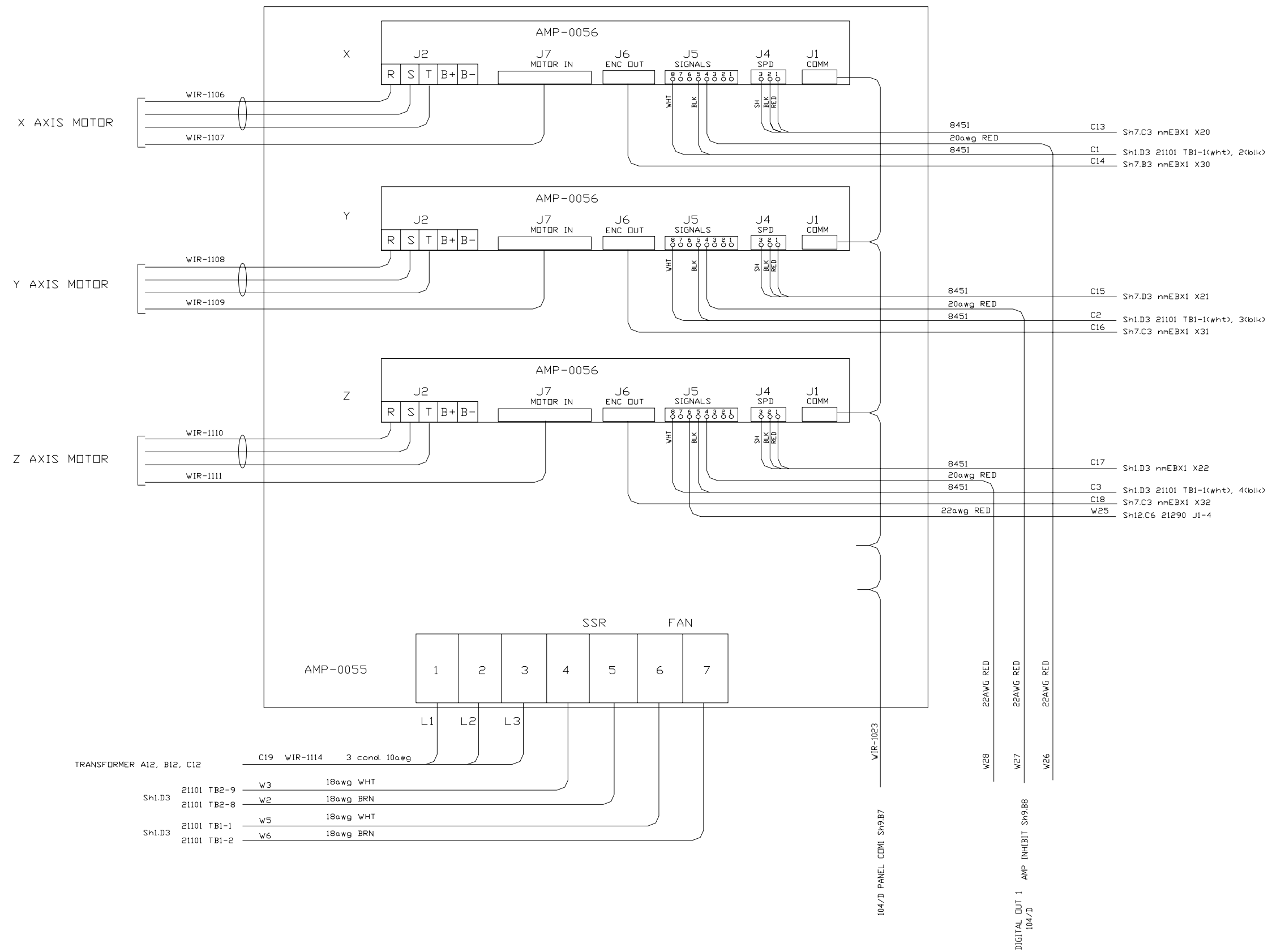


132

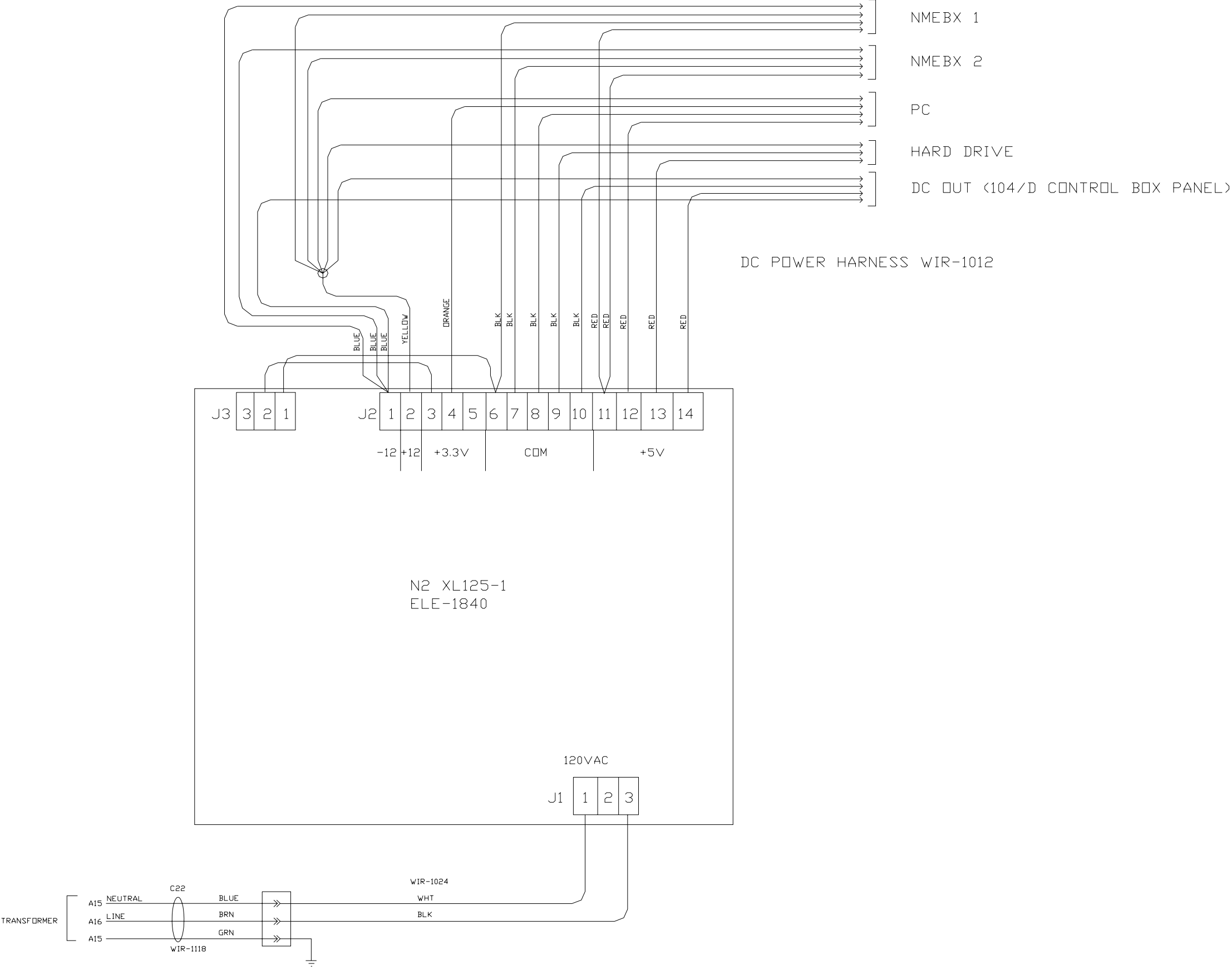


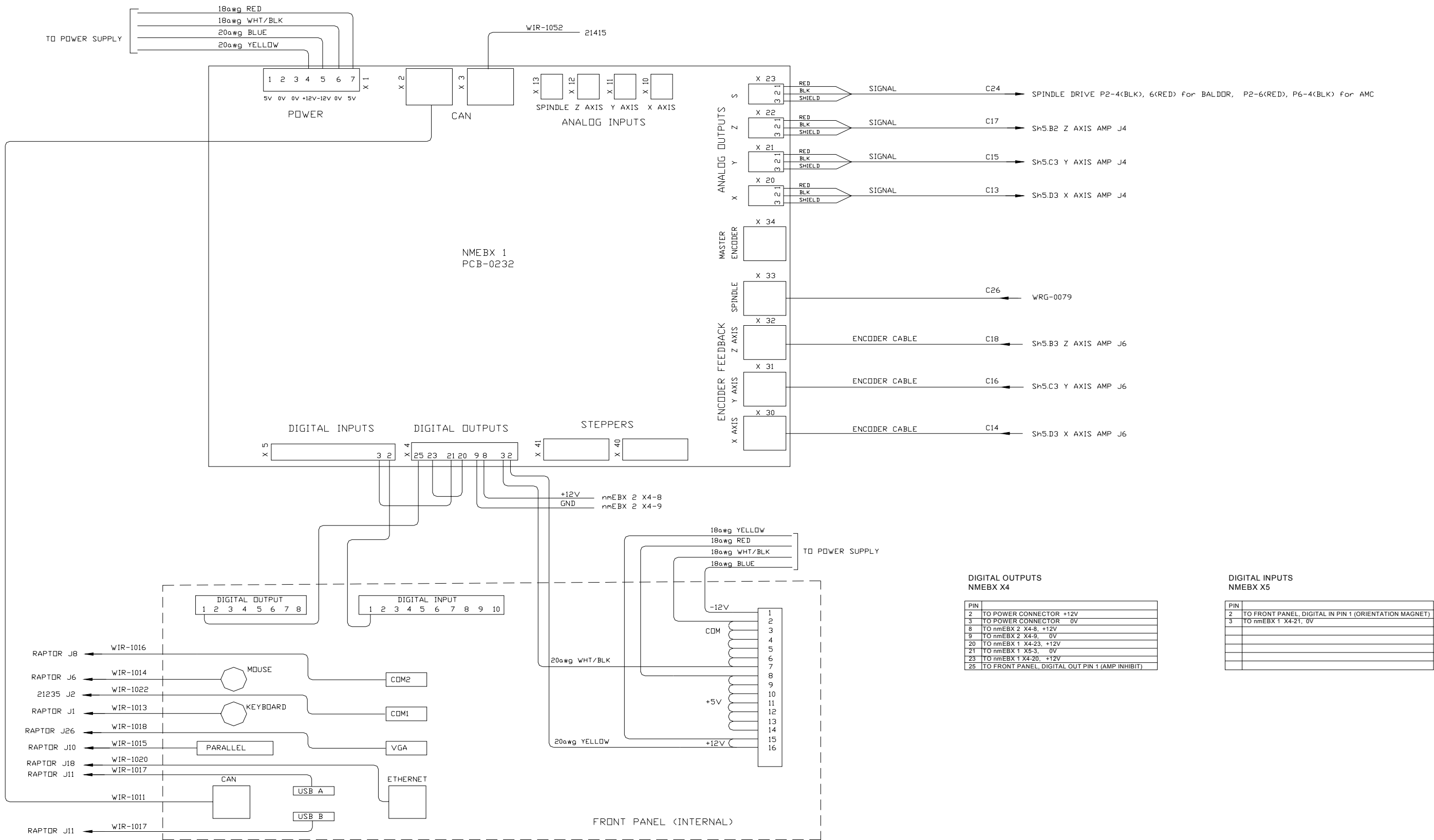
	PIN	SENSOR
J9/J9A	1-SH, 2-BLK, 3-RED	DRAWBAR
J9/J9D	10-SH, 11-BLK, 12-RED	HI RANGE
J10/J10C	7-SH, 8-BLK, 9-RED	SPINDLE ORIENTED
J11/J11B	4-SH, 5-BLK, 6-RED	LOW RANGE
J11/J11C	7-SH/BLK, 8-RED	ATC FAULT
J11/J11D	10-ORANGE, 11-RED	OILER LOW
J12/J12A	1-SH, 2-BLK, 3-RED	SLIDE EXTENDED
J12/J12B	4-SH, 5-BLK, 6-RED	SLIDE HOME
J12/J12C	7-SH, 8-BLK, 8-RED	TURRET COUNT
J13/J13C	7-SH/BLK, 8-RED	EXT SLIDE HOLD/DOOR INTERLOCK

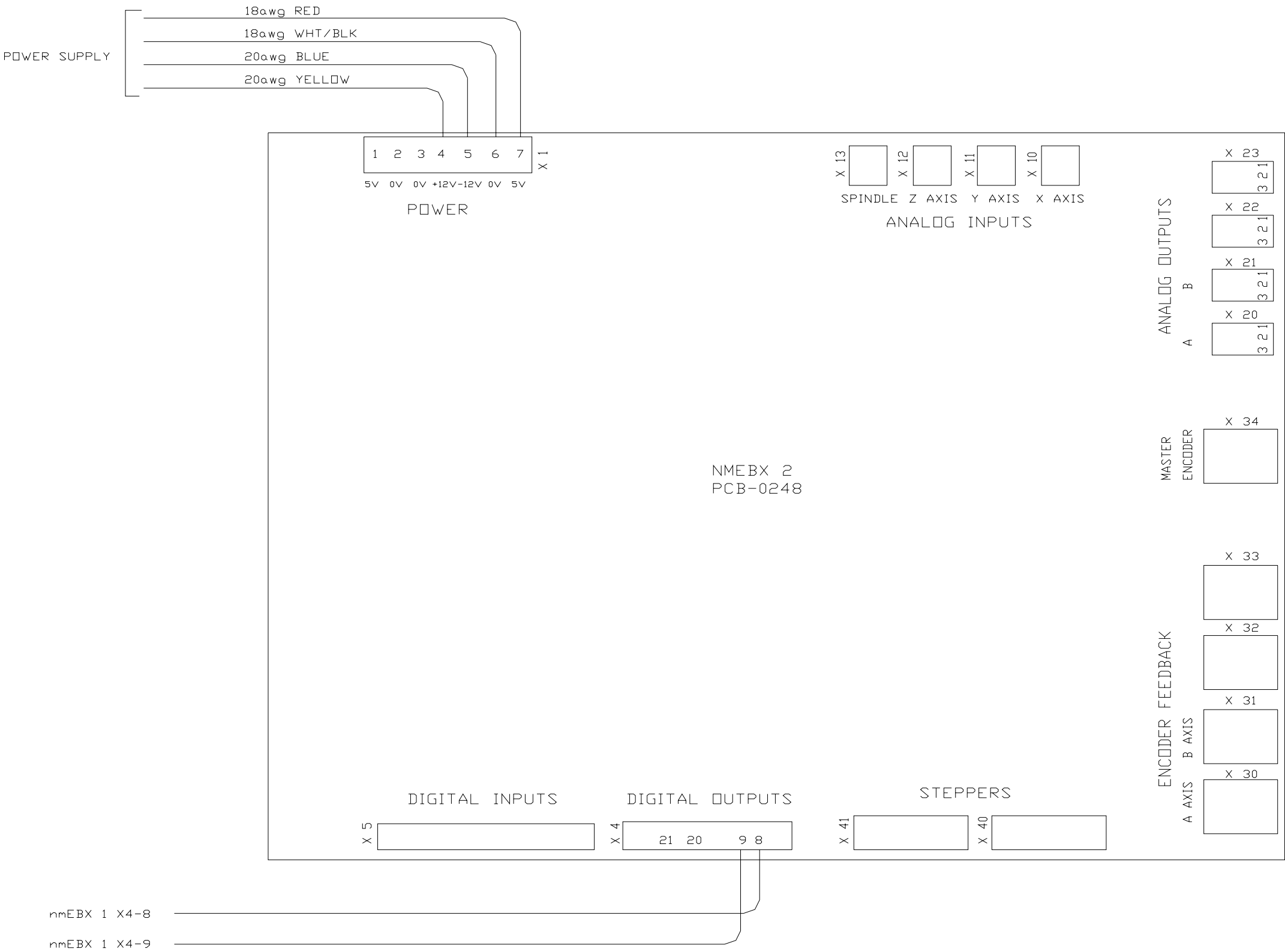




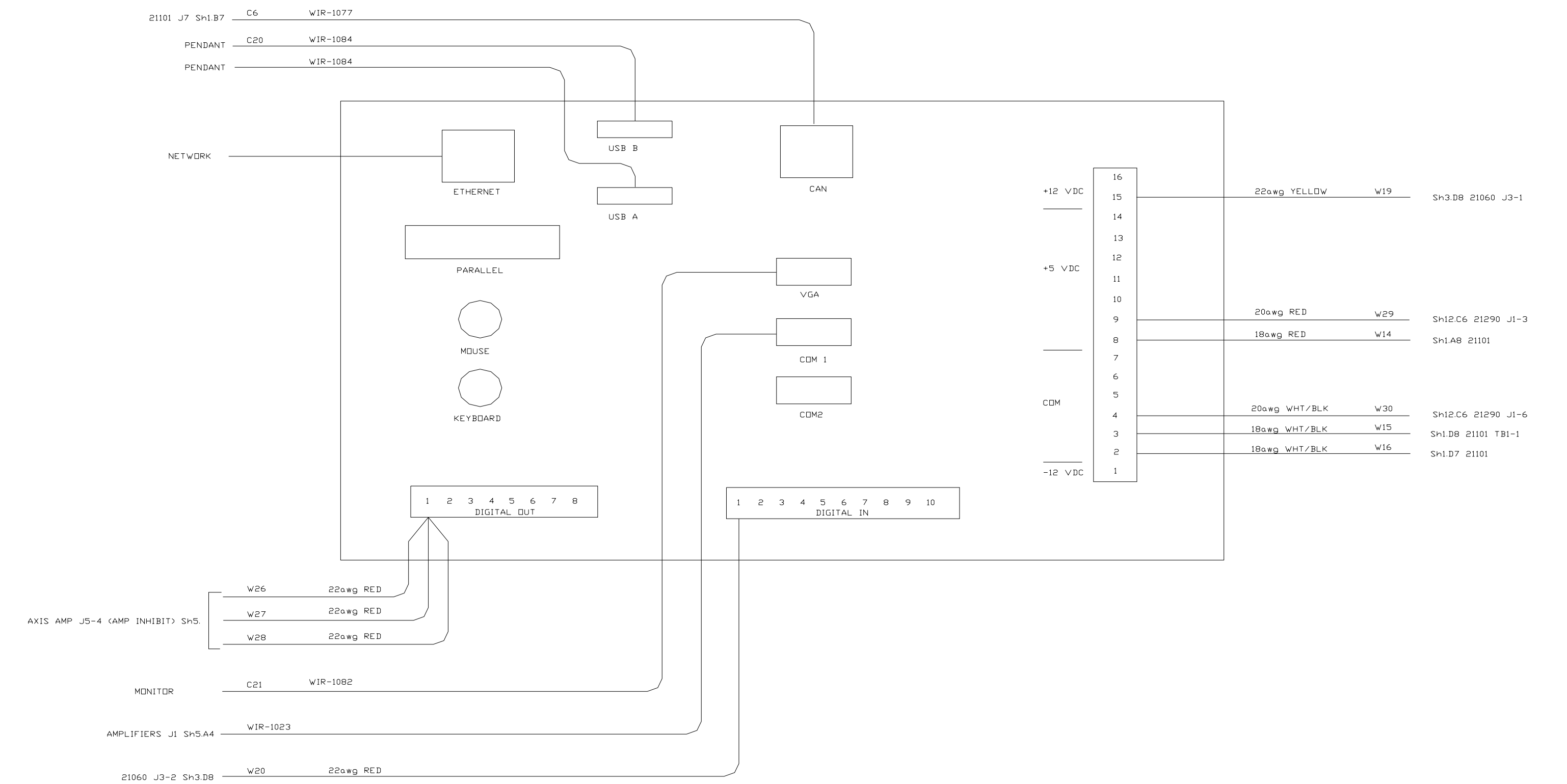
Wrg_0069A_06of12_104d_dc_power_supply_std

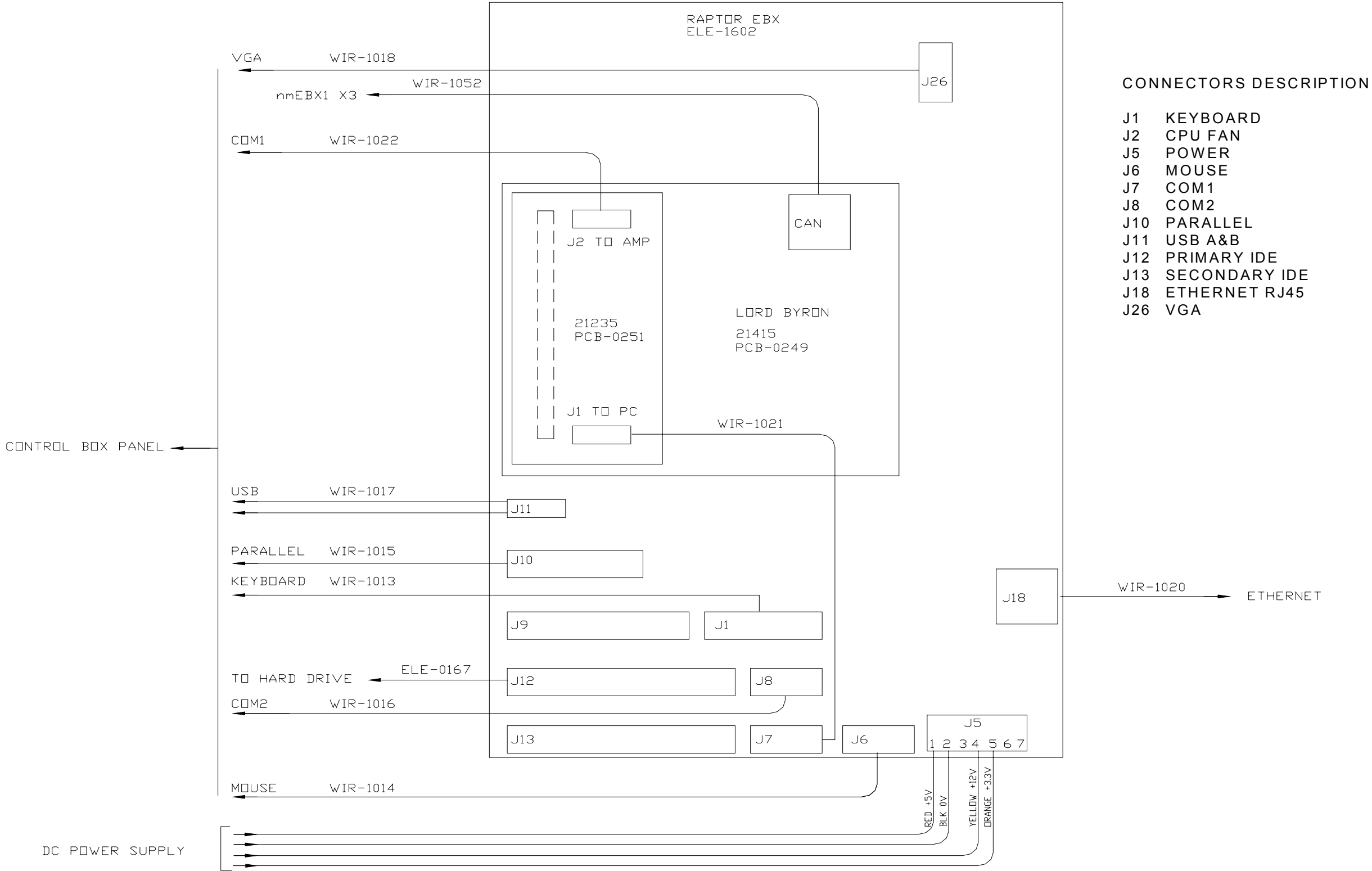




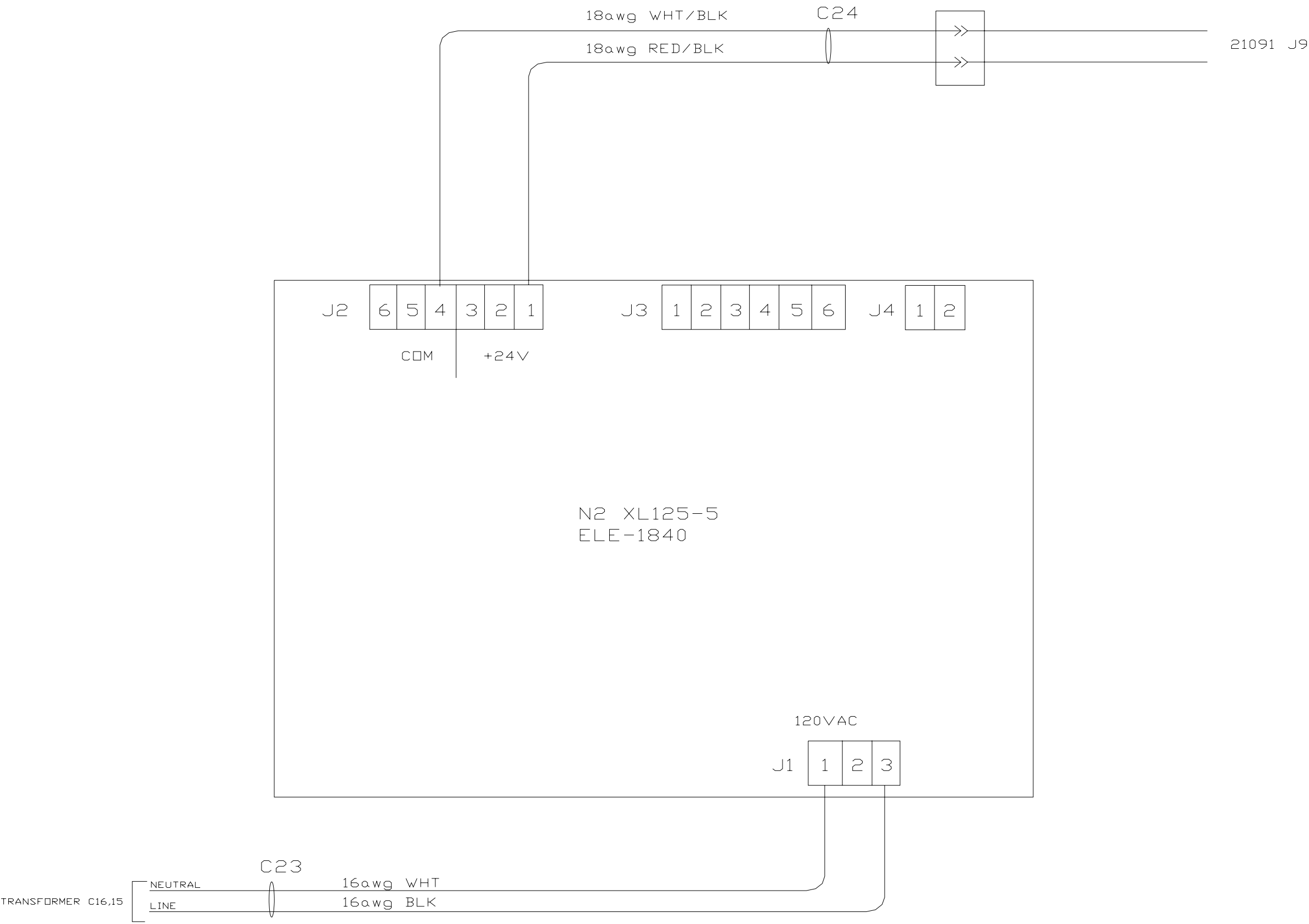


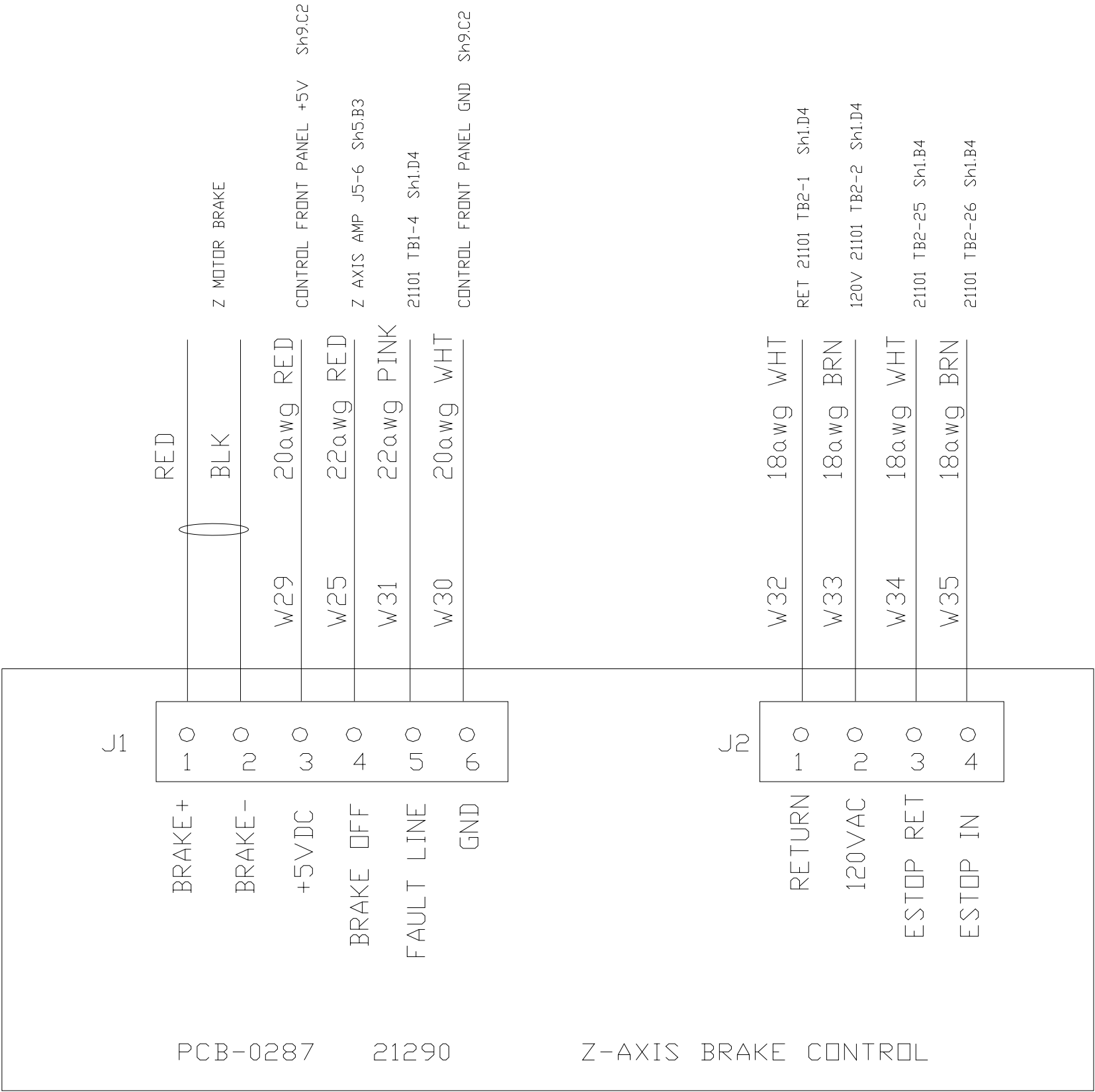
Wrg_0069A_09of12_104d_box_panel_std



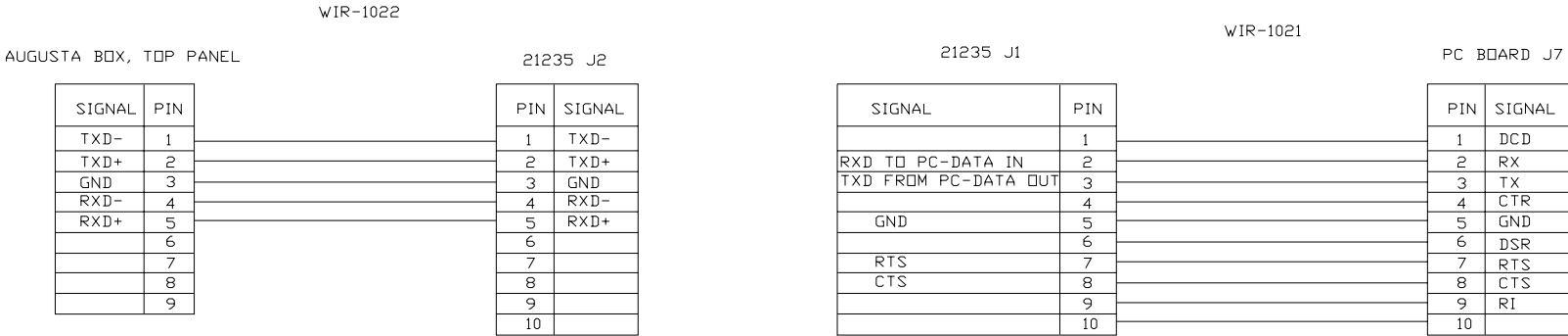
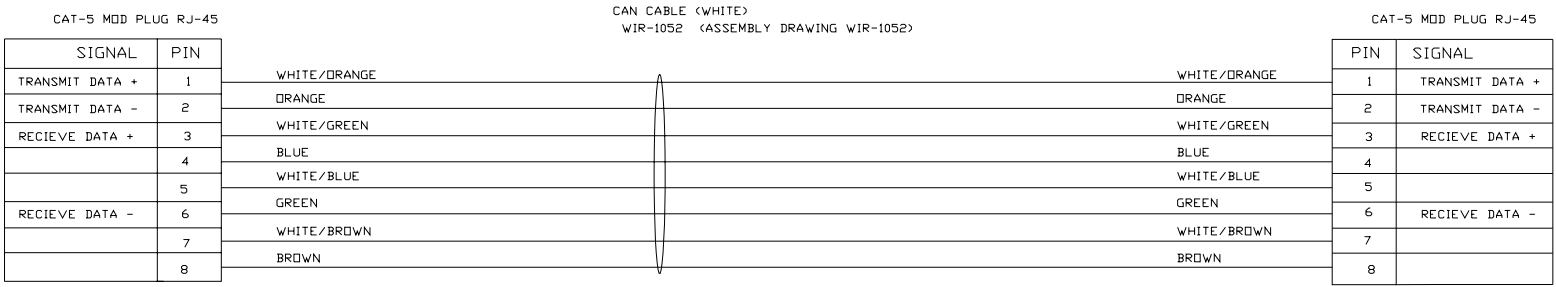
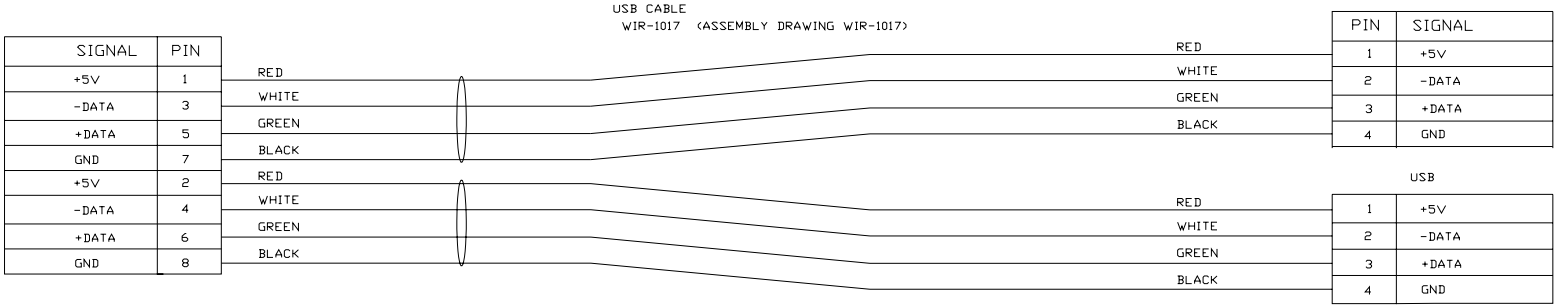
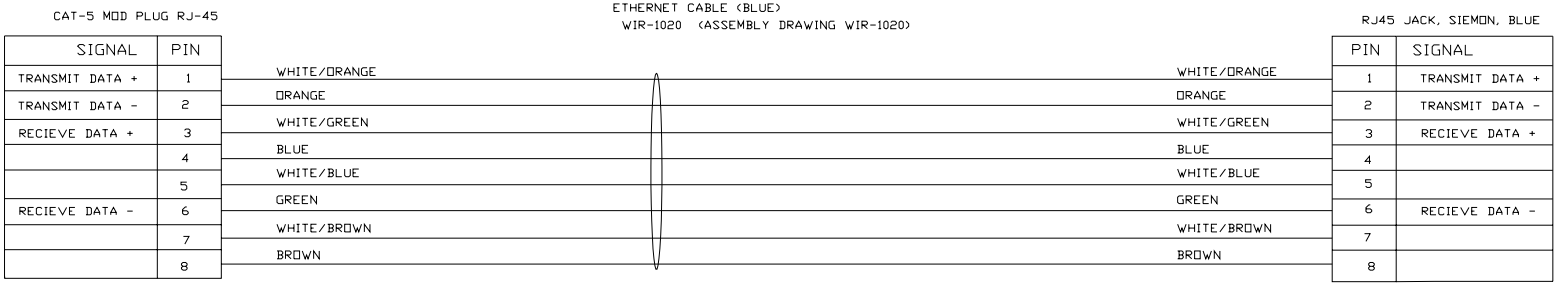
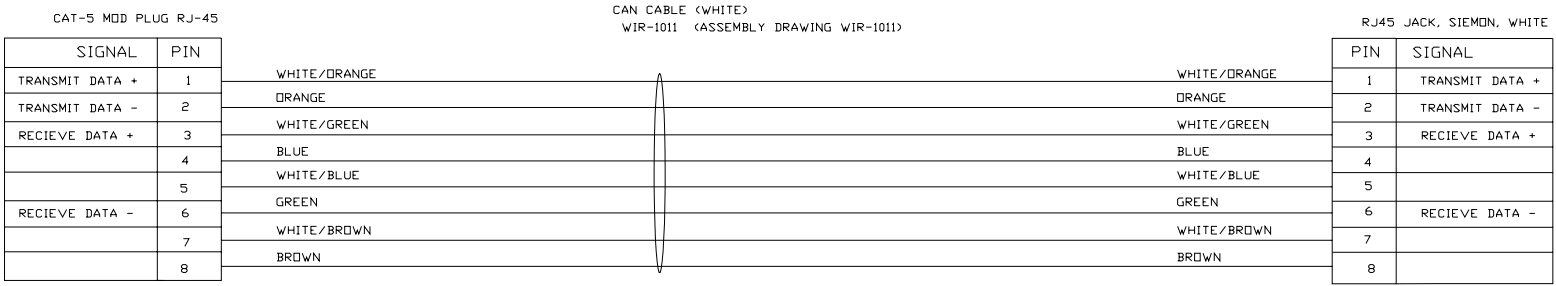


Wrg_0069A_11of12_104d_24vdc_power_supply_std



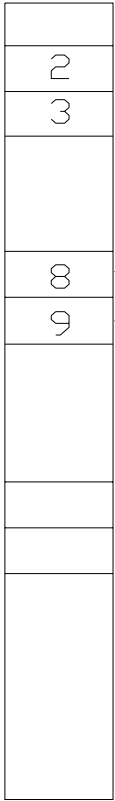


Wrg_0070A_1of5_104d_can_ethernet_usb_cable



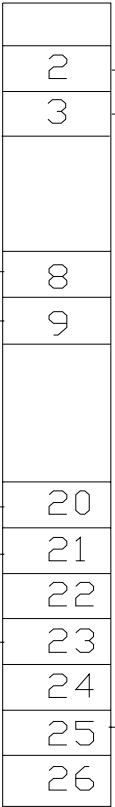
WIR-1019 (ASSEMBLY DRAWING WIR-1019)

nmeBX 2
DIGITAL OUT



+12V 22awg YELLOW
0V 22awg WHT/BLK

nmeBX 1
DIGITAL OUT

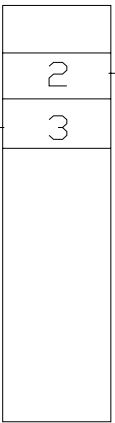


22awg YELLOW POWER CONNECTOR +12V
22awg WHT/BLK POWER CONNECTOR 0V

+12V

22awg RED DIGITAL OUT (AUGUSTA BOX PANEL) - 1

nmeBX 1
DIGITAL IN



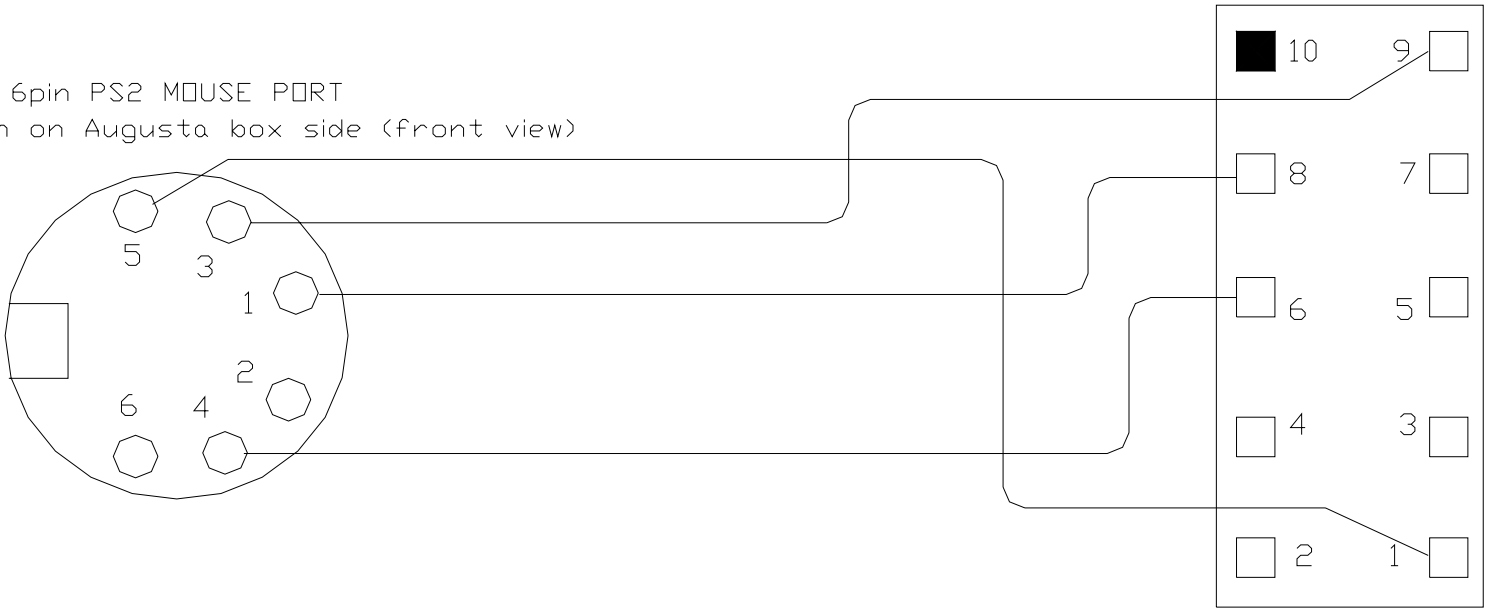
0V

22awg RED DIGITAL IN (AUGUSTA BOX PANEL) - 1

Wrg_0070A_3of5_104d_keyboard_mause_cable

MOUSE
WIR-1014 (ASSEMBLY DRAWING WIR-1014)

FEMALE 6pin PS2 MOUSE PORT
as seen on Augusta box side (front view)

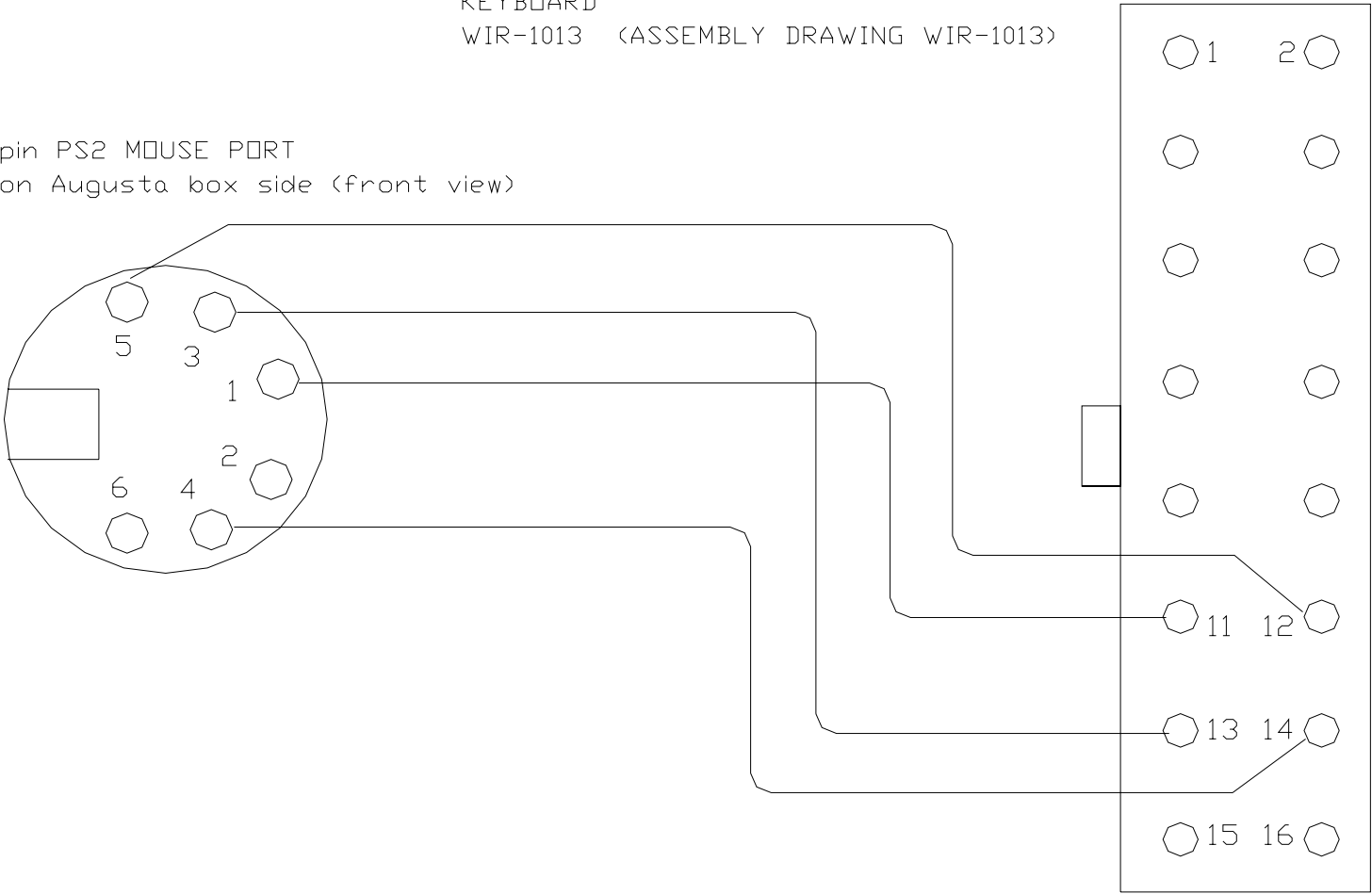


MOUSE CON. 10pin

PIN	SIGNAL
1	CLOCK
6	+5V
8	DATA
9	GROUND
10	MECHANICAL KEY

KEYBOARD
WIR-1013 (ASSEMBLY DRAWING WIR-1013)

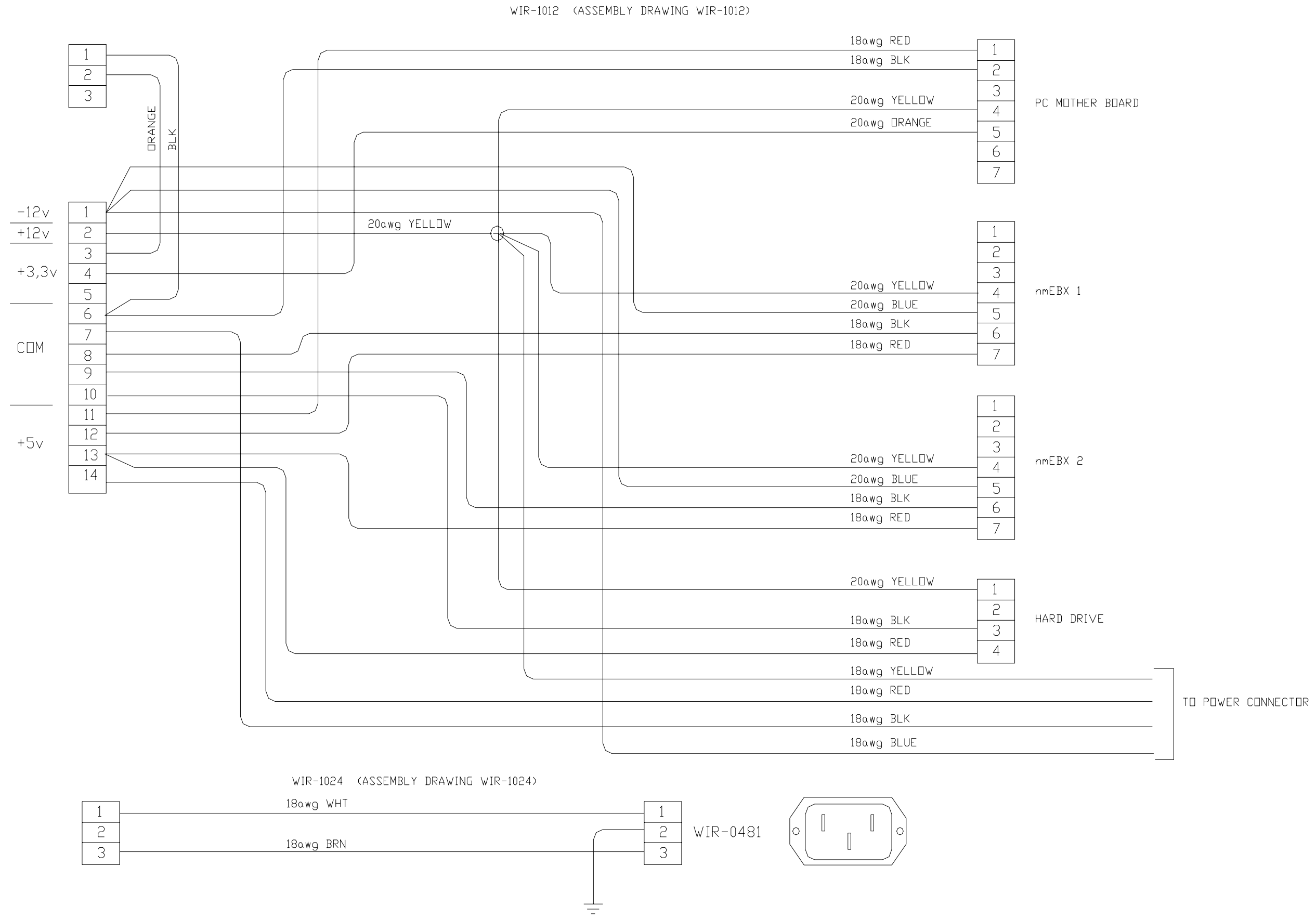
FEMALE 6pin PS2 MOUSE PORT
as seen on Augusta box side (front view)



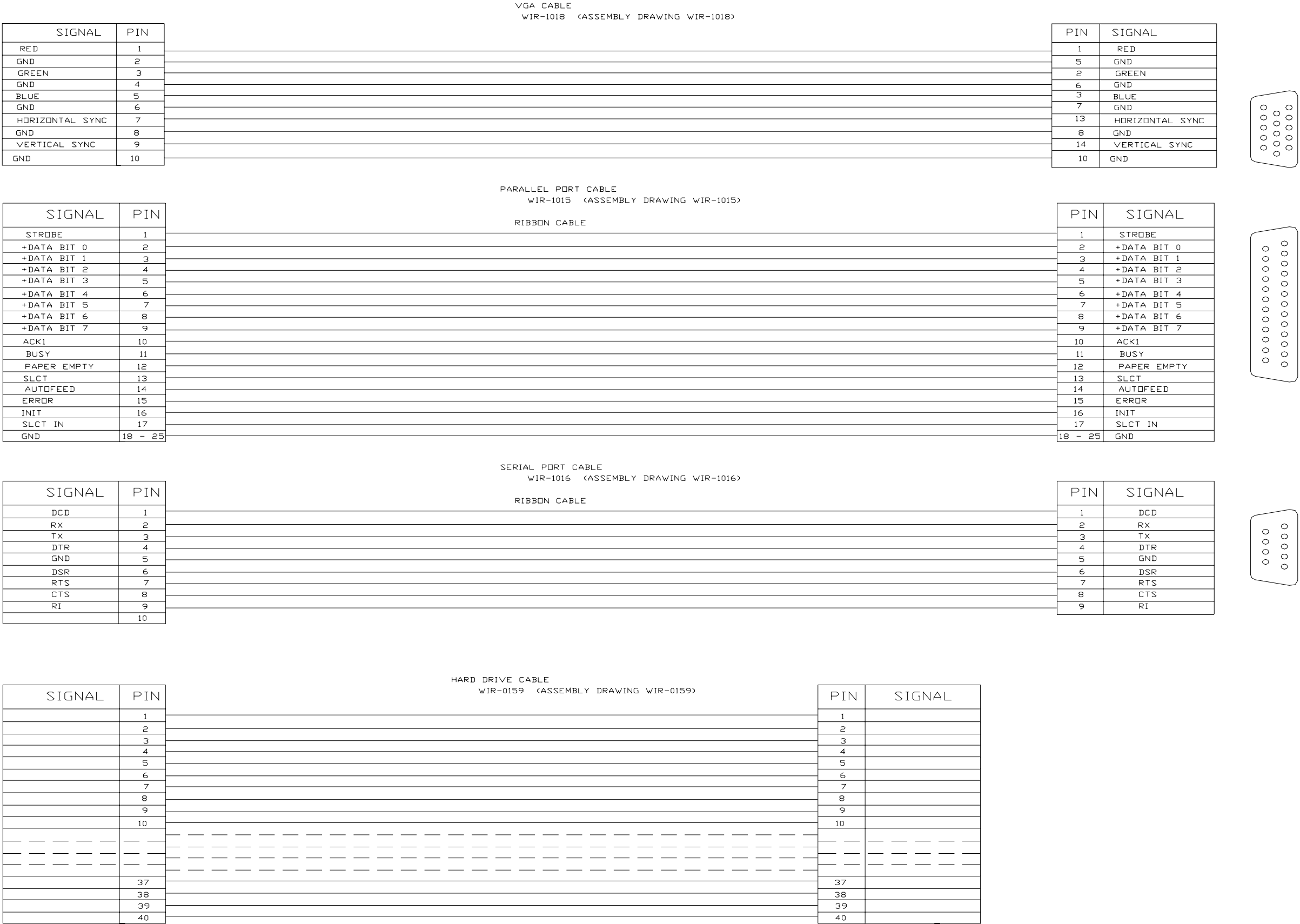
KEYBOARD CON. 16pin

PIN	SIGNAL
11	DATA
12	CLOCK
13	KEYBOARD GROUND
14	+5V

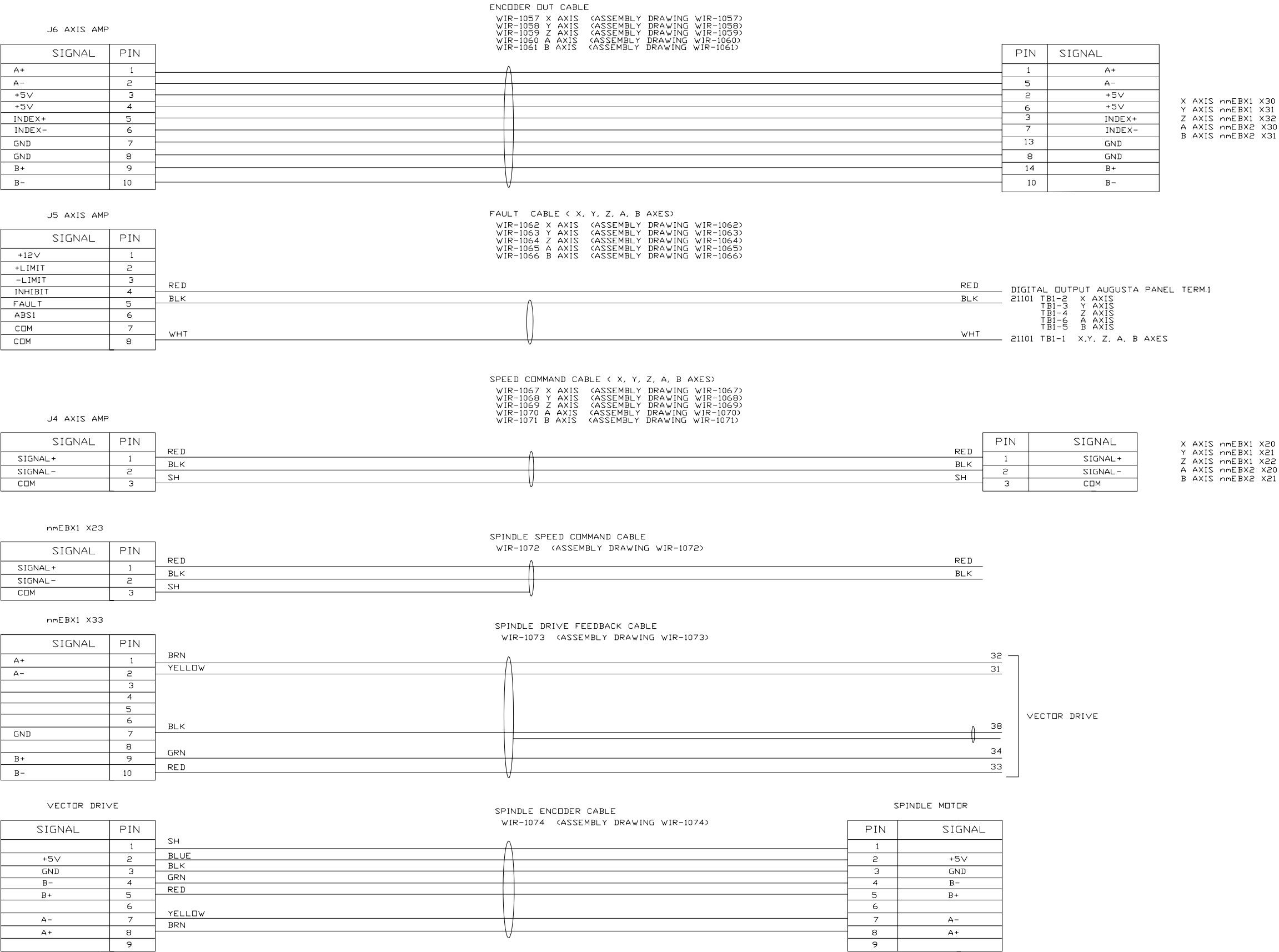
Wrg_0070A_4of5_104d_power_harness_internal



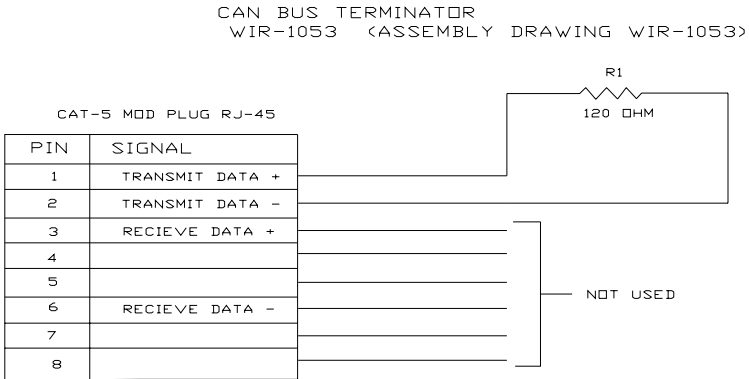
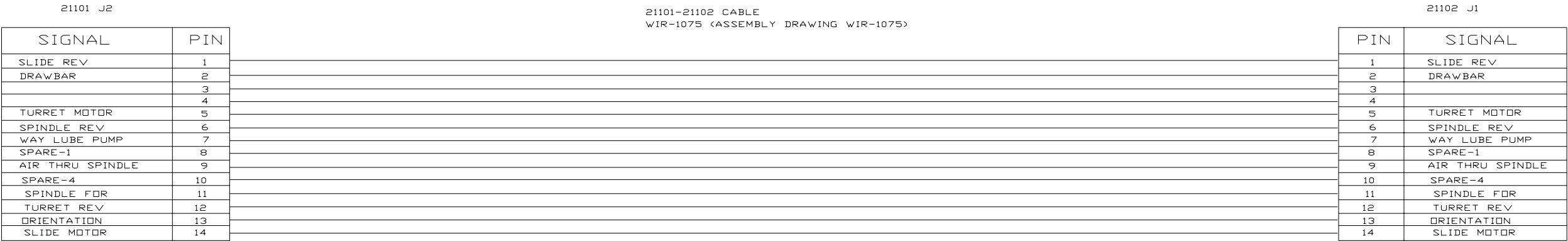
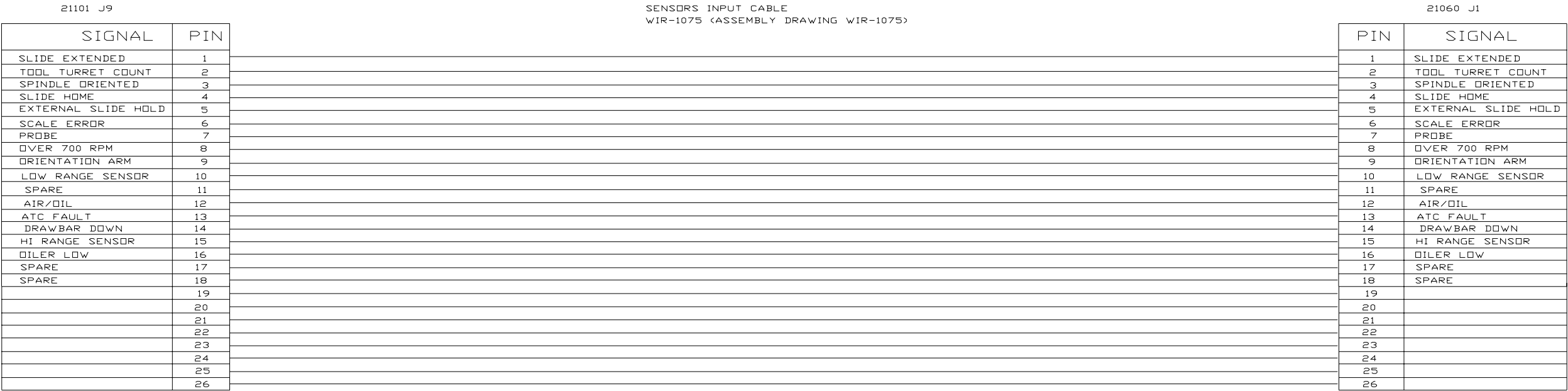
Wrg_0070A_5of5_104d_vga_serial_parallell_cable



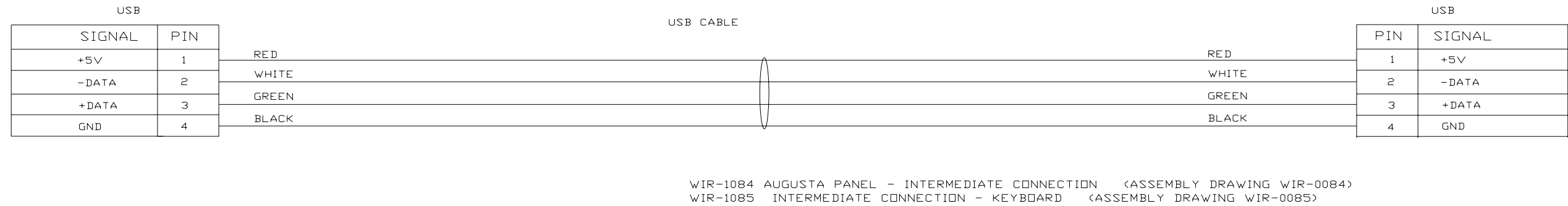
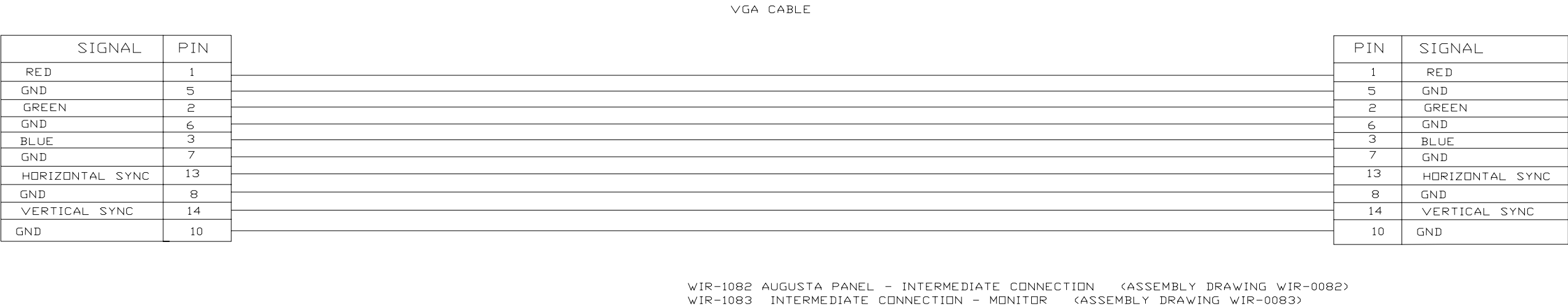
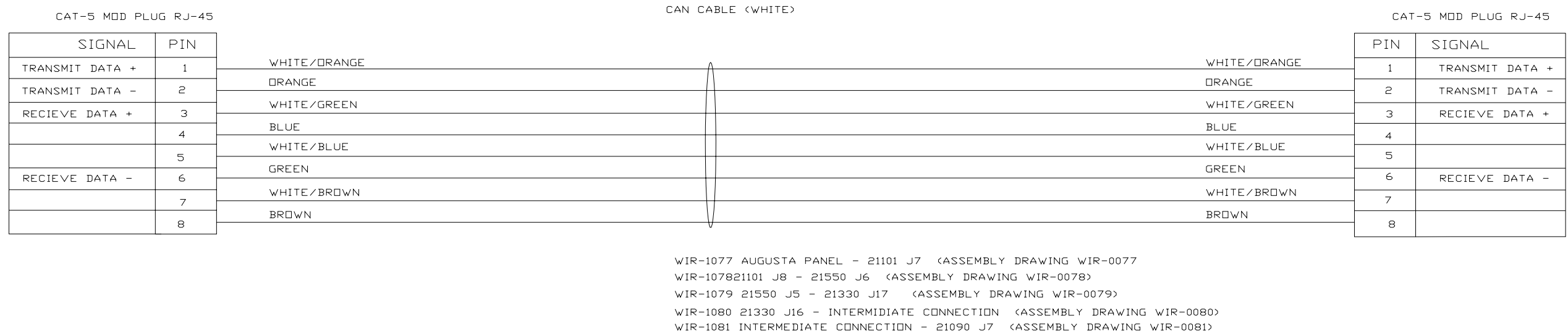
WRG_0074X_1of4_104d_control_cable



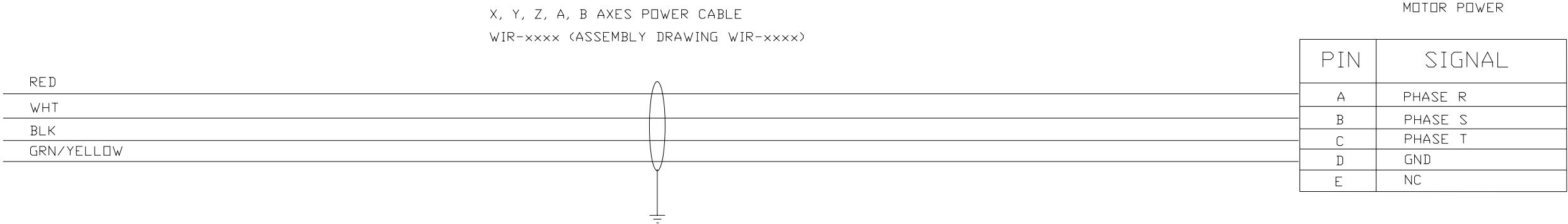
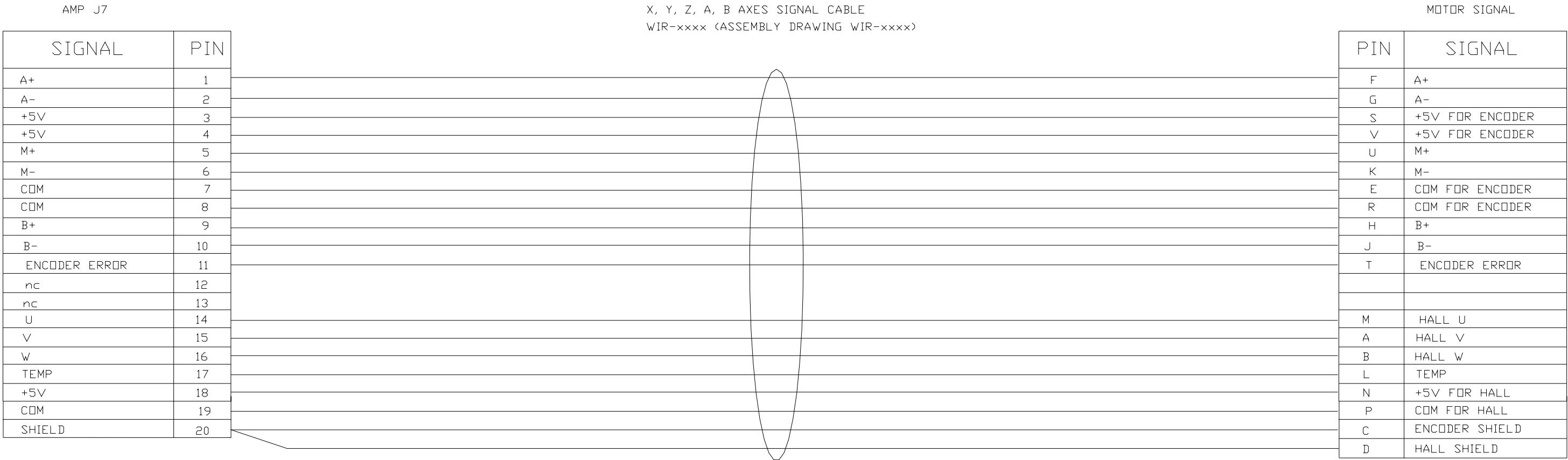
WRG_0074X_2of4_104d 21060 to 21101 21101 to 21102 cable



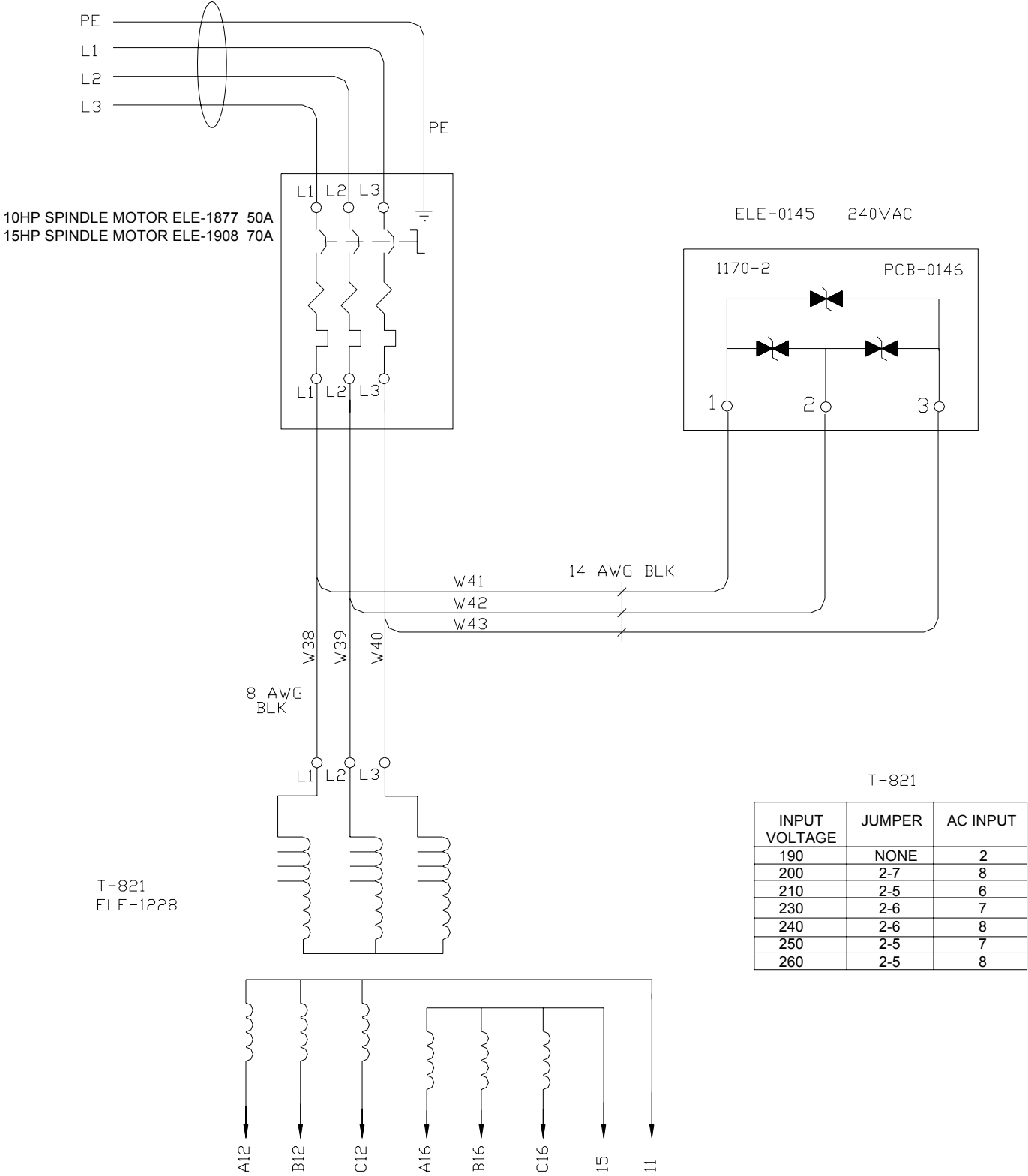
WRG_0074X_3of4_104d can vga usb cable



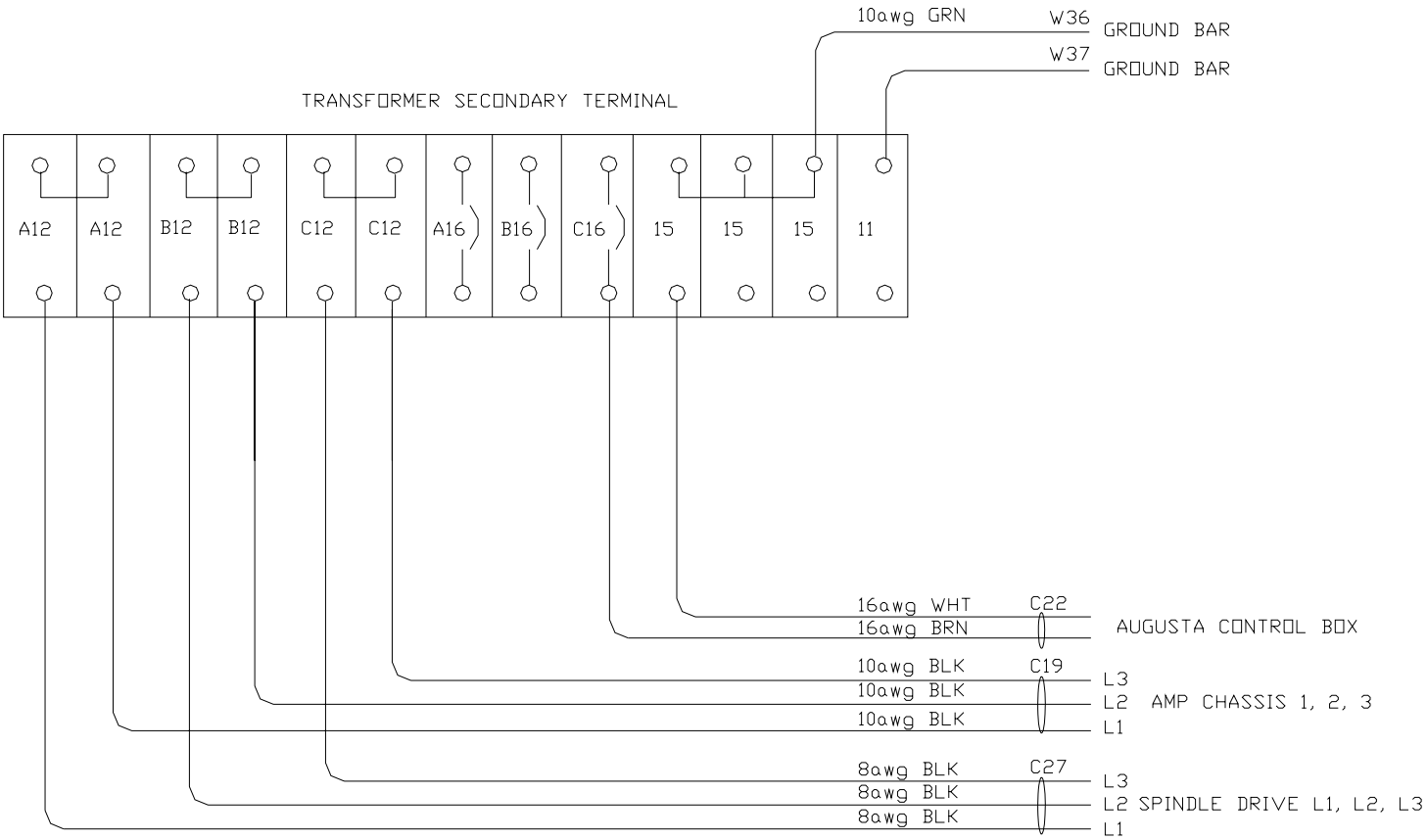
WRG_0074X_4of4_104d motor signal power cable



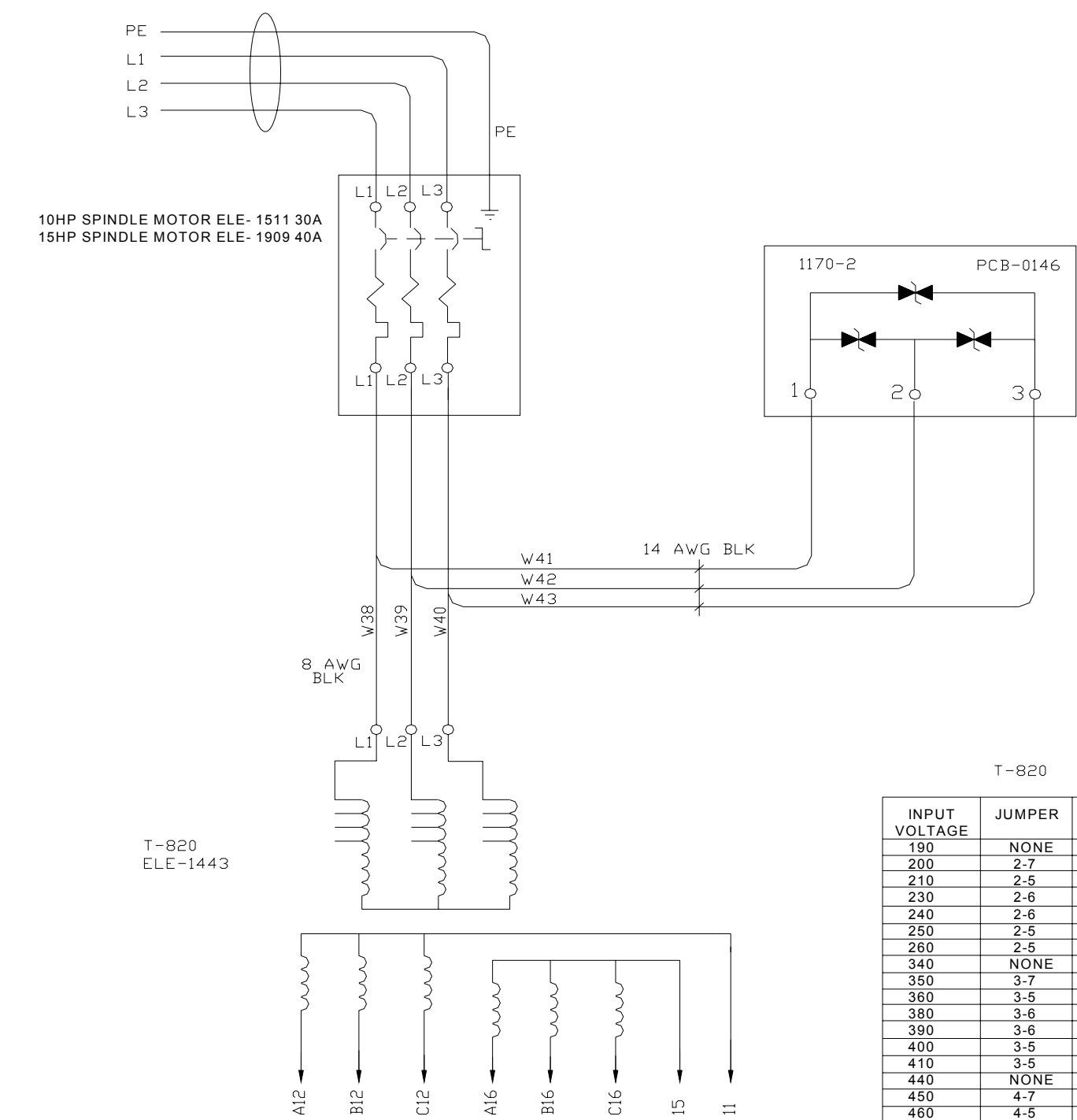
WRG_0075X_1of6_104D_trans240



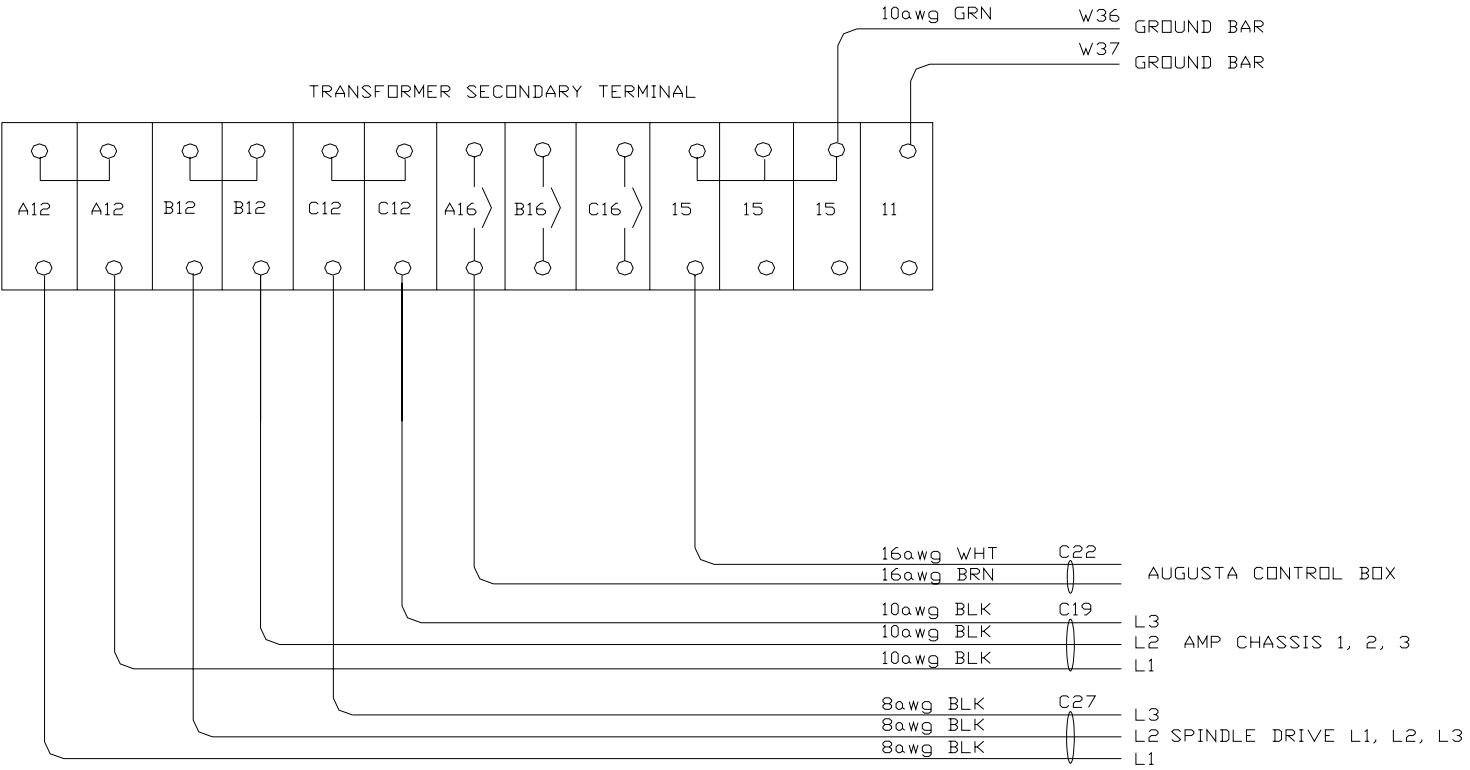
T-821		
INPUT VOLTAGE	JUMPER	AC INPUT
190	NONE	2
200	2-7	8
210	2-5	6
230	2-6	7
240	2-6	8
250	2-5	7
260	2-5	8



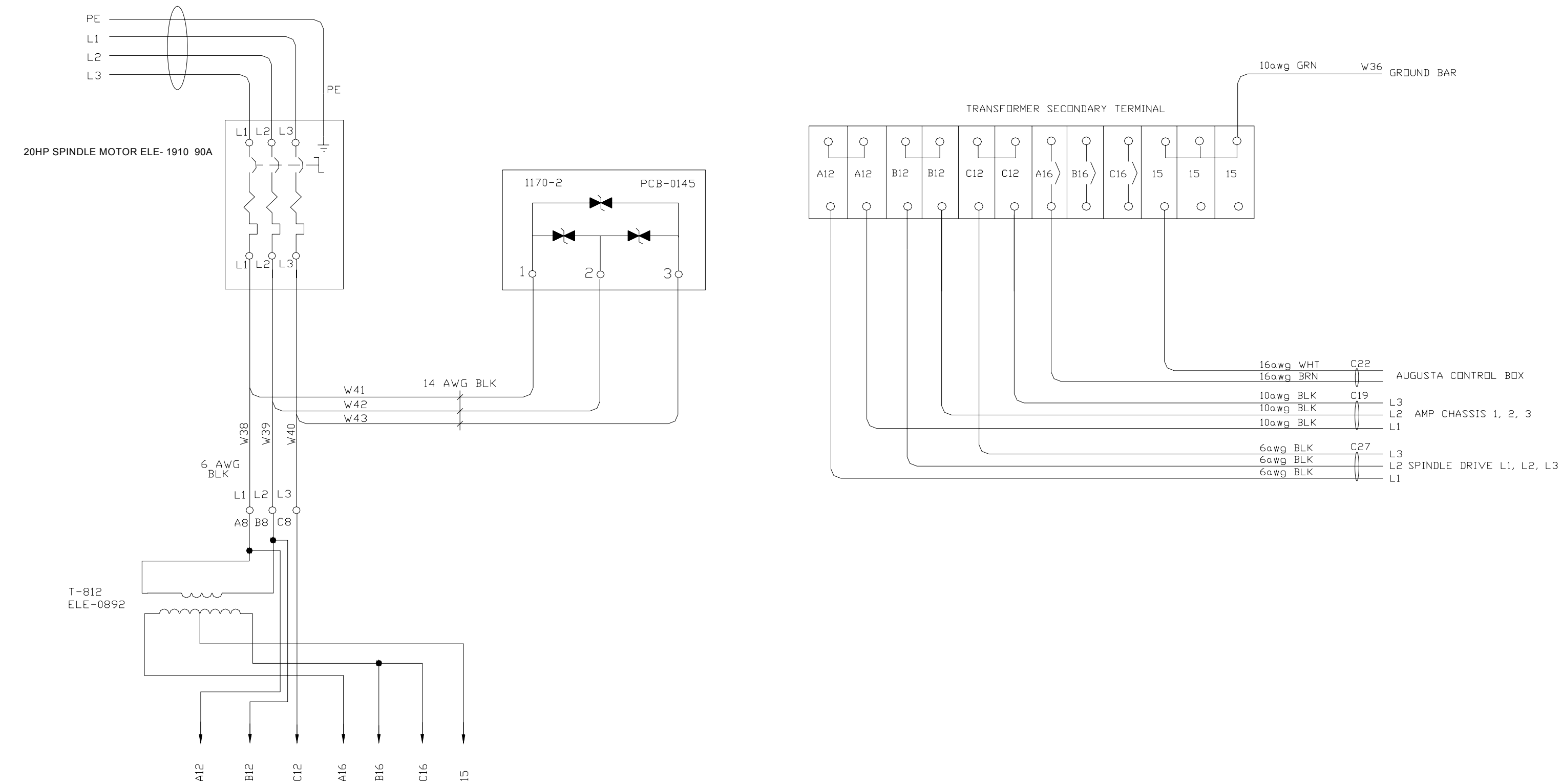
WRG_0075X_2of6_104D_trans480



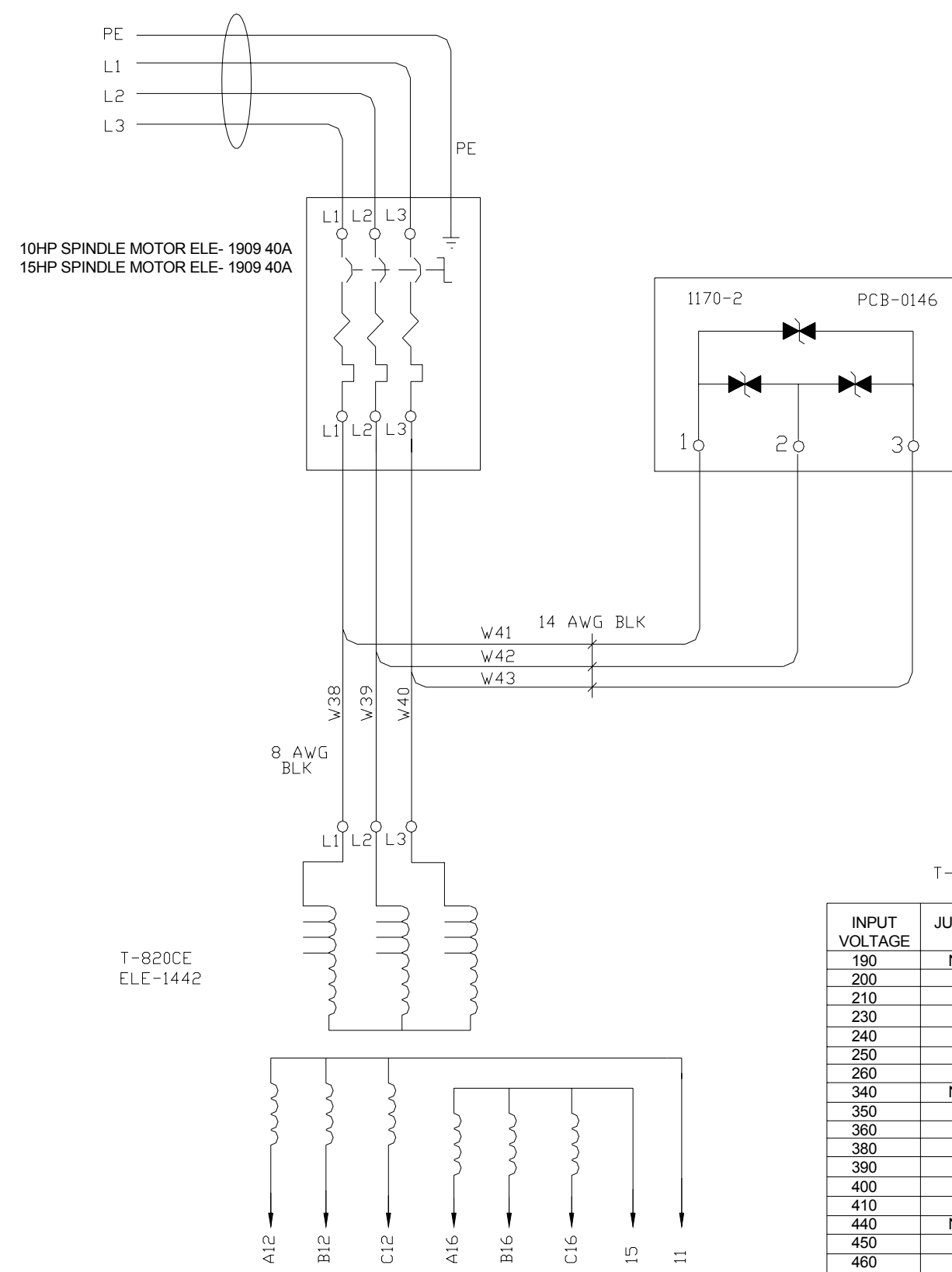
T-820		
INPUT VOLTAGE	JUMPER	AC INPUT
190	NONE	2
200	2-7	8
210	2-5	6
230	2-6	7
240	2-6	8
250	2-5	7
260	2-5	8
340	NONE	3
350	3-7	8
360	3-5	6
380	3-6	7
390	3-6	8
400	3-5	7
410	3-5	8
440	NONE	4
450	4-7	8
460	4-5	6
480	4-6	7
490	4-6	8
500	4-5	7
501	4-5	8



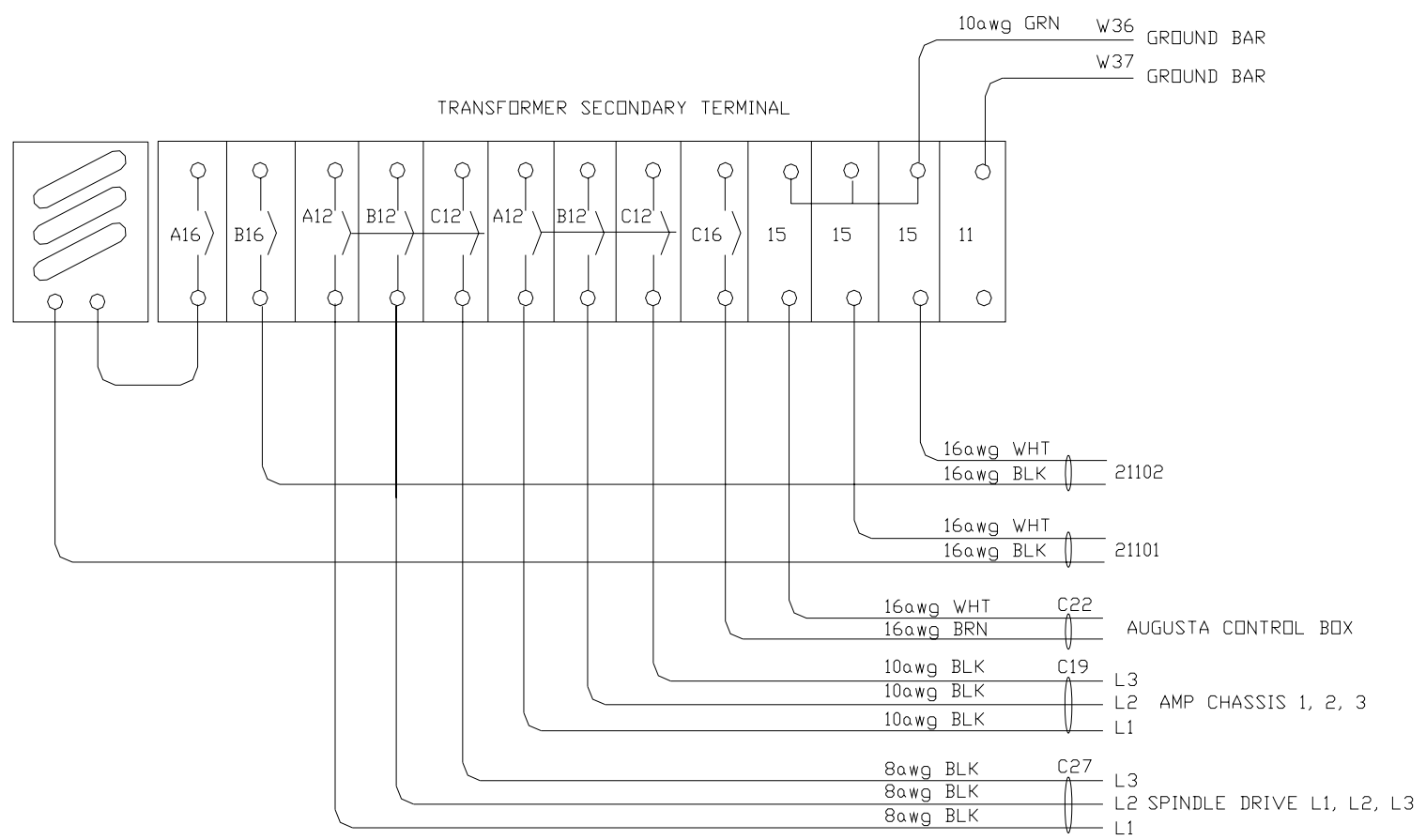
WRG_0075X_3of6_104D_transVHT

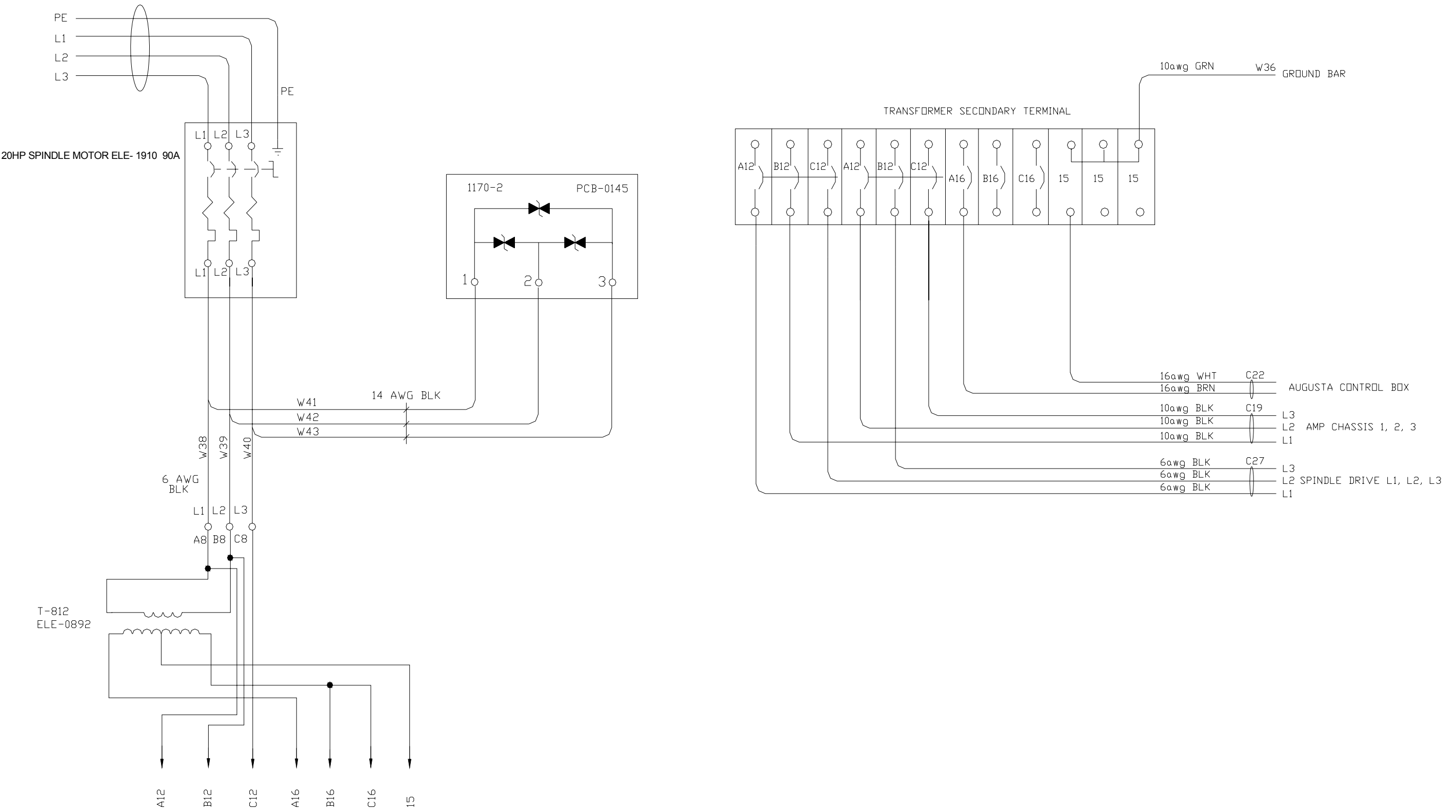


WRG_0075X_4of6_104D_transCE

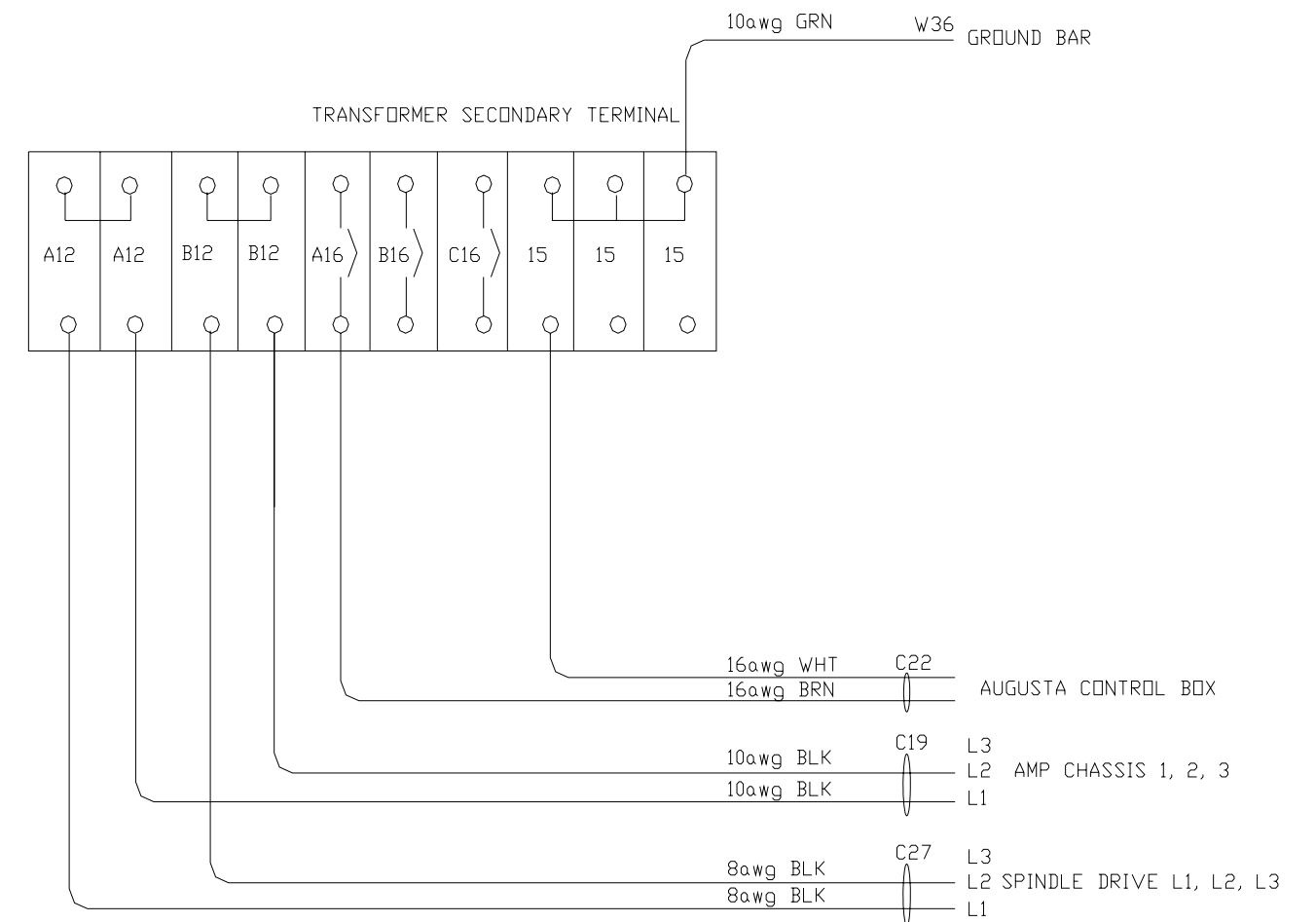
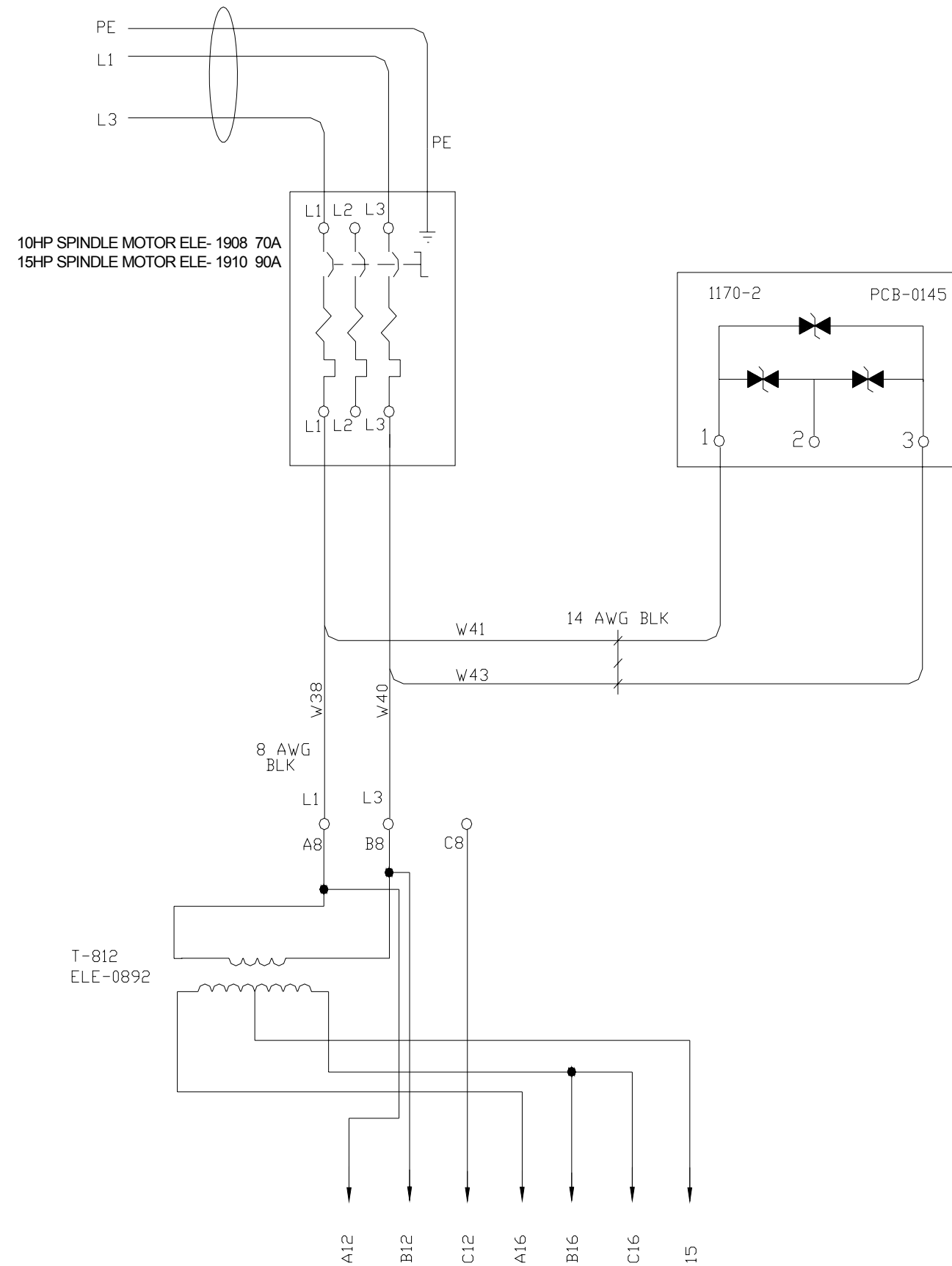


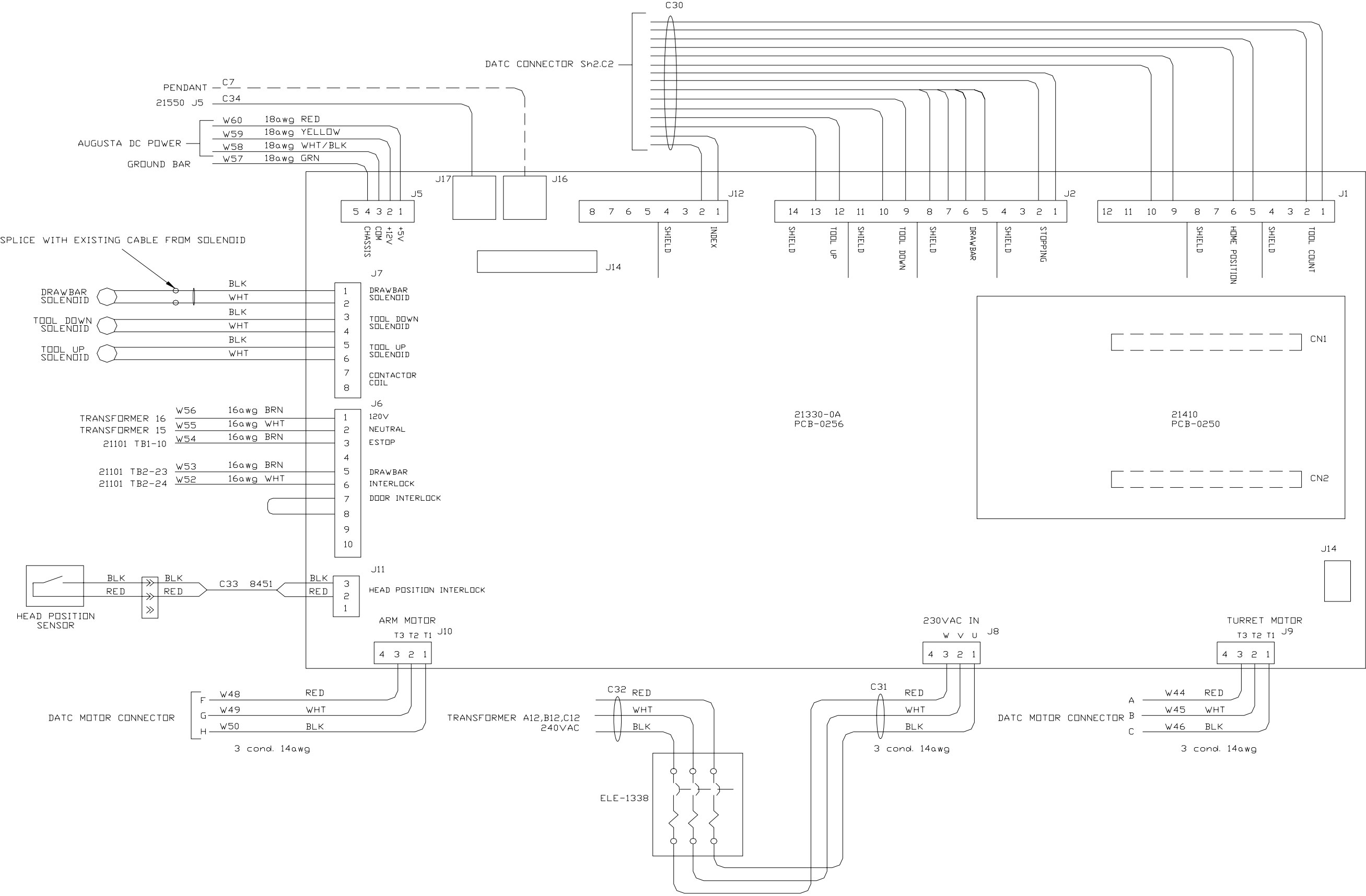
T-820		
INPUT VOLTAGE	JUMPER	AC INPUT
190	NONE	2
200	2-7	8
210	2-5	6
230	2-6	7
240	2-6	8
250	2-5	7
260	2-5	8
340	NONE	3
350	3-7	8
360	3-5	6
380	3-6	7
390	3-6	8
400	3-5	7
410	3-5	8
440	NONE	4
450	4-7	8
460	4-5	6
480	4-6	7
490	4-6	8
500	4-5	7
501	4-5	8

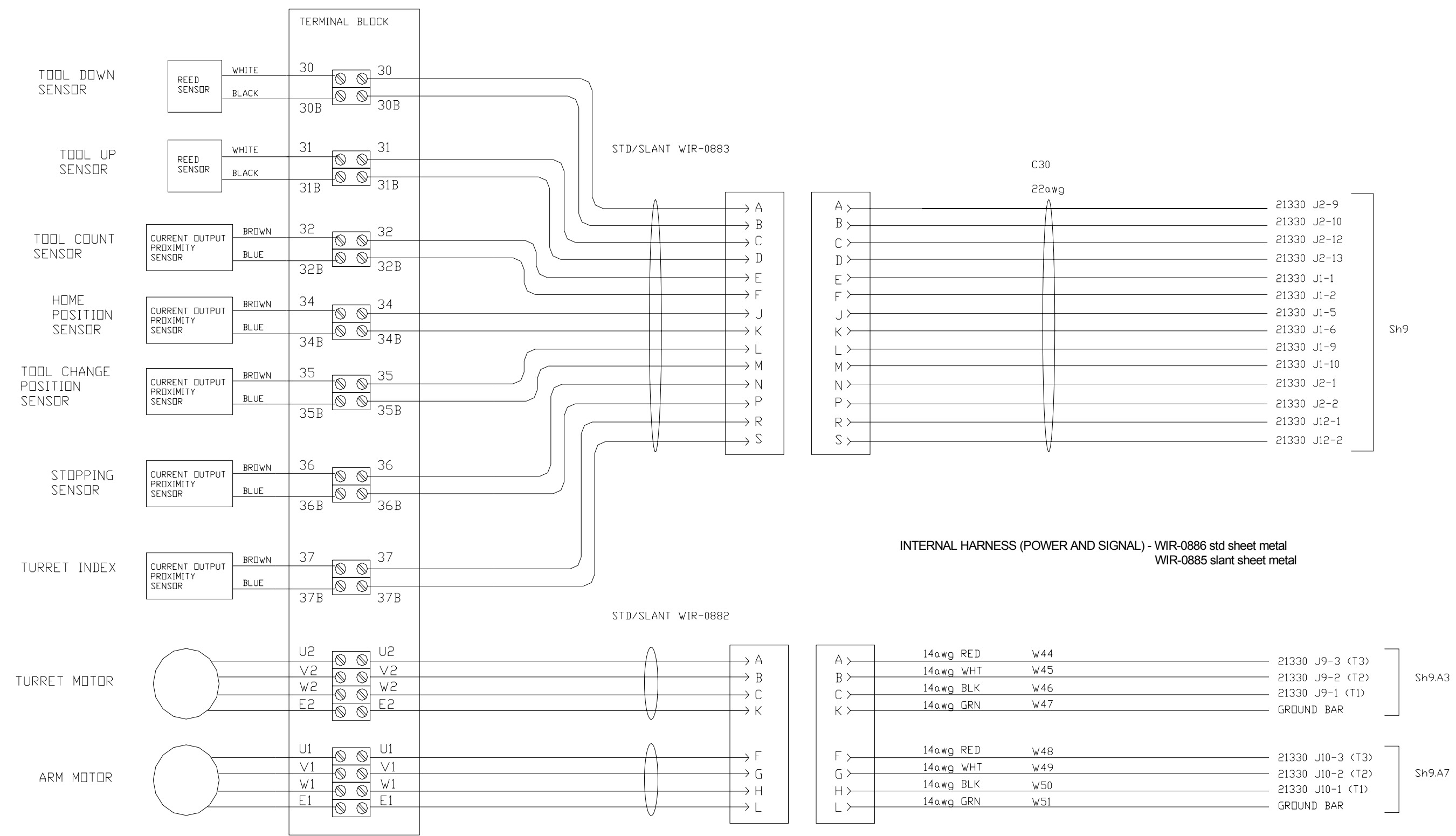




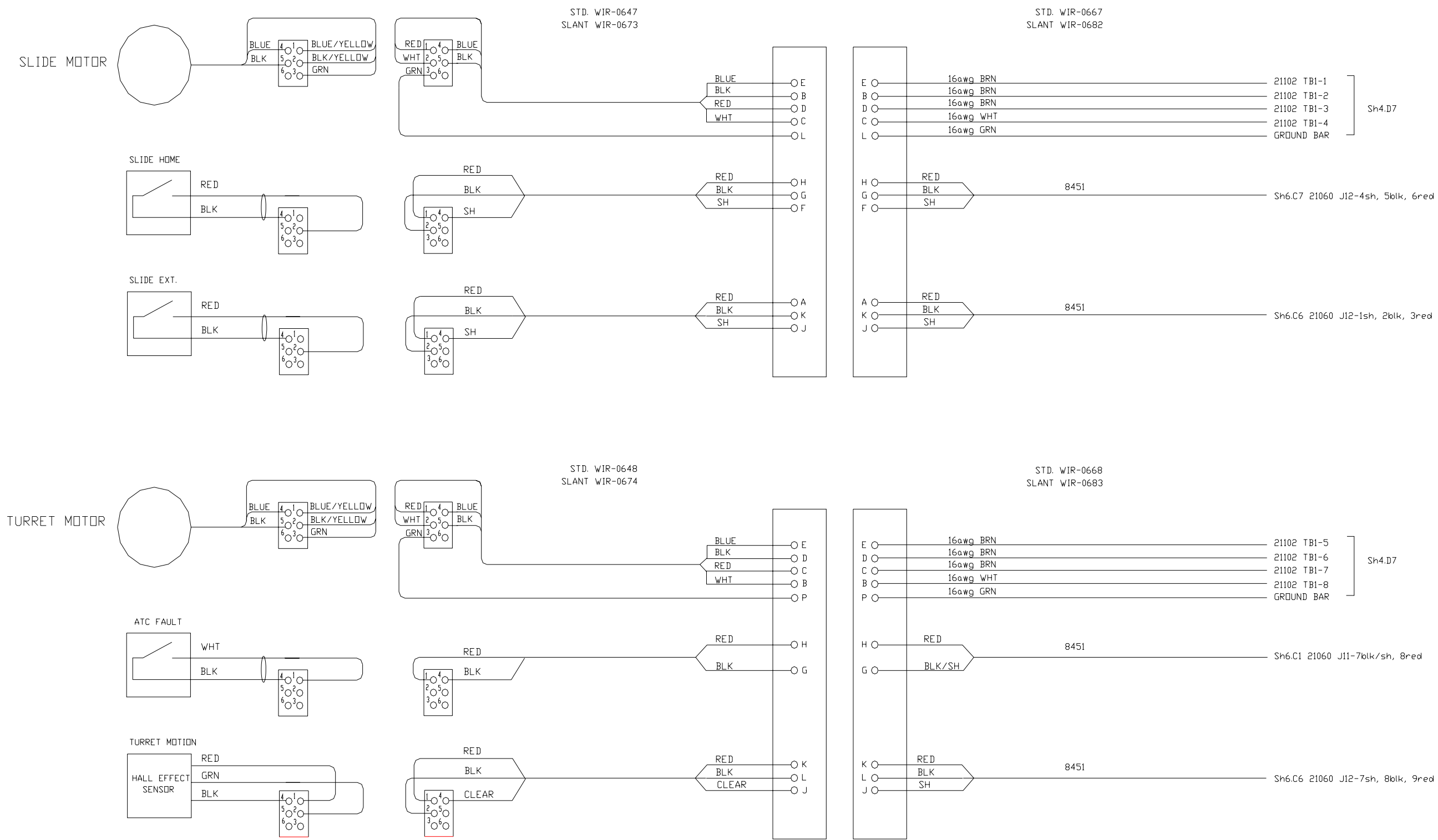
WRG_0075X_6of6_104D_trans_single_ph



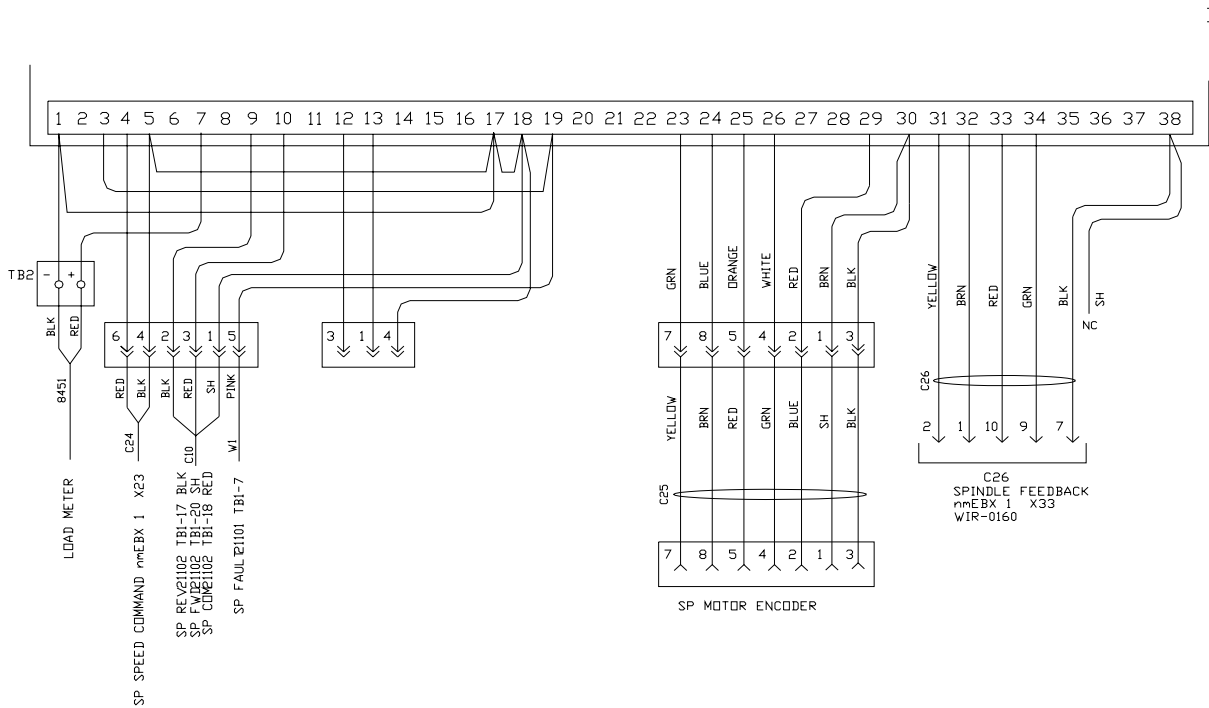




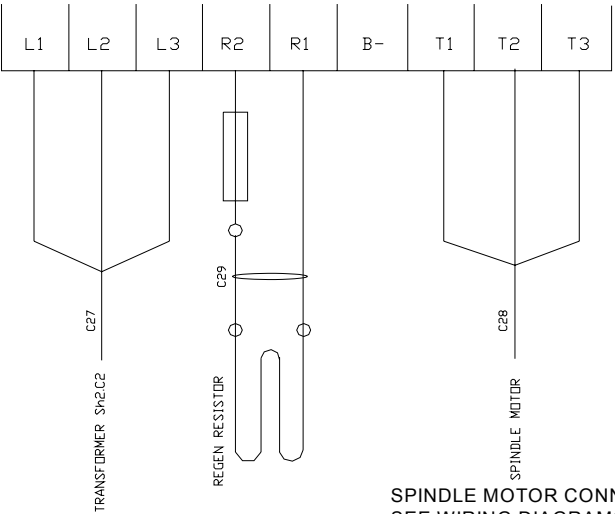
NOTE: - TOOL CHANGER JUNCTION BOX IS MOUNTED ON TOOL CHANGER.



WRG_0079X_104D_spindle_drive



BALDOR VECTOR DRIVE

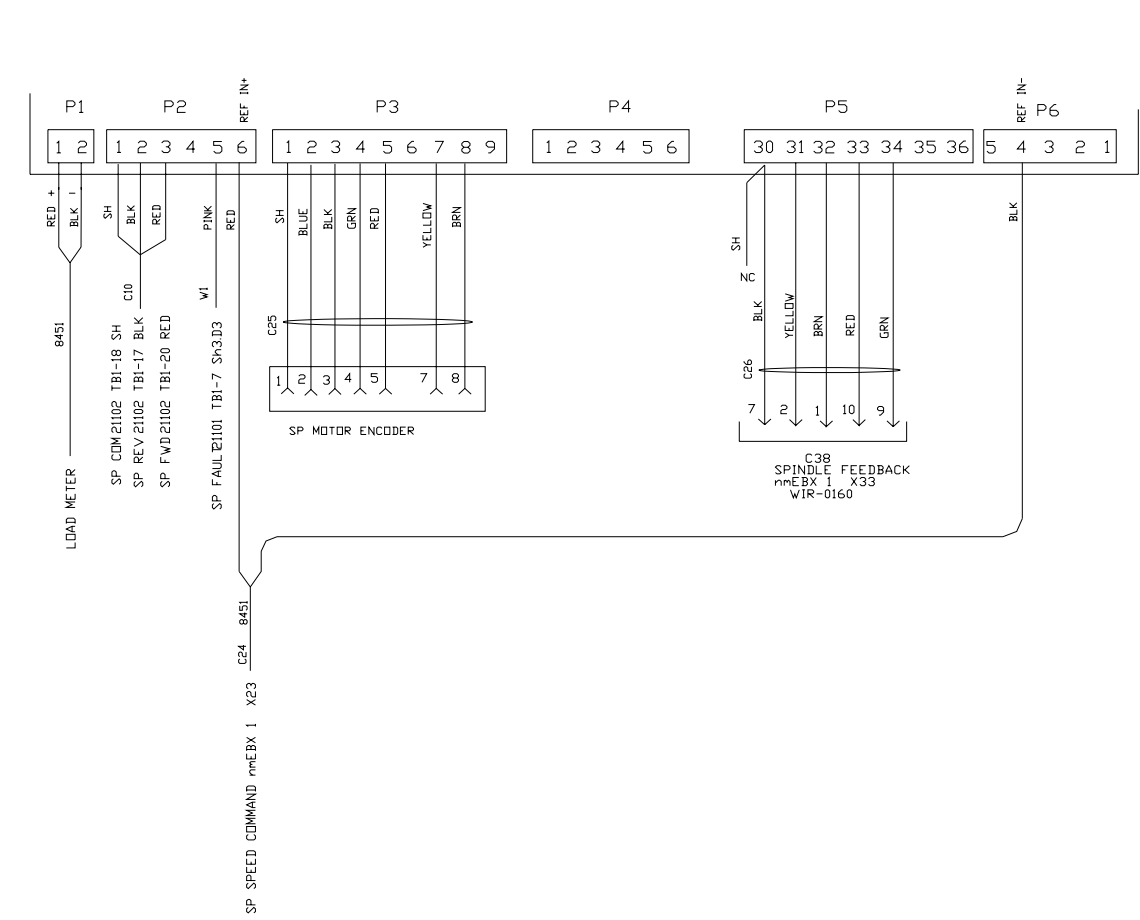


VMC-2016L, 3016L, 2216
3016, 4020 STD
VMC-2216, 3016, 3020, 4020
4525, 6030, 8030

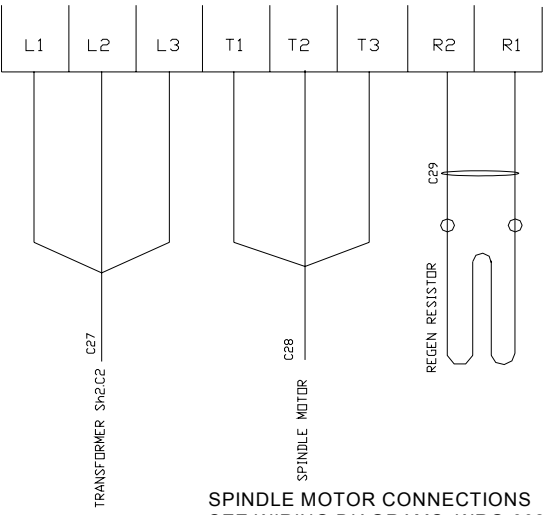
10000 RPM
10000 RPM

INV-0041
INV-0020

SPINDLE MOTOR CONNECTIONS
SEE WIRING DIAGRAMS: WRG-0023(WYE DELTA)
WRG-0024



AMC VECTOR DRIVE

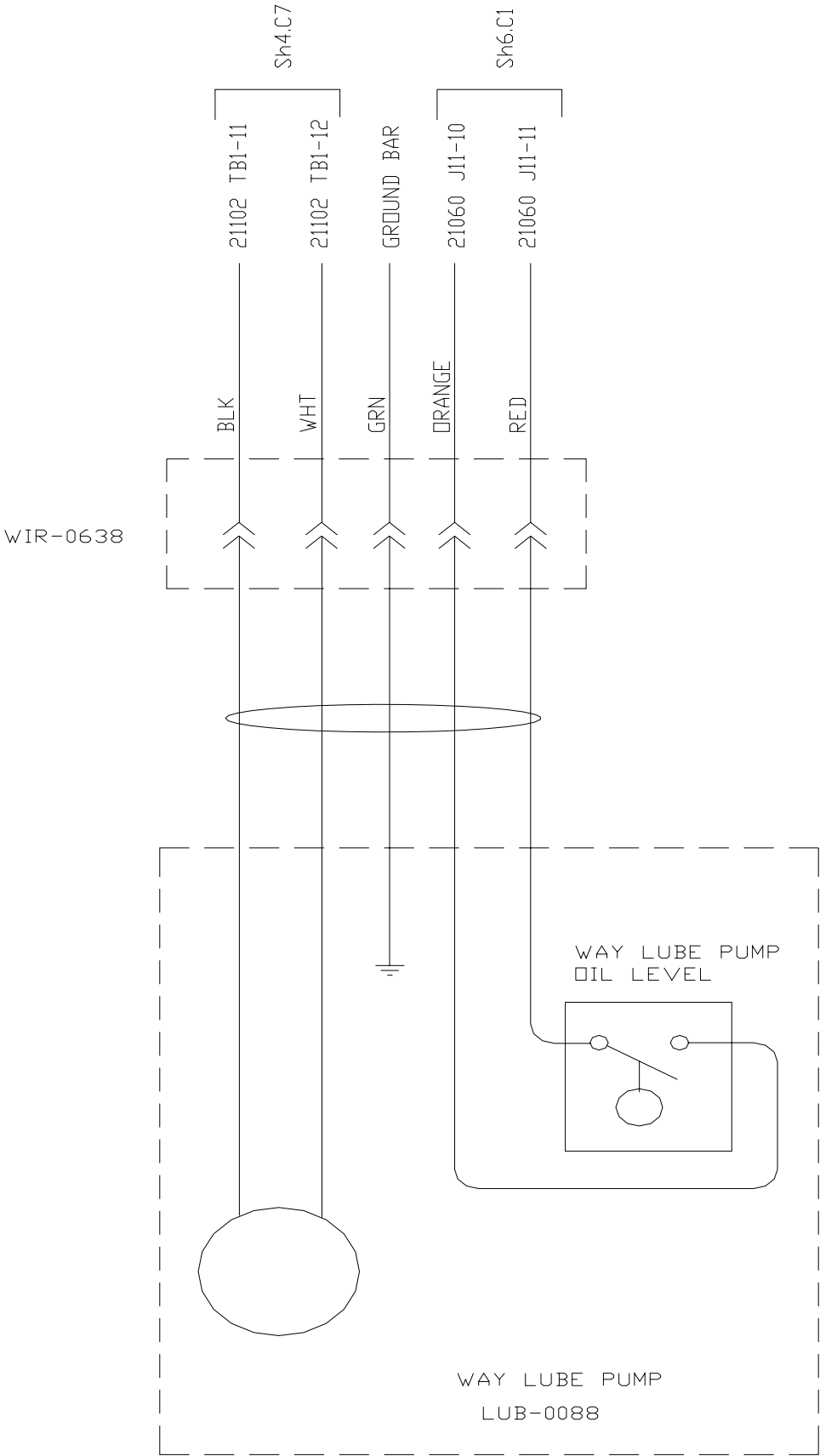


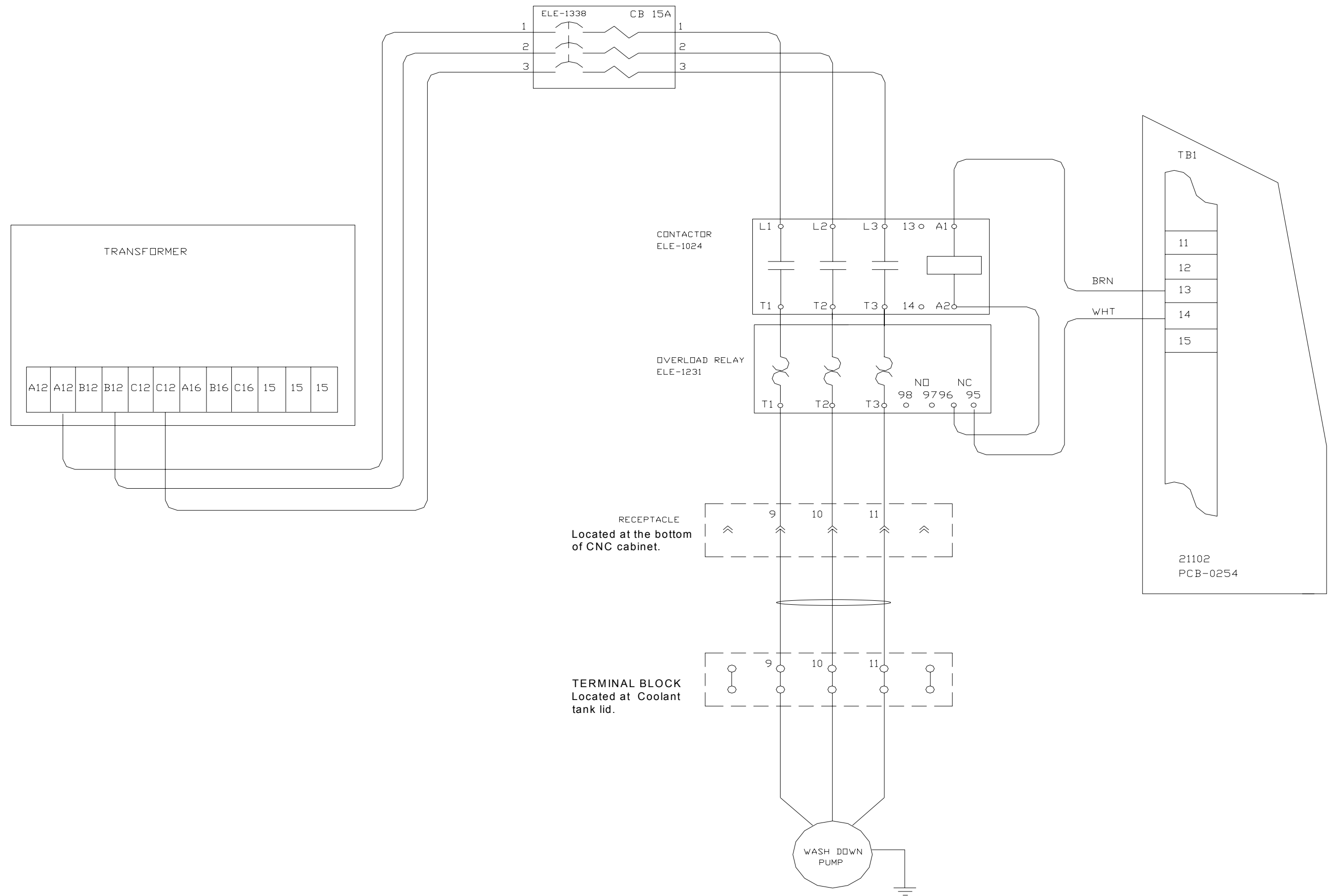
VMC-2216, 3016, 3020, 4020
4525, 6030, 8030

10000 RPM

INV-0056

SPINDLE MOTOR CONNECTIONS
SEE WIRING DIAGRAMS: WRG-0023(WYE DELTA)
WRG-0024





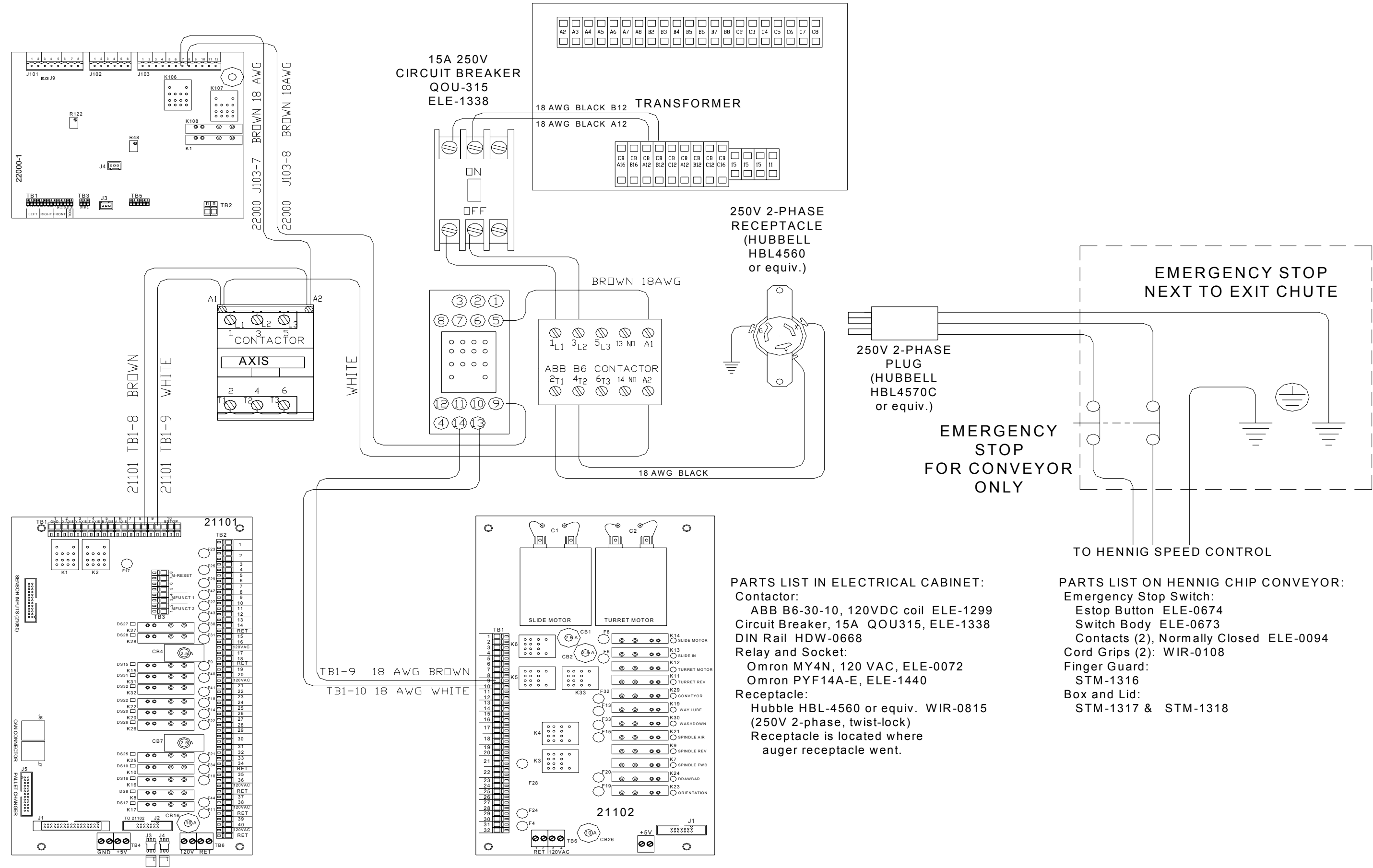
163

250V 2-PHASE
PLUG
(HUBBELL
HBL4570C
or equiv.)

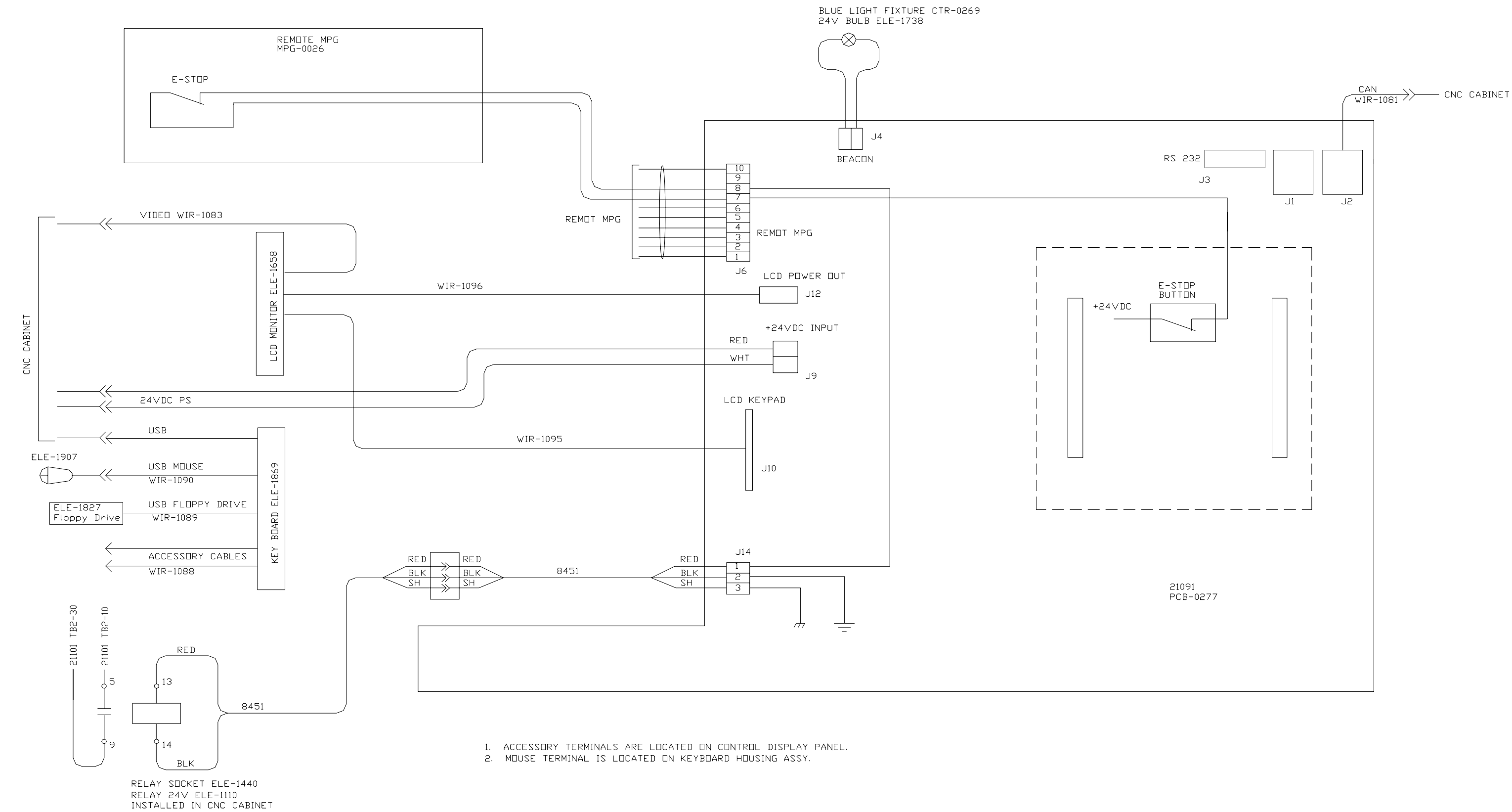


TO HENNIG SPEED CONTROL

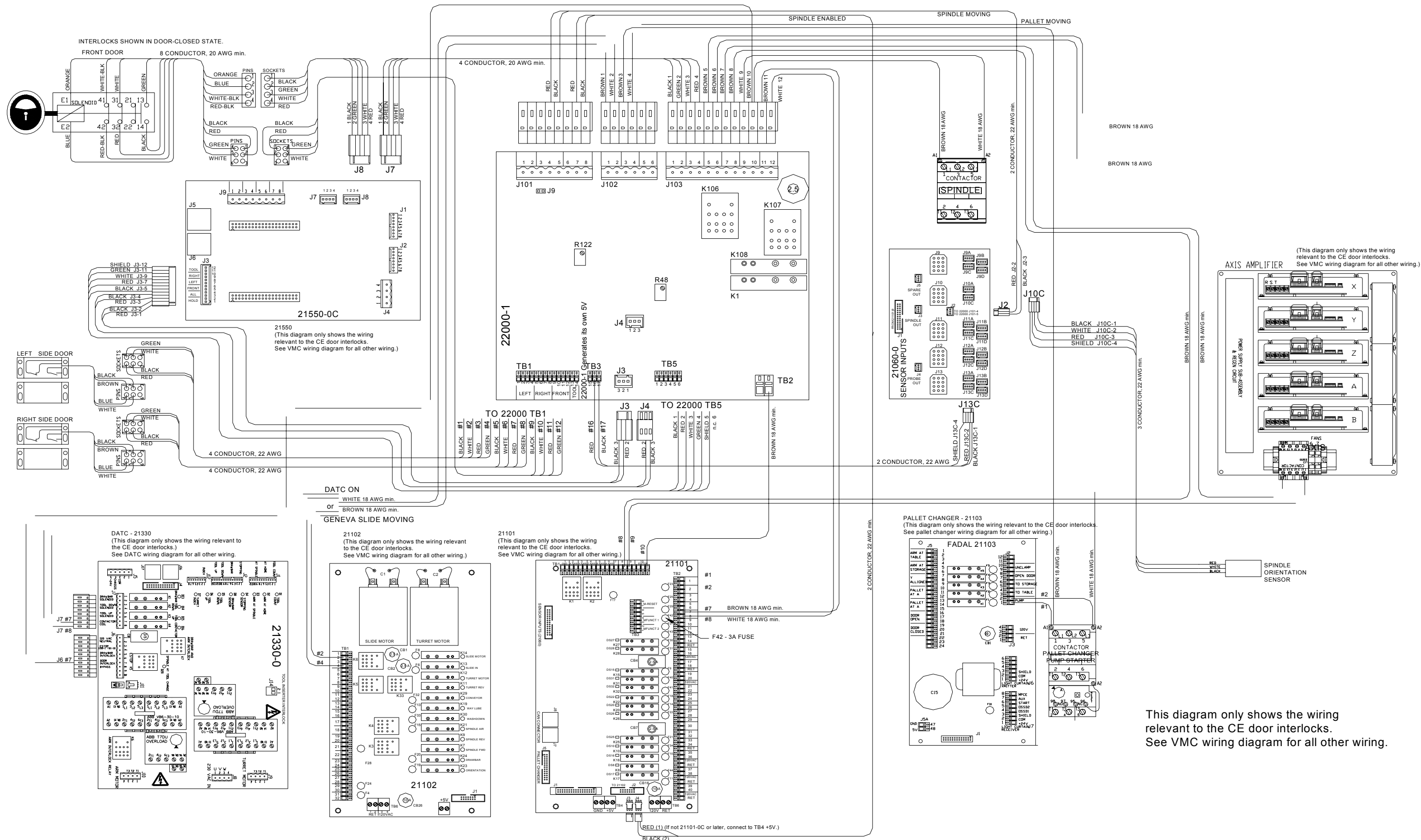
WRG_0083A_sht2of2_CE_wiring_Hennig_Chip_Conveyor 104D



Wrg_0084_104d_pendant_21091

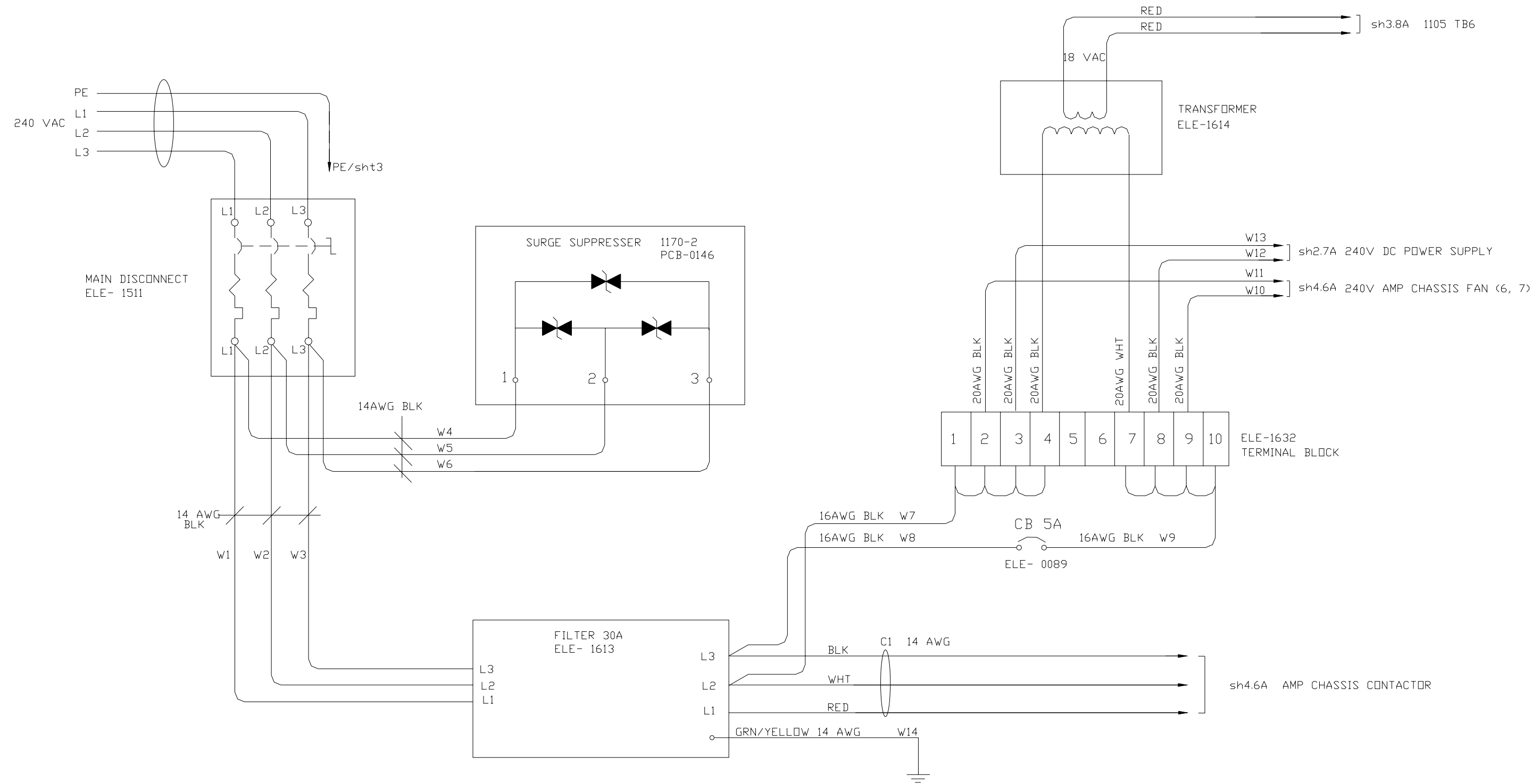


WRG_0087A_CE_Interlock_Wiring_Diagram_104D

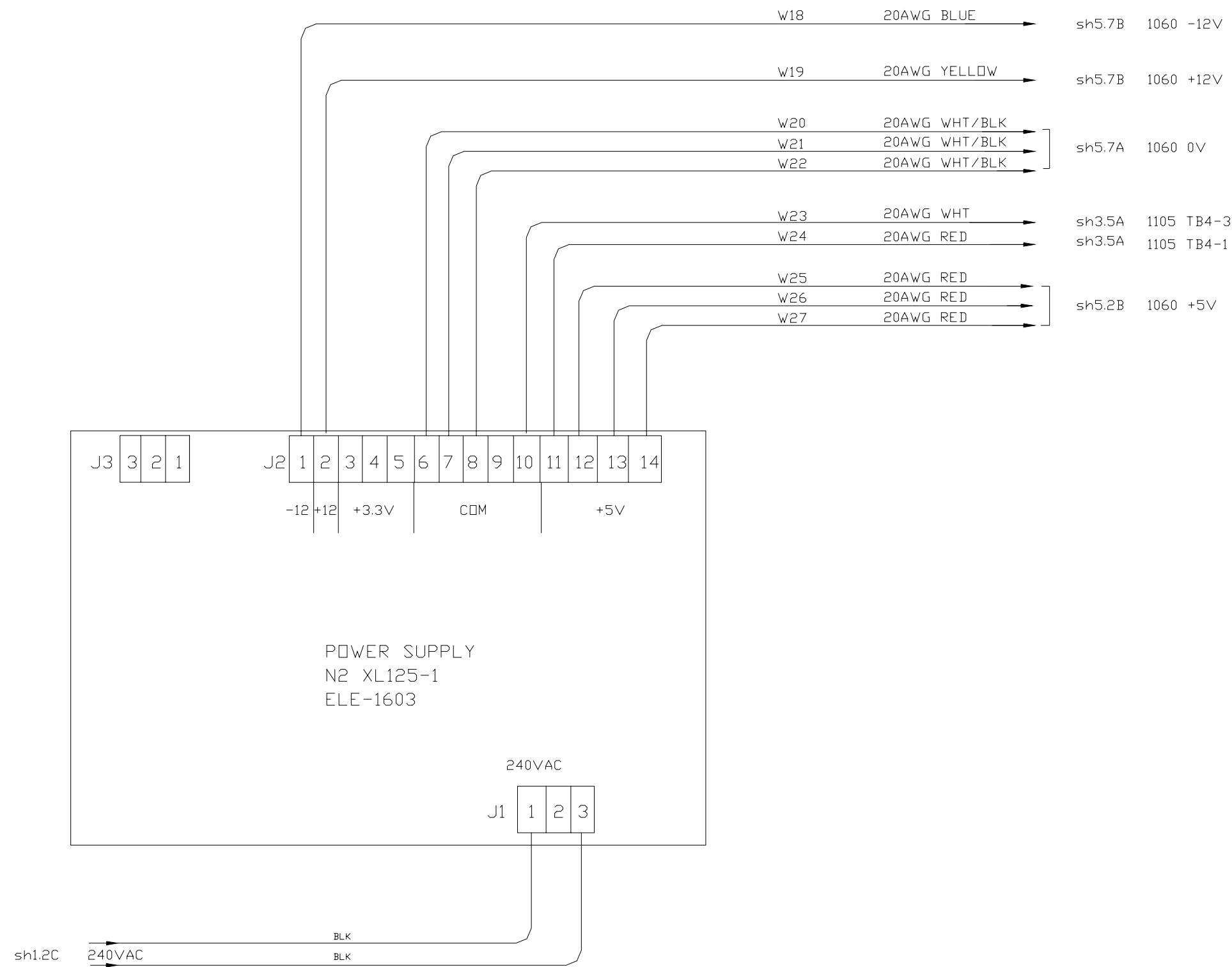


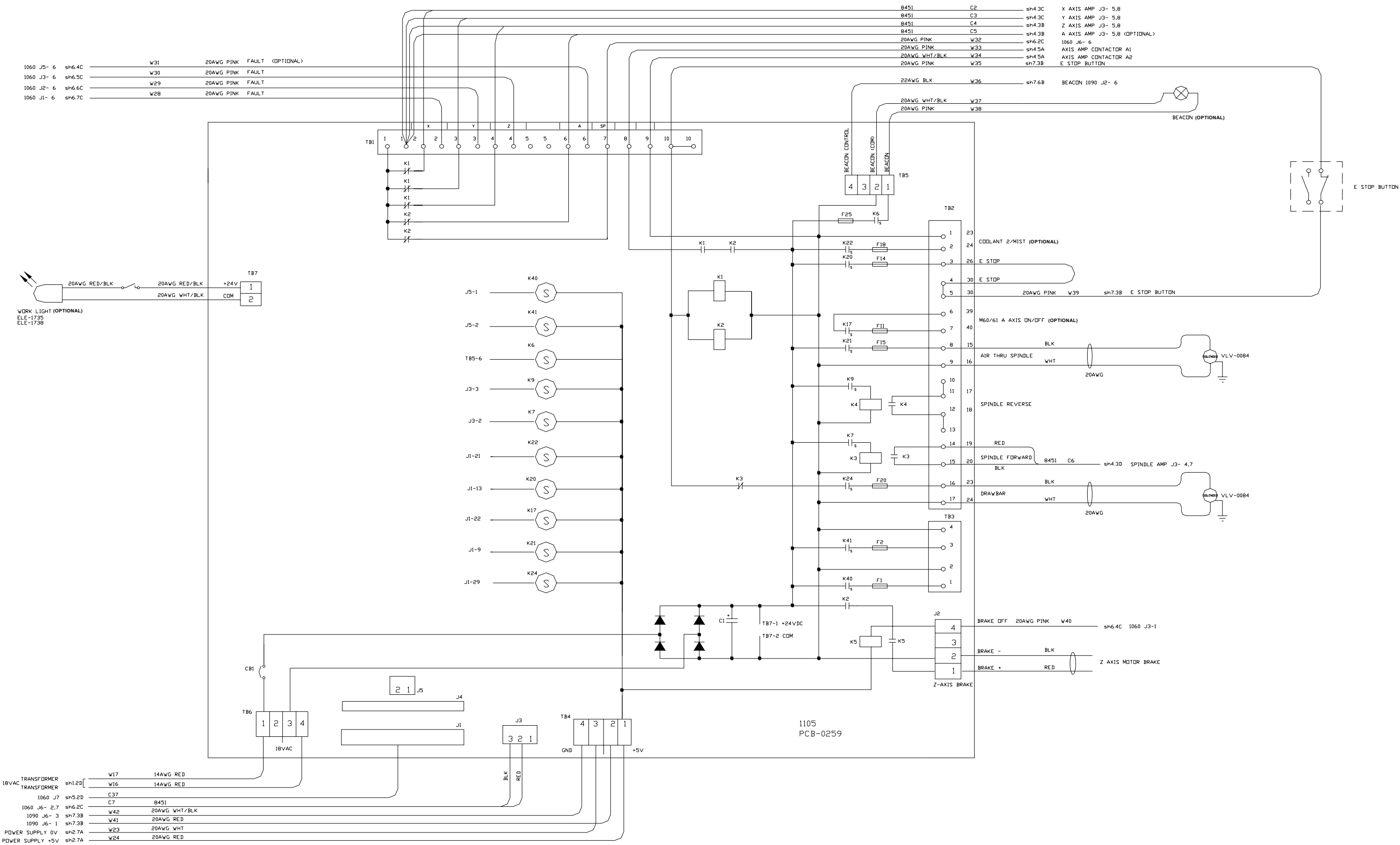
SECTION 13

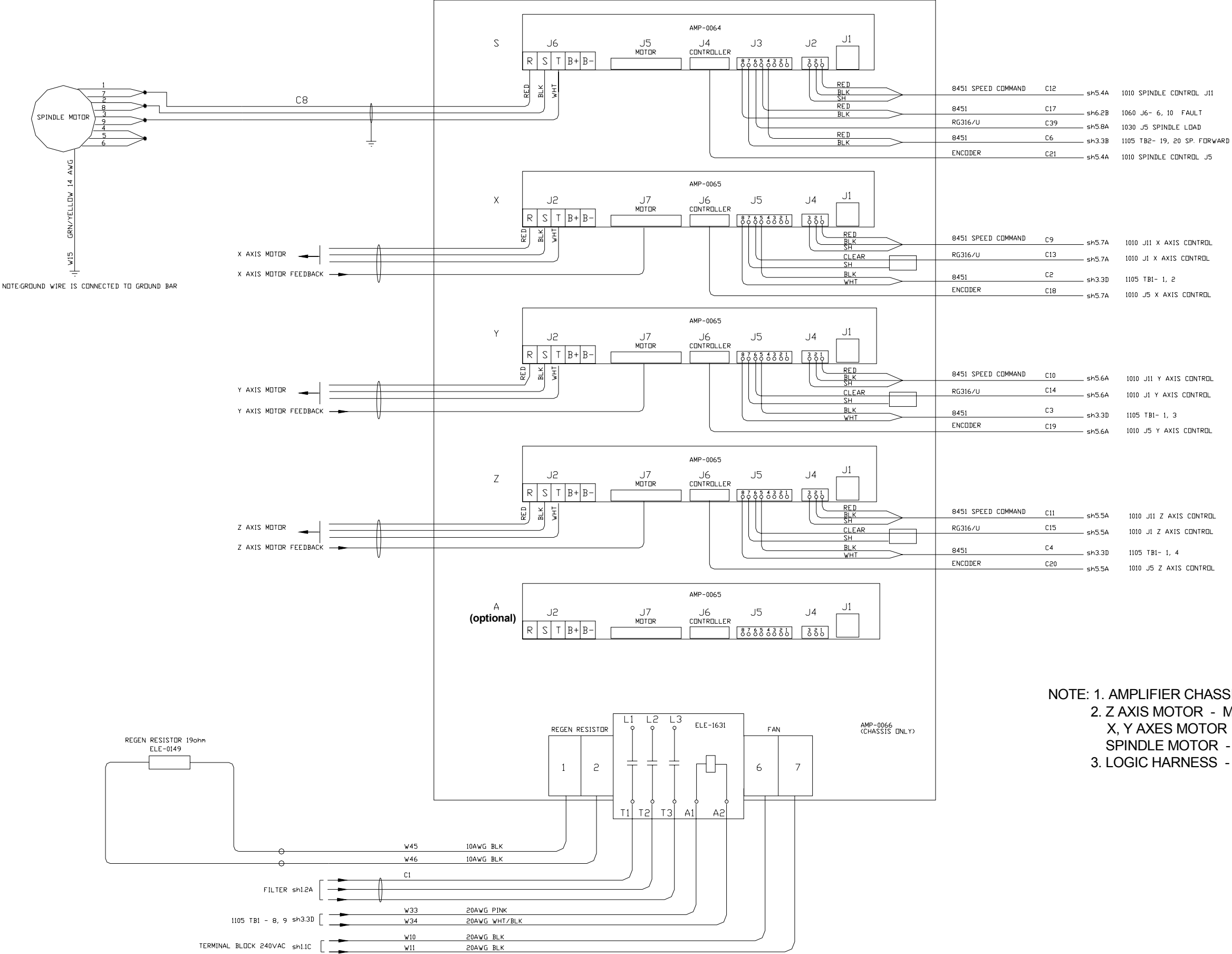
TRM

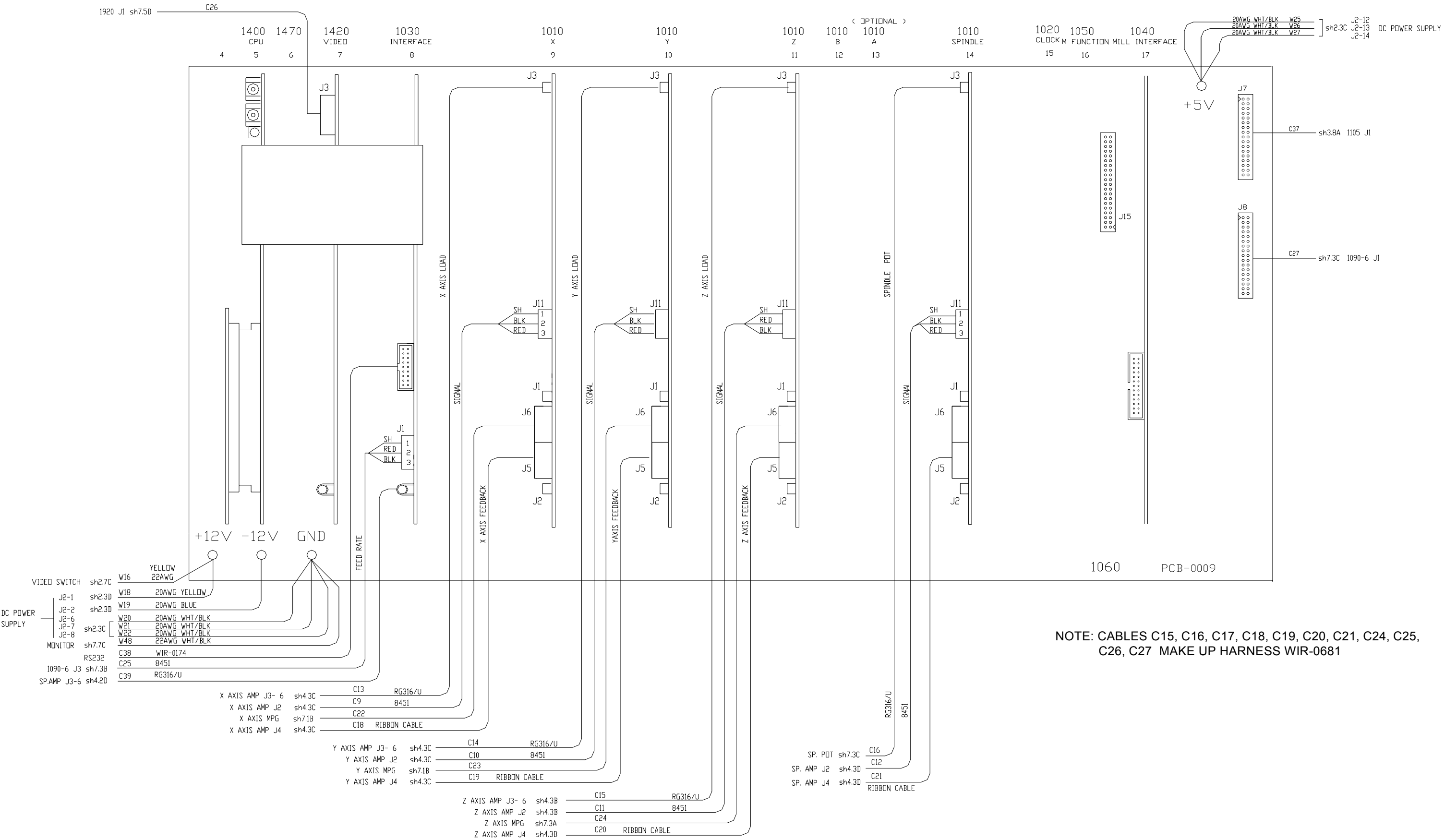


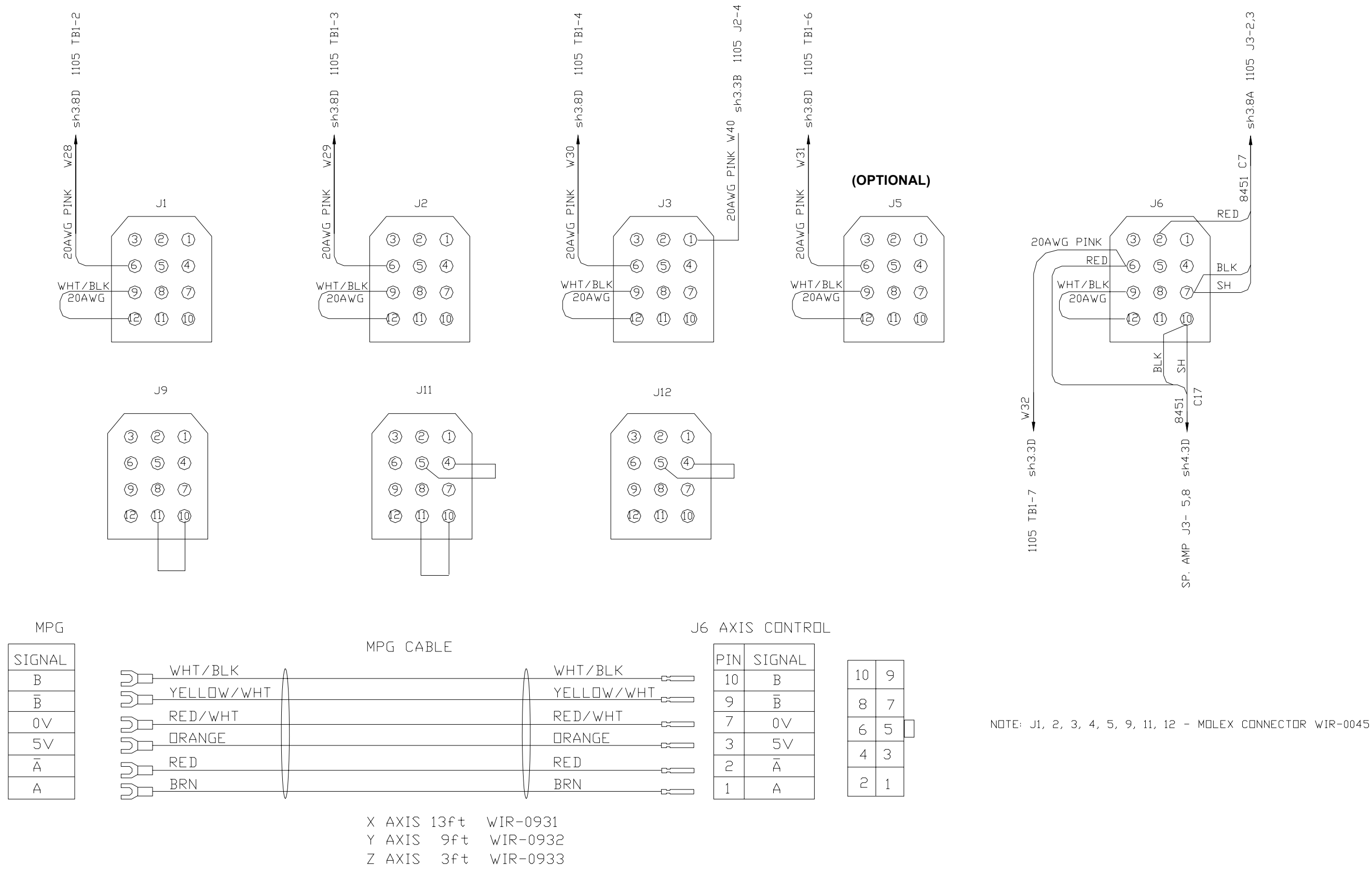
NOTE: GROUND WIRE IS CONNECTED TO GROUND BAR

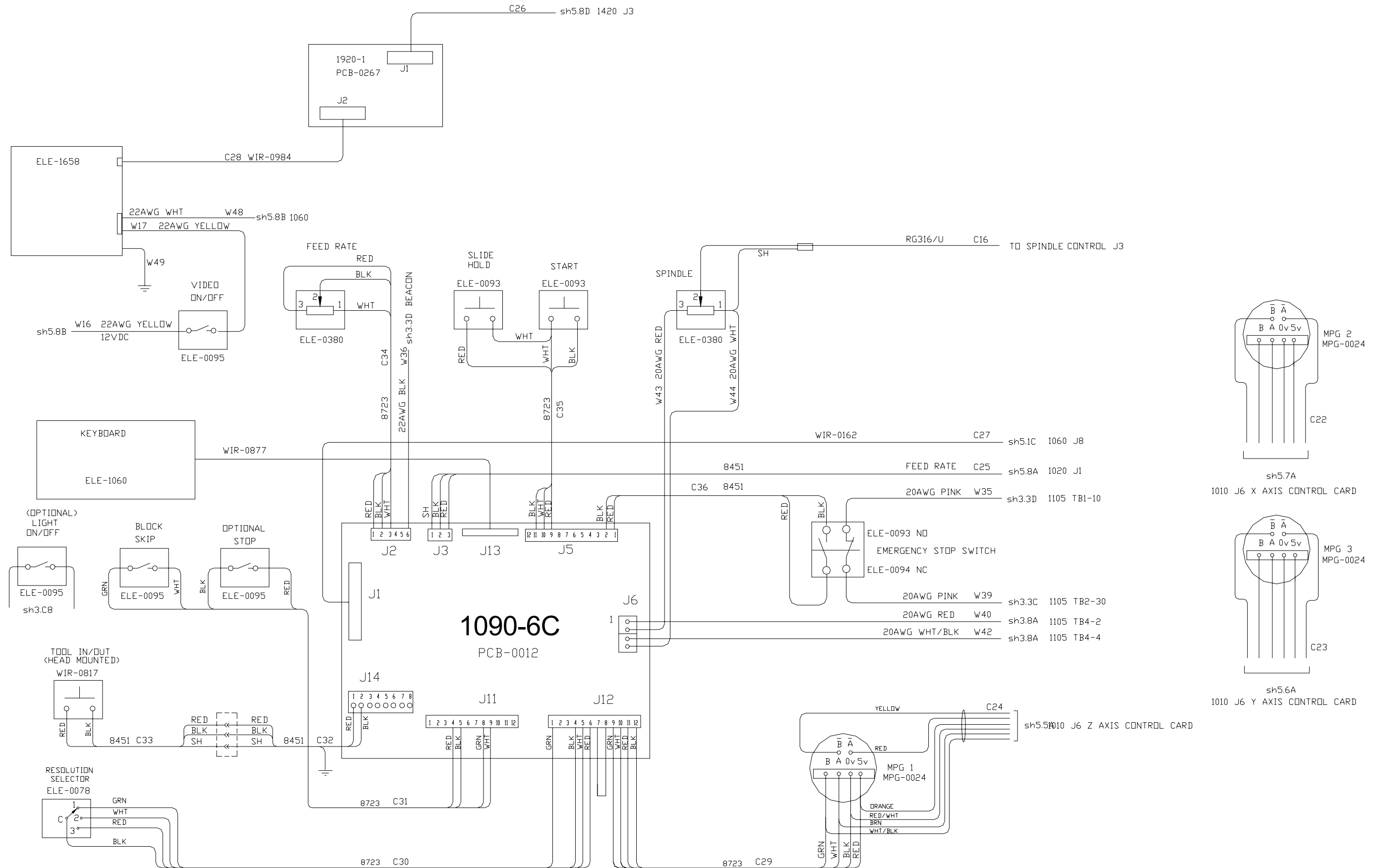










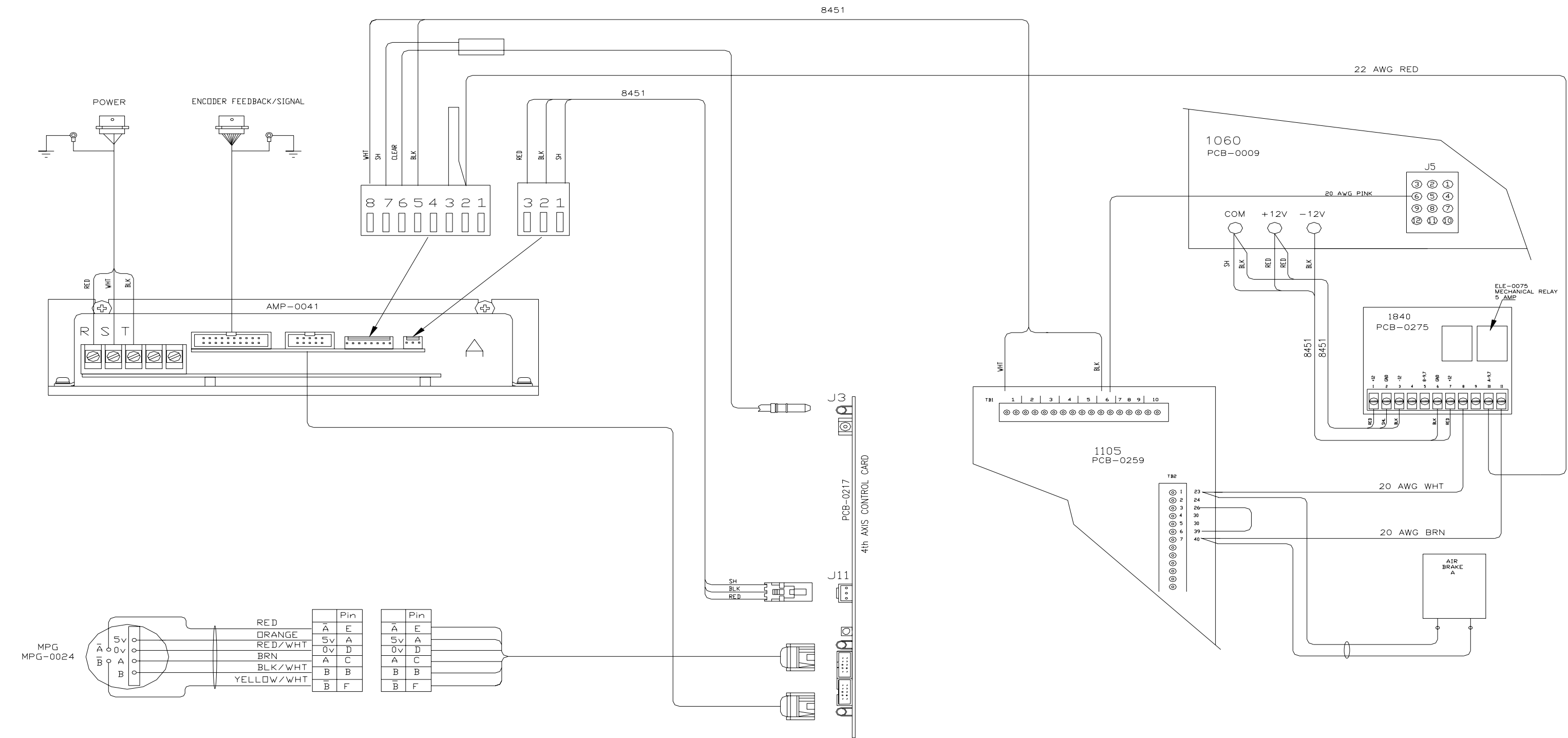


WIRES

NAME	TYPE	FADAL #	FROM - TO	SHEET
W1	14awg BLK	WIR-0916	MAIN DISCONNECT - FILTER	1
W2	14awg BLK	WIR-0917	MAIN DISCONNECT - FILTER	1
W3	14awg BLK	WIR-0918	MAIN DISCONNECT - FILTER	1
W4	14awg BLK	WIR-0919	MAIN DISCONNECT - 1170-2	1
W5	14awg BLK	WIR-0920	MAIN DISCONNECT - 1170-2	1
W6	14awg BLK	WIR-0921	MAIN DISCONNECT - 1170-2	1
W7	16awg BLK	WIR-0910	FILTER - TERMINAL BLOCK	1
W8	16awg BLK	WIR-0911	FILTER - CB	1
W9	16awg BLK	WIR-0912	CB - TEMINAL BLOCK	1
W10	20awg BLK	WIR-0913	TERMINAL BLOCK - AMP FAN	1, 4
W11	20awg BLK	WIR-0914	TERMINAL BLOCK - AMP FAN	1, 4
W12	20awg BLK	WIR-0915	TERMINAL BLOCK - DC POWER SUPPLY	1, 2
W13	20awg BLK	WIR-0915	TERMINAL BLOCK - DC POWER SUPPLY	1, 2
W14	20awg YELLOW		1060 +12V - SWITCH VIDIO ON/OFF , 7	
W15	20awg BLK/WHT		TRANSFORMER - VIDIO ON/OFF SWITCH	1, 7
W16	12awg RED		TRANSFORMER - 1105 TB-6	1, 3
W17	12awg RED		TRANSFORMER - 1105 TB-6	1, 3
W18	20awg BLUE	WIR-0922	DC POWER SUPPLY - 1060	2, 5
W19	20awg YELLOW	WIR-0922	DC POWER SUPPLY - 1060	2, 5
W20	20awg WHT/BLK	WIR-0922	DC POWER SUPPLY - 1060	2, 5
W21	20awg WHT/BLK	WIR-0922	DC POWER SUPPLY - 1060	2, 5
W22	20awg WHT/BLK	WIR-0922	DC POWER SUPPLY - 1060	2, 5
W23	20awg WHT/BLK	WIR-0922	DC POWER SUPPLY - 1105 TB-4	2, 3
W24	20awg RED	WIR-0922	DC POWER SUPPLY - 1105 TB-4	2, 3
W25	20awg RED	WIR-0922	DC POWER SUPPLY - 1060	2, 5
W26	20awg RED	WIR-0922	DC POWER SUPPLY - 1060	2, 5
W27	20awg RED	WIR-0922	DC POWER SUPPLY - 1060	2, 5
W28	20awg PINK	WIR-0923	1105 TB1-2 - 1060 J1-6	3, 6
W29	20awg PINK	WIR-0924	1105 TB1-3 - 1060 J2-6	3, 6
W30	20awg PINK	WIR-0925	1105 TB1-6 - 1060 J5-6	3, 6
W32	20awg PINK	WIR-0975	1105 TB1-7 - 1060 J6-6	3, 6
W33	20awg PINK	WIR-0944	1105 TB1-8 - AXIS AMP CONTACTOR A1	3, 4
W34	20awg WHT/BLK	WIR-0945	1105 TB1-9 - AXIS AMP CONTACTOR A2	3, 4
W35	20awg PINK	WIR-0973	1105 TB1-10 - E STOP BUTTTON	3, 7
W36	22awg BLK		1105 TB5-6 - 1090 J2-6	3, 7
W37	20awgWHT/BLK		1105 TB5-4 - BEACON	3
W38	20awg RED		1105 TB5-3 - BEACON	3
W39	20awg PINK	WIR-0974	1105 TB2-5 - E STOP BUTTON	3, 7
W40	20awg PINK	WIR-0948	1105 J2-4 - 1060 J3-1	3, 6
W41	20awg RED		1105 TB4-2 - 1090 J6-1	3, 7
W42	20awg WHT/BLK	WIR-0949	1105 TB4-4 - 1090 J6-3	3, 7
W43	20awg RED	WIR-0905	1090 J6-2 - SPINDLE PDT	3, 7
W44	20awg WHT	WIR-0906	1090 J6-4 - SPINDLE PDT	3, 7
W45	10awg BLK		AMP CHASSIS - REGEN RESISTOR	4
W46	10awg BLK		AMP CHASSIS - REGEN RESISTOR	4
W47	20awg BLK		TERMINAL BLOCK JUMPER	4
W48	22awg WHT		1060 - MONITOR	4, 7
W49	14awg GRN		MONITOR - GROUND BAR	7

CABLES

NAME	TYPE	FADAL #	FROM - TO	SHEET
C1	3cond. 14awg	WIR-0909	FILTER - AMP. CHASSIS	1, 4
C2	8451	WIR-0893	1105 TB1-1,2 - X AXIS AMP J3-5,8	3, 4
C3	8451	WIR-0894	1105 TB1-1,3 - Y AXIS AMP J3-5,8	3, 4
C4	8451	WIR-0895	1105 TB1-1,4 - Z AXIS AMP J3-5,8	3, 4
C5	8451		1105 TB1-1,6 - A AXIS AMP J3-5,8	3, 4
C6	8451	WIR-0896	1105 TB2-19,20 - SP. AMP J3-5,8	3, 4
C7	8451	WIR-0927	1105 J3-2,3 - 1060 J6-2,7	3, 6
C8	3cond. 14awg	WIR-0908	SP. AMP J6 - SP. MOTOR	6
C9	8451	WIR-0978	X AXIS AMP J2 - X AXIS CONTROL J11	4, 5
C10	8451	WIR-0880	Y AXIS AMP J2 - Y AXIS CONTROL J11	4, 5
C11	8451	WIR-0981	Z AXIS AMP J2 - Z AXIS CONTROL J11	4, 5
C12	8451	WIR-0979	SP. AMP J2 - SP. CONTROL J11	4, 5
C13	RG316/U	WIR-0893	X AXIS AMP J3-6,7 - X AXIS CONTROL J3	4, 5
C14	RG316/U	WIR-0894	Y AXIS AMP J3-6,7 - Y AXIS CONTROL J3	4, 5
C15	RG316/U	WIR-0895	Z AXIS AMP J3-6,7 - Z AXIS CONTROL J3	4, 5
C16	RG316/U		SP. PDT - SP. CONTROL J3	4, 5
C17	8451	WIR-0896	SP. AMP J3-5,8 - 1060 J6-6,10	4, 5
C18	RIBBON CABLE	WIR-0890	X AXIS AMP J4 - Y AXIS CONTROL J5	4, 5
C19	RIBBON CABLE	WIR-0891	Y AXIS AMP J4 - Y AXIS CONTROL J5	4, 5
C20	RIBBON CABLE	WIR-0892	Z AXIS AMP J4 - Z AXIS CONTROL J5	4, 5
C21	RIBBON CABLE	WIR-0889	SP. AMP J4 - SP. CONTROL J5	4, 5
C22		WIR-0931	X AXIS CONT J6 - X AXIS MPG	5, 7
C23		WIR-0932	Y AXIS CONT J6 - Y AXIS MPG	5, 7
C24		WIR-0933	Z AXIS CONT J6 - Z AXIS MPG	5, 7
C25	8451	WIR-0901	1030 J1 - 1090 J3	5, 7
C26		WIR-1010	1420 J3 - 1920-0 J1	5, 7
C27		WIR-0989	1060 J8 - 1090 J1	5, 7
C28		WIR-0984	1920-0 J2 - MONITOR	7
C29	8723	WIR-0899	1090 J12 - Z AXIS MPG	7
C30	8723	WIR-0899	1090 J12 - RESOLUTION SELECTOR	7
C31	8723	WIR-0900	1090 J11 - OPT. STOP/BLOCK SKIP	7
C32	8451	WIR-0941	1090 J14 - TOOL IN/OUT CONNECTOR	7
C33	8451	WIR-0969	TOOL IN/OUT CONNECTOR - BUTTON	7
C34	8723	WIR-0897	FEED RATE PDT - 1090 J2	7
C35	8723	WIR-0898	1090 J5 - START/SLIDE HOLD BUTTON	7
C36	8451	WIR-0898	1090 J5 - E STOP BUTTON	7
C37		WIR-0988	1105 J1 - 1060 J7	5, 7
C38			RS232 PORT - 1030 J3	5
C39	RG316/U	WIR-0896	SP. AMP J3-6 - 1030 J5	4, 5



WIR-0985 - TRM SERVO DISCONNECT A AXIS